Appendices for SWMU 48 IM WP Final June 2011

Appendix A

Statement of Qualifications

STATEMENT OF QUALIFICATIONS

Mr. Bob Culbertson. Mr. Culbertson has more than 30 years of experience in all aspects of HTRW-related environmental protection and restoration. For the past 16 years, he managed multitask, multidiscipline HTRW projects covering pre-remediation, remediation planning, and remediation under CERCLA, RCRA, NEPA, CWA, and CAA regulations, including TOs on OE/UXO, RCWM, and LLRW sites. During these 16 years, Mr. Culbertson successfully managed the execution of over \$315M on 8 programs for the Army, Navy, Air Force, and EPA, using both FFP and cost reimbursable contract types. These projects were conducted in EPA Regions 1, 2, 3, 4, 5, 6, 8, 9, and 10. To cost effectively manage the efforts and resources of staff from multiple Shaw and subcontractor offices, Mr. Culbertson established and managed a Program Management Office within Shaw's Knoxville office. He assembled a team and developed operating procedures to ensure consistency across all task orders in the areas of safety, technical quality, cost, scheduling, reporting, procurement, regulatory interface, and contract administration.

Mr. Jeffrey Parks is a registered, professional geologist with 20 years of personnel and project management, geologic, hydrogeologic, and hazardous waste management experience. Mr. Parks' expertise is in HTRW projects, RI/FSs, RFIs, RCRA permitting and remedial actions. He is currently responsible for senior management of U.S. Army Corps of Engineers (USACE) groundwater study, remedial investigation, and remediation projects, including projects at Radford Army Ammunition Plant, VA. He has been the senior hydrogeologist and project manager for USEPA-funded investigations of uncontrolled hazardous waste sites and a technical lead for the Federal Aviation Authority-expedited response action group. Mr. Parks is also the Edgewood Office Technical Services Manager Northern Division. Responsibilities in this role include guidance for scientists in addition to project staffing, mentoring, and yearly progress evaluations.

As a Project Manager for Radford Army Ammunition Plant, Radford, VA. Mr. Parks is responsible for budgetary and technical management of a variety of tasks including RCRA Facility Investigations and Corrective Measures Studies in support of Radford's RCRA Permit, contract compliance and administration, preparation and review of daily production and usage rates, tracking and reviewing project finances, and client and regulatory interface. Also conducting Remedial Investigations/Feasibility Studies, expedited removal actions, and a facility-wide groundwater study in karst terrain.

Mr. Jeffrey Hillebrand has 5 years of experience managing environmental investigation and remediation projects. He is currently task manager for several tasks at Radford Army Ammunition Plant, including the recently completed removal action at SWMU 54. His field experience includes field management of multiple crews of co-workers and subcontractors on large CERCLA field investigations. His experience also includes groundwater monitoring and e well design, site selection, installation, and sampling; geologic sample logging; and drilling supervision for CERCLA and RCRA sites. His experience includes task management; technical analysis and writing; and, design and implementation of field investigation programs.

Mr. Doug Schicho, P.E. Mr. Schicho is a Professional Engineer and chemist with over 16 years of environmental remediation experience including over 4 years working at MMRP sites. He provides technical support for a variety of projects, and has worked on over 280 sites for the Air Force, Army, and Navy and is familiar with all aspects of the CERCLA and RCRA processes.

1

He has authored multiple feasibility studies, proposed plans and records of decision, and planned and documented closure of over 30 sites. His MMRP experience includes work on 37 Modified CSE Phase I, managing investigation work at eight small arms ranges (pistol, rifle, and trap/skeet ranges) and a variety of cohorts (OB/OD sites, ordnance testing areas, a grenade range, a mortar range, and an air to ground gunnery range). He has extensive experience in sampling MC (both XRF and conventional sampling for laboratory analysis) and he has managed digital geophysical mapping (DGM) oriented toward anomaly identification and density. He has made presentations at numerous Restoration Advisory Board (RAB) meetings.

Mr. Steve Kritak has gained over 14 years of experience managing multi-disciplinary project personnel on both emergency response and planned remediation projects for a wide variety of government (e.g., USACE and USEPA) and commercial clients. He has managed field crews ranging in size from a few cleanup technicians to over 50 equipment operators, sample technicians, cleanup technicians, and laborers, as well as subcontractor personnel (e.g., asbestos and lead-based paint abatement, demolition, and T&D subcontractors). Types of projects he has successfully managed include landfill capping, soil and sediment excavation, facility decontamination and demolition, stabilization/solidification, UST/AST cleaning/removal, drum handling, slurry wall construction and Transportation and disposal coordination. Mr. Kritak has worked on RFAAP previously and is well aware of the intricacies with the project.

Mr. Eric Malarek is a chemist with 19 years hands-on experience overseeing and providing broad range of environmental project consulting, quality assurance oversight and training, data validation and management, field sampling, and technical support. Overall experience with public and commercial accounts with special strengths gleaned from key project positions on large federal site/remedial investigations, feasibility studies, corrective actions, and long-term monitoring programs. Strong familiarity with relevant laboratory operations, procedures, regulatory requirements, QA/QC protocols, scheduling, data packages and other factors critical to meeting external (and internal) client needs. Practical foundation rooted in commercial and USEPA laboratory positions complimented by business, technical and project management skills enhanced in the consulting industry.

Mr. David Mummert. Mr. Mummert is a CIH with more than 25 years of experience assuring occupational and environmental health and safety. He is knowledgeable of USACE health and safety regulations, policies, and procedures through his experience as a CIH on USACE programs. Mr. Mummert has 10 years of CIH experience on Federal projects; 3 years of CIH experience on projects that involve both MEC and CWM; and experience with health, safety, and environmental policies, procedures, and all Federal regulations ensuring human safety and health.

Mr. Chris Tabano. Mr. Tabano has over 12 years experience performing cost and schedule management for firm, fixed price (FFP) and cost reimbursable environmental remediation projects of up to \$250M. He has been responsible for project management for environmental remediation projects and has performed cost engineering functions for environmental remediation projects involving MEC and MC. He is expert at EVMS, correlating cost estimates with the MIS Work Breakdown Structure format, implementing cost and schedule control measures, and contract compliance. He is expert in cost performance index (CPI), performance curves, performing internal status reporting and billing management, and conducting critical path analysis through CPM/P3.

Mr. Jeff Tarr. Mr. Tarr has conducted numerous RI/FSs at small arms ranges contaminated with lead over the course of his 20 years as a Professional Geologist. He has worked on MEC and hazardous and nonhazardous waste remediation projects at four military installations and numerous commercial sites. Mr. Tarr has conducted soil and groundwater investigations and remediation, including contaminated soil removal, and is knowledgeable in all aspects of drilling, well installations, soil\bedrock identification and properties, trenching, excavation, sampling, and MEC and chemical warfare material (CWM) monitoring. He has extensive experience interacting with State and Federal regulators.

Mr. Mark Weisberg. Mr. Weisberg is a Senior Risk Assessment Specialist with more than 25 years in ecology and environmental assessment and extensive experience negotiating on behalf of clients with EPA Region 3 and VDEQ regulators. He is responsible for supervising and conducting risk assessments for RI/FSs at uncontrolled hazardous waste sites, RCRA Facility Investigations (RFIs) at controlled sites, and Voluntary Action Programs at other DoD sites. His areas of expertise include ecological and human health risk assessment, toxicology, statistical analysis, water quality, site assessment, and Federal, State, and local permit preparation. His work on major projects includes environmental exposure and risk analysis, environmental permitting, and water resources management.

Mr. Tom Zondlo. Mr. Zondlo is a registered Professional Geologist with 28 years of experience involving applied environmental hydrogeology and petroleum, coal, and mineral exploration. Principal areas of expertise and interest include karst hydrology, surface water/groundwater interactions, industrial hydrogeology, and computer applications (mapping, modeling, visualization, GIS). Additional specific skill-related experience includes borehole and surface geophysics; field data acquisition and instrumentation; dye tracer studies; innovative groundwater and surface water monitoring; GPS applications; aquifer testing (conventional, point-dilution, packer testing, electromagnetic/heat pulse flowmeter); watershed studies; remedial measures design; and data integration/interpretation. He is experienced in applying CERCLA and RCRA regulations to environmental projects. Mr. Zondlo has been recognized as a corporate technical subject matter expert on karst.

Appendix B

Standard Operating Procedures

Standard Operating Procedures

SOP SERIES	TITLE
10.0	DOCUMENTATION
10.1	Field Logbook
10.2	Surface Water, Groundwater, and Soil/Sediment Field Logbooks
10.3	Boring Logs
10.4	Chain-of-Custody Forms
30.0	SAMPLING
30.1	Soil Sampling
30.2	Groundwater Sampling
30.3	Surface Water Sampling
30.6	Containerized Material
30.7	Sampling Strategies
50.0	SAMPLE MANAGEMENT
50.1	Sample Labels
50.2	Sample Packaging
70.0	INVESTIGATION-DERIVED MATERIAL
70.1	Investigation-Derived Material
80.0	DECONTAMINATION
80.1	Decontamination

1

STANDARD OPERATING PROCEDURE 10.1 FIELD LOGBOOK

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate protocols for recording daily site investigation activities.

Records should contain sufficient information so that anyone can reconstruct the sampling activity without relying on the collector's memory.

2.0 MATERIALS

- Field logbook.
- Indelible ink pen.
- Clear tape.

3.0 PROCEDURE

Information pertinent to site investigations will be recorded in a bound logbook. Each page/form will be consecutively numbered, dated, and signed. All entries will be made in indelible ink, and all corrections will consist of line out deletions that are initialed and dated. If only part of a page is used, the remainder of the page should have an "X" drawn across it. At a minimum, entries in the logbook will include but not be limited to the following:

- Project name (cover).
- Name and affiliation of personnel on site.
- Weather conditions.
- General description of the field activity.
- Sample location.
- Sample identification number.
- Time and date of sample collection.
- Specific sample attributes (e.g., sample collection depth flow conditions or matrix).
- Sampling methodology (grab or composite sample).
- Sample preservation, as applicable.
- Analytical request/methods.
- Associated quality assurance/quality control (QA/QC) samples.
- Field measurements/observations, as applicable.
- Signature and date of personnel responsible for documentation.

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

None.

6.0 REFERENCES

- USEPA. 1990. *Sampler's Guide to the Contract Laboratory Program*. EPA/540/P-90/006, Directive 9240.0-06, Office of Emergency and Remedial Response, Washington, D.C.
- USEPA. 1991. *User's Guide to the Contract Laboratory Program*. EPA/540/O-91/002, Directive 9240.0-01D, Office of Emergency and Remedial Response, January.
- USEPA. 1998. *EPA Requirements for Quality Assurance Project Plans*. EPA/600/R-98/018, QA/R5, Final, Office of Research and Development, Washington, D.C.

STANDARD OPERATING PROCEDURE 10.2 SURFACE WATER, GROUNDWATER, AND SOIL/SEDIMENT FIELD LOGBOOKS

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate protocols for recording surface water, groundwater, and soil/sediment sampling information, as well as instrument calibration data in field logbooks.

2.0 MATERIAL

- Applicable field logbook (see attached forms).
- Indelible ink pen.

3.0 PROCEDURE

All information pertinent to surface water, groundwater, or soil/sediment sampling will be recorded in the appropriate logbook. Each page/form of the logbook will be consecutively numbered. All entries will be made with an indelible ink pen. All corrections will consist of line out deletions that are initialed and dated.

3.1 SOIL/SEDIMENT

3.1.1 Field Parameters/Logbook (Form 10.2-a)

- 1. HIGH CONCENTRATION EXPECTED?: Answer "Yes" or "No."
- 2. HIGH HAZARD?: Answer "Yes" or "No."
- 3. INSTALLATION/SITE: Record the complete name of the Installation or site.
- 4. AREA: Record the area designation of the sample site.
- 5. INST. NAME: Record the two-letter installation name for Radford Army Ammunition Plant "RD."
- 6. SAMPLE MATRIX CODE: Record the appropriate sample matrix code. Common codes are "SD" for solid sediment, "SI" for soil gas, "SL for solid sludge, "SO" for surface other, "SS" for solid soil, "SW" for surface wipe, "WD" for water potable, "WG" for water ground, "WS" water surface, "WT" water treated and "WW" water waste.
- 7. SITE ID: Record a code up to 20 characters or numbers that is unique to the site.
- 8. ENV. FIELD SAMPLE IDENTIFIER: Record a code up to 20 characters specific for the sample.
- 9. DATE: Enter the date the sample was taken.
- 10. TIME: Enter the time (12-hour or 24-hour clock acceptable as long as internally consistent) the sample was taken.
- 11. AM PM: Circle "AM" or "PM" to designate morning or afternoon (12-hour clock).

- 12. SAMPLE PROG: Record "RFI" (RCRA Facility Investigation) or other appropriate sample program.
- 13. DEPTH (TOP): Record the total depth sampled.
- 14. DEPTH INTERVAL: Record the intervals at which the plug will be sampled.
- 15. UNITS: Record the units of depth (feet, meters).
- 16. SAMPLE MEASUREMENTS: Check the appropriate sampling method.
- 17. CHK: Check off each container released to a laboratory.
- 18. ANALYSIS: Record the type of analysis to be performed on each sample container.
- 19. SAMPLE CONTAINER: Record the sample container type and size.
- 20. NO.: Record the number of containers.
- 21. REMARKS: Record any remarks about the sample.
- 22. TOTAL NUMBER OF CONTAINERS FOR SAMPLE: Record the total number of containers.
- 23. SITE DESCRIPTION: Describe the location where the sample was collected.
- 24. SAMPLE FORM: Record the form of the sample (i.e., clay, loam, etc.) using The Unified Soil Classification System (USCS).
- 25. COLOR: Record the color of the sample as determined from standard Munsell Color Charts.
- 26. ODOR: Record the odor of the sample or "none."
- 27. PID: Record the measured PID values or other similar measurement instrument value.
- 28. UNUSUAL FEATURES: Record anything unusual about the site or sample.
- 29. WEATHER/TEMPERATURE: Record the weather and temperature.
- 30. SAMPLER: Record your name.

3.1.2 Map File Form (refer to form 10.2-c)

- SITE ID: Record the Site ID from the field parameter form.
- POINTER: Record the field sample number for the sample being pointed to.
- DESCRIPTION/MEASUREMENTS: Describe the location where the sample was taken, along with distances to landmarks.
- SKETCH/DIMENSIONS: Diagram the surroundings and record the distances to landmarks.
- MAP REFERENCE: Record which U.S.G.S. Quad Map references the site.
- COORDINATE DEFINITION: Write the compass directions and the X- and Y-coordinates of the map run.
- COORDINATE SYSTEM: Write "UTM" (Universal Transverse Mercator).
- SOURCE: Record the 1-digit code representing the Map Reference.
- ACCURACY: Give units (e.g., write "1-M" for 1 meter).

- X-COORDINATE: Record the X-coordinate of the sample site location.
- Y-COORDINATE: Record the Y-coordinate of the sample site location.
- UNITS: Record the units used to measure the map sections.
- ELEVATION REFERENCE: Record whether topography was determined from a map or a topographical survey.
- ELEVATION SOURCE: Record the 1-digit code representing the elevation reference.
- ACCURACY: Record the accuracy of the map or survey providing the topographical information.
- ELEVATION: Record the elevation of the sampling site.
- UNITS: Write the units in which the elevation is recorded.
- SAMPLER: Write your name.

4.2 SURFACE WATER

4.2.1 Field Parameter Logbook (Forms 10.2-b and 10.2-c)

- CAL REF: Record the calibration reference for the pH meter.
- pH: Record the pH of the sample.
- TEMP: Record the temperature of the sample in degrees Celsius.
- COND: Record the conductivity of the water.
- Description of site and sample conditions (refer to 10.2-b).
- Map File Form (refer to Section 3.1.2).

4.3 GROUNDWATER (FORMS 10.2- D)

4.3.1 Field Parameter Logbook (Forms 10.2-b)

Refer to Section 3.2.1.

4.3.2 Map File and Purging Forms

- WELL NO. OR ID: Record the abbreviation appropriate for where the sample was taken.
 Correct abbreviations can be found on pages 18-21 of the IRDMIS User's Guide for chemical data entry.
- SAMPLE NO.: Record the reference number of the sample.
- WELL/SITE DESCRIPTION: Describe the location where the sample was taken, along with distances to landmarks.
- X-COORD AND Y-COORD: Record the survey coordinates for the sampling site.
- ELEV: Record the elevation where the sample was taken.
- UNITS: Record the units the elevation was recorded in.
- DATE: Record the date in the form MM/DD/YY.
- TIME: Record the time, including a designation of AM or PM.

- AIR TEMP.: Record the air temperature, including a designation of C or F (Celsius or Fahrenheit).
- WELL DEPTH: Record the depth of the well in feet and inches.
- CASING HEIGHT: Record the height of the casing in feet and inches.
- WATER DEPTH: Record the depth (underground) of the water in feet and inches.
- WELL DIAMETER: Record the diameter of the well in inches.
- WATER COLUMN HEIGHT: Record the height of the water column in feet and inches.
- SANDPACK DIAM.: Record the diameter of the sandpack. Generally, this will be the same as the bore diameter.
- EQUIVALENT VOLUME OF STANDING WATER: Use one of the following equations to determine one equivalent volume (EV).

1 EV = volume in casing + volume in saturated sandpack. Or:

$$1 \text{ EV} = \left[\pi R_{\text{w}}^2 h_{\text{w}} + 0.30 p (R_{\text{s}}^2 - R_{\text{w}}^2) h_{\text{s}}\right] * (0.0043)$$

Where:

 R_s = radius of sandpack in inches

 R_w = radius of well casing in inches

 h_s = height of sandpack in inches

 h_w = water depth in inches

$$0.0043 = \text{gal/in}^3$$

and filter pack porosity is assumed as 30%, or

Volume in casing = $(0.0043 \text{ gal/in}^3)(p)(12 \text{ in/ft})(R_c^2)(W_h)$

Where:

 R_c = radius of casing in inches, and

 W_h = water column height in feet

(if Wh is less than the length of the sandpack), or

(if Wh is greater than the length of the sandpack).

Where:

Rb = radius of the borehole, and Sh = length of the sandpack.

Show this calculation in the comments section.

- PUMP RATE: Record pump rate.
- TOTAL PUMP TIME: Record total purge time and volume.
- WELL WENT DRY? Write "YES" or "NO."
- PUMP TIME: Record pump time that made the well go dry.
- VOLUME REMOVED: Record the volume of water (gal) removed before the well went dry.
- RECOVERY TIME: Record the time required for the well to refill.
- PURGE AGAIN?: Answer "YES" or "NO."
- TOTAL VOL. REMOVED: Record the total volume of water (in gallons) removed from the well.
- CAL REF.: Record the calibration reference for the pH meter.
- TIME: Record time started (INITIAL T(0)), 2 times DURING the sampling and the time sampling ended (FINAL).
- pH: Record the pH at start of sampling (INITIAL), twice DURING the sampling, and at the end of sampling (FINAL).
- TEMP: Record the water temperature (Celsius) at the start of sampling, twice DURING the sampling, and at the end of sampling (FINAL).
- COND: Record the conductivity of the water at the start of sampling, twice DURING the sampling, and at the end of sampling (FINAL).
- D.O.: Record the dissolved oxygen level in the water at the start of sampling, twice DURING the sampling, and at the end of sampling (FINAL).
- TURBIDITY: Record the readings from the turbidity meter (nephelometer) and units at the start of sampling, twice DURING the sampling, and at the end of sampling (FINAL).
- ORD: Record the oxidation/reduction (RedOx) potential of the water sample at the start of sampling, twice DURING the sampling, and at the end of sampling (FINAL).
- HEAD SPACE: Record any positive readings from organic vapor meter reading taken in well headspace before sampling.
- NAPL: Record the presence and thickness of any non-aqueous phase liquids (LNAPL and DNAPL).
- COMMENTS: Record any pertinent information not already covered in the form.
- SIGNATURE: Sign the form.

4.3 FIELD CALIBRATION FORMS (REFER TO FORM 10.2-E)

- Record time and date of calibration.
- Record calibration standard reference number.
- Record meter ID number.
- Record initial instrument reading, recalibration reading (if necessary), and final calibration reading on appropriate line.
- Record value of reference standard (as required).
- COMMENTS: Record any pertinent information not already covered on form.
- SIGNATURE: Sign form.

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

None.

6.0 REFERENCE

USEPA. 1991. *User's Guide to the Contract Laboratory Program*. EPA/540/O-91/002, Directive 9240.0-01D, Office of Emergency and Remedial Response, January.

FIELD PARAMETER/LOGBOOK FORM 10.2-a SOIL AND SEDIMENT SAMPLES

HIGH CONCENTRATION EXPECTED? _	HIGH HAZARD?
INSTALLATION/SITE	AREA
INST NAME FILE NAME	
SAMPLE MATRIX CODE SITE ID	l
ENV. FIELD SAMPLE IDENTIFIER	
DATE (MM/DD/YY)/ TIME	AM PM SAMPLE PROGRAM
DEPTH (TOP) DEPTH INTERVAL	UNIT
SAMPLING METHOD:	
SPLIT SPOON AUGER SHELBY TUBE _	_ SCOOP OTHER
	TOTAL NUMBER OF CONTAINERS FOR SAMPLE
DESCRIPTION OF SIT	TE AND SAMPLE CONDITIONS
SITE DESCRIPTION:	
SAMPLE FORM COLO	ORODOR
PID (HNu) UNUSUAL FI	
WEATHER/TEMPERATURE	
SAMPLER	

FIELD PARAMETER/LOGBOOK FORM 10.2-b GROUNDWATER AND SURFACE WATER SAMPLES

HIGH CONCENTRATIO	N EXPECTED?		HIGH HAZAI	RD?
INSTALLATION/SITE _ INST CODE SITE ID DATE (MM/DD/YY)/ DEPTH (TOP)	FILE NAME FIELD SAMPLE _/ TIME	E NUMBER AM PM	SAMPLE PRO	
CAL REF pH DISSOLVED OXYGEN _	TEMPERATURE °C _	CON	REMENTS IDUCTIVITY _	REDOX
CHK ANALYSIS	SAMPLE CONTAI			
		TOTAL N	UMBER OF CO	ONTAINERS FOR SAMPLE
SITE DESCRIPTIONSAMPLING METHOD_				
SAMPLE FORM PID (HNu) UNUSUAL FEATURES_	COLOR _	(DOOR	
WEATHEK/TEMPERAT	UKE			SAMPLER

EXAMPLE MAP FILE LOGBOOK FORM 10.2-c SURFACE WATER, SOIL, AND SEDIMENT SAMPLES

SITE ID	POINTER		
DESCRIPTION/MEASUREMENTS			
SKETCH/DIMENSIONS :			
MAP REFERENCE			
COORDINATE DEFINITION (X is			
COORDINATE SYSTEM	SOURCE	ACCURACY	
X-COORDINATEY-CO	ORDINATE	UNITS	
ELEVATION REFERENCE			
ELEVATION SOURCE	ACCURACY	ELEVATION	
UNITS			
		SAM	MPLER

EXAMPLE MAP FILE AND PURGING LOGBOOK FORM 10.2-d GROUNDWATER SAMPLES

WELL COORD. OR ID SAMPLE NO									
WELL/SITE D	WELL/SITE DESCRIPTION								
X-COORD	Y-COOR	D		ELEV	7	UN	ITS		
DATE/_	/ TIME _			AIR 7	ГЕМР.				
WELL DEPTH	Ι	FT	_IN.	CASING	6 HT	FT.	IN.		
WATER DEPT	TH FT	IN.	WELL	DIAME	TER]	IN.		
WATER COLU	UMN HEIGHT _	FI	Γ	IN S	SANDPA	CK DIA	М	IN.	
EQUIVALENT	Γ VOLUME OF S	STANDING	G WATI	ER		(G	AL) (L)		
VOLUME OF	BAILER	_ (GAL) (I	L) or P	UMP RA	TE	((GPM) (LF	PM)	
TOTAL NO. O	F BAILERS (5 E	(V)		r PUMI	TIME_		MIN.		
WELL WENT	DRY? [Yes] [No] NUM. (OF BAI	LERS	(or PUMI	P TIME		
VOL. REMOV	ED	(GAL)	(L) F	RECOVE	RY TIM	E			
PURGE AGAI	N? [Yes] [No]	TOTAL V	OL. RE	MOVED		(G	AL) (L)		
DATE & TIME	QUANTITY REMOVED	TIME REQ'D	рН	Cond	Temp	ORD	Turb	DO	Character of water (color / clarity / odor / partic.)
(before)									
(during)									
(during)									
(during									
(after)									
			_	-					
COMMENTS_									
				SIGNA	TURE				
	INITIAL CALI	BRATION				FIN	AL CAL	IBRATIO	ON
DATE:					DATE:				
TIME:	TIME: TIME:								

PH METER CALIBRATION

CALIBRATION STANDARD REFERENCE NO:					
METER ID					
pH STANDARD	INITIAL READING	RECALIB. READING	FINAL READING		
7.0					
10.0					
4.0					
	CONDUCTIVITY MI	ETER CALIBRATION			
CALIBRATION STANDAR	RD REFERENCE NO:				
METER ID					
COND. STANDARD	INITIAL READING	RECALIB. READING	FINAL READING		
	TEMPERATURE MI	ETER CALIBRATION			
METER ID					
TEMP. STANDARD	INITIAL READING	RECALIB. READING	FINAL READING		
ICE WATER					
BOILING WATER					
OTHER					

TURBIDITY METER CALIBRATION

		T	
STANDARD	INITIAL READING	RECALIB. READING	FINAL READING
	ORD METER	CALIBRATION	
LIBRATION STANDA	ARD REFERENCE NO:		
TER ID			
STANDARD	INITIAL READING	RECALIB. READING	FINAL READING
	DISSOLVED OXYGEN	METER CALIBRATION	
LIBRATION STANDA	ARD REFERENCE NO:		
TER ID			
STANDARD	INITIAL READING	RECALIB. READING	FINAL READING

STANDARD OPERATING PROCEDURE 10.3 BORING LOGS

1.0 INTRODUCTION

The purpose of this standard operating procedure (SOP) is to describe the methods to be followed for classifying soil and rock, as well as preparing borehole logs and other types of soil reports.

2.0 MATERIALS

The following equipment is required for borehole logging:

- HTRW ENG Form 5056-R and 5056A-R boring log forms.
- Daily inspection report forms.
- Chain-of-custody forms.
- Request for analysis forms.
- ASTM D 2488 classification flow chart.
- Soil and/or Rock color chart (i.e., Munsell®).
- Grain size and roundness chart.
- Graph paper.
- Engineer's scale.
- Previous reports and boring logs.
- Pocketknife or putty knife.
- Hand lens.
- Dilute hydrochloric acid (10% volume).
- Gloves.
- Personal protective clothing and equipment, as described in work plan addenda health and safety plan.
- Photoionization detector or other appropriate monitoring equipment per site-specific health and safety plan.

1

• Decontamination supplies (SOP 80.1).

3.0 PROCEDURE

Each boring log should fully describe the subsurface environment and the procedures used to obtain this description.

Boring logs should be prepared in the field on USACE Engineer Form 5056-R and 5056-R. Logs should be recorded in the field directly on the boring log form and not transcribed from a field book.

A "site geologist" should conduct borehole logging and soil/rock identification and description or other professional trained in the identification and description of soil/rock.

3.1 BORING LOG INFORMATION

As appropriate, the following information should be recorded on the boring log during the course of drilling and sampling activities:

- Project information including name, location, and project number.
- Each boring and well should be uniquely numbered and located on a sketch map as part of the log.
- Type of exploration.
- Weather conditions including events that could affect subsurface conditions.
- Dates and times for the start and completion of borings, with notations by depth for crew shifts and individual days.
- Depths/heights in feet and in decimal fractions of feet.
- Descriptions of the drilling equipment including rod size, bit type, pump type, rig manufacturer and model, and drilling personnel.
- Drilling sequence and descriptions of casing and method of installation.
- Description and identification of soils in accordance with ASTM Standard D 2488.
- Descriptions of each intact soil sample for the parameters identified in Section 3.2.
- Descriptions and classification of each non-intact sample (e.g., wash samples, cuttings, auger flight samples) to the extent practicable.
- Description and identification of rock.
- Description of rock (core(s)) for the parameters identified in Section 3.7.
- Scaled graphic sketch of the rock core (included or attached to log) according to the requirements identified in Section 3.7.
- Lithologic boundaries, with notations for estimated boundaries.
- Depth of water first encountered in drilling, with the method of first determination (any distinct water level(s) below the first zone will also be noted).
- Interval by depth for each sample taken, classified, and/or retained, with length of sample recovery and sample type and size (diameter and length).
- Blow counts, hammer weight, and length of fall for driven samplers.

- Rate of rock coring and associated rock quality designation (RQD) for intervals cored.
- Drilling fluid pressures, with driller's comments.
- Total depth of drilling and sampling.
- Drilling fluid losses and gains should be recorded.
- Significant color changes in the drilling fluid returned.
- Soil gas or vapor readings with the interval sampled, with information on instrument used and calibration.
- Depth and description of any in-situ test performed.
- Description of other field tests conducted on soil and rock samples.

3.2 SOIL PARAMETERS FOR LOGGING

In general, the following soil parameters should be included on the boring log when appropriate:

- Identification per ASTM D 2488 with group symbol.
- Secondary components with estimated percentages per ASTM D 2488.
- Color.
- Plasticity per ASTM D 2488.
- Density of non-cohesive soil or consistency of cohesive soil.
- Moisture condition per ASTM D 2488 (dry, moist, or wet).
- Presence of organic material.
- Cementation and HCL reaction testing per ASTM D 2488.
- Coarse-grained particle description per ASTM D 2488 including angularity, shapes, and color.
- Structure per ASTM D 2488 and orientation.
- Odor.
- Depositional environment and formation, if known.

ASTM D 2488 categorizes soils into 13 basic groups with distinct geologic and engineering properties based on visual-manual identification procedures. The following steps are required to classify a soil sample:

- Observe basic properties and characteristics of the soil. These include grain size grading and distribution, and influence of moisture on fine-grained soil.
- Assign the soil an ASTM D 2488 classification and denote it by the standard group name and symbol.
- Provide a written description to differentiate between soils in the same group if necessary.

Many soils have characteristics that are not clearly associated with a specific soil group. These soils might be near the borderline between groups, based on particle distribution or plasticity characteristics. In such a case, assigning dual group names and symbols (e.g., GW/GC or

ML/CL) might be an appropriate method of describing the soil. The two general types of soils, for which classification is performed, coarse- and fine-grained soils, are discussed in the following sections.

3.3 COURSE-GRAINED SOIL IDENTIFICATION

For soils in the coarse-grained soils group, more than half of the material in the soil matrix will be retained by a No. 200 sieve (75-µm).

Coarse-grained soils are identified on the basis of the following:

Grain size and distribution.

Basic Symbols

- Quantity of fine-grained material (i.e., silt and clay as a percentage).
- Character of fine-grained material.
- 2. The following symbols are used for classification:

```
Modifying Symbols
G = gravel
               W = well graded
S = sand
                   = poorly graded
               M = with silty fines
               C = with clayey fines
```

- 3. The following basic facts apply to coarse-grained soil classification.
- The basic symbol G is used if the estimated percentage of gravel is greater than that for sand. In contrast, the symbol S is used when the estimated percentage of sand is greater than the percentage of gravel.
- Gravel ranges in size from 3-inch to 1/4-inch (No. 4 sieve) diameter. Sand ranges in size from the No. 4 sieve to No. 200 sieve. The Grain Size Scale used by Engineers (ASTM Standards D 422-63 and D 643-78) is the appropriate method to further classify grain size as specified by ASTM D 2488.
- Modifying symbol W indicates good representation of all particle sizes.
- Modifying symbol P indicates that there is an excess or absence of particular sizes.
- The symbol W or P is used only when there are less than 15% fines in a sample.
- Modifying symbol M is used if fines have little or no plasticity (silty).
- Modifying symbol C is used if fines have low to high plasticity (clayey).
- Figure 10.03a is a flowchart for identifying coarse-grained soils by ASTM D 2488.

3.4 FINE-GRAINED SOIL IDENTIFICATION

If one-half or more of the material will pass a No. 200 sieve (75 µm), the soil is identified as fine-grained.

- Fine-grained soils are classified based on dry strength, dilatancy, toughness, and plasticity.
- Classification of fine-grained soils uses the following symbols:

Basic Symbols Modifying Symbols

M = silt (non plastic) L = low liquid limit (lean) C = clay (plastic) H = high liquid limit (fat)

O = organic Pt = peat

- 3. The following basic facts apply to fine-grained soil classification:
- The basic symbol M is used if the soil is mostly silt, while the symbol C applies if it consists mostly of clay.
- Use of symbol O (group name OL/OH) indicates that organic matter is present in an amount sufficient to influence soil properties. The symbol Pt indicates soil that consists mostly of organic material.
- Modifying symbols (L and H) are based on the following hand tests conducted on a soil sample:
- Dry strength (crushing resistance).
- Dilatancy (reaction to shaking).
- Toughness (consistency near plastic limit).
- Soil designated ML has little or no plasticity and can be recognized by slight dry strength, quick dilatency, and slight toughness.
- CL indicates soil with slight to medium plasticity, which can be recognized by medium to high dry strength, very slow dilatancy, and medium toughness.
- Criteria for describing dry strength per ASTM D 2488 are as follows:
- Description Criteria
- None Dry sample crumbles into powder with pressure of handling.
- Low Dry specimen crumbles into powder with some finger pressure.
- Medium Dry specimen breaks into pieces or crumbles with considerable finger pressure.
- High Dry specimen cannot be broken with finger pressure but will break into pieces between thumb and a hard surface.
- Very high Dry specimen cannot be broken between the thumb and a hard surface stiffness.
- Criteria for describing dilatancy per ASTM D 2488 are as follows:
- None No visible change in the sample.
- Slow Water appears slow on the surface of the sample during shaking and does not disappear or disappears slowly upon squeezing.
- Rapid Water appears quickly on the surface of the sample during shaking and disappears quickly upon squeezing.
- Criteria for describing toughness per ASTM D 2488 are as follows:
- Description Criteria

- Low Only slight pressure is required to roll the thread near the plastic limit and the thread and lump are weak and soft.
- Medium Medium pressure is required to roll the thread to near the plastic limit and the thread and lump have medium stiffness.
- High Considerable pressure is required to roll the thread to near the plastic limit and the thread and lump have very high stiffness.
- Figure 10.03b is a flowchart for identifying fine-grained soils by ASTM D 2488.

3.5 DENSITY AND CONSISTENCY

Relative density for coarse-grained soils and consistency for fine-grained soils can be estimated using standard penetration test blow count data (ASTM D 1586). The number of blows required for each 6 inches of penetration or fraction thereof is recorded. If the sampler is driven less than 18 inches, the number of blows per each complete 6-inch interval and per partial interval is recorded.

For partial increments, the depth of penetration should be recorded to the nearest 1 inch. If the sampler advances below the bottom of the boring under the weight of rods (static) and/or hammer, then this information should be recorded on the log.

The following are some "rule-of-thumb" guidelines for describing the relative density of coarse-grained soils:

Blow Count Relative Density for Sand 0-4 Very loose 4-10 Loose 10-30 Medium dense 30-50 Dense >50 Very Dense

The following are some "rule-of-thumb" guidelines for describing the consistency of fine-grained soils:

Blow Count	Consistency for Clays	<u>Description</u>
0–2	Very Soft	Sample sags or slumps under its own weight.
2–4	Soft	Sample can be pinched in two between the thumb and forefinger.
4–8	Medium Stiff	Sample can be easily imprinted with fingers.
8–16	Stiff	Sample can be imprinted only with considerable pressure of fingers.
16–32	Very Stiff	Sample can be imprinted very slightly with fingers.
>32	Hard	Sample cannot be imprinted with fingers; can be pierced with pencil.

3.6 OTHER DESCRIPTIVE INFORMATION

The approximate percentage of gravel, sand, and fines (use a percentage estimation chart) should be recorded per ASTM D 2488 as follows:

<u>Modifiers</u>	<u>Descriptions</u>
Trace	Less than 5%
Few	5%-10%
Little	15%-25%
Some	30%-45%
Mostly	50%-100%

Color/discoloration should be recorded and described using a soil color chart, such as the Munsell® Soil Color Charts. A narrative and numerical description should be given from the color chart, such as Brown 10 YR, 5/3 (Munsell®). Odor should be described if organic or unusual.

Plasticity should be described as follows:

Descri	<u>ption</u>	<u>Criteria</u>

Non-plastic A 1/8-inch thread cannot be rolled at any water content.

Low Thread can barely be rolled and lump cannot be formed when drier than plastic

limit.

Medium Thread is easy to roll; plastic limit can be reached with little effort and lump

crumbles when drier than plastic limit.

High Considerable time is required to reach the plastic limit and lump can be formed

without crumbling when drier than plastic limit

Moisture condition should be recorded as dry (absence of moisture), moist (damp but no visible water) or wet (visible free water).

Cementation should be recorded (carbonates or silicates) along with the results of HCL reaction testing. The reaction with HCL should be described as none (no visible reaction), weak (some reaction with slowly forming bubbles) or strong (violent reaction with bubbles forming immediately).

Particle description information for coarse-grained soil should be recorded where appropriate per ASTM D 2488 including maximum particle size, angularity (angular, subangular, subrounded, or rounded), shape (flat, elongated or flat and elongated), and color.

Structure (along with orientation) should be reported using the following ASTM D 2488 descriptions:

<u>Description</u>	<u>Criteria</u>
Stratified	Alternating layers of varying material or color with layers greater than 6 millimeters thick.
Laminated	Alternating layers of varying material or color with layers less than 6 millimeters thick.
Fissured	Breaks along definite planes of fracture with little resistance.

Slickensided Fracture planes that appear polished or glossy, can be striated.

Blocky Inclusion of small pockets of different soils.

Homogeneous Same color and appearance throughout.

3.7 ROCK CORE PARAMETERS FOR LOGGING

In general, the following parameters should be included on the boring log when rock coring is conducted:

- Rock type.
- Formation.
- Modifier denoting variety.
- Bedding/banding characteristics.
- Color.
- Hardness.
- Degree of cementation.
- Texture.
- Structure and orientation.
- Degree of weathering.
- Solution or void conditions.
- Primary and secondary permeability including estimates and rationale.
- Lost core interval and reason for loss.

A scaled graphic sketch of the core should provided on or attached to the log, denoting by depth, location, orientation, and nature (natural, coring-induced, or for fitting into core box) of all core breaks. Where fractures are too numerous to be shown individually, their location may be drawn as a zone.

The RQD values for each core interval (run) should be calculated and included on the boring log. The method of calculating the RQD is as follows per ASTM D 6032:

RQD = $[\Sigma \text{ length of intact core pieces} > 100 \text{ mm (4-inches)}] \times 100\%/\text{total core length.}$

3.8 PROCEDURES FOR ROCK CLASSIFICATION

For rock classification record mineralogy, texture, and structural features (e.g., biotite and quartz fine grains, foliated parallel to relict bedding oriented 15 to 20 degrees to core axis, joints coated with iron oxide). Describe the physical characteristics of the rock that are important for engineering considerations such as fracturing (including minimum, maximum, and most common and degree of spacing), hardness, and weathering.

• The following is to be used as a guide for assessing fracturing:

AEG Fracturing Spacing

Crushed up to 0.1 foot
Intense 0.1–0.5 foot
Moderate 0.5 foot–10 feet
Slight 1.0 foot–3.0 feet

Massive >3.0 feet

• Record hardness using the following guidelines:

<u>Hardness</u> <u>Criteria</u>

Soft Reserved for plastic material

Friable Easily crumbled by finger

pressure

Low Deeply gouged or carved with pocketknife

Moderate Readily scratched with knife; scratch leaves heavy trace of dust

Hard Difficult to scratch with knife; scratch produces little powder and

is often faintly visible

Very Hard Cannot be scratched with knife

• Describe weathering using the following guidelines:

Weathering Error! Bookmark not defined.	Decomposition	Discoloration	Fracture Condition
Deep	Moderate to complete alteration of minerals feldspars altered to clay, etc.	Deep and thorough	All fractures extensively coated with oxides, carbonates, or clay
Moderate	Slight alteration of minerals, cleavage surface lusterless and stained	Moderate or localized and intense	Thin coatings or stains
Weak	No megascopic alteration of minerals	Slight and intermittent and localized	Few strains on fracture surfaces
Fresh	Unaltered, cleavage, surface glistening		

3.9 PROCEDURE FOR LOGGING REFUSE

The following procedure applies to the logging of subsurface samples composed of various materials in addition to soil as may be collected from a landfill or other waste disposal site.

- 1. Observe refuse as it is brought up by the hollow stem auger, bucket auger, or backhoe.
- 2. If necessary, place the refuse in a plastic bag to examine the sample.
- 3. Record observations according to the following criteria:
 - Composition (by relative volume), e.g., paper, wood, plastic, cloth, cement, or construction debris. Use such terms as "mostly" or "at least half." Do not use percentages.
 - Moisture condition: dry, moist, or wet.
 - State of decomposition: highly decomposed, moderately decomposed, slightly decomposed, etc.
 - Color: obvious mottling and/or degree of mottling.
 - Texture: spongy, plastic (cohesive), friable.
 - Odor.
 - Combustible gas readings (measure down hole and at surface).
 - Miscellaneous: dates of periodicals and newspapers, ability to read printed materials, degree of drilling effort (easy, difficult, and very difficult).

3.10 SUBMITTAL REQUIREMENTS

Each original boring log should be submitted to the Contracting Officer Representative (CRO) after completion of the boring. When a monitoring well will be installed in a boring, the boring log and well installation diagram should be submitted together.

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

Not applicable.

6.0 REFERENCES

- ASTM Standard D 1586–84 (1992). 1992. Standard Test Method for Penetration Test and Split-Barrel Sampling of Soils.
- ASTM Standard D 2488-93. 1993. Standard Practice for Description and Identification of Soils Visual-Manual Procedure).
- ASTM Standard D 5434-93. 1993. Guide for Field Logging of Subsurface Explorations of Soil and Rock.

- ASTM Standard D 6032-96. 1996. Standard Test Method for Determining Rock Quality Designation (RQD) of Rock Core.
- Compton, R.R. 1962. Manual of Field Geology. John Wiley & Sons, Inc., New York.
- USACE. 1998. Monitoring Well Design, Installation, and Documentation at Hazardous, Toxic, and Radioactive Waste Sites. EM 1110-1-4000, 1, November.
- U.S. Department of the Interior. 1989. *Earth Manual*. Water and Power Resources Service, Washington, D.C.

STANDARD OPERATING PROCEDURE 10.4 CHAIN-OF-CUSTODY FORM

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate protocols for use of the chain-of-custody form. An example is provided as part of this SOP. Other formats with similar levels of detail are acceptable.

2.0 MATERIALS

- Chain-of-custody form.
- Indelible ink pen.

3.0 PROCEDURE

- Record the project name and number.
- Record the project contact's name and phone number.
- Print sampler's names in "Samplers" block.
- Enter the Field Sample No.
- Record the sampling dates for all samples.
- List the sampling times (military format) for all samples.
- Indicate, "grab" or "composite" sample with an "X."
- Record matrix (e.g., aqueous, soil).
- List the analyses/container volume across top.
- Enter the total number of containers per Field Sample No. in the "Subtotal" column.
- Enter total number of containers submitted per analysis requested.
- State the carrier service and airbill number, analytical laboratory, and custody seal numbers.
- List any comments or special requests in the "Remarks" section.
- Sign, date, and time the "Relinquished By" section when the cooler is relinquished to the next party.
- Upon completion of the form, retain the shipper copy and place the forms and the other copies in a zip seal bag to protect from moisture. Affix the zip seal bag to the inside lid of the sample cooler to be sent to the designated laboratory.

1

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

Not applicable.

6.0 REFERENCES

- USEPA. 1990. *Sampler's Guide to the Contract Laboratory Program*. EPA/540/P-90/006, Directive 9240.0-06, Office of Emergency and Remedial Response, Washington, D.C., December 1990.
- USEPA. 1991. *User's Guide to the Contract Laboratory Program*. EPA/540/O-91/002, Directive 9240.0-01D, Office of Emergency and Remedial Response, January 1991.
- USEPA. 1998. *EPA Requirements for Quality Assurance Project Plans*. EPA/600/R-98/018, QA/R5, Final, Office of Research and Development, Washington, D.C.

FIGURE 10.4-a EXAMPLE CHAIN-OF-CUSTODY FORM

Project Number	Project Name			Matrix	A	N	A	L	Y	S	Е	S		LAB:	
Project Contact (Name and Phone Number)															AIRBILL No:
Samplers:															Courier:
Field Sample No.	Date (MM-DD-YY)	Time	C o m p	G r a b										S u b t o t a l	REMARKS
TOTAL															
Relinquished by:		Date/time F		Rec	eived by:	Relinquished by:						Date/Time			Received by:
Relinquished by:		Date/time R		Rec (for	eived by: lab)	Date/Time					Remarks				

STANDARD OPERATING PROCEDURE 30.1 SOIL SAMPLING

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate protocols for sampling surface and subsurface soils.

2.0 MATERIALS

- Stainless steel scoop, spoon, trowel, knife, spatula, (as needed).
- Split-spoon, Shelby tube, or core barrel sampler.
- Hand auger or push tube sampler.
- Drill rig and associated equipment (subsurface soil).
- Stainless steel bowls.
- Photoionization detector or other appropriate instrument as specified in site-specific health and safety plan.
- Sampling equipment for collection of volatile organic samples.
- Appropriate sample containers.
- Appropriate sample labels and packaging material.
- Personal protective equipment and clothing (PPE) per site-specific health and safety plan.
- Decontamination equipment and supplies (SOP 80.1).

3.0 PROCEDURE

3.1 DOCUMENTATION

• Soil sampling information should be recorded in the field logbooks as described in SOPs 10.1 and 10.2.

3.1 SURFICIAL SOIL SAMPLES

The targeted depths for surficial soil samples (surface and near surface) will be specified in the work plan addenda developed for site-specific investigations.

- All monitoring equipment should be appropriately calibrated before beginning sampling according to the requirements of the work plan addenda and SOP 90.1 or 90.2.
- All sampling equipment should be appropriately decontaminated before and after use according to the requirements of the work plan addendum and SOP 80.1.
- Use a spade, shovel, or trowel or other equipment (manufactured from material, which is compatible with the soil to be sampled) to remove any overburden material present (including vegetative mat) to the level specified for sampling.

- Measure and record the depth at which the sample will be collected with an engineers scale or tape.
- Remove the thin layer that was in contact with the overburden removal equipment using a clean stainless steel scoop or equivalent and discard it.
- Begin sampling with the acquisition of any discrete sample(s) for analysis of volatile organic compounds (VOCs), with as little disturbance as possible. VOC samples will not be composited or homogenized.
- When a sample will not be collected with a core type of sampler (push tube, split spoon, etc.), the sample for VOC analysis will be collected from freshly exposed soil. The method of collection will follow the procedures specified in SOP 30.8 (Methanol Preservation Method) or 30.9 (En Core® Method) based on the requirements of the work plan addenda.
- Field screen the sample with properly calibrated PID or other appropriate instrument. Cut a cross-sectional slice from the core or center of the sample and insert the monitoring instrument(s). Based on the screening results, collect the VOC fraction, as applicable.
- Collect a suitable volume of sample from the targeted depth with a clean stainless steel scoop (or similar equipment), push tube sampler, or bucket auger
- For core type of samplers, rough trimming of the sampling location surface should be considered if the sampling surface is not fresh or other waste, different soil strata, or vegetation may contaminate it. Surface layers can be removed using a clean stainless steel, spatula, scoop, or knife. Samples collected with a bucket auger or core type of sampler should be logged per the requirements of SOP 10.3.
- If homogenization or compositing of the sampling location is not appropriate for the remaining parameters, the sample should be directly placed into appropriate sample containers with a stainless steel spoon or equivalent.
- If homogenization of the sample location is appropriate or compositing of different locations is desired, transfer the sample to a stainless steel bowl for mixing. The sample should be thoroughly mixed with a clean stainless steel spoon, scoop, trowel, or spatula and then placed in appropriate sample containers per the requirements for containers and preservation specified in work plan addenda. Secure the cap of each container tightly.
- Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).
- Return any remaining unused soil to the original sample location. If necessary, add clean sand to bring the subsampling areas back to original grade. Replace the vegetative mat over the disturbed areas.

3.1 SUBSURFACE SAMPLES

- All sampling equipment should be appropriately decontaminated before and after use according to the requirements of the work plan addendum and SOP 80.1.
- All monitoring equipment should be appropriately calibrated before sampling according to the requirement of the work plan addendum and SOP 90.1 or SOP 90.2.

- All sampling equipment should be appropriately decontaminated before and after use according to the requirements of the work plan addendum and SOP 80.1.
- Collect split-spoon; core barrel, Shelby tube, sonic core or other similar samples during drilling.
- Upon opening sampler or extruding sample, immediately screen soil for VOCs using a PID or appropriate instrument. If sampling for VOCs, determine the area of highest concentration; use a stainless steel knife, trowel, or lab spatula to cut the sample; and screen for VOCs with monitoring instrument(s).
- Log the sample on the boring log before extracting from the sampler per the requirements of SOP 10.3.
- Any required VOC samples will be collected first followed by the other parameters. VOC samples will not be composited or homogenized and will be collected from the area exhibiting the highest screening level. The method of VOC sample collection will follow the procedures specified in SOP 30.8 (Methanol Preservation Method) or 30.9 (En Core® Method) based on the requirements of the work plan addenda.
- Field screen the sample with properly calibrated PID or other appropriate instrument. Cut a cross-sectional slice from the core or center of the sample and insert the monitoring instrument(s). Based on the screening results, collect the VOC fraction, as applicable.
- Rough trimming of the sampling location surface should be considered if the sampling surface is not fresh or other waste, different soil strata, or vegetation may contaminate it. Surface layers can be removed using a clean stainless steel, spatula, scoop, or knife.
- If homogenization or compositing of the sampling location is not appropriate for other parameters, the sample should be directly placed into appropriate sample containers with a stainless steel spoon or equivalent.
- If homogenization of the sample location is appropriate or compositing of different locations is desired, transfer the sample to a stainless steel bowl for mixing. The sample should be thoroughly mixed with a clean stainless steel spoon, scoop, trowel, or spatula and placed in appropriate sample containers per the requirements for containers and preservation specified in work plan addenda. Secure the cap of each container tightly.
- Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).
- Discard any remaining sample into the drums used for collection of cuttings.
- Abandon borings according to procedures outlined in SOP 20.2.

3.1 INVESTIGATION-DERIVED MATERIALS

Investigation-derived material will be managed in accordance with procedures defined in the work plan addenda for the site being investigated and SOP 70.1.

NOTES: If sample recoveries are poor, it may be necessary to composite samples before placing them in jars. In this case, the procedure will be the same except that two split-spoon samples (or other types of samples) will be mixed together. The boring log should clearly state that the samples have been composited, which samples were composited, and why the

compositing was done. In addition, VOC fraction should be collected from the first sampling device.

When specified, samples taken for geotechnical analysis (e.g., percent moisture, density, porosity, and grain size) will be undisturbed samples, such as those collected using a thin-walled (Shelby tube) sampler, sonic core sampler, etc.

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

Refer to the site-specific health and safety plan.

Soil samples will not include vegetative matter, rocks, or pebbles unless the latter are part of the overall soil matrix.

6.0 REFERENCES

ASTM Standard D 1586-84. 1984. Penetration Test and Split-Barrel Sampling of Soils.

ASTM Standard D 1587-83. 1983. Thin Walled Sampling of Soils.

ASTM Standard D 5633-94. 1994. Standard Practice for Sampling with a Scoop.

USACE. 2001. Requirements for the Preparation of Sampling and Analysis Plans. EM 200-1-3. 1 February.

STANDARD OPERATING PROCEDURE 30.2 GROUNDWATER SAMPLING

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate protocols for the collection of groundwater samples from monitoring wells.

2.0 MATERIALS

- Work Plans.
- Field logbooks and field parameter forms.
- Plastic sheeting.
- Decontamination equipment and supplies (SOP 80.1).
- Variable-speed, low-flow submersible pump with safety drop cable.
- Nylon stay-ties.
- Generator.
- Dedicated Teflon tubing or Teflon lined polyethylene tubing.
- Flow-through-cell and probes for measuring pH, temperature, specific conductance, oxidation/reduction potential, dissolved oxygen, and turbidity (SOP 40.1).
- Electronic water-level indicator.
- Appropriate sample bottles, labels, chain-of-custody forms, and sample shipping supplies etc.
- Cooler with ice.
- Silicone tubing.
- 0.45-micron disposable filters (as appropriate).
- Personal protective equipment and clothing (PPE) per site-specific health and safety plan.
- Photoionization detector (PID) or other appropriate monitoring instrument per the sitespecific health and safety plan.
- Appropriate containers for investigation-derived material.

3.0 PROCEDURE

3.1 DOCUMENTATION

Groundwater sampling information should be recorded in the field logbooks as described in SOPs 10.1 and 10.2.

The following are general rules for the field parameter logbook for groundwater, as described in SOP 10.2:

- Only information for one site or installation per logbook. The same book may be used for more than one sampling event.
- The first five pages will be reserved for index, general notes, etc. Sign and date each entry.
- Fill in the forms.
- Duplicate copies, index pages, and calibration sheets remain intact.

3.2 OVERVIEW OF SAMPLING TECHNIQUES

In general, two different techniques may be used to sample groundwater from monitoring wells at Radford Army Ammunition Plant (RFAAP):

- Low flow purging and sampling (Type I).
- Conventional purging and low-flow sampling (Type II).

These two sampling techniques are intended to address the different groundwater conditions that may be encountered at RFAAP.

The Type I sampling technique will be used in the following situations:

- In wells where only one discrete water-producing zone is encountered.
- In wells with no discrete water bearing zone and a low yield (generally < 0.5 liters per minute).
- In wells sampled during seasonal low groundwater conditions with greatly reduced yield.

The Type II sampling technique will be used in the following situations:

- In a well with potential or documented multiple flow zones and where individual flow zones will not be evaluated.
- In moderately producing wells (> 0.5 liters per minute) where no discrete flow zones were documented during drilling.
- In wells sampled during seasonal high groundwater conditions with enhanced yield (and potentially additional flow zones).

Groundwater samples should be collected no sooner than 14 days after well development. Information from the boring logs, well completion records, and well development records should be reviewed before sampling a well to determine the most appropriate sampling technique. Pertinent information for each well to be sampled includes:

- Well construction.
- Depth and nature of water producing zones.
- Sustainable pumping rate of the well to be sampled.
- Well recharge characteristics.
- Baseline turbidity.

Because of the heterogeneous nature of the fracture and solution-enhanced fractured bedrock at RFAAP, monitoring well purging and sampling techniques will need to be flexible. This

flexibility is necessary to obtain representative samples that meet the data quality objectives (DQOs) specified in site-specific work plan addenda.

In general, when using the pumps specified in the following sections, situate any gasoline-powered generator on level ground approximately 15 ft downwind from the well. All generator maintenance (oil and fueling) is to be performed off site. If the hose(s) and/or power cord of the pump is not on a reel, place the pump with its hose and power cord on the plastic sheeting downhill from the well.

3.3 TYPE I SAMPLING PROCEDURES

Type I low flow purging and sampling procedures include the following:

- The work area outside the well will be prepared by placing plastic sheeting on the ground around the well casing to avoid cross-contamination.
- All equipment used to purge and sample the wells will be thoroughly decontaminated before and after use according to the requirements of the work plan addenda and SOP 80.1.
- All equipment to be used for monitoring water quality parameters will be calibrated before beginning purging according to the requirements of the work plan addenda and SOP 40.1.
- Note the condition of the well and well head.
- Monitor the headspace of the well with a photoionization detector as the well cap is removed.
- Measure and record the depth to water with an electronic water level indicator. The measurement of well depth will not be taken until after sampling is completed so that potential re-suspension of any settled solids at the bottom of the well is avoided.
- Well depth at the time of purging will be obtained from well construction and existing data.
- Slowly lower a clean, stainless steel, adjustable flow rate, submersible pump and dedicated Teflon or Teflon-lined polyethylene tubing to the desired depth. As the pump is slowly lowered into the well, secure the safety drop cable, tubing, and electrical lines to each other using nylon stay-ties.
- For wells with very low sustainable pumping rates (≤ 0.5 liters per minute), the pump should be set in the middle of the saturated screen section of the well or middle of the water column for open wells. The pump should be set 12 hours prior to purging so that the depth to water equilibrates and sediments disturbed during pump placement have time to settle.
- For wells with sustainable pumping rates (> 0.5 liters per minute), the pumps will be set at a desired depth prior to purging, allowing for the depth to water to equilibrate before sampling. The desired depth will be specified in work plan addenda based on site-specific conditions and DQOs.
- Connect the pump tubing to an in-line flow-through cell(s) and connect the multi-parameter probe to the cell(s). The end of the tubing exiting the in-line flow-through cell should be placed to discharge into a appropriate container(s) to collect purge water.
- Immediately prior to purging, the depth to water will be measured and record. Start pumping the water at a rate of 100 to 400 milliliters per minute. Avoid surging. The pumping rate should cause minimal drawdown (less than 0.2 ft). Water level measurements should be

- collected continuously to document stabilization of the water level. Pumping rates should, if needed, be reduced to the minimal capabilities of the pump to avoid dewatering the screen interval and ensure stabilization of indicator parameters.
- During purging, water quality indicator parameters will be monitored at the in-line flow-through cell(s) every 3 to 5 minutes. The parameters to be monitored include pH, specific conductance, oxidation/reduction potential (Eh), dissolved oxygen, and turbidity.
- Continue purging until stabilization of indicator parameters is achieved. Stabilization is defined as three consecutive readings that are within the following criteria:
 - ± 0.1 for pH;
 - ±3% for specific conductance;
 - ± 10 mV for oxidation/reduction potential (Eh); and
 - ±10% for turbidity and dissolved oxygen.
- If the parameters have stabilized, but the turbidity is not in the range of 5 to 10 NTU, then both filtered and unfiltered samples should be collected for any metals analysis. Filter metal samples should be collected with an in-line filter using a high capacity 0.45-micron particulate filter. This filter should be pre-rinsed according to the manufacturer's instructions.
- Once purging is completed, reduce the pumping rate to its lowest steady rate and disconnect the tubing from the in-line flow-though cell(s).
- Collect groundwater samples directly from the end of the tubing into clean containers
 provided by the laboratory. The container requirements and preservatives for groundwater
 samples are specified in work plan addenda. Allowing the pump discharge to flow gently
 down the inside of the container with minimal turbulence should fill all sample containers.
 Volatile organic compound (VOC) and gas sensitive parameter samples should be collected
 first followed by other parameters.
- In general, samples should be collected and containerized in the order of the volatilization sensitivity of the parameters. A preferred collection order for some common parameters is VOCs, extractable organics, metals, cyanide, sulfate and chloride, turbidity, and nitrate and ammonia. The parameters to be collected at any well location are site-specific and are specified in work plan addenda.
- Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).
- After the sample collection is complete, remove the pump, tubing, and associated lines. Note: sample tubing will be dedicated to each well.
- Measure and record the total depth of the well.
- Secure the well be replacing and locking the lid.

3.4 TYPE II SAMPLING PROCEDURES

• The work area outside the well will be prepared by placing plastic sheeting on the ground around the well casing to avoid cross-contamination.

- All equipment used to purge and sample the wells will be thoroughly decontaminated before and after use according to the requirements of the work plan addenda and SOP 80.1.
- All equipment to be used for monitoring water quality parameters will be calibrated before beginning purging according to the requirements of the work plan addenda and SOP 40.1.
- Note the condition of the well and well head.
- Monitor the headspace of the well with a photoionization detector as the well cap is removed.
- Measure and record the depth to water with an electronic water level indicator. The measurement of well depth will not be taken until after sampling is completed so that potential re-suspension of any settled solids at the bottom of the well is avoided.
- Well depth at the time of purging will be obtained from well construction and existing data.
- Calculate the standing water column in the well by subtracting the depth to water from the total depth of the well as recorded during completion of the well.
- From the water depth, well diameter, sand pack length, etc., calculate the equivalent volume (1 EV) of water in the well.
- 1 EV = volume in casing + volume in saturated sand pack. Therefore; if the water table lies below the top of the sand pack, use the following equation:
- $1 \text{ EV} = (pR_w^2 h_w) + (0.30p(R_s^2 R_w^2) h_w) * (0.0043)$
- If the water table lies above the top of the sand pack use this equation:
- $1 \text{ EV} = [(pR_w^2 h_w) + (0.30p(R_s^2 R_w^2) h_s)] * (0.0043)$

Where: R_s = radius of sand pack in inches

 R_w = radius of well casing in inches

 h_s = height of sand pack in inches

 $h_{\rm w}$ = water depth in inches

 0.0043 gal/in^3

Assumed filter pack porosity = 30%

Tables and graphs showing equivalent volumes for typical well constructions are available.

- Slowly lower a clean, stainless steel, adjustable flow rate, submersible pump and dedicated Teflon or Teflon-lined polyethylene tubing to the middle of the saturated screen interval or water column in an open borehole. As the pump is slowly lowered into the well, secure the safety drop cable, tubing, and electrical lines to each other using nylon stay-ties.
- Connect the pump tubing to an in-line flow-through cell(s) and connect the multi-parameter probe to the cell(s). The end of the tubing exiting the in-line flow-through cell should be placed to discharge into an appropriate container to collect purge water.
- Start purging the well at the minimally achievable pumping rate. Gradually increase the pumping rate to achieve the maximum flow rate of the pump or the maximum sustainable flow rate that does not draw down the static water level to a point below the top of the first water bearing zone, whichever is achieved first.

- During purging, water level measurements should be collected periodically to verify water levels in the well.
- During purging, water quality indicator parameters will be monitored at the in-line flow-through cell(s) every 3 to 5 minutes. The parameters to be monitored include pH, specific conductance, oxidation/reduction potential (Eh), dissolved oxygen, and turbidity.
- Note when each indicator parameter stabilizes. Stabilization is defined as three consecutive readings that are within the following criteria:
 - ± 0.1 for pH.
 - $\pm 3\%$ for specific conductance.
 - ± 10 mV for oxidation/reduction potential (Eh).
 - $\pm 10\%$ for turbidity and dissolved oxygen.
- Three calculated eVs of water in the will be purged prior to sampling. It will be documented if stabilization of the indicator parameters has not occurred after three calculated well volumes have been removed and sampling procedures begin.
- If the turbidity is not in the range of 5 to 10 NTU when purging has been completed, then both filtered and unfiltered samples should be collected for any metals analysis. Filter metal samples should be collected with an in-line filter using a high capacity 0.45-micron particulate filter. This filter should be pre-rinsed according to the manufacturer's instructions.
- Once purging is completed, reduce the pumping rate to its lowest steady rate and disconnect the tubing from the in-line flow-though cell(s).
- Collect groundwater samples directly from the end of the tubing into clean containers
 provided by the laboratory. The container requirements and preservatives for groundwater
 samples are specified in work plan addenda. Allowing the pump discharge to flow gently
 down the inside of the container with minimal turbulence should fill all sample containers.
 Volatile organic compound (VOC) and gas sensitive parameter samples should be collected
 first followed by other parameters.
- Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).
- After the sample collection is complete, remove the pump, tubing, and associated lines. Note: sample tubing will be dedicated to each well.
- Measure and record the total depth of the well.
- Secure the well be replacing and locking the lid.

3.5 INVESTIGATION-DERIVED MATERIAL

Investigation-derived material will be managed in accordance with procedures defined in the work plan addendum for the site being investigated and SOP 70.1.

4.0 MAINTENANCE

Refer to manufacturer's requirements for maintenance of pumps and generators.

5.0 PRECAUTIONS

Refer to the site-specific health and safety plan.

6.0 REFERENCES

USACE. 2001. Requirements for the Preparation of Sampling and Analysis Plans. EM 200-1-3, 1 February.

USEPA. 1997. Recommended Procedure for Low-flow Purging and Sampling of Groundwater Monitoring Wells. Bulletin No. QAD023, October.

STANDARD OPERATING PROCEDURE 30.3 SURFACE WATER SAMPLING

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate protocols for collecting grab samples of surface water. This procedure can be applied to the collection of surface water samples from streams, rivers, ditches, lakes, ponds, and lagoons.

2.0 MATERIALS

- Work Plans.
- Field logbooks.
- Photoionization detector (PID) or other appropriate monitoring instrument as specified sitespecific health and safety plan.
- Appropriate sample bottles, labels, chain-of-custody forms, and sample shipping supplies etc.
- Long-handled dip sampler (polytetrafluoroethylene (PTFE) or stainless steel), as applicable.
- Short-handled dip sampler (PTFE or stainless steel), as applicable.
- Pond sampler (PTFE or stainless steel), as applicable.
- Boat, other stable working platform, personal flotation device, as applicable.
- Sample filtration apparatus, as applicable.
- Peristaltic pump with 0.45-um filters and disposable PTFE tubing, as applicable.
- Personal protective equipment and clothing (PPE) per site specific health and safety plan.
- Appropriate containers for investigation-derived material.

3.0 PROCEDURE

3.1 CONSIDERATIONS

Factors that will need to be considered for selection of a surface water sampler include the width, depth, and flow of the surface water body, and whether the sample will be collected from the shore or a vessel. The most appropriate method(s) of sample collection and the appropriate depths of sampling (sampling strategies) will be specified in work plan addenda based on site-specific conditions and data quality objectives (DQOs).

3.2 DOCUMENTATION

Surface water sampling information should be recorded in the field logbooks as described in SOPs 10.1 and 10.2. This information should include a description of the water body characteristics (size, depth, flow, etc.).

Sampling locations should be marked on a site map. Describe each location and place a numbered stake above the visible high water mark on the bank closest to the sampling location and/or mark adjacent trees with surveyor's flagging. The descriptions must be adequate to allow the sampling station to be relocated at some future date by someone other than the original sampling crew.

3.3 SAMPLE LOCATION AND TIMING

Sampling should proceed from downstream locations to upstream locations so that disturbance related to sampling does not affect the samples collected upstream. In addition, if sediment samples are to be collected at the same locations as the surface water samples, the water samples must be collected first.

Sampling should be performed quickly and in a manner that minimizes disturbance of bottom sediments to ensure a representative sample.

In general, surface water samples should be collected and containerized in the order of the volatilization sensitivity of the parameters. A preferred collection order for some common parameters is volatile organic compounds (VOCs), extractable organics, metals, cyanide, sulfate and chloride, turbidity, and nitrate and ammonia. The parameters to be collected at any location are site-specific and are specified in work plan addenda.

3.4 SAMPLING METHODS

Various methods may be used to collect samples of surface water and the method used will depend on the considerations discussed in Section 3.1. Some of the more common methods used to collect surface water samples from shallow depths include:

- Submergence of sampling containers.
- Dipper and pond sampler.
- Peristaltic pump (for non-volatile parameters).

Submergence of Sampling Container

Direct filling the sample containers by submergence is advantageous when the sample might be significantly altered during transfer from a collection device into another container. This method would not be appropriate for sampling at depth.

- 1. All sampling equipment should be appropriately decontaminated before and after use according to the requirements of the work plan addendum and SOP 80.1.
- 2. Spread new plastic sheeting on the ground at each sampling location to prevent cross-contamination. If sample access is restricted, use appropriate vessel or another stable working platform adjacent to the area to be sampled.
- 3. Samples should be collected in order specified in the work plan addenda prepared for the site-specific investigation (also see Section 3.3).
- 4. Submerge an appropriate sample container with the cap in place with minimal surface disturbance so that the open end is pointing upstream. Sample container requirements are specified in work plan addenda.

- 5. Allow the container to fill slowly and continuously using the cap to regulate the inflow of water.
- 6. Retrieve the sample from the surface water with minimal disturbance.
- 7. Preserve the sample as specified in work plan addenda. Secure the cap on the sample container tightly.
- 8. Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).

Sampling with Dip and Pond Sampler

Dipper and pond samplers prevent unnecessary contamination of the outer surface of the sample container that would occur with the direct submergence method of sampling.

A long handled dipper sampler or a pond sampler can be used to remotely obtain samples where access is poor or non-contact with water is suggested in the health and safety plan.

Sampling with the PTFE or stainless steel dipper or pond sampler (long-handled or measuring cup type):

- 1. All sampling equipment should be appropriately decontaminated before and after use according to the requirements of the work plan addendum and SOP 80.1.
- 2. Spread new plastic sheeting on the ground at each sampling location to prevent cross-contamination. If sample access is restricted, use appropriate vessel or another stable working platform adjacent to the area to be sampled.
- 3. Assemble the sampler.
- 4. Samples should be collected in order specified in the work plan addenda prepared for the site-specific investigation (also see Section 3.3).
- 5. Collect samples by slowly submerging the pre-cleaned dipper or pond sampler with minimal surface disturbance. Make sure the open end is pointing upstream.
- 6. Remove the cap from the sample container and slightly tilt the mouth of the bottle below the edge of the sampler. Sample container requirements are specified in work plan addenda.
- 7. Empty the sampler slowly. Allow the sample stream to flow gently down the side of the bottle with entry turbulence. Avoid aerating the sample.
- 8. Continue filling the sample container until the container is filled.
- 9. Preserve the sample as specified in work plan addenda. Secure the cap on the sample container tightly.
- 10. Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).

Sampling with a Peristaltic Pump

Sampling with a peristaltic pump will extend the lateral reach of the sampler and allow sampling from depths below the water surface. A disadvantage of this method is that it cannot be used to sample for volatile organic compounds because of potential degassing effects.

- 1. All sampling equipment should be appropriately decontaminated before and after use according to the requirements of the work plan addendum and SOP 80.1.
- 2. Spread new plastic sheeting on the ground at each sampling location to prevent cross-contamination. If sample access is restricted, use appropriate vessel or another stable working platform adjacent to the area to be sampled.
- 3. Install clean medical grade silicone tubing in the pump head, as instructed by the manufacturer.
- 4. Select the length of appropriate suction tubing (PFTE or other) necessary to reach the required sample location/depth and attach to the pump intake or extended section of silicone tubing emanating from the intake side of the pump head.
- 5. Turn on pump and adjust flow to draw water through tubing. If possible, allow several liters of sample to pass through the system before actual sample collection.
- 6. Samples should be collected in order specified in the work plan addenda prepared for the site-specific investigation (also see Section 3.3).
- 7. VOC samples, if required, will be collected using another type of sampling device, as specified in the work plan addenda.
- 8. Collect surface water samples directly from the end of the tubing into clean laboratory-prepared (preserved) containers. Allowing the pump discharge to flow gently down the inside of the container with minimal turbulence should fill all sample containers. Sample container requirements are specified in work plan addenda.
- 9. Preserve the sample as specified in work plan addenda. Secure the cap on the sample container tightly.
- 10. Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).

3.5 SAMPLE FILTRATION

If specified in work plan addenda, certain parameters such as metals may need to be collected for both total and dissolved fractions. In this case, filtration will be performed immediately after collecting sample. Set up filtration equipment before collecting sample. Filtration may be accomplished by gravity or, if necessary, due to slow filtering, a peristaltic pump can be used to pressure filter the sample. Vacuum filtration will not be used due to the possibility of analyte volatilization.

3.6 GRAVITY FILTRATION

- Using decontaminated forceps, place a 0.45-µm membrane in a decontaminated filter funnel.
- Slowly pour sample into the funnel and collect filtrate directly into appropriate sample container(s).
- Preserve the sample as specified in work plan addenda. Secure the cap on the sample container tightly.
- Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).

• Appropriately dispose of filter membrane.

Filter with a Peristaltic Pump

- Using previously assembled disposable tubing, 0.45-µm in-line filter, and peristaltic pump, filter sample from collection bucket into appropriate container.
- Adjust pump rate to avoid aeration of sample.
- Preserve the sample as specified in work plan addenda. Secure the cap on the sample container tightly.
- Appropriately, label the samples (SOP 50.1), complete the chain-of-custody (SOP 10.4), and package the samples for shipping (SOP 50.2).

4.0 MAINTENANCE

Refer to manufacturer's specifications for maintenance procedures on generators and pumps.

5.0 PRECAUTIONS

Refer to the site-specific health and safety plan.

6.0 REFERENCES

- ASTM Standard D 5358-93. 1993. Standard Practice for Sampling with a Dipper or Pond Sampler.
- Environmental Monitoring System Laboratory (EMSL), ORD, U.S. Environmental Protection Agency. *Characterization of Hazardous Waste Site-A Method Manual, Volume II-Available Sampling Methods.* 1983.
- USACE. 2001. *Requirements for the Preparation of Sampling and Analysis Plans*. EM 200-1-3. 1 February.

STANDARD OPERATING PROCEDURE 30.6 CONTAINERIZED MATERIAL

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate protocols for the opening and sampling of containerized liquids of potentially unknown substances.

2.0 MATERIALS

- Work Plans.
- Field logbooks.
- Personal protective equipment and clothing per the site-specific health and safety plan.
- Monitoring instruments per the site-specific health and safety plan.
- Decontamination equipment and supplies (SOP 80.1).
- Tools.
- Historical data, if available.
- Sampling tube.
- Remote samplers, as required.

3.0 PROCEDURE

Sealed containers with unknown contents represent potential severely hazardous situations for sampling teams. Even when the original identity of the contents is reasonably certain, contents may be under pressure or in a decomposed state and may readily react (sometimes violently) with air or water vapor in the atmosphere.

Only hazardous material specialists that have appropriate training and experience will inspect and sample unidentifiable drums or containers. Specialist team members will use extreme caution and care when opening sealed drums or cans of unknown content for purposes of inspection and sampling.

Efforts will be made to determine the identity of the contents, through markings, history of activities at the site, and similarity and proximity to containers of known contents. The range of possible hazards will dictate which specific procedure will be followed, and specific procedures will be identified in work plan addenda. All predetermined procedures will be strictly followed as designated by the site-specific conditions.

Using this SOP and appropriate health and safety protocols, field personnel will use extreme caution and care in opening sealed drums or cans of unknown contents for purposes of inspection and sampling. Specific activities include the following:

• Determine the identity of the contents through markings, history of activities at the site, and similarity and proximity to containers of known contents. The range of possible hazards will dictate which specific procedure should be followed.

1

- Handle containers as little as possible; however, if it is necessary to reorient a drum to allow
 access to a bung or cap, perform this activity using remote-handling forklift equipment with
 special drum-holding attachments.
- If contents are deemed to be under pressure, highly reactive, or highly toxic (or if these possibilities cannot be disproven), perform initial opening of the container remotely.
- Air monitoring stations will be established as necessary, using the following procedures:
- Affix a remote bung opener to the drum.
- Evacuate personnel to a safe distance or station them behind a barricade.
- Activate the non-sparking motor of the opener.
- After the bung is removed, monitor the drum for potential activity of the contents, such as vapor emission, smoking, or audible reaction.
- Approach cautiously while monitoring for toxic levels of airborne contaminants.
- If the contents of the drum pose acceptable hazards, accomplish opening (or inspection if previously opened remotely) and sampling with one of three approved devices. The preferred method is to use a clean glass tube, with or without bottom stopper, which can be placed in the drum (breaking it if necessary) after sampling is complete. Alternately (if a bung has been removed), a well sampler such as a Kemmererbailer can be used (but would require removal and cleaning or disposal according to the nature of the waste). By opening either of these devices at a desirable depth, stratified sampling can be performed. Also, the sampling tubes can be made with a plunger rod and O-ring seals at selected intervals, allowing simultaneous collection of multiple samples in a stratified medium.
- Following sampling, the drum will be resealed and/or overpacked to prevent any possibility of leakage while analysis determines the identity of the contents.
- Drums that do not have removable bungs may be opened remotely with a solenoid-activated punch (this requires that the drum be recontainerized or overpacked after sampling is complete).

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

None

6.0 REFERENCE

USEPA. 1989. A Compendium of Superfund Field Operation Methods. EPA/540/P-87/001. December.

STANDARD OPERATING PROCEDURE 30.7 SAMPLING STRATEGIES

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate sampling strategies for sampling various media.

2.0 MATERIALS

- Historical site data.
- Site topography.
- Soil types.
- Sampled media.

3.0 PROCEDURE

The primary goal of any investigation is to collect samples representative of existing site conditions. Statistics are generally used to ensure samples are as representative as possible. Sampling plans may employ more than one approach to ensure project data quality objectives are adequately addressed. A comparison of sampling strategies is presented in Table 1.

3.1 CLASSICAL STATISTICAL SAMPLING

Classical statistical sampling strategies are appropriately applied to either sites where the source of contamination is known or small sites where the entire area is remediated as one unit. Primary limitations of this sampling approach include (1) inability to address media variability; (2) inadequate characterization of heterogenous sites; and (3) inadequate characterization of sites with unknown contamination characteristics.

3.1.1 Simple Random Sampling

Simple random sampling is generally more costly than other approaches because of the number of samples required for site characterization. This approach is generally used when minimal site information is available and visible signs of contamination are not evident and includes the following features:

- Sampling locations are chosen using random chance probabilities.
- This strategy is most effective when the number of sampling points is large.

3.1.2 Stratified Random Sampling

This sampling approach is a modification to simple random sampling. This approach is suited for large site investigations that encompass a variety of soil types, topographic features, and/or land uses. By dividing the site into homogenous sampling strata based on background and historical data, individual random sampling techniques are applied across the site. Data acquired from each stratum can be used to determine the mean or total contaminant levels and provide these advantages:

- Increased sampling precision results due to sample point grouping and application of random sampling approach.
- Control of variances associated with contamination, location, and topography.

3.1.3 Systematic Grid

The most common statistical sampling strategy is termed either systematic grid or systematic random sampling. This approach is used when a large site must be sampled to characterize the nature and extent of contamination.

Samples are collected at predetermined intervals within a grid pattern according to the following approach:

- Select the first sampling point randomly; remaining sampling points are positioned systematically from the first point.
- Determine the grid design: one or two-dimensional. One-dimensional sample grids may be used for sampling along simple man-made features. Two-dimensional grid systems are ideal for most soil applications.
- Determine the grid type: square or triangular. Sampling is usually performed at each gridline intersection. Other strategies include sampling within a grid center or obtaining composite samples within a grid.
- Each stratum is sampled based on using the simple random sampling approach but determined using a systematic approach.

3.1.4 Hot-Spot Sampling

Hot spots are small, localized areas of media characterized by high contaminant concentrations. Hot-spot detection is generally performed using a statistical sampling grid. The following factors should be addressed:

- Grid spacing and geometry. The efficiency of hot-spot searches is improved by using a
 triangular grid. An inverse relationship exists between detection and grid point spacing, e.g.,
 the probability of hot-spot detection is increased as the spacing between grid points is
 decreased.
- Hot-spot shape/size. The larger the hot spot, the higher the probability of detection. Narrow or semi-circular patterns located between grid sampling locations may not be detected.
- False-negative probability. Estimate the false negative (β -error) associated with hot-spot analysis.

3.1.5 Geostatistical Approach

Geostatistics describe regional variability in sampling and analysis by identifying ranges of correlation or zones of influence. The general two-stage approach includes the following:

- Conducting a sampling survey to collect data defining representative sampling areas.
- Defining the shape, size, and orientation of the systematic grid used in the final sampling event.

3.2 NON-STATISTICAL SAMPLING

3.2.1 Biased Sampling

Specific, known sources of site contamination may be evaluated using biased sampling. Locations are chosen based on existing information.

3.2.2 Judgmental Sampling Grid

This sampling approach entails the subjective selection of sampling locations that appear to be representative of average conditions. Because this method is highly biased, it is suggested that a measure of precision be included through the collection of multiple samples.

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

None

6.0 REFERENCE

USACE. 2001. Requirements for the Preparation of Sampling and Analysis Plans. EM200-1-3. 1 February.

TABLE 1 SAMPLING STRATEGIES

SAMPLING STRATEGY	DESCRIPTION	APPLICATION	LIMITATIONS
Classical Statistical Sampling Strategies			
Simple Random Sampling	Representative sampling locations are chosen using the theory of random chance probabilities.	Sites where background information is not available and no visible signs of contamination are present.	May not be cost-effective because samples may be located too close together. Does not take into account spatial variability of media.
Stratified Random Sampling	Site is divided into several sampling areas (strata) based on background or site survey information.	Large sites characterized by a number of soil types, topographic features, past/present uses, or manufacturing storage areas.	Often more cost-effective than random sampling. More difficult to implement in the field and analyze results. Does not take into account spatial variability of media.
Systematic Grid Sampling	Most common statistical strategy; involves collecting samples at predetermined, regular intervals within a grid pattern.	Best strategy for minimizing bias and providing complete site coverage. Can be used effectively at sites where no background information exists. Ensures that samples will not be taken too close together.	Does not take into account spatial variability of media.
Hot-Spot Sampling	Systematic grid sampling strategy tailored to search for hot spots.	Sites where background information or site survey data indicate that hot spots may exist.	Does not take into account spatial variability of media. Tradeoffs between number of samples, chance of missing a hot spot, and hot spot size/shape must be weighed carefully.
Geostatistical Approach	Representative sampling locations are chosen based on spatial variability of media. Resulting data are analyzed using kriging, which creates contour maps of the contaminant concentrations and the precision of concentration estimates.	More appropriate than other statistical sampling strategies because it takes into account spatial variability of media. Especially applicable to sites where presence of contamination is unknown.	Previous investigation data must be available and such data must be shown to have a spatial relationship.
Non-Statistical Sampling Strategies			
Biased Sampling	Sampling locations are chosen based on available information.	Sites with known contamination sources.	Contaminated areas can be overlooked if background information or visual signs of contamination do not indicate them. Best used if combined with a statistical approach, depending on the project objectives.
Judgmental Sampling	An individual subjectively selects sampling locations that appear to be representative of average conditions.	Homogenous, well-defined sites.	Not usually recommended due to bias imposed by individual, especially for final investigations.

STANDARD OPERATING PROCEDURE 50.1 SAMPLE LABELS

1.0 SCOPE AND APPLICATION

Every sample will have a sample label uniquely identifying the sampling point and analysis parameters. The purpose of this standard operating procedure (SOP) is to delineate protocols for the use of sample labels. An example label is included as Figure 50.1-A. Other formats with similar levels of detail are acceptable.

2.0 MATERIALS

- Sample label.
- Indelible marker.

3.0 PROCEDURE

The use of preprinted sample labels is encouraged and should be requested from the analytical support laboratory during planning activities.

As each sample is collected, fill out a sample label ensuring the following information has been collected:

- Project name.
- Sample ID: enter the SWMU number and other pertinent information concerning where the sample was taken. This information should be included in site-specific work plan addenda.
- Date of sample collection.
- Time of sample collection.
- Initials of sampler(s).
- Analyses to be performed (NOTE: Due to number of analyses, details of analysis should be arranged with lab *a priori*).
- Preservatives (water samples only).

Double-check the label information to make sure it is correct. Detach the label, remove the backing and apply the label to the sample container. Cover the label with clear tape, ensuring that the tape completely encircles the container.

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

None.

6.0 REFERENCE

USEPA. 1998. *EPA Requirements for Quality Assurance Project Plans*. EPA/600/R-98/018, QA/R5, Final, Office of Research and Development, Washington, D.C.

FIGURE 50.1-A SAMPLE LABEL

PROJECT NAME		
SAMPLE ID		
DATE:/ TIME::		
ANALYTES: VOC SVOC P/P METALS CN		
PAH D/F HERBs ANIONS TPH		
ALK TSS		
PRESERVATIVE: [HCl] [HNO ₃] [NaOH] [H ₂ SO ₄]		
SAMPLER:		

STANDARD OPERATING PROCEDURE 50.2 SAMPLE PACKAGING

1.0 SCOPE AND APPLICATION

The purpose of this standard operating procedure (SOP) is to delineate protocols for the packing and shipping of samples to the laboratory for analysis.

2.0 MATERIALS

- Waterproof coolers (hard plastic or metal).
- Metal cans with friction-seal lids (e.g., paint cans).
- Chain-of-custody forms.
- Chain-of-custody seals (optional).
- Packing material.
- Sample documentation.
- Ice.
- Plastic garbage bags.
- Clear Tape.
- Zip-top plastic bags.
- Temperature blanks provided by laboratory for each shipment.

3.0 PROCEDURE

- Check cap tightness and verify that clear tape covers label and encircles container.
- Wrap sample container in bubble wrap or closed cell foam sheets. Samples may be enclosed
 in a secondary container consisting of a clear zip-top plastic bag. Sample containers must be
 positioned upright and in such a manner that they will not touch during shipment.
- Place several layers of bubble wrap, or at least 1 in. of vermiculite on the bottom of the cooler. Line cooler with open garbage bag, place all the samples upright inside the garbage bag and tie.
- Double bag and seal loose ice to prevent melting ice from soaking the packing material. Place the ice outside the garbage bags containing the samples.
- Pack shipping containers with packing material (closed-cell foam, vermiculite, or bubble wrap). Place this packing material around the sample bottles or metal cans to avoid breakage during shipment.
- A temperature blank (provided by laboratory) will be included in each shipping container to monitor the internal temperature. Samples should be cooled to 4 degrees C on ice immediately after sampling.
- Enclose all sample documentation (i.e., Field Parameter Forms, Chain-of-Custody forms) in a waterproof plastic bag and tape the bag to the underside of the cooler lid. If more than one

- cooler is being used, each cooler will have its own documentation. Add the total number of shipping containers included in each shipment on the chain-of-custody form.
- Seal the coolers with signed and dated custody seals so that if the cooler were opened, the custody seal would be broken. Place clear tape over the custody seal to prevent damage to the seal.
- Tape the cooler shut with packing tape over the hinges and place tape over the cooler drain.
- Ship all samples via overnight delivery on the same day they are collected if possible.

4.0 MAINTENANCE

Not applicable.

5.0 PRECAUTIONS

5.1 PERMISSIBLE PACKAGING MATERIALS

- Non-absorbent.
- Bubble wrap.
- Closed cell foam packing sheets.
- Absorbent.
- Vermiculite.

5.2 NON-PERMISSIBLE PACKAGING MATERIALS

- Paper.
- Wood shavings (excelsior).
- Cornstarch "peanuts."

6.0 REFERENCES

- USEPA. 1990. Sampler's Guide to the Contract Laboratory Program. EPA/540/P-90/006, Directive 9240.0-06, Office of Emergency and Remedial Response, Washington, D.C., December 1990.
- USEPA. 1991. *User's Guide to the Contract Laboratory Program*. EPA/540/O-91/002, Directive 9240.0-01D, Office of Emergency and Remedial Response. January 1991.
- USEPA. 1998. *EPA Requirements for Quality Assurance Project Plans*. EPA/600/R-98/018, QA/R5, Final, Office of Research and Development, Washington, D.C.

STANDARD OPERATING PROCEDURE 70.1 INVESTIGATION-DERIVED MATERIAL

1.0 SCOPE AND APPLICATION

Management of investigation-derived material (IDM) minimizes the potential for the spread of waste material onsite or offsite through investigation activities. The purpose of this standard operating procedure (SOP) is to provide general guidelines for appropriate management of potentially contaminated materials derived from the field investigations. Specific procedures related to the transportation and disposal of hazardous waste are beyond the scope of this SOP.

2.0 INTRODUCTION

Investigation-derived material (IDM) consists of waste materials that are known or suspected to be contaminated with waste substances through the actions of sample collection or personnel and equipment decontamination. These materials include decontamination solutions, disposable equipment, drill cuttings and fluids, and water from groundwater monitoring well development and purging. To the extent possible, the site manager will attempt to minimize the generation of these materials through careful design of decontamination schemes and groundwater sampling programs. Testing conducted on soil and water investigation-derived material will show if they are also hazardous wastes as defined by RCRA. This will determine the proper handling and ultimate disposal requirements.

The criteria for designating a substance as hazardous waste according to RCRA is provided in 40 CFR 261.3. If IDM meet these criteria, RCRA requirements will be followed for packaging, labeling, transporting, storing, and recordkeeping as described in 40 CFR 262.34. Those materials that are judged potentially to meet the criteria for a regulated solid or hazardous waste will be placed in DOT-approved 55-gallon steel drums or another type of DOT-approved container; based on waste characteristics and volume.

Investigation-derived material will be appropriately placed in containers, labeled, and tested to determine disposal options in accordance with RCRA regulations and Virginia Hazardous Waste Management Regulations.

3.0 INVESTIGATION-DERIVED MATERIAL MANAGEMENT

Procedures that minimize potential for the spread of waste material include minimizing the volume of material generated, material segregation, appropriate storage, and disposal according to RCRA requirements.

3.1 WASTE MINIMIZATION

In the development of work plan addenda, each aspect of the investigation will be reviewed to identify areas where excess waste generation can be eliminated. General procedures that will eliminate waste include avoidance of unnecessary exposure of materials to hazardous material and coordination of sampling schedules to avoid repetitious purging of wells and use of sampling equipment.

3.2 WASTE SEGREGATION

Waste accumulation and management procedures to be used depend upon the type of material generated. For this reason, IDM described below are segregated into separate 55-gallon storage drums or other appropriate DOT containers. Waste materials that are known to be free of potential hazardous waste contamination (such as broken sample bottles or equipment containers and wrappings) must be collected separately for disposal to municipal systems. Large plastic garbage or "lawn and leaf" bags are useful for collecting this trash. Even "clean" sample bottles or Tyvek should be disposed of with care. Although they are not legally a problem, if they are discovered by the public they may cause concern. Therefore, items that are known to be free from contamination but are also known to represent "hazardous or toxic waste" to the public must not be disposed of in any public trash receptacle, such as found at your hotel or park.

3.2.1 Decontamination Solutions

Solutions considered investigation-derived materials range from detergents, organic solvents, and acids used to decontaminate small hand samplers to steam-cleaning rinsate used to wash drill rigs and other large equipment. These solutions are to be placed in 55-gallon drums with bolt-sealed lids or other appropriate DOT approved containers. Residual liquid IDM from decontamination pads will be removed and appropriately placed in container(s) at the end of each field day.

3.2.2 Soil Cuttings and Drilling Muds

Soil cuttings are solid to semi-solid soils generated during trenching activities or drilling for the collection of subsurface soil samples or the installation of monitoring wells. Depending on the type of drilling, drilling fluids known as "muds" may be used to remove soil cuttings. Drilling fluids flushed from the borehole must be directed into a settling section of a mud pit. This allows reuse of the decanted fluids after removal of the settled sediments. Drill cuttings, whether generated with or without drilling fluids, are to be removed with a flat-bottomed shovel and placed in 55-gallon drums with bolt-sealed lids or other appropriate DOT containers, as conditions or volume of IDM dictate.

3.2.3 Well Development and Purge Water

Well development and purge water is removed from monitoring wells to repair damage to the aquifer following well installation, obtain characteristic aquifer groundwater samples, or measure aquifer hydraulic properties. The volume of groundwater to be generated will determine the appropriate container to be used for accumulation of IDM.

For well development and purging, 55-gallon drums are typically an efficient container for accumulation. When larger volumes of water are removed from wells, such as when pumping tests are conducted, the use of large-volume portable tanks such as "Baker Tanks" should be considered for IDM accumulation.

Analytical data for groundwater samples associated with the well development and purge water will be used to assist in characterizing IDM and evaluating disposal options.

3.2.4 Personal Protective Equipment and Disposable Sampling Equipment

Personal protective equipment and clothing (PPE) may include such items as Tyvek coveralls, gloves, booties, and APR cartridges. Disposable sampling equipment may include such items as plastic sheeting, bailers, disposable filters, disposable tubing and paper towels. PPE and disposable sampling equipment that have or may have contacted contaminated media (soil,

water, etc.) will be segregated and placed in 55-gallon drums separate from soil and water IDM. Disposition of this type of IDM will be determined by the results of IDM testing of the media in which the PPE and sampling equipment contacted.

3.3 MATERIAL ACCUMULATION

The IDM in containers must be placed in an appropriate designated RCRA container accumulation area at RFAAP, where it is permissible to accumulate such waste. IDM placed into a designated 90-day accumulation area will be properly sealed, labeled and covered. All drums will be placed on pallets.

A secure and controlled waste staging area will be designated by the installation prior the commencement of field sampling activities. Per the facility's requirements as a RCRA large quantity generator, waste accumulation cannot exceed 90 days for materials presumed or shown to be RCRA-designated hazardous wastes; waste which is known not to be RCRA-designated waste should be promptly disposed to municipal waste systems or appropriate facility.

3.3.1 IDM Accumulation Containers

Containers will be DOT-approved (DOT 17H 18/16GA OH unlined) open-head steel drums or other DOT approved container, as appropriate.

Container lids should lift completely off be secured by a bolt ring (for drum). Order enough containers to accumulate all streams of expected IDM including soil, PPE and disposable sampling equipment, decontamination water, purge water, etc.

Solid and liquid waste streams will not be mixed in a container. PPE and expendable sampling equipment will be segregated from other IDM and placed in different containers than soil. Containers inside containers are not permitted. PPE must be placed directly in a drum not in a plastic bag.

Pallets are often required to allow transport of filled drums to the staging area with a forklift. Normal pallets are 3×4 ft and will hold two to three 55-gallon drums depending on the filled weight. If pallets are required for drum transport or storage, field personnel are responsible for ensuring that the empty drums are placed on pallets before they are filled and that the lids are sealed on with the bolt-tighten ring after the drums are filled. Because the weight of one drum can exceed 500 lbs, under no circumstances should personnel attempt to move the drums by hand.

3.3.2 Containers Labeling

Each container that is used to accumulate IDM will be appropriately labeled at the time of accumulation and assigned a unique identification number for tracking purposes. The following information will be written in permanent marker on a drum label affixed on the exterior side at a location at least two-thirds of the way up from the bottom of the drum.

- Facility name.
- Accumulation start date and completion date.
- Site identifier information (SWMU, boring, well, etc.).
- Description of IDM.
- Drum ID No.

4.0 MATERIAL CHARACTERIZATION AND DISPOSAL

IDM will be characterized and tested to determine whether it is a hazardous waste as defined by 40 CFR Part 261 and to determine what disposal options exist in accordance with RCRA regulations and the Virginia Hazardous Waste Management Regulations (VHWMR).

In general, IDM will be considered a hazardous waste if it contains a listed hazardous waste or if the IDM exhibits a characteristic of hazardous waste.

Work plan addenda will identify the appropriate characterization and testing program for IDM based on the following:

- Site-specific conditions related to chemicals of concern, etc.
- The nature and quantity of expected IDM to be generated during site-specific investigations.
- Applicable Federal, State, and local regulations, such as RCRA, VHWMR regulations and policies and procedures, and Army Regulation 200-1.
- RFAAP specific requirements and policies for IDM characterization and disposal at the time of the investigation.

In general, appropriate USEPA SW 846 Test Methods for Evaluating Solid Waste will be used for testing IDM and will be specified in work plan addenda. Other appropriate test methods may be specified by RFAAP in addition to SW 846 Methods that are specific to installation operations, the site of interest (percent explosive content, reactivity, etc.), or requirements for disposal at RFAAP water treatment facilities or publicly owned treatment works.

Responsibility for the final disposal of IDM will be determined before field activities are begun and will be described in work plan addenda. Off-site disposal of IDM will be coordinated with RFAAP (generator) to ensure appropriate disposition. The contractor will coordinate IDM transportation and disposal activities for RFAAP (generator).

At the direction of RFAAP, appropriate waste manifests will be prepared by the USACE contractor or Alliant Techsystems subcontractor for transportation and disposal. Alliant Techsystems or other appropriate RFAAP entity will be listed as the generator and an appointed representative from RFAAP will review and sign the manifest for off-site disposal.

RFAAP will make the final decision on the selection of the transporter, storage, and disposal facility (TSDFs) or recycling facility. RFAAP will provide the contractor a listing of previously used TSDFs for priority consideration. Proposed facilities that are not included on the listing are required to provide a copy of the TSDFs most recent state or federal inspection to the installation. Waste characterization and testing results will be submitted to RFAAP (generator) for review and approval before final disposition of the material.

Hazardous waste: Prior to final disposition, a hazardous waste manifest will be furnished by the TSDF to accompany transport to the disposal facility. Following final disposition, a certificate of disposal will be furnished by the disposal facility. Copies of the manifests and certificates of disposal are to be provided to RFAAP and retained on file by the contractor or subcontractor.

5.0 PRECAUTIONS

- Because the weight of one drum can exceed 500 lbs, under no circumstances should personnel attempt to move drums by hand.
- Refer to the site-specific health and safety plan when managing IDM.

6.0 REFERENCE

Safety Rules for Contractors and Subcontractors. 1995. Alliant Techsystems, Incorporated, Radford Army Ammunition Plant.

STANDARD OPERATING PROCEDURE 80.1 DECONTAMINATION

1.0 SCOPE AND APPLICATION

Before leaving the site, all personnel or equipment involved in intrusive sampling or having entered a hazardous waste site during intrusive sampling must be thoroughly decontaminated to prevent adverse health effects and minimize the spread of contamination. Equipment must be decontaminated between sites to preclude cross-contamination. Decontamination water will be free of contaminants as evidenced through either chemical analyses or certificates of analysis. This standard operating procedure (SOP) describes general decontamination requirements for site personnel and sampling equipment. Decontamination procedures for contaminants requiring a more stringent procedure, e.g., dioxins/furans, will be included in site-specific addenda.

2.0 MATERIALS

- Plastic sheeting, buckets or tubs, pressure sprayer, rinse bottles, and brushes.
- U.S. Army Corps of Engineers or installation approved decontamination water source.
- Deionized ultra-filtered, HPLC-grade organic free water (DIUF).
- Non-phosphate laboratory detergent.
- Nitric Acid, 0.1 Normal (N) solution.
- Pesticide-grade solvent, Methanol.
- Aluminum foil.
- Paper towels.
- Plastic garbage bags.
- Appropriate containers for management of investigation-derived material (IDM).

3.0 PROCEDURE

3.1 SAMPLE BOTTLES

At the completion of each sampling activity the exterior surfaces of the sample bottles must be decontaminated as follows:

- Be sure that the bottle lids are on tight.
- Wipe the outside of the bottle with a paper towel to remove gross contamination.

3.2 PERSONNEL DECONTAMINATION

Review the site-specific health and safety plan for the appropriate decontamination procedures.

3.3 EQUIPMENT DECONTAMINATION

3.3.1 Drilling Rigs

Drilling rigs and associated equipment, such as augers, drill casing, rods, samplers, tools, recirculation tank, and water tank (inside and out), will be decontaminated before site entry, after over-the-road mobilization and immediately upon departure from a site after drilling a hole. Supplementary cleaning will be performed before site entry. There is a likelihood that contamination has accumulated on tires and as spatter or dust en route from one site to the next.

- Place contaminated equipment in an enclosure designed to contain all decontamination residues (water, sludge, etc.).
- Steam-clean equipment until all dirt, mud, grease, asphaltic, bituminous, or other encrusting coating materials (with the exception of manufacturer-applied paint) has been removed.
- Water used will be taken from an approved source.
- When cross-contamination from metals is a concern, rinse sampling components such as split spoons, geo-punch stems, and augers with nitric acid, 0.1N.
- Rinse with DIUF water.
- When semi-volatile and non-volatile organics may be present, rinse the sampling components with pesticide-grade solvent methanol.
- Double rinse the sampling components with DIUF water.
- Decontamination residues and fluids will be appropriately managed as IDM per work plan addenda and SOP 80.1.

3.3.2 Well Casing and Screen

Prior to use, well casing and screen materials will be decontaminated. This activity will be performed in the leak proof, decontamination pad, which will be constructed prior to commencement of the field investigation. The decontamination process will include:

- Steam cleaning with approved source water.
- Rinse with DUIF water.
- Air-dry on plastic sheeting.
- Wrap in plastic sheeting to prevent contamination during storage/transit.

3.3.3 Non Dedicated Submersible Pumps Used for Purging and Sampling

- Scrub the exterior of the pump to remove gross (visible) contamination using appropriate brushes, approved water, and non-phosphate detergent (steam cleaning may be substituted for detergent scrub).
- Pump an appropriate amount of laboratory detergent solution (minimum 10 gallons) to purge and clean the interior of the pump.
- Rinse by pumping no less than 10 gallons of approved water to rinse.
- Rinse the pump exterior with approved decontamination water.

- When cross-contamination from metals is a concern, rinse the pump exterior with approved nitric acid 0.1N solution.
- Rinse the pump exterior with DIUF water.
- When semi-volatile and non-volatile organics may be present, rinse the pump exterior with pesticide-grade solvent methanol.
- Double rinse the pump exterior with DIUF water.
- Air-dry on aluminum foil or clean plastic sheeting.
- Wrap pump in aluminum foil or clean plastic sheeting, or store in a clean, dedicated PVC or PTFE storage container.
- Solutions and residuals generated from decontamination activities will be managed appropriately as IDM per work plan addenda and SOP 80.1.

3.3.4 Sample Equipment and Measuring Water Level Devices

- Scrub the equipment to remove gross (visible) contamination using appropriate brush(es), approved water, and non-phosphate detergent.
- Rinse with approved source water.
- When cross-contamination from metals is a concern, rinse the sampling equipment with approved nitric acid 0.1N solution.
- Rinse equipment with DIUF water.
- When semi-volatile and non-volatile organics may be present, rinse the sampling equipment with pesticide-grade solvent methanol.
- Double rinse the sampling equipment with DIUF water.
- Air-dry on aluminum foil or clean plastic sheeting.
- Wrap in aluminum foil, clean plastic sheeting, or zip top bag or store in a clean, dedicated PVC or PTFE storage container.
- Solutions and residuals generated from decontamination activities will be managed appropriately as IDM per work plan addenda and SOP 80.1.

3.3.5 Other Sampling and Measurement Probes

Temperature, pH, conductivity, Redox, and dissolved oxygen probes will be decontaminated according to manufacturer's specifications. If no such specifications exist, remove gross contamination and triple-rinse probe with DIUF water.

4.0 PRECAUTIONS

- Manage IDM appropriately according to the requirements specified in work plan addenda.
- Follow appropriate procedures as specified in the site-specific health and safety plan.

5.0 REFERENCE

USACE. 2001. *Requirements for the Preparation of Sampling and Analysis Plans*. EM 200-1-3. 1 February.

Appendix C

Laboratory Quality Assurance Plan for TBD Laboratory

Appendix D

Health and Safety Forms

Form D-1 Worker Acknowledgment Form

SITE SAFETY AND HEALTH PLAN FOR INTERIM MEASURES REMEDIAL ACTIONS AT RADFORD ARMY AMMUNITION PLANT RADFORD, VA

I have read and approve this Site Safety and Health Plan for activities associated with the Interim Measures at SWMU 54, Radford Army Ammunition Plant, Radford, VA, with respect to project hazards, regulatory requirements, and Shaw Environmental, Inc. procedures.

David Mummert, CIH Health and Safety Manager

Jeffrey Parks Project Manager

Prepared by:

Shaw Environmental, Inc. 2113 Emmorton Park Road Edgewood, MD 21040

October 2009

Form D-2 Revision Form SWMU 54 Interim Measures Work Plan

Section:	
Addendum:	
Version:	
Effective Date:	
Approved By:	
Field Operations Leader	
Date:	
Concurrence:	
Project Manager	
Date:	
Sheet of	
	Addendum:

Form D-3 Worker Acknowledgment Form

Document: SWMU 54 Interim Measures Work Plan

Version: Final

Project: Radford Army Ammunition Plant

Location: SWMU 54, Propellant Burning Ash Disposal Area

Prior to the initiation of field activities, I have been given an opportunity to read and question the contents of the SWMU 54 Interim Measures Work Plan. With my signature I certify that I have read, understood, and agree to comply with the information and directions set forth in these plans. I further certify that I am in full compliance with 29 CFR 1910.120 in regard to training and medical monitoring requirements.

Site Personnel:		
Name (please print)	Signature	Date

Appendix E

Shaw Health and Safety Procedures



HS020 5 07/16/03 07/16/03 1 of 24

PROCEDURE

Subject: REVIEW

ACCIDENT PREVENTION PROGRAM: REPORTING, INVESTIGATION, AND

1.0 PURPOSE AND SUMMARY

The purpose of this procedure is to establish the requirements for incident reporting, investigation, and review. This procedure is an integral part of the company's overall accident prevention program and aids in the identification of potential causal factors and corrective actions. Key elements of this procedure include:

- All occupational injuries/illnesses, vehicle accidents, and near miss incidents must be promptly reported and investigated.
- All Occupational Safety and Health Administration (OSHA) recordable injuries/illnesses and chargeable vehicle accidents must be reviewed by an Accident Review Board. The Accident Review Board report is submitted to the Baton Rouge Corporate Safety Department, for production to and retention on behalf of the Legal Department.
- All incidents involving a fatality, major injury/illness, or resulting in significant property damage will be immediately reported to: the business line Health & Safety Manager; the Corporate Health and Safety Department; Business Line Vice President and the Legal Department.
- All investigations and associated materials obtained and/or produced, in association with OSHA recordable injuries/illnesses, chargeable vehicle accidents, fatalities, major injury/illness, or incidents resulting in significant property damage, are to be performed for & on behalf of the legal department and will be subject to being classified as Confidential Attorney-Client / Attorney Work Product.
- All business line Health & Safety Managers are required to prepare a Monthly Loss Report summarizing all current month, and year-to date, chargeable vehicle accidents, injury/illness cases (requiring outside medical care), lost work day totals and restricted work day totals. This report shall then be forwarded, by the 10th day of the following month, to the Baton Rouge Corporate Safety Office.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Definitions
- 5.0 Text



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 2 of 24

- 5.1 Incident Reporting Process
- 5.2 Supervisor's Employee Injury Report
- 5.3 Vehicle Accident Report
- 5.4 Equipment, General Liability, Property Damage, and Loss Report
- 5.5 Incident Investigation Report
- 5.6 Witness Statement Form
- 5.7 Accident Review Board
- 5.8 Monthly Loss Report
- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Corporate Health & Safety Department is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.

4.0 **DEFINITIONS**

Chargeable Vehicle Accident - Any **at-fault** vehicle accident meeting any **one** of the following criteria:

- An individual other than an employee of the company is a party in the accident
- Property owned by a person or entity other than the company is damaged
- When company owned, leased or rented vehicles are involved and damage exceeds \$2,500.00.
- When an employee is driving a personal vehicle while on company business and damage exceeds \$2,500.00.

Company - All affiliates, indirect and wholly owned subsidiaries of Shaw Environmental & Infrastructure, Inc. (Shaw E & I).

Days Away From Work - Days away from work are the number of **calendar** days following the injury or illness, excluding the date of the injury.

Job Safety Analysis (JSA) – The JSA is an effective management technique for identifying hazardous conditions and unsafe acts in the workplace. A JSA is intended to analyze the individual steps or activities, which together create a job or specific work duty, and to detect any actual or potential hazards that may be present. (See HS045: Job Safety Analysis)



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 3 of 24

Restricted Work – Occurs when, as the result of a work-related injury or illness:

 A physician or other licensed health care professional recommends that the employee not perform one or more of the routine functions of his or her job, or not work the full workday that he or she would otherwise have been scheduled to work

Near Miss Incident - Any incident where no injury occurred, but where the potential for injury existed.

OSHA Recordable Case – See Attachment 8

Vehicle - Any passenger vehicle, including trucks, used upon the highway or in private facilities for transporting passengers and/or property. For the purpose of this procedure, off-road vehicles such as earthmoving equipment, forklifts, non-highway use trucks, etc., are not considered vehicles. (See HS800 Motor Vehicle Operation: General Requirements)

5.0 TEXT

5.1 Incident Reporting Process

Employees are required to immediately report to their direct supervisor all occupational injuries, illnesses, accidents and near miss incidents having the potential for injury. Site Business Line Managers or Supervisors (supervisor directly responsible for the employee involved in the incident) with first-hand knowledge of an incident is required to:

- <u>Immediately</u> arrange for appropriate medical attention and notify the responsible health and safety representative.
- As soon as practical, but not longer than one hour after gaining knowledge of the occurrence, notify the Shaw Notification Hotline/Helpdesk by calling 1-866-299-3445 (Attachment 10) of any injury requiring off-site medical treatment, any chargeable vehicle accident or equipment incident involving property damage exceeding \$2,500 in value (Shaw or third party).
- Inform Health Resources of all incidents requiring off-site medical attention by calling 1-800-350-4511. This call should be made **prior** to transporting the employee such that they can coordinate physicians services prior to arrival of the employee to the clinic, and provide the following information:
 - Company Name (Shaw E&I) & Business Line (e.g. DOD, Commercial)
 - Employee Name
 - Name of anticipated, treating medical facility and phone number
 - Brief description of incident.

Health Resource's role is to interface with the treating physician, to ensure that appropriate care is provided to the injured employee.



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 4 of 24

- Complete the *Authorization for Treatment, Release of Medical Information*, and *Return to Work* (Attachment 9A, 9B, 9C) and the *Supervisor's Employee Injury Report* (Attachment 2) for all cases requiring off-site medical attention. The Site Safety and Health Representative or responsible supervisor shall ensure that the forms are completed and faxed to Health Resources at (800) 853-2641 prior to leaving the medical facility or as soon as reasonably possible.
- Post accident drug and alcohol testing shall occur in accordance with HS101 Drug and Alcohol Testing, immediately following an incident.

NOTE: Prior to performing non-DOT post accident testing, it is the responsibility of the employee's supervisor to ensure that Health Resources has verified that this testing is not prohibited or restricted by state or local regulations.

- Prior to an injured employee returning to his/her job duties, a follow-up call by Health Resources will be made to the project site. The purpose of this call is to ensure work restrictions are clarified and planned work activities are consistent with medical recommendations.
- The Supervisor shall initiate/complete the appropriate company documentation in accordance with the following incident classifications: (note: if a Site Safety and Health Representative is on site, he should work in concert with the supervisor)
 - OSHA Recordable Cases
 - a. Supervisor's Employee Injury/Illness Report (Attachment 2)
 - b. Incident Investigation Report (Attachment 5)
 - c. Witness Statement Form (Attachment 6)
 - d. Accident Review Board (Attachment 7)
 - First Aid Cases
 - a. Supervisor's Employee Injury/Illness Report (Attachment 2)
 - b. Incident Investigation Report (Attachment 5)
 - c. Witness Statement Form (Attachment 6)
 - Chargeable Vehicle Accidents
 - a. Vehicle Accident Report (Attachment 3)
 - b. Incident Investigation Report (Attachment 5)
 - c. Witness Statement (Attachment 6)
 - d. Accident Review Board (Attachment 7)
 - e. Driving Record Certification (Procedure HS800)
 - Non-Chargeable Vehicle Accidents
 - a. Vehicle Accident Report (Attachment 3)
 - b. Incident Investigation Report (Attachment 5)
 - c. Witness Statement (Attachment 6)



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 5 of 24

- Equipment, Property Damage and General Liability Incidents
 - a. Incident Investigation Report (Attachment 5)
 - b. Witness Statement Form (Attachment 6)
 - c. Equipment, Property Damage and General Liability Loss Report (Attachment 4).
- Near Miss
 - a. Incident Investigation Report (Attachment 5)

5.2 Supervisor's Employee Injury/Illness Report (Attachment 2)

The Supervisor's Employee Injury Report is to be completed for all incidents that result in an employee occupational injury or illness requiring off-site medical attention. It is to be initiated by the supervisor of the injured employee and forwarded to the respective Business Line Safety Manager for review / comments. Upon completion of review and comments the report should be forwarded, within 24 Hours, to the Shaw Corporate Claims department in Baton Rouge, via the corporate claims fax number (225.932.2636).

5.3 Vehicle Accident Report (Attachment 3)

The Vehicle Accident Report must be completed for any vehicle accident in which a company vehicle is involved. This includes company-owned or leased vehicles, rental vehicles, and personal vehicles being used for company business. This report is to be initiated by both the employee involved in the accident and his/her direct supervisor and forwarded to the respective Business Line Safety Manager for review / comments. Upon completion of review and comments the report should be forwarded to the Shaw Corporate Claims department in Baton Rouge (fax number 225.932.2636).

5.4 Equipment, General Liability, Property Damage, and Loss Report (Attachment 4) The General Liability, Property Damage, and Loss Report is to be used for all losses or damage to company property in excess of \$2,500.00. This form must be completed for all third party property, regardless of value, damaged as a result of company activities. The employee most familiar with the events that contributed to the loss or damage will complete the form, and then forward it to the project/location manager. The Corporate Claims Department and the respective Business Line Safety Manager must receive a copy of the report within one business day of the incident.

5.5 Incident Investigation Report (Attachment 5)

All injuries, illnesses, accidents, and near miss incidents will be investigated. Once arrangements for immediate medical care have been made, the employee's direct supervisor, with assistance from the health and safety representative and Business Line Health and Safety Manager, will:

- · Collect the facts;
- Describe and document (include sketch, photos, etc.) how the incident occurred;



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 6 of 24

- · Collect support documentation (JSA's, AHA's, Tailgate Safety Meetings, Work Orders, etc.);
 - · List witnesses and collect written statements;

If applicable, contact the employee's Functional Manager in an effort to gain relevant information

- · Identify the causative factors;
- Identify potentially unsafe acts or unsafe conditions that may have contributed to the incident;
- · Identify potential curative action; and
- List the corrective actions which are to be executed, appropriate curative action, the person(s) responsible for the corrective action, and the date by which action is to be completed.

The investigation will be started as soon as possible following the incident and the relevant reports and support documentation (JSA's, AHA's, Tailgate Safety Meetings, Work Orders, etc.) shall be submitted to the appropriate Business Line Health and Safety Manager within 72 hours. In addition to the previous information, reports from external sources (police, insurance carriers, testing laboratories, etc.) are to be obtained as soon as they become available and forwarded by the Business Line Safety Manager to the Corporate Claims department in Baton Rouge.

The Injured Employee Statement & Witness Statement Forms (Attachment 6a & 6b)
The Injured Employee and Witness Statement Forms allow for consistency in the development of the investigation process. The Injured Employee Statement must be completed in all cases where an employee injury results in off site medical treatment. If there are witnesses to the accident/incident, the Witness Statement form should be completed and signed by the subject witness. Both of these forms should be attached to the incident investigation report. It is essential that these statements are executed immediately following the incident to ensure an accurate account of the events.

5.7 Accident Review Board (ARB) (Attachment 7)

The purpose of the Accident Review Board is to collect and review the information gathered for each incident, report that information to the Legal Department and take appropriate curative action. In all cases, the purpose of the entire investigative process, inclusive of conducting an ARB, is to identify curative actions as it relates to the incident / injury. Accordingly, a diligent and concerted effort to accomplish these tasks must be established at the onset of all of the subject incidents.

In order to assist the Legal Department in evaluating the risk to, or liability of, the company, associated with OSHA recordable injuries, chargeable vehicle accidents, fatalities or incidents resulting in significant property damage, the responsible Project / Location Manager is required to coordinate with all parties and set up the ARB such



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 7 of 24

that it occurs <u>within 10 days of the accident</u>. The respective Business Line Health and Safety Manager, whose project/location experiences accident is then required to conduct the subject ARB.

The Accident Review Board shall be composed of the project/location manager, the employee's direct supervisor (at time of incident), a health and safety representative, and the employee(s) involved in the incident.

Additionally, there may be cases that involve an employee that has been assigned to a project and the Functional Manager of that employee may not have direct knowledge of an incident. In cases such as these, the Functional Manager shall be notified of the incident and requested to participate in the ARB. Also, as determined by the Business Line Health and Safety Manager, a representative of other internal sources of expertise should be involved where applicable.

All investigations and associated materials obtained and/or produced, in association with injuries/illnesses resulting in OSHA recordable classification, chargeable vehicle accidents, fatalities or incidents resulting in significant property damage, are to be performed for and on behalf of the legal department and will be subject to being classified as Confidential Attorney-Client / Attorney Work Product. If the ARB is initiated under a Confidential Attorney-Client / Attorney Work Product status, all documents and other work product arising out of, or associated with, the investigation process, including the ARB, shall be prepared in anticipation of litigation. The Accident Review Board report, and associated documents, is submitted to the Corporate Safety Department, for production to and retention on behalf of the Legal Department.

The ARB report, and all associated documents, shall be completed as soon as practicable, but not more than 5 business days following the ARB meeting, and forwarded by the Business Line Safety Manager to the Corporate Safety Department, via the Corporate Claims fax number. The original documents shall then be mailed to the Corporate Safety Department. These documents shall then be filed in a lockable cabinet, separate from files not meeting the subject criteria, by the Corporate Safety Department, for production to and retention on behalf of the Legal Department. In the event that copies of these files are maintained by Business Line Safety Managers and / or the respective location in which the injury occurred, the same filing criteria shall be followed. The criteria shall be that these documents are filed in lockable cabinets, separate from files not meeting the subject Attorney-Client / Attorney Work Product criteria.

It is generally not acceptable to discipline an employee for having an accident. However, if in the opinion of the Accident Review Board, it is determined that the accident resulted from an intentional unsafe act or intentional violation of company procedure on the employee's part, the employee may be subject to disciplinary action in accordance with the company's progressive disciplinary action system (see Human Resources Procedure HR207).



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 8 of 24

5.8 Monthly Loss Report

Each business line Health and Safety Manager is responsible to submit a Monthly Loss Report summarizing incidents that took place within their business line during the previous month. The business line Health and Safety Manager is responsible for submitting a consolidated package for the entire business line to the corporate health and safety office for receipt no later than the 10th working day of the following month.

6.0 EXCEPTION PROVISIONS

Variances and exceptions may be requested pursuant to the provisions of Procedure HS013, Health and Safety Procedure Variances.

7.0 CROSS REFERENCES

HR207 Disciplinary Action

HS013 Health and Safety Procedure Variances

HS101 Drug and Alcohol Testing

HS800 Motor Vehicle Operations - General Requirements

HS810 Commercial Motor Vehicles

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Supervisor's Employee Injury/Illness Report
- 3. Vehicle Accident Report
- 4. Equipment, Property Damage and General Liability Loss Report
- 5. Incident Investigation Report
- 6. a. Injured Employee Statement
 - b. Witness Statement
- 7. Accident Review Board Report
- 8. Injury/Illness Classification Guidelines
- 9. Medical Forms
 - a. Authorization for Treatment of Occupational Injury/Illness
 - b. Authorization for Release of Medical Information
 - **c.** Return to Work Examination Form.
- 10. Help Desk / Hotline Notification Guidelines



HS020 5 07/16/03 07/16/03 9 of 24

ATTACHMENT 1

ACCIDENT PREVENTION PROGRAM: REPORTING, INVESTIGATION, AND REVIEW RESPONSIBILITY MATRIX

		Responsible Party					
Action	Procedure Section	Employee	Supervisor	Project/ Location Manager	Site Health and Safety Rep. / Officer	Business Line Health and Safety Manager	Corporate Health & Safety Manager
Issue, Revise, and Maintain Procedure	3.1						X
Report All Incidents to Supervisor	5.1	X					
Notify Health and Safety Representative	5.1		X				
Arrange Medical Care	5.1		X		X		
Notify Health Resources or Gates McDonald of Incident	5.1		X		X		
Initiate/Complete Company Forms	5.1		X		X		
Complete Investigation of incident	5.5		X	X	X	X	
Complete Equipment, Property Damage and General Liability Loss Report Incident	5.4	X					
Coordinate and Set up Accident Review Board	5.7			X			
Conduct Accident Review Board	5.7					X	
Participate in Accident Review Board	5.7	X	X	X	X	X	
Complete Monthly Loss Report	5.8					X	



5 07/16/03 07/16/03 10 of 24

HS020

Attachment 2

REPORT ALL WORKER'S COMPENSATION INJURIES TO SHAW CLAIMS DEPARTMENT FAX REPORT WITHIN 24 HOURS OF INCIDENT TO 225-932-2636.

Phone all injuries/ illnesses to Shaw Notification Hotline/Helpdesk
1-866-299-3445

Supervisor's Employee Injury/Illness Report Form

		EMPL	OYEE INFORMA	TION		
Employee's Social Security Nu	ımber:			Claim Number:		
Employee's Name:				Home Phone Number:		
Home Address:					Business Line Code:	
Male Fen	nale I	Date of Birth:		Hire Date:	•	
Dependents:		Dependents Under 18:		Marital Status:		
Occupation:				Department Name:		
State Hired: Cur	rently Weekl	ly Wage:		Hourly Wage:		
Hours/Days Worked Per Week	С:	Days Per Week		Hours Worked Per Day:		
Employment Status:		Employee Report No.:	N/A		Employee ID No.:	N/A
Salaried Continued:		Paid For Date of Injury:			Education No. of Years:	
Ever Injured on the Job:	,	Supervisor Name & Phone:				
		FMPI O	YER INFORM	ATION .		
Employer Name: The	Shaw Grou		TER IIII ORIII	ATION		
Work Location:		 ,				
	n Mollere		Telephone Numb	per:	(800)747-3322,	Ext. 572
Employer SIC:			Employer Location Code:		,	
Employer FED ID:			Employer Code:			
Nature of Business:						
Policy Number:						
		ACCID	CAIT INCODM	ATION		
Determination of laborate		ACCID	ENT INFORMA	ATION		
Date and Time of Injury:	M1-1			h	NI/A	
Did the Accident Occur at the \	vvork Locatio	on:	jit no, where did ti	he accident occur?	N/A	
Accident Address:						
Nature of Accident:	Nasidantı (D	a aa Faatuallu Camplata Aa l	Deceible)			
Give a Full Description of the A	Accident: (B	e as Factually Complete As I	Possible)			
Are Other WC Claims Involved	j? I	No Di	ate and Time Ren	ported to Employer:		
Person Reported To:			- 1	. ,		



HS020 5 07/16/03 07/16/03 11 of 24

W	ITNESS INFORMATION			
Were There Any Witnesses?				
If Yes, List Names and How to Contact Them:				
	NUIDVINEADIA TIAN			
	NJURY INFORMATION			
Which Part of the Body Was Injured? (e.g. Head, Neck, Arm Leg)				
What Was the Nature of Injury? (e.g. Fracture, Sprain, Laceration)				
Part of Body Location: (e.g. Left, Right, Upper, Lower)				
Injury Description:				
Source of Injury:	Is Employee Hospitalized?			
Lost Time: If Yes, What was First	Full Day Out:			
Date Last Day Worked:	Date Disability Began:	N/A		
Date Returned to Work:	Estimated Return Date:	N/A		
M	EDICAL INFORMATION			
ER Treated & Released:	Hospitalized:	Phy./Clinic:		
Hospital - Name, Address, Phone Number: Was Employee Transported via Ambulance: Yes No				
N/A				
Clinic - Name, Address, Phone Number:				
ADDITION	AL COMMENTO O INFORMATION	•		
AUDITIONA	AL COMMENTS & INFORMATION			
R	EPORT PREPARED BY			
Name:	Title:			
Signature:	Phone:			



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 12 of 24

ATTACHMENT 3 VEHICLE ACCIDENT REPORT Page 1 of 2

ACCIDENT DESCRIPTION This report is to be initiated by the employee involved in the accident or his/her direct supervisor. Please answer all questions completely. This report must be forwarded to the appropriate health and safety representative within 24 HOURS of the accident. Attach police report. ACCIDENT DATE _____ TIME ____ DA.M. or DP.M. LOCATION OF ACCIDENT (CITY, STATE) _____ DESCRIPTION OF ACCIDENT ____ WITNESS _____ PHONE NO. _____ ADDRESS ______ CITY _____ STATE ____ ZIP _____ FICER'S NAME AND BADGE #______ DEPARTMENT ______ DEPARTMENT ______ STATE ______ POLICE OFFICER'S NAME AND BADGE #___ ADDRESS _____ CITY ____ STATE ____ ZIP ____ WORK PHONE NO. _(____) _____ S.S. NO. _____ PROJECT NAME/NO. _____ VEHICLE NO. ______ YEAR _____ MAKE _____ MODEL _____ LICENSE PLATE NO. _____ VEHICLE OWNER: ☐ COMPANY ☐ LEASED/RENTED ☐ PRIVATE VEHICLE VEHICLE TYPE: ☐ COMMERCIAL MOTOR VEHICLE ☐ NON-COMMERCIAL IF NOT COMPANY-OWNED: OWNER _____ PHONE NO _(___) ADDRESS _____ CITY ____ STATE ____ ZIP ____ VEHICLE DAMAGE NO. OF VEHICLES TOWED FROM SCENE ______ NUMBER OF INJURIES _____ NUMBER OF FATALITIES _____ WERE HAZARDOUS MATERIALS RELEASED? □ NO □ YES IF YES, DESCRIBE MATERIALS ______ _____ DRIVERS LICENSE NO. ______ STATE _____ DRIVER ADDRESS _____ CITY ____ STATE ___ ZIP ____ PHONE NO. _(___)____ S.S. NO. _____ OWNER'S NAME (

CHECK IF SAME AS DRIVER) ADDRESS _____ CITY _____ STATE ____ ZIP ____ INSURANCE COMPANY ______ POLICY NO. _____ AGENT'S NAME ______ PHONE NO. _(____) _____ CITY _____ STATE ____ ZIP ____ VEHICLE YEAR _____ MAKE ____ MODEL ____ PLATE NO. ____ STATE ____ VEHICLE I.D. NO. VEHICLE DAMAGE PASSENGERS: □ NO □ YES INJURIES: □ NO □ YES (If Yes, list names and telephone numbers below)



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 13 of 24

VEHICLE ACCIDENT REPORT

Page 2 of 2

WEATHER: PAVEMENT:	☐ Clear ☐ Asphalt ☐ Brick/Stone	☐ Cloudy ☐ Steel Other	☐ Fog ☐ Concrete	□ Rain □ Wood	□ Slee	et vel/Dirt	□ Snow	Other	
CONDITION:	□ Dry	□ Wet	□ lcy	☐ Pot Hole	es	Other_			
TRAFFIC CONTROL:	☐ Traffic Light	☐ Stop Sign		☐ No Inter	section	□ No C	ontrol		
ROADWAY:	Number of Lane	s Each Direction	n:	_ □ Resid	ential	□ Divid	ed Highway	☐ Undivide	d Highway
Draw and nam showing each direction of tra of impact. Individual before the accisolid line, and movement with line. SYMBOLS:	vehicle, vel, and point icate travel ident with a post-accident h a broken								
Your Vehicle	0								
Other Vehicle(s)	23								
Pedestrian	Ť								
Stop Sign									
Yield	\triangle								
Railroad	‡								
ADDITIONAL INFORMATION:									_
EMPLOYEE									
	(Print)			(Sign	ature)			(Date)
SUPERVISOR		During A.		(0:	-4·>				Data
	(F	Print)		(Sign	ature)			(Date)
HEALTH & SAFE	TY REP	(Print)			/Qia	nature)			Date)
		(1 11111)			(Oly	natule)		(Date

ATTACH POLICE REPORT TO VEHICLE ACCIDENT REPORT

REPORT MUST BE FAXED TO: CORPORATE CLAIMS DEPARTMENT (FAX: 225-932-2636) WITHIN <u>24 HOURS</u>, OR NOT LATER THAN NEXT BUSINESS DAY.



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 14 of 24

ATTACHMENT 4

EQUIPMENT, PROPERTY DAMAGE AND GENERAL LIABILITY LOSS REPORT

This report is to be completed for all losses or damage to company property in excess of \$2,500.00 and all third party damage, regardless of value, resulting from company activities.

PROJECT NO.	DATE
OPERTY:	
·e/·	
•	
ate:	
Phone No. <u>(</u>)
Report if a Company Employee):	
)
Home Phone ()
City	,
)
	•
	REPORT NO
(Signature)	(Date)
(Signature)	(Date)
	DPERTY:

REPORT MUST BE FAXED TO: CORPORATE CLAIMS DEPARTMENT (FAX: 225-932-2636) WITHIN <u>24 HOURS</u>, OR NOT LATER THAN NEXT BUSINESS DAY



5 07/16/03 07/16/03 15 of 24

HS020

ATTACHMENT 5 INCIDENT INVESTIGATION REPORT

* Must Be Completed Within <u>72 HOURS</u> & Relevant Support Documentation Must Be Attached / Submitted*

Inve	stigatio	n Date	_		Date of Incident _	
Emp	oloyee N	Name				
Sup	ervisor	Name				
Proj	ect Nur	mber/Name	1			
Loca	ation of	Incident				
	ncident <u>njury</u>	Classification ☐ First Aid ☐ OSHA Recordable ☐ Lost Workday ☐ Restricted Workday	Vehicle Near Miss	☐ Chargeable ☐ Non-chargeable	DOT General Liability	□ DOT Vehicle □ DOT Reportable
· [Descript	tion (Provide facts, describe how	incident occ	curred, provide diagram [on back]	or photos)	
- · /	Analysis	s (What unsafe acts or conditions	s contributed	d to the incident?)		
-						
. (Correcti	ve Action(s) (List corrective actio	n items, res	ponsible person, scheduled comp	letion date)	
-						
· \	Vitness	Names (Complete Attachment 6	– Employe	e Witness Statement)		
-						
Inve	estigated	d ByPrint Nar	ne	Signature	9	Date
Proj	ect/Loc	ation Mgr. Print Nar	ne	Signature		 Date



Company

Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 16 of 24

ATTACHMENT 6a Injured Employee Statement *MUST BE COMPLETED WITHIN 24 HOURS OF THE INCIDENT*

This form should be completed by the injured employee involved in the incident. Describe only the facts for which you have personal knowledge. If you have no knowledge of a particular question, write "no knowledge".

Exact Location of Incider	nt/Accident				
Name of Injured Employ	ee				
Date of Incident/Acciden	ıt		Time	am pm	
Date of this Statement			Time	am pm	
Time your shift begins?	Time am	pm Time your shift	ends? <u>Time</u>	am pm	
Name of Known Witness	ses:				
Name					
Your Immediate Supervi	sors Name				
If not employed by Shaw	/ E&I, enter name of o	company and phone r	number		
Have you had a prior inju	ury similar to this injui	ry?			
	ile you were at work?				
What date	e did the prior injury o	ccur?			
Stating Only Factual Info	ormation, Describe in	Detail What Happene	d and Include An	y Applicable	
Events Leading to the In	cident/Accident.				
I certify that, to the be factual. I acknowledg statements may be gro	e that the intentiona	al falsification or alt			
Signatu	ure/Date		Print Name	2	_



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 17 of 24

ATTACHMENT 6b Employee Witness Statement *MUST BE COMPLETED WITHIN 24 HOURS OF THE INCIDENT*

This form should be completed by every employee working in the crew of the injured employee and by every other employee with knowledge of events or circumstances involved in the incident. This information is being solicited from you so that the company can accurately assess the reported incident to avoid similar occurrences in the future. Describe only the facts for which you have personal knowledge. If you have no knowledge of the incident, write "no knowledge".

Company			
Exact Location of Incident	/Accident		
Name of Injured Employee	e		
Date of Incident/Accident		Time	am pm
Date of this Statement		Time	am pm
Time your shift begins?	Time ar	m pm Ends	am pm
Witness Information:			
Name			
Home Phone No.			
Home Address			
County	Z	ip	
Witness' Supervisor Name			
If not employed by Shaw E	E&I, enter name of compan	ıy	
Company Phone Number			
Did You See the Incident/A	Accident?		
How Far From You (appro	x., in feet) Did the Incident	/Accident Occur?	
Stating Only Factual Inforr	nation, Describe in Detail \	What Happened and Ind	clude Any Applicable
Events Leading to the Inci-	dent/Accident.		
			on is complete, accurate and
•		•	facts or making misleading
statements may be groun	nds for disciplinary action	on.	
Witness	Signature/Date		Print Name
VV 1011035	2.0		- 11110 1 (01110



5 07/16/03 07/16/03 18 of 24

HS020

ATTACHMENT 7

ACCIDENT REVIEW BOARD

DATE:	LOCATION:
BOARD MEMBERS:	
ACCIDENT DATE:	EMPLOYEE(S) INVOLVED IN INCIDENT:
INVESTIGATION COMPLETE: YES NO	ACCIDENT CLASSIFICATION:
THE FOLLOWING INFORMATION MUS	T BE PROVIDED BY THE REVIEW BOARD FOR THIS INCIDENT (PRINT):
SUPERVISOR:	PROJECT/LOCATION MGR.:
POTENTIAL CAUSE OF ACCIDENT:	
ACTION BY BOARD*:	
* ALL ACTIONS BY THE ACCIDENT REVIEW BOARD ARE S	SUBJECT TO FINAL REVIEW BY THE HUMAN RESOURCES AND LEGAL DEPARTMENTS.
ACCEPTED:	
(Employee Signature)	(Supervisor Signature)
APPROVED:	REJECTED FOR:
(Project/Location Manager)	
APPROVED:	REJECTED FOR:
(Business Line Health and Safety Manager or	Designee)
APPROVED:	REJECTED FOR:
(Business Line Vice President)	



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 19 of 24

ATTACHMENT 8

INJURY/ILLNESS CLASSIFICATION GUIDELINES

First Aid Treatment – If the incident requires only the following types of treatment, consider it first aid. Do Not record the case if it involves only:

- Using non-prescription medications at non-prescription strength
- Administering tetanus immunizations
- Cleaning, flushing, or soaking wounds on the skin surface
- Using wound coverings such as bandages, Band-AidsTM, gauze pads, etc., or using SteriStripsTM or butterfly bandages
- Using hot or cold therapy
- Using any totally non-rigid means of support, such as elastic bandages, wraps, non-rigid back belts, etc.
- Using temporary immobilization devices while transporting an accident victim (slings, neck collars, or back boards)
- Drilling a fingernail or toenail to relieve pressure, or draining fluids from blisters
- Using eye patches
- Using simple irrigation or a cotton swab to remove foreign bodies not embedded in or adhered to the eye
- Using irrigation, tweezers, cotton swab or other simple means to remove splinters or foreign material from areas other than the eye
- Using finger guards
- Using massages
- Drinking fluids to relieve heat stress

Medical Treatment – Includes managing and caring for a patient for the purpose of combating disease or disorder. The following are **not** considered medical treatments and are not recordable:

- Visits to a doctor or Licensed Health Care Professional (LHCP) solely for the purpose of observation or counseling
- Diagnostic procedures, including administering prescription medications that are used solely for diagnostic purposes
- Any procedure that can be labeled first aid (see above descriptions)

OSHA Recordable Injuries and Illnesses

Work related injuries and illnesses that result in the following should be recorded on the OSHA 300 Log:

- Death
- Loss of consciousness
- Days away from work
- Restricted work activity or job transfer
- Medical treatment beyond first aid.



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 20 of 24

You must also record any **work related** injury or illness that involves cancer, chronic irreversible disease, a fractured or cracked bone, or a punctured eardrum.

Additional Recordable Criteria

You must also record the following conditions when they are work related:

- Any needle stick injury or cut from a sharp object that is contaminated with another person's blood or other potentially infectious material
- Any case requiring an employee to be medically removed from a site under the requirements of an OSHA health standard
- Any Standard Threshold Shift (STS) in hearing (i.e., cases involving an average hearing loss of 10dB or more in either ear)
- Tuberculosis infection as evidenced by a positive skin test or diagnosis by a physician or other licensed health care professional after exposure to a known case of active tuberculosis.



Procedure No. **HS020** Revision No. **Date of Revision** 07/16/03 07/16/03 **Last Review Date Page** 21 of 24

ATTACHMENT 9B MEDICAL FORMS

AUTHORIZATION FOR TREATMENT OF OCCUPATIONAL INJURY/ILLNESS

Employee Name:	
Social Security #:	Injury: □ Illness: □
Job Title:	Incident Date:
Project/Location	Location of Accident/Exposure:
Telephone #: H&S Representative:	
Body Part(s) Injured:	
Describe in detail now incident occurred.	
TO TREATING PHYSICIAN:	
In the case of occupational injury/illness, please examine the employee a	and render necessary conservative treatment directly
related to the occupational injury/illness.	and render necessary conservative treatment directly
Light Duty Work:	
It is the policy of our company to provide work assignments, whenever pos	ssible, for employees with physical activity restrictions
resulting from an occupational injury/illness. If the employee will be subjective	
before releasing the employee, so that a light duty assignment may be a	arranged.
Madiaally Llafit to Datyma to Wardy	
Medically Unfit to Return to Work:	work due to an injury/illness in obtaining needed
It is the policy of our company to assist employees unable to return to medical care and other available benefits. Medical findings are also use	work, due to an injury/illness, in obtaining needed
led to the incident. Please help us assist our employees by contacting	ed to help evaluate unsale conditions that may have
possible, preferably <u>before</u> the employee leaves your office, but not la	ter than the close of business on the day of initial
treatment.	tier than the close of business on the day of illitial
accument.	
Health Resources: Telephone: 1-800-350-4511	Fax: (800) 853-2641
·	()
<u>Please Send Reports To</u> Health Resources <u>AND</u> The	Shaw Group, Inc. Corporate Claims Department
Both of the Following: 600 West Cummings Park, Suite 3400 4171	1 Essen Lane
Woburn, Massachusetts 01801 Bato	on Rouge, LA 70809
Please Send Bills To: The Shaw Group, Inc. Corporate Claims Dep	partment
4171 Essen Lane Baton Rouge, LA 70809	
Batori Rouge, LA 70009	
DOCTOR, Please provide:	
Medical Diagnosis:	
Treatment Provided:	
Recommended Work Limitation/Restriction:	
Return Visit Needed: No Yes Date if Yes	First Aid Only □
	Telephone:
Physician Signature:	Date:

YOU MUST CALL HEALTH RESOURCES FOR ALL OCCUPATIONAL INJURIES/ILLNESSES REQUIRING OUTSIDE MEDICAL TREATMENT: 1-800-350-4511.

FAX COMPLETED FORM TO HEALTH RESOURCES (800) 853-2641.



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 22 of 24

ATTACHMENT 9B MEDICAL FORMS AUTHORIZATION FOR RELEASE OF PROTECTED MEDICAL INFORMATION

Printed Name:	Date of Birth:			
Address:				
Social Security #:	Home Telephone:			
	Authority to Relea	se Protected Healt	n Information	
I hereby authorize the release of medical inf	ormation, identified in	this authorization for	n, and provide such information to:	
HEALTH RESOURCES 600 West Cummings Park, Suite 3400 Woburn, Massachusetts 01801 Phone: (800) 350-4511 Fax: (800) 853-2641	AND	4171 Es Baton R	aw Group Inc. ssen Lane ouge, Louisiana 70809 225-932-2500 225-932-2636	
TI	ne Information To B	Be Released include	es the following:	
Complete health record History and physical exam Laboratory test results Diagnosis & treatment codes	Discharge summary Consultation reports X-ray & Image report Complete billing reco		Progress notes X-ray films / images Itemized bill	
Other, (specify)				
testing, previous drug and/or alcohol abuse	Psychiatric, and/or contains information in and/or other sensitive contains information in	in reference to, psychia information, I agree to in reference to HIV/AI	tric care, sexually transmitted disease, hepatitis its release. <i>Check One:</i> Yes No	B or C
written notice to The Corporate Claim	been taken in reliance o s Dept. at The Sha	aw Group Inc., 41	he authorization may be revoked at any time by 71 Essen Lane, Baton Rouge, Louisian ment for the injury or illness has been accomplised.	<u>ana</u>
I understand the information disclosed by the Health Insurance Portability and Acc	y this authorization m		lisclosure by the recipient and no longer be p	protected by
information to a third-party (e.g. fitness-for- related to such health care services to the thi	uthorization. However work test), I understan ird-party. I can inspect	r, if health care service and that services may be t or copy the protected	Disclosure s are being provided to me for the purpose of predenied if I do not authorize the release of information to be used or disclosed. I he ed will hold The Shaw Group Inc harmle	mation e reby
Signature:]	Date:		
Description of relationship if not	patient:			



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 23 of 24

ATTACHMENT 9C MEDICAL FORMS

RETURN-TO-WORK EXAMINATION FORM

Exam Date:/	/ Employee Name:
Birth Date:/_	/
Job Title:	Sex: ☐ Male ☐ Female
Examining Provider:	Please complete this form and fax to Health Resources at (800) 853-2641. Pleas contact Health Resources at (800) 350-4511 to report status of employee postreatment.
DIAGNOSIS:	
TREATMENT PLAN:	
MEDICATIONS:	
PHYSICAL THERAPY:	
OTHER:	
Ţ	May return to full duty work effective//
Ţ	May return to limited duty from/ to//
C	Unable to return to work from/ to/to
WORK LIMITATIONS:	
☐ Restricted lifting/pushin	/pulling: maximum weight in lbs: (company limits all lifting to ≤ 60 lbs).
☐ Work only with right/left	nand. Restricted repetitive motion right/left hand.
Sitting job only.Other:	☐ Restricted operation of moving equipment.
FOLLOW-UP PLAN:	
	Release from care.
	Schedule for follow-up appointment on// Time AM/PM
	Referral to Am/PM
Comments:	
Examiner's Name (rint) Examiner's Signature Date



Procedure No. HS020
Revision No. 5
Date of Revision 07/16/03
Last Review Date 07/16/03
Page 24 of 24

ATTACHMENT 10

HELP DESK / HOTLINE NOTIFICATION GUIDELINES

Any incident, as defined in the bulleted items below, requires corporate notification <u>as soon as practical but</u> <u>not longer than one hour after occurrence</u>, via the Health and Safety Help Desk / Hotline. This requirement is a corporate wide directive and applies to all Shaw Group companies, not just Shaw E&I. As such, the responsibility for whom makes this notification has purposefully not been defined. This is due to the various types of projects in which The Shaw Group performs activities. Some projects may only consist of three technicians at a site; others may involve multiple levels of site management and consist of 200+ employees. Therefore, the intent is for the supervisory/management person to communicate the notification requirements to his/her employees and make the appropriate determination as to how the notification takes place.

Immediate Corporate Notification via Help Desk: 1-866-299-3445

- Illness and/or injury (doctors cases and above);
- Property damage (dollar amount greater than \$2,500);
- Automobile accidents (All);
- Criminal activity (i.e. bomb threat, theft);
- Natural disaster (i.e. earthquakes, flood, storm damage, hurricanes);
- Explosion and/or fires (that results in property damage greater then \$2,500 or result in injury);
- Environmental spills/releases (incidents that requires regulatory notification or have an offsite impact);
- Regulatory visit (i.e. OSHA, EPA, DEQ, MSHA, etc.);
- Fatalities

Note:

- Help Desk / Hotline notification is in addition to the requirement to <u>inform Health Resources</u> of all incidents requiring off-site medical attention by calling <u>1-800-350-4511</u>. This call should be made <u>prior</u> to transporting the employee such that they can coordinate physicians' services prior to arrival of the employee to the medical facility.
- As stated above, the notification requirements are a corporate directive and apply to the entire Shaw Group. Accordingly, Shaw E&I managers/supervisors should use sound judgment as it pertains to the two bulleted items that have been highlighted above. Although they may not be desired events, some Environmental spills/releases that occur may not be an uncommon situation at a particular site. In addition, there may be projects in which the EPA or some other regulatory agency visits on some normal frequency. Events such as these, which would typically be unusual at a construction or fabrication site, are not so unusual to some of our environmental projects. As such, a notification to the helpdesk would not be required.



HS051 0 04/24/02 04/24/02 1 of 5

PROCEDURE

Subject: TAILGATE SAFETY MEETINGS

1.0 PURPOSE AND SUMMARY

This procedure establishes the requirement for the conductance of tailgate safety meetings. These meetings are to be conducted at each company project site, on a daily basis, prior to the start of any work activities.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Definitions
- 5.0 Text
- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Vice President, Health and Safety is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.

4.0 **DEFINITIONS**

Company - All wholly-owned subsidiaries of Shaw Environmental & Infrastructure, Inc. (Shaw E & I).

Tailgate Safety Meeting - A short training or informative session that provides safety guidelines for the planned work activities for the day or shift.



HS051 0 04/24/02 04/24/02 2 of 5

5.0 TEXT

The project supervisor or his/her designee conducts a tailgate safety meeting at the beginning of each shift or whenever new employees arrive at the work site. The topics discussed at the tailgate safety meeting should cover the work assignments for the day, the expected hazard(s) presented by the work, and an explanation on how employees will protect themselves from those hazards.

The meetings are to be documented by the completion of a Tailgate Safety Meeting Form. The project supervisor will assure that the form is properly completed and signed by all attendees. Completed forms will be maintained in the project files.

The following sections provide guidance for the completion of the form:

- A. **Project Name/Number Specific project name and number assigned to the project.**
- B. **Date** Date of meeting.
- C. **Time** Time at which meeting is held.
- D. **Client** Identification, name, etc. of entity for whom work is to be performed.
- E. **Work Activities -** Detailed description of the work activities to be performed that day.
- F. **Hospital Name/Address** Hospital name and address designated to be used for the project.
- G. **Phone Number** Designated hospital non-emergency phone number.
- H. **Ambulance** Phone number for medical emergency transportation.
- I. Safety Topics Presented:
 - 1. **Chemical Hazards** Specific chemical name and adverse properties of all chemicals to be encountered on the job that day. A Material Safety Data Sheet (MSDS) for each should be available and discussed in accordance with Procedure HS060.
 - 2. **Physical Hazards** Address physical hazards associated with the work site, such as slipping/falling hazards, pinch points, overhead hazards, and nearby operations that could pose a hazard.
 - 3. **Personal Protective Equipment** Specify levels of protective clothing and protective devices to be used by employees for each of the day?s activities.
 - 4. **New Equipment** Indicate proper work techniques and any hazards associated with new or unfamiliar equipment.



Procedure No.
Revision No.
Date of Revision
Last Review Date
Page

HS051 0 04/24/02 04/24/02 3 of 5

- 5. **Other Safety Topic(s)** List any remaining safety topics pertinent to the potential hazards of the job for that day. This is an area where different, unique subjects can be introduced to make the tailgate safety meeting more interesting.
- J. **Attendees** Printed name and signature of all persons in attendance. (Also, list affiliation if not employed by the company.)
- K. **Meeting Conducted By** Printed name and signature of individual conducting the tailgate safety meeting.

6.0 EXCEPTION PROVISIONS

Variances and exceptions may be requested pursuant to the provisions of Procedure HS013, Health and Safety Procedure Variances

7.0 CROSS REFERENCES

HS013 Health and Safety Procedure Variances HS060 Hazard Communication Program

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Tailgate Safety Meeting Form



HS051 0 04/24/02 04/24/02 4 of 5

ATTACHMENT 1 TAILGATE SAFETY MEETINGS

Responsibility Matrix

		Responsible Party		
Action	Procedure Section	Vice President of Health and Safety	Project Supervisor	
Issuance, Revision, and Maintenance of Procedure	3.1	X		
Conduct Meeting	5.0		X	



HS051 0 04/24/02 04/24/02 5 of 5

ATTACHMENT 2

TAILGATE SAFETY MEETING FORM

Project Name/Number:	Date:	Time:		
Client:				
Work Activities:				
Hospital Name/Address:				
		Ambulance Phone No.:		
Safety To	opics Presented			
Chemical Hazards:				
Physical Hazards:				
Personal Protective Equipment:				
Activity:	PPE Level:			
Activity:				
New Equipment:				
Other Safety Topic(s):				
	ttendees			
NAME PRINTED	S	IGNATURE		
Meeting conducted by:				



HS307 0 04/25/02 04/25/02 1 of 16

PROCEDURE

Subject: **EXCAVATION AND TRENCHING**

1.0 PURPOSE AND SUMMARY

The purpose of this procedure is to describe the company requirements for excavation and trenching safety. These requirements are based on the federal Occupational Safety and Health Administration (OSHA) excavation standard found in 29 Code of Federal Regulations (CFR) 1926, Subpart P.

Some company activities are likely to occur in states or localities that either currently have or will have requirements that differ from those contained within the federal standard. In such circumstances, the local health and safety representative will be responsible for ensuring that these requirements are included in either a site health and safety plan or a similar document and conveyed to all affected employees. If federal, state, or local regulations vary or conflict, the more protective requirements and practices will be followed.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Definitions
- 5.0 Text
 - 5.1 Pre-Excavation Requirements
 - 5.1.1 Underground Utilities
 - 5.1.2 Surface Encumbrances
 - 5.1.3 Vehicular Traffic
 - 5.1.4 Training
 - 5.2 Excavation Work Practices
 - 5.2.1 General
 - 5.2.2 Supervision
 - 5.2.3 Soil Classification
 - 5.2.4 Access and Egress
 - 5.2.5 Protective Systems
 - 5.2.6 Exposure to Falling Loads
 - 5.2.7 Warning System for Mobil Equipment
 - 5.2.8 Hazardous Atmospheres
 - 5.2.9 Water Accumulation Hazards
 - 5.2.10 Stability of Adjacent Structures
 - 5.2.11 Protection from Loose Rock or Soil
 - 5.2.12 Inspections



Procedure No.	HS307
Revision No.	0
Date of Revision	04/25/02
Last Review Date	04/25/02
Page	2 of 16

5.2.13 Fall Protection

- 6.0 Exception Provisions
- 7.0 Cross Reference
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Vice President of Health & Safety is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.

4.0 **DEFINITIONS**

Accepted Engineering Practices

Those requirements or practices which are compatible with standards required by a registered professional engineer.

Angle of Repose

The greatest angle above the horizontal plane at which a material will lie without sliding.

Benching

A method of protecting employees from cave-ins by excavating the sides of an excavation to form one or a series of horizontal levels of steps, usually with vertical or near-vertical surfaces between levels.

Competent Person

An employee who is capable of identifying existing and predictable hazards in the surroundings or working conditions which are unsanitary, hazardous or dangerous to employees and who has the authority to take prompt corrective measures to eliminate them.

Company

All wholly-owned subsidiaries of Shaw Environmental & Infrastructure, Inc. (Shaw E & I).

Excavation

Any man-made cut, cavity, trench or depression in an earth surface, including its sides, walls, or faces, formed by earth removal.



Procedure No.HS307Revision No.0Date of Revision04/25/02Last Review Date04/25/02Page3 of 16

Registered Professional Engineer

An individual currently registered as a professional engineer (preferably civil) in the state where work is to be performed.

Sheeting

Members of a shoring system that retain the earth in position and in turn are supported by other members of the shoring system.

Shield

A structure that is able to withstand the forces imposed on it by a cave-in and thereby protect employees within the structure. Shields can be permanent structures or can be designed to be portable and moved along as work progresses. Shields may be pre-manufactured or job-built in accordance with 1926.652(c)(3) or (c)(4). Shields used in trenches are usually referred to as "trench boxes" or "trench shields".

Shoring

Structure such as a metal hydraulic, mechanical, or timber shoring system that supports the sides of an excavation and which is designed to prevent cave-ins.

Sloping

A method of protecting employees from cave-ins by excavating to form sides of an excavation that are inclined away from the excavation so as to prevent cave-ins. The angle of incline required to prevent a cave-in varies with differences in such factors as the soil type, environmental conditions of exposure, and application of surcharge loads.

Support System

A structure such as underpinning, bracing, or shoring, which provides support to an adjacent structure, underground installation, or the sides of an excavation.

Tabulated Data

Tables and charts approved by a registered professional engineer and used to design and construct a protective system.

Trench

A narrow (in relation to its length) excavation made below the surface of the ground. In general, the depth is greater than the width at the bottom, but the width of a trench at the bottom is not greater than 15 feet.

Type A Soil

Cohesive soils with an unconfined compressive strength of 1.5 ton per square foot (tsf) (144kPa) or greater. Examples of cohesive soils are: clay, silty clay, sandy clay, clay loam and, in some cases, silty clay loam and sandy clay loam. Cemented soils such as caliche and hardpan are also considered Type A. However, soil is <u>NOT</u> Type A if:

- The soil is fissured;
- The soil is subject to vibration from heavy traffic, pile driving, or similar effects;



Procedure No. HS307
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 4 of 16

- The soil has been previously disturbed;
- The soil is part of a sloped, layered system where the layers dip into the excavation on a slope of four horizontal to one vertical (4H:1V) or greater; or
- The material is subjected to other factors that would require it to be classified as a less stable material.

Type B Soil

This classification refers to:

- Cohesive soil with an unconfined compressive strength greater than 0.5 tsf (48 kPa) but less than 1.5 tsf (144 kPa)
- Granular cohesionless soils including: angular gravel (similar to crushed rock), silt, silt loam, sandy loam, and, in some cases, silty clay loam and sandy clay loam.
- Previously disturbed soils except those which would otherwise be classified Type C soil;
- Soil that meets the unconfined compressive strength or cementation requirements for Type A, but is fissured or subjected to vibration;
- Dry rock that is not stable; or
- Material that is part of a sloped, layered system where the layers dip into the excavation on a slope less steep than four horizontal to one vertical (4H:1V), but only if the material would otherwise be classified as Type B.

Type C Soil

This classification refers to:

- Cohesive soil with an unconfined compressive strength of 0.5 tsf (48 kPa) or less;
- Granular soils including gravel, sand, and loamy sand;
- Submerged soil or soil from which water is freely seeping;
- Submerged rock that is not stable; or
- Material in a sloped, layered system where the layers dip into the excavation or a slope of four horizontal to one vertical (4H:1V) or steeper.

5.0 TEXT

5.1 Pre-Excavation Requirements

5.1.1 Underground Utilities. Prior to opening an excavation, the estimated location of underground utilities such as sewer, telephone, fuel, electric, water, or any other underground installation that may be reasonably expected to be encountered during the excavation work shall be determined.



Procedure No. HS307
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 5 of 16

Utility companies or a utility location service shall be contacted within the established pre-notification time, advised of the proposed work, and asked to deliniate the location of all underground utilities. Employees should be careful to protect and preserve the utility markings until they are no longer required for safe excavation. At least 3 feet of clearance between any underground utility and the cutting edge or point of powered excavation equipment will be maintained until the precise location of the utility is determined. Initial excavation within this 3 foot area will be conducted manually.

- **5.1.2 Surface Encumbrances.** All surface encumbrances (trees, poles, boulders, etc.) that may create a hazard to employees shall be removed or supported.
- **5.1.3 Vehicular Traffic.** Employees exposed to vehicular traffic shall be provided with, and shall wear, warning vests or other suitable garments marked with or made of reflectorized or high-visibility material. Traffic control devices (i.e., barricades, signs, cones, flagpersons, etc.) shall be specified and used in accordance with regulations applicable to the roadway or area in which excavation activities are occurring.
- **5.1.4 Training.** Those who supervise the entry of personnel into an excavation must have completed a training course that included instruction in:
 - Types of hazards associated with excavation operations;
 - Safe work practices and techniques;
 - A review of applicable Federal, state and local regulations; and
 - A review of this procedure.

Employees who enter excavations are required to complete a site-specific training session to enable them to recognize unsafe conditions in and around the excavation. This training can be conducted during a tailgate safety meeting that emphasizes the specific excavation hazards that may be encountered.

Training documentation shall be maintained in the project file with a copy forwarded to the Knoxville Training Department.

As part of standard employee supervision process, training shall be complemented with on-the-job instruction and reinforcement of accepted practices to the extent necessary to assure compliance with this procedure and all other applicable regulations.



Procedure No. HS307
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 6 of 16

5.2 Excavation Work Practices

5.2.1 General. Each employee working within an excavation shall be protected from cave-ins by an adequate protective system designed in accordance with 29 CFR 1926 Subpart P, except when the excavation is made entirely in stable rock or when the excavation is less that 5 feet deep and examination of the ground by a competent person provides no indication of a potential cave-in. A competent person shall ensure that protective systems, when required, are installed and maintained per the design specifications.

No employees shall be permitted to enter an excavation unless it is absolutely essential to do so and all requirements of this procedure are met.

- **5.2.2 Supervision.** Work in an excavation shall at all times be supervised by a competent person. This individual will remain outside of the excavation at all times, and will be responsible for identifying any unusual developments above ground which may warn of impending earth movement.
- **5.2.3 Soil Classification.** Based on the results of tests described in Attachment 3, the competent person will classify each soil/rock deposit as stable rock, Type A, Type B, or Type C. When layers of soil/rock exist, the weakest layer will be classified; however, each layer may be classified individually when a more stable layer lies under a less stable layer. If the properties or conditions of a soil/rock deposit change in any way, re-evaluation will be required.
- **5.2.4** Access and Egress. Structural ramps that are used solely by employees as a means of access or egress from excavations shall be designed by a competent person. Structural ramps used for access or egress of equipment shall be designed by a competent person qualified in structural design, and shall be constructed in accordance with the design.

A stairway, ladder, ramp or other safe means of egress shall be located in trench excavations that are 4 or more feet in depth so as to require no more than 25 feet of lateral travel for employees.

- 5.2.5 Protective Systems. Protective systems shall be designed in accordance with 29 CFR 1926.652(b) or (c) and shall have the capacity to resist without failure all loads that are intended or could reasonably be expected to be applied or transmitted to the system.
- **5.2.6 Exposure to Falling Loads.** No employees shall be permitted underneath loads handled by lifting or digging equipment. Employees shall be required to stand away from any vehicle being loaded or unloaded to avoid being struck by spillage or falling materials. Operators may remain in the cabs of vehicles being



Procedure No. HS307
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 7 of 16

loaded or unloaded provided the vehicles are equipped with a cab shield and/or canopy adequate to protect the operator from shifting or falling materials.

- **5.2.7 Warning System for Mobil Equipment.** When mobile equipment is operated adjacent to an excavation, and the operator does not have a clear and direct view of the edge of the excavation, a warning system shall be utilized such as barricades, hand or mechanical signals, or stop logs.
- **5.2.8 Hazardous Atmospheres.** Where an oxygen deficient (less that 19.5% O₂) or hazardous atmosphere exists, or could reasonably be expected to exist, the excavation shall be tested before employees enter. Testing shall be conducted as often as necessary to ensure that the atmosphere remains safe. Some excavations may be considered confined spaces which require compliance with Shaw E & I Procedure HS300

Adequate precautions shall be taken to prevent employee exposure to oxygen deficient or hazardous atmospheres. As appropriate, ventilation and/or respiratory protective devices shall be used.

5.2.9 Water Accumulation Hazards. Employees shall not work in excavations in which there is accumulated water, or in excavations in which water is accumulating, unless adequate precautions have been taken to protect employees against the hazards posed by water accumulation. If water is controlled or prevented from accumulating by the use of water removal equipment, the process shall be monitored by a competent person to ensure proper operation.

If the excavation work interrupts the natural drainage of surface water (streams, run-off channels), diversion ditches, dikes, or other suitable means shall be used to prevent surface water from entering the excavation and to provide adequate drainage of the area adjacent to the excavation. Excavations subject to run-off from heavy rains shall be regularly inspected by a competent person.

- **5.2.10 Stability of Adjacent Structures.** Structures adjoining an excavation shall be evaluated to assess their stability. Excavation below the level of the base or footing of any foundation or retaining wall that could reasonably be expected to pose a hazard to employees shall only be permitted when:
 - A support system (underpinning) is provided to ensure the safety of employees and the stability of the structure;
 - The excavation is in stable rock;
 - A registered professional engineer has determined that the structure will be unaffected by the excavation; or
 - A registered professional engineer has determined that such excavation will not pose a hazard to employees.



Procedure No. HS307
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 8 of 16

Sidewalks, pavements and other surface structures shall not be undermined unless a support system or another method of protection is provided to protect employees from the possible collapse of such structures.

- **5.2.11 Protection from Loose Rock or Soil.** Employees shall be protected from loose rock or soil which could fall or roll from the excavation face or edge. Such protection could consist of scaling to remove loose materials, or the installation of protective barriers. All spoil shall be placed at least 2 feet from the edge of the excavation. It is strongly recommended that spoil be placed 4 or more feet from the excavation edge so as not to cover surface indicators of subsidence (such as fissures or cracks).
- **5.2.12 Inspections.** The competent person shall make daily inspections of excavations, adjacent areas, and protective systems for evidence of conditions that could result in a cave-in, indications of failure of protective systems, hazardous atmospheres, or other hazardous conditions. The inspection shall be made prior to start of work, and as needed throughout the shift. Inspections shall be made after each rainstorm or other hazard-increasing event and will be documented using Attachment (2).

Where the inspection finds evidence of any hazardous condition, exposed employees shall be immediately removed from the hazardous area until necessary precautions have been taken.

5.2.13 Fall Protection. Where employees or equipment are permitted to cross over excavations, walkways or bridges shall be provided. Standard guardrails shall be provided where walkways are 6 feet or more above lower levels.

Adequate barriers or other types of physical protection shall be provided at all remotely located excavations. All wells, pits, shafts, etc., shall be barricaded or covered and shall be backfilled as soon as possible.

6.0 EXCEPTION PROVISIONS

Variances and exceptions may be requested pursuant to the provisions of procedure HS013, Health and Safety Procedure Variances.



Procedure No. HS307
Revision No. 0
Date of Revision 04/25/02
Last Review Date 9 of 16

7.0 CROSS REFERENCES

HS013 Health and Safety Procedure Variances HS050 Training Requirements HS051 Tailgate Safety Meetings HS300 Confined Spaces 29 CFR 1926 Subpart P - Excavations

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Excavation Inspection
- 3. Soil Classification Worksheet
- 4. Selection of Protective Systems for Excavations 20 Feet or Less in Depth
- 5. Sloping Options
- 6. Shoring or Shielding Options



HS307 0 04/25/02 04/25/02 10 of 16

ATTACHMENT 1 EXCAVATION AND TRENCHING

Responsibility Matrix

				Respon	sible Party				
Action	Procedure Section	Employe e	Supervisor	Registered Professional Engineer	VP Health and Safety	Local H&S Representative	Competent Person		
Incorporate state, local, or client-specific excavation requirements into project plans.	1.0					X			
Issue, revise, and maintain procedure	3.1				X				
Coordinate identification of underground utilities.	5.1.1		X						
Determine need for traffic control devices.	5.1.3		X						
Participate in excavation training.	5.1.4	X	X			X	X		
Ensure that protective systems are installed and maintained.	5.2.1						X		
Classify Soil Type	5.2.3						X		
Design Structural Ramps	5.2.4						X		
Selection and design of protective system(s)	5.2.5			X					
Determine stability of adjacent structures.	5.2.10			X					
Inspecting excavation for hazardous conditions	5.2.12	X	X				X		



HS307 0 04/25/02 04/25/02 11 of 16

ATTACHMENT 2 EXCAVATION INSPECTION

THIS INSPECTION IS TO BE COMPLETED BY THE COMPETENT PERSON EACH DAY THAT EMPLOYEES WILL BE ENTERING AN EXCAVATION.

Proj	ject Name: Project No.:	Project No.:					
Date	Date: Competent Person:						
Soil	Classification (see Soil Classification Worksheet):						
Exc	cavation Depth: Excavation Width:						
Тур	pe of Protective System Used:						
				×			
			YES	NO	N/A		
1	GENERAL:						
	Surface encumbrances removed or supported						
	Employees protected from loose rock or soil that could pose a hazard by falling or rolling into the	е					
	Hard hats, steel-toed boots, and safety glasses worn by all employees.						
	Spoils, materials, and equipment set back at least 2 feet from the edge of the excavation.						
	Walkways over excavations 6 feet or more above lower levels are equipped with standard guard	drails.					
	Warning vest or other highly visible clothing provided and worn by all employees exposed to public						
	Employees required to stand away from vehicles being loaded or unloaded.						
	Warning system established and utilized when mobile equipment is operating near excavation edge.						
	Employees prohibited from going under suspended loads.						
2	Util ITIES:						
	Utility companies contacted and/or utility locations delineated.						
	Underground installations protected, supported, or removed while excavation is open.						
3.	MEANS OF ACCESS AND EGRESS:						
	Lateral travel to means of egress no greater that 25 feet in trench excavations 4 feet or more in	depth.					
	Ladders used in excavations secured and extended 3 feet above the edge of the trench.						
	Structural ramps used by employees designed by a competent person.						
	Structural ramps used for equipment designed by a registered professional engineer.						
4.	WET CONDITIONS:						
	Precautions taken to protect from the accumulation of water.						



HS307 0 04/25/02 04/25/02 12 of 16

	Water removal equipment monitored by a competent person.		
	Surface water or runoff diverted or controlled to prevent accumulation in the excavation.		
	Inspections made after every rainstorm or other hazard-increasing occurrence.		
5.	HAZARDOUS ATMOSPHERE:		
	Atmosphere within the excavation tested where there is a reasonable possibility of an oxygen deficient, combustible, or otherwise hazardous atmosphere.		
	Adequate precautions taken to protect employee from exposure to a hazardous atmosphere.		
	Testing conducted to ensure that the atmosphere remains safe.		
	Emergency equipment, such as breathing apparatus, safety harness and line, and basket stretcher readily available where hazardous atmosphere does exist.		
6.	SUPPORT SYSTEMS:		
	Materials and/or equipment for support systems selected based on soil analysis, trench depth, and expected loads.		
	Materials and equipment used for protective systems inspected and in good condition.		
	Damaged materials and equipment used for protective systems inspected by a Registered Professional Engineer after repairs and before being placed back into service.		
	Protective systems installed without exposing employees to the hazards of cave-ins, collapses, or from being struck by materials or equipment.		
	Members of support systems securely fastened to prevent failure.		
	Support systems provided to insure stability of adjacent structures, buildings, roadways, sidewalks, walls, etc.		
	Excavations below the level of the base or footings approved by a registered professional engineer.		
	Removal of support systems progresses from the bottom, and members are released slowly as to note any indication of possible failure.		
	Excavation of material to a level of greater that 2 feet below the bottom of the support system and only if the system is designed to support the loads calculated for the full depth.		
	Shield system placed to prevent lateral movement.		
	Employees are prohibited from remaining in shield system during vertical movement.		
7.	REMARKS:		
		· · · · · · · · · · · · · · · · · · ·	



Procedure No. **HS307** Revision No. **Date of Revision** 04/25/02 **Last Review Date** 04/25/02 13 of 16 Page

ATTACHMENT 3 SOILS CLASSIFICATION WORKSHEET

The following worksheet outlines the visual and manual tests that the competent person must perform at least once, and each time soil conditions change. At least one visual and one manual test must be performed; however, performing several tests is recommended so that the condition of the excavation is thoroughly examined.

Project Name:			Project Number:			
Date:			Time:			
Wher	e was the sample taken from?					
I.	VISUAL TESTS: One or more visual tests are required for ea	ach classifica	ation and each time conditions change.			
1.	Estimate range of particle sizes:		a. primarily fine-grained = cohesive materia b. primarily coarse-grained = granular materials.	al erial		
2.	Observe excavated soil:		a. clumps = cohesive material b. breaks up easily = granular material			
3.	Observe sides and adjacent surface area of opened excav	vation:	a. crack like openings = fissured material b. soil spalls off vertical sides = possible fis	ssured material		
4.	Previous excavation activities:		a. previously disturbed soil	b. not previously disturbe	ed soil	
5.	Observe opened side of excavation:		a. layered systems c. estimate degree of slope of layers:	b. layers sloped towards	excavation	
6.	Water condition:		a. evidence of surface water c. depth of water table :	b. water seeping from sid	des	
7.	7. Vibration present:		a. area adjacent to excavation	b. area within excavation	n	
II.	MANUAL TESTS- One or more manual tests are required for	r classificatio	on and each time soil conditions change.			
1.	a. mold soil samples into a small ball b. roll ball into thread ௯ diameter c. pick up 2" length of ௯ thread by one end without breaking					
2.	Dry Soil Strength:	 a. crumbles on its own or with moderate pressure = granular b. falls into clumps which break into smaller clumps that are only broken with difficulty = clay with gravel, sand, or silt. c. breaks into clumps which do not break into smaller clumps and can only be broken with difficulty with no visual indication of fissures = unfissured. 				
3.	Thumb penetration test: (These tests are to be run on a large clump of material as soon as it is excavated.)					
(Saturated Soil Needed) Type		Type E	Pocket Penetrometer reading (take 10 readings and average) 0 - 0.5 = Type C, 0.5 - 1.5 = Type B, 1.5 - 2.0 = Type A Shear Vane reading X2: 0 - 0.5 = Type C, 0.5 - 1.5 = Type B,1.5 - 2.0 = Type A			
(A dry soil sample 1" thick X 6' diameter is needed) b. dries with contection contections are contected to a contection described by the contection contection contection contection contection contection contection conte		s cracks = fissured material thout cracks and breaks by hand with consident = unfissured cohesive material. breaks easily by hand = fissured cohesive or ulverize dry clumps by hand or by stepping o ulverize easily = fissured cohesive.	granular material	esive		
	CLASSIFICATION: Type A Type B PETENT PERSON: Print Name	Туре C 		Signature	Date	



Procedure No. HS307
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 14 of 16

SELECTION OF PROTECTIVE SYSTEMS FOR EXCAVATIONS 20 FEET OR LESS IN DEPTH

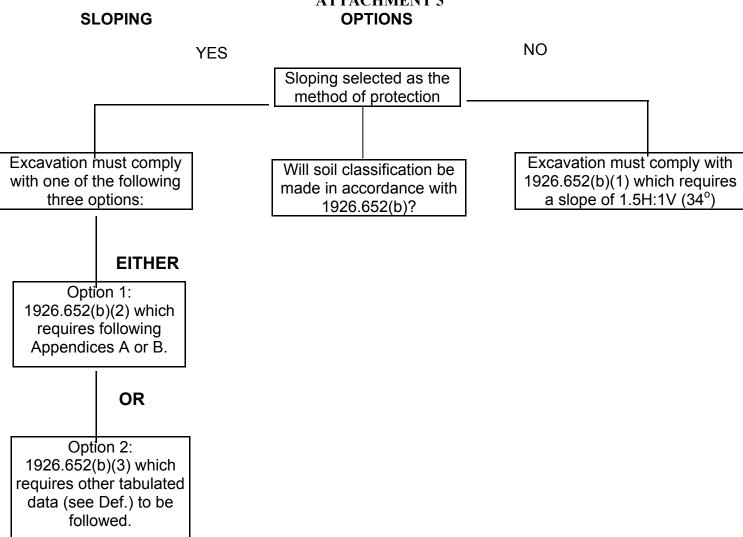
			tion more than n depth?		
Is there po		NO	YES	Is the excavation entirely stable rock?	in
	NO		may be made with rtical sides	YES	
	YES		nust be sloped, shored, or shielded.	NO	
	Go to Attachmen	Sloping t 5	Shoring or Sh	ielding Go to Attachment 6	

For excavations greater than 20 feet in depth, design by a registered professional engineer in compliance with 1926.652 (b) and (c) is required.



HS307 04/25/02 04/25/02 15 of 16

ATTACHMENT 5



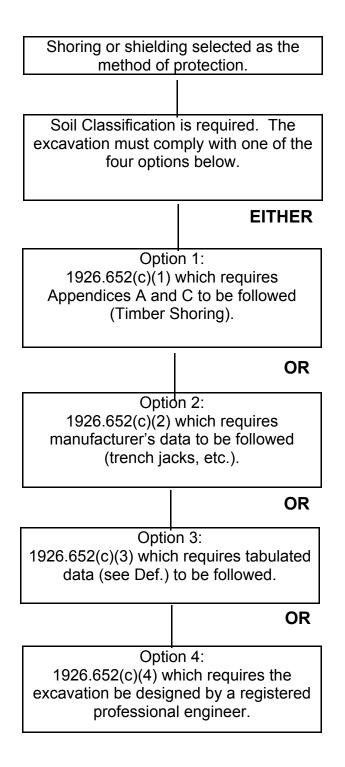
OR

Option 3: 1926.652(b)(4) which requires the excavation be designed by a registered professional engineer.



HS307 0 04/25/02 04/25/02 16 of 16

ATTACHMENT 6 SHORING OR SHIELDING OPTIONS





Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 1 of 17

PROCEDURE

Subject: UNDERGROUND/OVERHEAD UTILITY CONTACT PREVENTION

1.0 PURPOSE AND SUMMARY

This procedure prescribes the steps to be followed in order to prevent accidents involving the contact with or damage of underground/overhead utilities. The company provides the operational and training practices required to safely execute work where underground/overhead utility hazards may exist.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Definitions
- 5.0 Text
 - 5.1 Preliminary Requirements
 - 5.2 Operating Requirements
 - 5.2.1 Underground Utilities Requirements
 - 5.2.2 Overhead Utilities Requirements
 - 5.2.3 Other Requirements
 - 5.3 Training Requirements
 - 5.4 Incident Reporting Requirements
 - 5.5 Local Jurisdiction Requirements
- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 **Procedure Responsibility**

The Director of Health and Safety is responsible for the issuance, revision, and maintenance of this procedure. Also, see Attachment 1 for matrix of responsibilities.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.



Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 2 of 17

4.0 **DEFINITIONS**

Company

All wholly-owned subsidiaries of Shaw Environmental & Infrastructure, Inc. (Shaw E & I).

Competent Person – Drilling Oversight (CPDO) Training

When drilling activity is to take place the Shaw's Field Team Leader (FTL) must have successfully completed Shaw's in-house training pertinent to competent person drilling oversight (CPDO Training). The FTL is required not only to have successfully completed CPDO training but to have an appropriate educational background, coupled with field experience and, the authority to make changes to correct deficiencies, or to stop the job if need be.

NOTE: The CPDO training requirement will become effective September 1st 2006. This means that every FTL will have successfully completed CPDO Training prior to August 31, 2006.

Competent Person - Excavation and Trenching

A person who is capable of identifying existing and predictable hazards in the excavation/trenching work area and who has the authority to take prompt corrective measures to eliminate them. NOTE: Excavation/Trenching training is required when trenching/excavation hazards are present/anticipated (i.e. spoil piles, use of three foot (3') or larger diameter augers, or other circumstances) but only recommended when trenching/excavation hazards are not present/anticipated.

Excavation

Any manmade cut, cavity, trench or depression in an earth surface formed by earth removal.

Underground Utility

Any active or inactive subsurface or buried structure that is or was designed to service a public or private facility. These may include, but are not limited, to the following:

- Electric power lines
- Natural gas lines
- Telephone lines
- Telephone cables and fiber optic lines
- Water lines
- Steam and pneumatic lines
- Sewer lines
- Drain lines
- Underground storage tanks
- Septic tanks
- Process or product lines



Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 3 of 17

Overhead Utility

Any active or inactive overhead structure that is or was designed to service a public or private facility. These may include, but are not limited, to the following:

- Overhead power lines
- Overhead telephone lines
- Overhead fiber optic lines
- Overhead cables
- Overhead supports
- Overhead piping
- Traffic lights
- Utility Bridges

One Call Center

Each state has a One Call, Dig Safe, Miss Dig, etc. dial-in number for requesting mark-out of buried public utilities, such as gas lines, electrical lines, telephone/cable lines, sewer lines, and water lines. This number is typically called a minimum of 72 hours prior to subsurface activities depending on the particular state the work will be conducted. The One Call Center will notify the local public utilities for a line location mark-out for the particular location. The individual public utilities must locate and mark-out the utilities upon request. In most cases, the markouts will not be performed on private property. A confirmation number is established and confirmation report generated and submitted to the requester.

As-Built Drawings

As-built drawings are blueprints that are usually obtained from the facility owner or client. They show original buried utilities and any modifications which have been made.

Private Utility Locating Service

A private utility locating service is a firm established to locate underground utilities using specialized locating equipment, such as ground penetrating radar location devices or radio transmitter type utility locating equipment.

Fiber Optic Service Lines

Fiber optic service lines are communication lines that are buried underground. When damaged, these lines are very expensive to replace. Fiber optic companies routinely provide on-site supervision, if requested. The company encourages this practice.

Field Team Leader (FTL)

The FTL is the person with whom the responsibility of the execution of the field work resides. This person may be the project manager, senior geologist, staff geologist, etc. This individual must have the sufficient experience, training and, field knowledge to ensure all site configuration information is collected and analyzed.



Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 4 of 17

Site Survey

A site survey is an inspection of the work site to look for signs of other buried utilities that may not be indicated through as-built drawings or through utility locating services. The survey typically involves inspection of overhead electrical services, inspection of basements, utility rooms, garages, etc., for signs of old electrical conduits or fuel/water/septic lines. The FTL must contact the appropriate site representative to provide any additional information that may be marked on the as-builts.

5.0 TEXT

Underground/overhead utilities may be encountered at any job site. The guidelines established in this procedure were developed to help identify and mitigate the potential hazards associated with this type of work.

Any subsurface activity is subject to the underground utility locating regulations for the state where the work will be conducted. This procedure authorizes the use of state, local or other required practices, but requires that the practice which most limits the liability to Shaw for damaged utilities is utilized. No variance is required under these circumstances, but the project-specific Health and Safety Plan (HASP) or work plan shall fully document these more protective procedures.

.

5.1 Preliminary Requirements

The Project Manager or designee must visit the site to mark the boring/excavation locations so they can be clearly identified and then contact the One Call Center for the state in which the work is to be performed in to formally request a utility mark out at the particular work location(s).

Prior to assignment of work the Field Team Leader (FTL) will assure that all affected employees receive an overview of the hazards of encountering underground/overhead utilities. The FTL is responsible to review this procedure, the work practices to control these hazards, and the roles and responsibilities of each worker with the work crew. This procedure and other requirements that may be contained in the site specific HASP shall be reinforced during daily tailgate safety meetings.

5.2 Operating Requirements

5.2.1 Underground Utilities Requirements

Prior to conducting any project site activities, the FTL must ensure that all existing underground/overhead utilities in the work area are located per the state or local mark-out protocols. Documentation of utility mark-out must be completed using the Utility Mark-out Documentation form (Attachment 3). No boring/excavation work is to be performed until all utility mark-outs are verified.



Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 5 of 17

While on-site, the FTL must conduct a site survey to search for signs of other buried or overhead utilities. This will include areas such as garages, basements, etc. The results of such surveys must be documented on the Utility Markout Documentation form (Attachment 3). The property owner, client, or facility operator must be consulted on the issue of underground utilities. All knowledge of past and present utilities must be evaluated prior to conducting work..

After all mark outs have been completed, and the boring locations have been accepted by the FTL prior to drilling, each borehole location must be hand dug to a minimum of five feet bgs.

If the investigation requires boreholes in an area not covered by a municipal one call system (on private property), then the FTL must utilize appropriate geophysical techniques, hand held utility locating devices, a private utility locating firm, or other approved method to determine the locations of underground utilities. The current accepted geophysical methods for the investigation and location of buried utilities include: Ground Penetrating Radar (GPR), Time Domain and/or Frequency Domain Electromagnetic methods, Magnetometer, and Inductive/Conductive Radio-Magnetic methods. The geophysical methods can be very useful for locating buried utility lines in areas where hand digging is not possible or practical. However, it must be noted that these methods do have limitations that are a function of soil conditions, depth of investigation, imaging resolution, or other factors.

If it is determined that a non-invasive geophysical investigation may be needed, assistance with selecting the appropriate method(s) can be obtained from the Shaw E & I Science and Technology Division, Geophysics & Mapping Group, and a variance request must be submitted and approved prior to the inception of intrusive field activity.

Should the local geology be prone to refusal or should there be any other reason the boring location cannot be cleared to a minimum of 5' bgs then the appropriate aforementioned alternative methods should be utilized to ensure the boring location is clear of utilities 5' bgs, and a variance request must be submitted for review.

5.2.2 Overhead Utilities Requirements

Overhead utility locations must be marked (warning tape, flags, etc.) where heavy equipment, or other equipment, has the potential for contacting overhead utilities. Conduct a site inspection on a daily basis to determine where activities will take place and the location of overhead utilities and overhead obstructions. Once they have been identified, place warning tape on poles and/or guy wires and attempt to plan the work so that no contact will be made with the overhead utilities or obstructions. Share the information with all site personnel during the tailgate safety meeting.



Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 6 of 17

Maintain at least 10 feet from overhead power lines, up to 50 kV. For voltages over 50 kV, add 0.4 inches per kV to obtain the safe distance between equipment and power lines. If voltage is unknown, remain at least 20 feet from overhead power lines.

As a precaution, a spotter must be used at all times when it is possible to violate the minimum distance requirements for overhead utilities. If contact is deemed unavoidable, consult with the client and the respective health and safety representative to evaluate the area to determine if the particular overhead utility can be removed prior to engaging in the activity.

5.2.3 Other Requirements

Only hand digging is permitted within 3 feet of underground high voltage, product or gas lines. Once the line is exposed heavy equipment can be used but must remain at least 3 feet from the exposed line.

Only experienced, demonstrably proficient equipment operators will be used to operate such heavy equipment as drill rigs, backhoes, front-end loaders, cranes, etc.

Due the sensitivity and costs associated with damage to fiber optic cables the FTL must have documented verbal contact and an agreement with the fiber optic company for all work within 50' of the fiber optic cables. Subsurface investigations near fiber optic cables are more fully discussed in site specific HASP's. Contact your division Health and Safety Professional for specific information on this subject.

5.3 Training Requirements

Competent Person Drilling Oversight (CPDO) Training

The FTL (at least one onsite Shaw person will be performing the drilling oversight) will be required to have successfully completed the approved internal Competent Person Drilling Oversight (CPDO) training.

Prior to assignment of work the Field Team Leader (FTL) will assure that all affected employees receive an overview of the hazards of encountering underground/overhead utilities. The FTL is responsible to review this procedure, the work practices to control these hazards, and the roles and responsibilities of each worker with the work crew. This procedure and other requirements that may be contained in the site specific HASP shall be reinforced during daily tailgate safety meetings.

Trenching/Excavation Training

The Field Team Leader or at least one onsite Shaw employee will be required to have successfully completed Trenching/Excavation training prior to the inception of site work activity when trenching excavation hazards (i.e. spoil piles, use of 3' diameter augers, or anytime similar hazards are present) are present/anticipated. NOTE: This training is now recommended rather than required when trenching/excavation hazards are NOT anticipated/required



Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 7 of 17

5.4 Incident Reporting Requirements

Employees are required to immediately report to their direct supervisor any overhead or underground utility contact incident, or near miss incidents. Any supervisor (but preferably the supervisor directly responsible for the involved employees) with first-hand knowledge of an incident is required to investigate the incident. The Project Manager and respective Health and Safety Manager or Representative shall be informed of the incident immediately.

At a minimum, the incident investigation will require completion of the incident investigation report and General Liability Property Damage and Loss Report form found in H&S Procedure HS020.

In addition, Attachment 5 provides a "Tip Sheet" to help properly assess and investigate the incident causes and recommendations or requirements.

5.5 Local Jurisdiction Requirements

Where local jurisdictions or clients have established requirements different from those in this procedure, the practice which most limits the liability to Shaw for damaged utilities shall be utilized. No variance is required under these circumstances but the project-specific Health and Safety Plan or work plan shall fully document the alternate procedures.

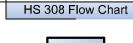
6.0 EXCEPTION PROVISIONS

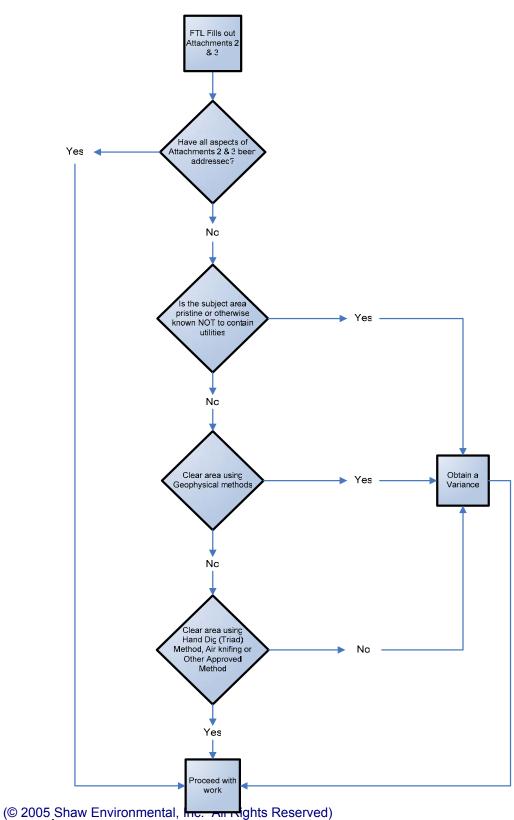
Anytime a minimum of a 5' clearance cannot be obtained by either hand digging or by using geophysical means, the FTL must obtain a variance from the Regional VP (or equivalent level such as Operations Director for Federal Business Line) or designee to proceed with drilling operations in that area. This would include an initial verbal variance documented in the field log followed up by a written (email) approval from either the Regional VP (or equivalent level or title) or designee. The record of communication will be noted in the field log for the project and, a record of the approval or denial will be placed in the project file.

A variance form can be obtained in HS 013. A flowchart to assist one in determining how and when a variance should be obtained can be found immediately following this section.



Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 8 of 17







Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 9 of 17

7.0 CROSS REFERENCES

HS013 Health and Safety Procedure Variances
 HS020 Accident Prevention Program: Reporting, Investigation, and Review
 HS050 Training Requirements
 HS307 Excavation and Trenching

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Pre Drilling Checklist
- 3. Utility Markout Documentation
- 4. Underground Utility Hits Tip Sheet for Incident Investigations
- 5. Frequently Asked Questions



Procedure No. HS308
Revision No. 1
Date of Last Revision
Last Review Date 5/5/05
Page 10 of 17

ATTACHMENT 1 - UNDERGROUND/OVERHEAD UTILITY CONTACT PREVENTION Responsibility Matrix

Action	Procedure Section	Vice President	Project Manager	Field Team Leader	HS Representative
Project-specific HASP or Work Plan shall document the practices to be used at a particular site.	1.0		X	X	X
Contact the One Call Center for mark out of utilities at the site	5.1		X		
Complete Utility Markout Documentation Form	5.2		X	X	
As-built drawings shall be reviewed	5.2			X	
Only experienced demonstrably proficient equipment operators will be used to operate such heavy equipment as backhoes, front-end loaders, cranes, etc.	5.3			X	
Provide training*	5.3				
Incident Investigation and Reporting	5.4		X	X	X
Exceptions to Procedure	6.0	X	X	X	X

^{*}Provided by Shaw's Training Department



Procedure No. HS308
Revision No. 0
Date of Revision 2/20/06
Last Review Date 5/5/05
Page 11 of 17

ATTACHMENT 2 - PRE - DRILLING/BORING/GEOPROBE Checklist

Purpose: This form is designed around underground/overhead		the FTL m	nake decisions drilling/bor	eholing/geoprobing
<u> </u>		IE/NUMI	BER	
DURATION/SUMMARY OF	WORK T	O BE PE	RFORMED:	
Consideration	Check	Check	Explanation	Initial
Has the state one-call been contacted?	□ Yes	□ No		
Are any as-built drawings available? If so, do they show any utilities?	□ Yes	□ No		
Has a visual inspection of the work area(s) been completed?	□ Yes	□ No		
If one-call not available has a private locating service or Shaw S&T group been contacted?	□ Yes	□ No		
Were any utilities identified through private locating service? If so, indicate on site drawings.	□ Yes	□ No		
Are there any fiber optic cables within 50 feet of hole locations?	□ Yes	□ No		
If fiber optic cables are within 50 feet has an agreement with the fiber optic company been established?	□ Yes	□ No		
Can a test borehole be advanced by hand digging, probing, post hole digging, and/or air knifed to 5 feet bgs?	□ Yes	□ No		
If hand digging, probing, post hole digging, and or air knifing to 5 feet bgs is not possible, can a non-invasive geophysical investigation be conducted? If not, why?	□ Yes	□ No		
Are you comfortable with approving this authorization?	□ Yes	□ No		
Other considerations:				



Procedure No. Revision No. **Date of Revision Last Review Date** Page

HS308 2/20/06 5/5/05 12 of 17

ATTACHMENT 3 - UTILITY MARK-OUT DOCUMENTATION

Project Name:		Location:			
FTL Name:		Date:			
Utility Called:		Confirmation #:			
Subcontractor:		Task	Activity: Municipality of work:		
County of work:			Municipality of work:		
Dig, Uloco, etc.) or a local locations to be placed not	I utility contractor to in the public right of ility locate service m for the site:	have sub grade ut f way are typically nust be engaged. I Conf	•		
, 4	· /				
Uti	lity Marker Emerge				
	Major Utilities Ma				
Name of Utility	Utility	Color Code	Emergency Telephone		
Company			Number		
	Water	Blue			
	Gas	Yellow			
	Electric	Red			
	Telephone/	Orange			
	Cable/				
	Communication				
	Sewer	Green			
"ALL UNDERGROUND UTILITY SERVICE". Ac "One Call" service will no	cordingly, you mus		D BY THE LOCAL atilities in the area that the		

Attach photos of the area prior to placing boreholes.

Take photos of the area indicating minimum 5' hand dig, post hole dig, probe, GPR or other: NOTE: For any borehole, should 5' minimum clearance not be obtained, you must contact Business Line VP or equivalent (Operations Director or other on the Federal Business Line) and obtain a variance.



Procedure No. HS308
Revision No. 0
Date of Revision 2/20/06
Last Review Date 5/5/05
Page 13 of 17

Completed by:	<u></u>	
Name	Signature	Date

ATTACHMENT 3 – UNDERGROUND UTILITY HITS TIP SHEET FOR INCIDENT INVESTIGATIONS

- 1. Location of the incident.
- 2. The time of day the incident occurred.
- 3. What type of utility was hit?
- 4. How deep was the line hit (in feet)?
- 5. Who called Designated Locator Service?
- 6. Note the "One Call" number on the Incident Investigation Follow-up report.
- 7. Attach the "One Call" record keeping documentation.
- 8. Were mark-outs completed by the utilities? If so, please identify.
- 9. Were mark-outs legible at the site?
- 10. Was the mark-out of the line that was hit accurate?
- 11. Was the mark-out misinterpreted?
- 12. Is there a utility damage sheet attached to the Incident Investigation Follow-up Report?
- 13. Have there been any faults or oversights by any 3rd party? If so, is it documented on the Incident Investigation Follow-up Report?
- 14. Did the FTL interview the property owner/manager prior to the incident?
- 15. Was pre-screened by hand digging 5 feet?
- 16. Were any supplemental utility locator devices used? If so, did we obtain them? If so, were they used on site?
- 17. Were there blueprints/as built plans available? If so, did we obtain them? If so, were they used on site?

Site time in hours (not hilled to the job)

- 18. Who is paying for the repairs?
- 19. Please define the total hours and cost estimate/impact to address the utility damage incident:

Site time in hours (not office to the job)
PM time hours (not billed to the job)
H&S time in hours (not billed to the job)
BLM Time in hours (not billed to the job)
Rework/non-billable time (estimate)
Subcontractor rework/non-billable costs (estimate)
Repair costs to company (estimate)
Repair cost to customer (estimate)

- 20. Has the FTL completed Shaw's in-house CPDO training?
- 21. Has the FTL completed trenching/excavation training?
- 22. Is he/she current with the OSHA 40 hour and 8 hour refresher? If so, what are the dates of the training?
- 23. Who was the Site Safety Officer on the job site?
- 24. Does he/she have OSHA 8 hour supervisor training? If so, what are the dates of the training?
- 25. What was the name of the drilling subcontractor that was on site?
- 26. Have we researched the training background for this vendor?
- 27. Was a JSA performed at least once during the day that covered utility contacts and associated hazards?
- 28. Does this vendor have approved status?
- 29. Was there a tailgate safety meeting that took place?
- 30. Were utility mark-outs addressed at the tailgate safety meeting?
- 31. Were there any markings nearby the "hit" area?



Procedure No. HS308
Revision No. 0
Date of Revision 2/20/06
Last Review Date 5/5/05
Page 14 of 17

ATTACHMENT 5 – Frequently Asked Questions (FAQs)

During the roll-out of this revision of HS 308 a variety of questions/comments/concerns arose. These concerns have been put in the form of most frequently asked questions (FAQs) and their respective responses. These FAQs will clear up misunderstanding pertaining to this procedure, and provide valuable information that will help our workforce have a better understanding of how this procedure should be implemented. Please review the FAQs below:

1. No other competitor of Shaw has felt the need to do anything as extreme as this procedure to ensure minimization of utility hits. Instituting this procedure will put us out of business.

Response: After thorough review of claims and incidents involving drilling activities and underground utilities, the committee believes that our business/client needs are best served by adopting this policy. And that the likelihood of being put out of business is much greater from continuing to do business the way we currently do it than by adopting this improved policy. The committee realized that 100% adherence to this procedure at all work sites is likely not possible. For those cases where legitimate reasons exist for non-compliance, the committee realized that an effective responsive (variance) system must be in place. The committee believes that the variance procedure, as stated in the policy, should address the exceptions as they occur.

The Committee is not aware of any specific ASTM or true "industry standard". However, the committee is aware that best practices can vary tremendously and many times are client dependent. For example one extremely large Shaw client requires that we continuously probe. On the other end of the spectrum some clients look completely to Shaw for guidance in these matters.

2. Our clients want us to do the work but do not wish to pay the additional fees involved with this new procedure. Could we offer them a two tiered pricing, one to do it the old way, and one to do it the new way?

Response: The committee believes that contacting an underground utility of any type, no matter who is at fault or who ultimately pays for fixing, the outcome is a "black eye" for all involved. When these events occur, even if Shaw is not at fault, the committee believes that continued good client relations, and the potential for obtaining future business lessens as utility hits/incidents occur. This procedure is designed to minimize health and safety risks to our workers AND to mitigate liability to Shaw. Receiving the necessary compensation for the precautionary measures outlined in the procedure would be expected, and should be itemized in the initial proposal including a statement as to what will specifically be done in the field to mitigate risks relative to underground utilities and WHY Shaw believes these steps are necessary. However, if the client is willing to assume the entire liability resulting from "hitting" an underground utility, the contract should be written to reflect this (© 2005 Shaw Environmental, Inc. All Rights Reserved)



Procedure No. HS308
Revision No. 0
Date of Revision 2/20/06
Last Review Date 5/5/05
Page 15 of 17

and a variance would be in order. Keep in mind that Shaw cannot allow a client's desires to take on liability to affect the health and safety of workers. No matter what the client desires might be, Shaw would still expect the basic procedures to be followed for health and safety purposes. The training though yet to be finalized will provide project manager's examples of wording to be used in proposals and contracts.

3. Hand digging to 5' is impossible during frost conditions in Minnesota, Wisconsin and many northern areas. How should this be addressed?

Response: When conditions present themselves that do not allow for hand digging each borehole, other methods must be used for clearance and a variance must be obtained. The alternative methods include a range of non-invasive geophysical survey techniques designed specifically for locating buried utilities, pipelines, tank (UST), and other buried objects that can interfere with drilling. These non-invasive geophysical methods are suggested and mentioned in the procedure.

4. What if the field crew runs into refusal during hand dig clearance?

Response: If refusal occurs and moving to an alternate spot presents the same problem, hand digging may not be possible as mentioned in #2 above. When conditions present themselves that do not allow for hand digging each borehole, other methods must be used for clearance and/or a variance must be obtained. Of course, we expect that the dig safe folks to be contacted, and that a private locating service be utilized if available. Should a private locating service not be available, we can use trained internal sources.

The alternative methods include a range of non-invasive geophysical survey techniques designed specifically for locating buried utilities, pipelines, tank (UST), and other buried objects that can interfere with drilling. The current accepted geophysical methods for the investigation and location of buried utilities include: Ground Penetrating Radar (GPR), Time Domain and/or Frequency Domain Electromagnetic methods, Magnetometer, and Inductive/Conductive Radio-Magnetic methods. These non-invasive geophysical methods are suggested and discussed in the procedures. The geophysical methods can be very useful for locating buried utility lines in areas where drilling and digging are not possible or practical, but these methods do have some limitations that are a function of soil conditions, depth of investigation, and imaging resolution.

If it is determined that a non-invasive geophysical investigation may be needed, assistance with selecting the appropriate method(s) can be obtained from the Shaw E & I Science and Technology Division, Geophysics & Mapping Group. Of course, it is expected that the "dig safe" folks will be contacted, and that a private utility locating service be utilized when appropriate (utility location method is known to be feasible), and if available. Should a private locating service not be available, we can use trained internal Shaw E & I personnel resources to perform utility line location work. Finally, if the Project Manager has determined that a variance to the procedure is justified, a variance request should be submitted for review.



Procedure No. HS308
Revision No. 0
Date of Revision 2/20/06
Last Review Date 5/5/05
Page 16 of 17

5. Why is trenching/excavation training required for putting in Geoprobe® boreholes? This seems like tremendous overkill.

Response: The committee believes that, in general, trenching/excavation training is a good educational tool that promotes overall health and safety awareness and provides important information/techniques for our field staff. Trenching/excavation training provides insights into fall hazards, spoil pile placement, and many other related safety issues. Many of our drilling jobs have involved oversized auger bits (3' in diameter) where a large deep borehole is created. The committee agrees that when the diameter of the borehole lessens (i.e. use of a Geoprobe®), the impact of trenching/excavation training decreases. Trenching excavation training is now a requirement only when large boreholes are created or other hazards as mentioned above are present, but only recommended training when Geoprobe ® or similar equipment is being used and the result is trenching excavation type hazards do NOT exist. NOTE: Specific training pertinent to drilling/ Geoprobing ®/boring (CPDO training) will be provided and will be mandatory. Additionally, CPDO and trenching / excavation training are both required on projects where 3' or larger diameter boreholes are to be drilled.

6. Are there any training requirements besides trenching/excavation training?

Response: The committee evaluated a need for training specific to the HS 308 policy (drilling) and solicited the assistance of the training department and certain operations employees to develop CPDO training. This CPDO training includes basic steps needed to be taken from call the dig-safe number, private utility searches, geo-physical capabilities, probing, hand augering, air knifing, water pumping/knifing, hand digging and others.

7. Hand diggings creates heat stress, tripping hazards, back injuries, and other hazards and is unnecessary.

Response: The committee did not envision using a spade and a strong back to dig various 5' holes at the field site. The committee does envision using an air knife, water knife, probe, or other method rather than a hand shovel. The committee understands that not all methods may be acceptable in all states, municipalities or to all clients. The committee was also aware that when all else fails one could consider using a l' diameter stainless steel auger placing 5' bgs hand borings in a triangular pattern where the auger bit could be placed in between these small hand borings. The committee envisions this theme and methodology to be expanded within the upcoming training. Additional information on augering techniques will be provided in the specific training (CPDO) mentioned above.

8. I need to put borings in pristine farmland next door to a contamination zone. There are no and have never been any utilities in this area. What should I do?

Response: Once you go through the proper utility locate procedure and are confident that no utilities (© 2005 Shaw Environmental, Inc. All Rights Reserved)



Procedure No. HS308
Revision No. 0
Date of Revision 2/20/06
Last Review Date 5/5/05
Page 17 of 17

exist in the subject area, you need to obtain a variance. This would also hold true for pristine forest preserves, wildlife refuges, or other areas not affected by utilities.

9. Who needs to sign off on a variance?

Response: Variances are signed by the Area Vice President (or designee, which may be delegated to the BLM for each office) along with the Project/Program Manager/Director. When we know in advance that HS308 cannot be adhered to, one should make plans to get a formal variance approval and appropriate paperwork developed two weeks prior to field activity. Variances can also be obtained when field conditions arise that make adherence to HS308 impossible. The variance can be obtained via cell phone in the field with the PM and appropriate management with the outcome noted in the field logbook followed up by an appropriate e-mail. This e-mail should be kept in the project file as proof of variance approval. It is recommended that variances be obtained as soon as it is known that they will be required.

10. What constitutes a "probe"? I assume a Geoprobe® is not valid?

Response: A Geoprobe® is NOT a valid probe in that Geoprobes® have caused damage to sewer lines and other utilities. Probes are typically made of a fiberglass-like material that have a pointed end but will not damage subsurface utilities and allows for the field staff to sense if underground items are encountered.

11. Under 5.1, is a subcontractor a designee?

Response: Although a subcontractor can make arrangements to contact dig safe and more, Shaw must ensure that the sub has, in fact, done what they had agreed to do. It should be remembered that typically on drilling projects, from many of our customer's perspective, the liability remains with Shaw, and they will look to Shaw, not our subs, for resolution of any events that occur. Hence, it is incumbent on Shaw to insure that our procedures are followed by Shaw and Shaw subs.

12. Does ground surface include concrete, asphalt or other man-made coverings?

Response: A simple NO. Some of our projects include drilling through airport runways or tarmacs which can be up to 15" in depth. Manmade surfaces do NOT count in the 5' hand dig clearance specification. If we are attempting to advance boreholes below existing concrete surfaces, the geology below the concrete will be exposed by cutting the concrete and removal of the concrete. After the concrete is removed and the geology is exposed, a hand auger can then be used. Hopefully, the twelve concerns above and the responses to these comments will have helped users understand the implementation of this HS 308 policy. More importantly the committee realizes that information on this subject will be provided during the training mentioned above. It is the committee's belief that once this program has been completely rolled out the need for variances will be minimal and the interactions of the safety department with operations management with this entire process will make ensure success.



HS315 0 04/25/02 04/25/02 1 of 21

PROCEDURE

Subject: CONTROL OF HAZARDOUS ENERGY AND HAZARDOUS MATERIAL

SOURCES (LOCKOUT/TAGOUT)

1.0 PURPOSE AND SUMMARY

This procedure establishes the minimum requirements for the lockout and tagout of energy and hazardous material sources and must be used to:

- Ensure that all machinery, equipment, or confined spaces are isolated from all potential hazard sources (mechanical, electric, chemical hazards, etc.) and are locked out and tagged out prior to employees performing any servicing, maintenance, or entry activities.
- Ensure that field projects where hazardous energy/material sources are present develop a site-specific Lockout/Tagout procedure.
- Ensure that equipment can accommodate locks. Additional means such as a tagout program may be used to ensure safety when locks are not used.
- Establish procedures for release of the Lockout/Tagout that include machine inspections, notification and safe positioning of workers, and removal of the Lock/Tag.
- Ensure the use of standardized locks and tags that identify the worker using them, making sure that locks and tags are of sufficient quality and durability to ensure their effectiveness.
- Provide the necessary employee training.

For a basic overview of the Lockout/Tagout System refer to the "Flow Diagram - Overview: Lockout/Tagout System" (Attachment 2).

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
- 4.0 Definitions
- 5.0 Text
 - 5.1 Scope and Application
 - 5.1.1 Exclusions
 - 5.1.2 References
 - 5.2 Responsibility
 - 5.3 Procedures for Lockout/Tagout



Procedure No. HS315
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 2 of 21

- 5.3.1 Lockout/Tagout Overview
- 5.3.2 Removal of Lockout/Tagout
- 5.3.3 Preparation for Confined Space Entry
- 5.4 Safety Audit
 - 5.4.1 Verification Audit
 - 5.4.2 Follow-up Audit
 - 5.4.3 Documentation
- 5.5 Training
- 5.6 Shift or Personnel Changes
- 5.7 Troubleshooting
- 5.8 Group Lockout/Tagout
- 5.9 Outside Personnel (Contractors, etc.)
- 5.10 Special Situations
- 6.0 Exception Provisions
- 7.0 Cross Reference
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedures Responsibility

The Corporate Director of Health & Safety is responsible for the issuance, revision and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.

4.0 **DEFINITIONS**

Affected Employee - An employee whose job requires him/her to operate or use a machine or equipment on which servicing or maintenance is being performed under lockout and tagout, or whose job requires the employee to work in an area in which isolation of hazards is necessary to provide a safe workplace.

Authorized Employee - A person who locks out or tags out machines or equipment in order to perform servicing or maintenance on that machine or equipment. An affected employee becomes an authorized employee when that employee's duties include performing servicing or maintenance.

Blanking or Blinding - The absolute closure of a pipe, line, or duct by the fastening of a solid plate (such as a spectacle blind or skillet blind) that completely covers the bore, and that is capable of withstanding the maximum pressure of the pipe, line, or duct with no leakage beyond the plate.



HS315 0 04/25/02 04/25/02 3 of 21

Capable of Being Locked Out - An energy/hazard isolating device is capable of being locked out if it has a hasp or other means of attachment to which, or through which, a lock can be affixed, or it has a locking mechanism built into it. Other energy isolating devices are capable of being locked out, if lockout can be achieved without the need to dismantle, rebuild, or replace the energy/hazard isolating device or permanently alter its energy control capability.

Double Valve and Vent - A valve arrangement in a piping system in which three valves are arranged in conjunction with a vent line. One valve is upstream of the vent, another downstream, and one is on the vent itself. To isolate the downstream system, the vent valve is opened, the other two are closed, and all three valves are locked in this position.

Energized - Connected to an energy source or containing residual or stored energy.

Energy Isolating Device - A mechanical device that physically prevents the transmission or release or energy, including but not limited to the following: A manually operated electrical circuit breaker, a disconnect switch, a manually operated switch by which the conductors of a circuit can be disconnected from all ungrounded supply conductors and, in addition, no pole can be operated independently; a line valve; a block; and any similar device used to block or isolate energy. Push buttons, selector switches and other control circuit type devices are not energy isolating devices.

Energy Source - Any source of electrical, mechanical, hydraulic, pneumatic, chemical, thermal, or other energy.

Group Lock Box - A device capable of holding and securing the key or other release mechanism for a group lock, which can accommodate the individual locks from all members of the work crew.

Hot Tap - A procedure used in repair, maintenance, and service activities which involves welding on a piece of equipment (pipeline, vessel or tank) under pressure, in order to install connections or appurtenances. It is commonly used to replace or add sections of pipeline without the interruption of service for air, gas, water, steam, and petrochemical distribution systems.

Lockout - The placement of an energy/hazard isolating device, in accordance with an established procedure, which ensures that the equipment being controlled cannot be operated until the device is removed.

Lockout Device - A device that utilizes a positive means such as a lock, either key or combination type, to hold an energy/hazard isolating device in the safe position and prevent the energization of a machine or equipment. This includes blank flanges and bolted slip blinds.

Normal Production Operations - The utilization of a machine or equipment to perform its intended production function.



Procedure No. HS315
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 4 of 21

Qualified Employee - An employee whose skills and training meet or exceed 29 CFR 1910.332(b)(3) for work on or near exposed energized parts must, at a minimum, be trained in and familiar with the skills and techniques necessary to distinguish exposed live parts from other parts of electric equipment; to determine the nominal voltage of exposed lines; and the clearance distances to which the qualified persons will be exposed.

Servicing and/or Maintenance - Workplace activities such as constructing, installing, setting up, adjusting, inspecting, modifying, and maintaining and/or servicing machines or equipment. These activities include lubrication, cleaning or unjamming machines or equipment, making adjustments or tool changes, where the employee may be exposed to an unexpected energization or start-up of the equipment, or release of hazardous energy/or material.

Setting-up - Any work performed to prepare a machine or equipment to perform its normal production operation.

Tagout - The placement of a tagout device on an energy/hazard isolation device, in accordance with an established procedure, to indicate that the device and the equipment being controlled may not be operated until the tagout device is removed.

Tagout Device - A prominent warning device, such as a tag and a means of attachment, which can be securely fastened to an energy isolation device in accordance with an established procedure, that indicates that the device and the equipment being controlled may not be operated until the tagout device is removed.

5.0 TEXT

5.1 Scope/Application

This procedure covers any activity which requires isolation of a source of energy or hazardous material, such as, the servicing and maintenance of equipment and confined space entry. It outlines methods to prevent the unexpected energization or start-up of the equipment, or release of stored energy or material that could cause injury to employees. For any projects planned for more than 30 days with lockout/tagout planned for more than seven calendar days or when locking/tagging out specialized equipment having its own lockout requirements, a site-specific/equipment specific plan must be developed and incorporated as part of the Site-Specific Health and Safety Plan. Otherwise Attachments 4-7 (discussed later in text) must be utilized to document lockout/tagout.

In situations where our client has specific lockout/tagout requirements, Shaw Environmental & Infrastructure, Inc. (Shaw E & I) personnel can follow client procedures after an Shaw E & I health and safety professional has approved them as being at least as protective as Shaw E & I procedures. In such cases, the client procedures shall be incorporated into the Shaw E & I health and safety plan and all affected employees trained on these procedures.



Procedure No. HS315
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 5 of 21

5.1.1 Exclusions. Normal operations including repetitive, routine minor adjustments that do not require removal of equipment guarding.

When work is conducted on equipment where an employee has direct control over the cord(s) or plug(s) connected to the associated equipment.

5.1.2 References. OSHA General Industry Standard, 29 CFR 1910.147, The Control of Hazardous Energy (Lockout/Tagout), 29 CFR 1910.146, Permit-Required Confined Spaces, and 29 CFR1910.331-335, Safety-Related Work Practices.

5.2 Responsibility

Each new, transferred, authorized or affected employee and other employees whose work operations are or may be in an area where lockout/tagout procedures are utilized must be instructed in the purpose and use of this lockout/tagout procedure.

All Personnel

All site personnel will be responsible for continuous adherence to the health and safety procedures during the performance of assigned work. In no case may work be performed in a manner that conflicts with the intent of this procedure.

Authorized Employee

The authorized employee, or his/her designee, is responsible for reviewing the planned activities prior to commencement of work and confirming that the maintenance manager or his designee of the particular facility where the work is to be accomplished is made aware of the nature and extent of the work and when it is to commence.

■ Site Supervisor

The site supervisor is responsible for verifying that all proper lockout/tagout procedures have been followed. The site supervisor must ensure that the power disconnects, appropriate attachment of locks and tags, and proper documentation of the procedure are implemented. He/she is also the designated custodian and controller for all locks, tags, and group lock boxes issued to authorized employees.

Subcontractors, Visitors and Other On-Site Personnel

Subcontractors are responsible for the health and safety of their employees and for complying with the requirements established by the site Health & Safety Plan. All Shaw E & I subcontractors and visitors are responsible to the Shaw E & I site supervisor.



HS315 0 04/25/02 04/25/02 6 of 21

Site Health and Safety Coordinator

The health and safety coordinator will assist in compliance with the other applicable company policies and procedures, and the Health and Safety Plan.

5.3 Procedures for Lockout/Tagout

Lockout and tagout devices must be capable of withstanding the environment to which they are exposed for the maximum period of time that exposure is expected.

Locks are to be used when a machine, equipment, or piping system is capable of being locked out. All locks must be accompanied by a tag to indicate the name of the employee applying the lockout device and warn against the hazard if the valve is opened, or the machine/equipment is energized. A legend such as "This lock and tag to be removed only by authorized personnel" with an additional message: "Do Not Start," "Do Not Open," "Do Not Close," "Do Not Energize," or "Do Not Operate" must be utilized.

All tags and their means of attachment must be sturdy enough to prevent inadvertent removal. The tag attachment will be attachable by hand, self-locking, non-releasable, and non-reusable, with a minimum unlocking strength of not less than 50 pounds. Tags must be durable and not deteriorate from exposure to weather conditions and corrosive environments or cause the message on the tag (hand-written or pre-existing) to become illegible. Lockout and tagout devices must be singularly identified; must be the only device(s) used for controlling energy; and must not be used for other purposes.

All equipment <u>must</u> be designed with a hazardous energy/material isolating device as a means of protection for the employee against injury during repairs. All new equipment installed must be designed to accept a lockout device.

Authorized padlocks will be assigned to each authorized employee. Each group's lock will be individually keyed and the supervisor on each shift will maintain possession of the master key for these padlocks. The specific project must provide a sufficient number of locks for each employee on site.

All tags must contain the authorized employee name, date of application of the lock, equipment name or number and the reason for lockout. The tag must be attached to the lockout device.

On any equipment that can start automatically, the main disconnect must be switched to the "off" position, locked, and tagged by the authorized employee. This switch must be turned off before opening the main power disconnect and remain off until the disconnect is closed. Locking out 220v, 440v and other equipment must always be done at the main feed or starter panel.

All hazardous material lines must be blanked, blinded, or double valve and vent locked to prevent release of hazardous material.



HS315 0 04/25/02 04/25/02 7 of 21

Blanking or blinding of hazardous material lines are preferable to the double valve and vent technique. All blanks and blinds must be identified with tags in the same manner as locks.

A "Lockout Log" (Attachment 3) must be maintained by the site supervisor. This log must be included in the Health and Safety Plan.

5.3.1 Lockout/Tagout Overview

- Check equipment file for specific lockout/tagout procedures.
- Determine the requirements for lockout. If there is more than one energy source to the equipment, document each source.
- Conduct a survey to locate and identify all energy isolation devices that apply to the equipment.
- Use the equipment type-specific procedures as outlined in Attachments 4-7, if applicable. Complete the "Lockout/Tagout Procedure for Specific Equipment" form (Attachment 8) logging all data and return to the sitesupervisor.
- Shut off energy source(s) to affected equipment.
- Affix lock(s) and tag(s) to each energy source controlling device.
- Identify work on process lines or vessels and determine isolation requirements.
- Blind, blank, disconnect, or double valve and vent all hazardous material lines, including steam, and identify the isolation points with tags.
- When only tag is used because machine or equipment can't be locked out, the following steps must be taken: Remove fuses, block machine, etc. and complete the "Lockout/Tagout Procedure for Specific Equipment" form (Attachment 8) and give to the site supervisor for the record.
- Stored energy Relieve all stored energy from capacitor banks, springs, compressed air, hydraulic, steam, etc.
- Verify isolation of energy has occurred by attempting to activate equipment by using the on/off switch.
- Return control switch to "off" position before proceeding with work.

5.3.2 Removal of Lockout/Tagout



Procedure No. HS315
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 8 of 21

- Ensure that nonessential items, such as tools, etc., are removed from equipment.
- Ensure that equipment components are intact.
- Check work area to ensure that all employees are safely positioned or removed from the area
- Notify all affected employees and site supervisor before re-energizing the equipment.
- Remove lockout/tagout device.
- Re-energize equipment or open valves and restore flow in process line, place back in into service.

5.3.3 Preparation for Confined Space Entry

- 1. Refer to Shaw E & I Procedures HS300, HS301, or HS302 for Confined Space Entry.
- 2. Blank or blind piping, identify with tags.
- 3. Misalign or remove sections of lines, pipes, or ducts, identify with tags.
- 4. Double valve and vent system, identify with tags.
- 5. Lockout or tagout all sources of energy.
- 6. Block or disconnect all mechanical linkages.

If it is impossible or impractical to lockout a piece of equipment, the site supervisor, H&S Professional, and the Maintenance Engineer of the facility must approve a method to make the equipment safe before any activities beyond normal operations of the equipment are performed. This can be done by disconnecting wiring, removing fuses, disconnecting or blanking supply lines, etc. "Danger - Do Not Operate" tags must be used to describe the condition.

The practice of permitting a person to place or remove a lock for someone else is prohibited. No employee can be sure he/she is safe until he/she places their own lock correctly.

5.4 Safety Audit

5.4.1 Verification Audit. A periodic audit of the lockout/tagout system must be performed to ensure that the requirements of this procedure are being implemented. The audit will be conducted by authorized and qualified employees other than the ones(s) utilizing the procedurebeing inspected. Any deficiencies that are observed must be corrected immediately. For each project, the site-supervisor will be responsible for daily audits of lockout/tagout systems to



HS315 0 04/25/02 04/25/02 9 of 21

ensure proper installation of locks and tags to the equipment and adherence to the appropriate procedures.

Where lockout or tagout is used for energy control, the periodic inspection must include a review, between the inspector and each authorized employee, of that employee's responsibilities under the energy control procedure being inspected.

- **5.4.2 Follow-up Audit.** A follow-up audit must be conducted to ensure that all deficiencies noted have been corrected.
- **5.4.3 Documentation.** Audit documentation must identify the machine or equipment on which the lockout procedure is being utilized, the date of the inspection, employees interviewed and employee(s) performing the inspection. The audit results must be provided to the Health & Safety Department to be documented as being performed.

5.5 Training

Training must be provided to ensure that the purpose and function of the energy control program are understood by employees, and that the knowledge and skills required for the safe application, usage, and removal of the energy controls are acquired by employees.

- Each authorized employee must receive training in the recognition of applicable hazardous energy/material sources, the type and magnitude of the energy available in the workplace, and the methods and means necessary for isolation and control.
- All affected employees must be instructed in the purpose and use of the lock and tag system.
- All other employees (including new hires) whose work operations are or may be in an area where lockout/tagout may be utilized, must be instructed about the procedure, and the prohibition relating to attempts to restart or re-energize machines or equipment that are locked out or tagged out.
- Retraining must be conducted for all authorized and affected employees whenever there is a change in job assignment, change in equipment, changes in a process that presents a new hazard or there is a change in the lockout/tagout procedure. Retraining must also be conducted whenever there is significant evidence, based on the periodic audits, indicating employee deviation from, or lack of understanding of, the lockout/tagout procedure.



Procedure No. HS315
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 10 of 21

■ Employee site-specific training must be documented to ensure that it has been accomplished and is being kept up to date. The documentation must contain each employee's name and dates of training.

Documentation of employee training and retraining must be maintained and kept up to date by the Shaw E & I H&S representative and forwarded to the Shaw E & I Training Department.

5.6 Shift or Personnel Changes

Specific procedures must be utilized during shift or personnel changes to ensure the continuity of lockout or tagout protection. These must include provision for the orderly transfer of lockout or tagout device protection between off-going and oncoming employees to minimize exposure to hazards from the unexpected energization or start-up of the machine or equipment or the release of stored energy. All site-specific locks in place must be covered in the tailgate safety meetings on each shift.

All individual lock(s) of the outgoing shift working on equipment will be removed and replaced by the on-coming shift's individual lock(s). The authorized employees of the on-coming shift must inspect and "try" the system to ensure de-energization.

The site supervisor must re-audit the system as necessary.

5.7 Troubleshooting

Special precautions must be observed when the authorized employee must perform maintenance troubleshooting tasks with energized equipment. This function requires added caution and communications between all other affected employees to ensure employee protection.

An authorized employee must identify all start-stop locations and circuit breakers for disconnecting equipment. All other affected employees must be kept informed throughout the testing and troubleshooting. If the job is left incomplete, the authorized employee must install his/her individual lock and tag before leaving the job.

The following sequence must be followed when troubleshooting any equipment:

- 1. Written approval including detailed work plan, must be obtained from the site supervisor and H&S Professional to ensure that troubleshooting can be performed safely.
- 2. Inspect and clear machine or equipment of all tools and unnecessary materials.
- 3. Ensure that all affected employees are positioned out of the way of machine activation. Instruct all affected employees in the procedures that must be followed, the potential hazards that may exist, and the safety precautions that have been taken. Document this training on the Tailgate Safety meeting form.
- 4. Remove the lockout and tagout devices.



Procedure No. HS315
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 11 of 21

- 5. Energize and proceed with the troubleshooting, testing or positioning of the machine or equipment.
- 6. De-energize, reapply all lockout and tagout devices and "try" the system to ensure de-energization or place machine back into service.

5.8 Group Lockout/Tagout

When servicing and/or maintenance is performed by a crew, craft, department or other group, the work crew must use a procedure which affords the employees a level of protection equivalent to that provided by the implementation of a personal lockout or tagout device.

- Primary responsibility is vested in an authorized employee for a set number of employees working under the protection of a group lockout or tagout device.
- Provision for the authorized employee to ascertain the exposure status of individual group members with regard to the lockout or tagout of the machine or equipment; and
- When more than one crew, craft, department, etc. is involved, assignment of overall job-associated lockout or tagout control responsibility to an authorized employee to coordinate affected work forces and ensure continuity of protection; and
- Each authorized employee must affix a personal lockout or tagout device to the group lockout device, group lockbox, or comparable mechanism when he or she begins work, and must remove those devices when he or she stops working on the machine or equipment being serviced or maintained.

The following procedure applies to distribution and utilities systems. The employee authorized to "Group Lockout" will lock and tag out the system. Using the "group lockout" locks and tags. The "Group Lockout" must be signed by the authorized employee.

- 1. Use of personal tags and locks on the "Group Lock Box" must follow the normal lockout/tagout procedure.
- 2. The authorized employee must verify that all energy sources are in a neutral state.
- 3. The authorized employee places the group lock and tags on the hazard isolation device.



Procedure No.HS315Revision No.0Date of Revision04/25/02Last Review Date04/25/02Page12 of 21

- 4. The authorized employee then places the "Group Lock Key" in the "Group Lock Box", and tag the box with a "DANGER DO NOT OPERATE" tag stating which system is locked out and why.
- 5. Each employee, prior to working on the "Group Lockout" system, must attach his/her personal tag and lock to the "Group Lockout Box."
- 6. Upon completion of work, all employees must remove their personal lock and tag.
- 7. The authorized employee must them remove the "Group Lock" locks and tags and follow normal procedures for restoring energy.
- 8. If repairs take more than the initiating shift, and the authorized employee is not remaining on the job for the completion, he/she may transfer "Authorization" to another employee by stating so on the "DANGER DO NOT OPERATE" tag. The employee identified then becomes the authorized employee. He/she is now authorized to remove the "Group Lockout" locks and tags installed by the original authorized employee if the work is completed on that shift. The follow-up shift must them follow normal procedures for "Group Lock/Tagout."

5.9 Outside Personnel (Contractors, etc.)

Whenever outside servicing personnel are to be engaged in activities covered by the scope and application of this standard, the on-site employer and the outside employer must inform each other of their respective lockout or tagout procedures.

All subcontractor's lockout/tagout procedures must be reviewed and approved by Shaw E & I prior to the project.

5.10 Special Situations

If lockout/tagout lasts for more than one shift, the appropriate protection must not be interrupted. No lock is to be removed until the next shift is ready to lockout the equipment.

When the employee(s) who originally applied a lock(s) is not at the site to remove it, the lock can be removed only in an emergency and only under the direction of an authorized employee, the site-supervisor, and if applicable the site-safety and health coordinator. Such actions and associated personnel safeguards shall be documented on the Field Activity Daily Log and the Lockout Log.



Procedure No.	HS315
Revision No.	0
Date of Revision	04/25/02
Last Review Date	04/25/02
Page	13 of 21

6.0 EXCEPTION PROVISIONS

Variances to this procedure shall be requested in accordance with procedure HS013 Health and Safety Procedure Variances.

7.0 CROSS REFERENCE

HS050 Training Requirements

HS052 Health and Safety Plans

HS300 Confined Spaces

HS301 Confined Spaces, Marine

HS302 Confined Spaces, Leaded Product

HS310 Hazardous Waste Operations

HS311 Emergency Response Operations

HS312 Hazardous Waste Operations at TSD Facilities

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Flow Diagram Overview: Lockout/Tagout System
- 3. Lockout Log
- 4. Lockout/Tagout for Electrical Equipment
- 5. Lockout/Tagout for Compressed Air and Gases
- 6. Lockout/Tagout for Steam, Water, and Fluid Lines
- 7. Lockout/Tagout for Hydraulic Equipment
- 8. Lockout/Tagout Procedure for Specific Equipment



HS315 0 04/25/02 04/25/02 14 of 21

ATTACHMENT 1 CONTROL OF HAZARDOUS ENERGY SOURCE (LOCKOUT/TAGOUT)

Responsibility Matrix

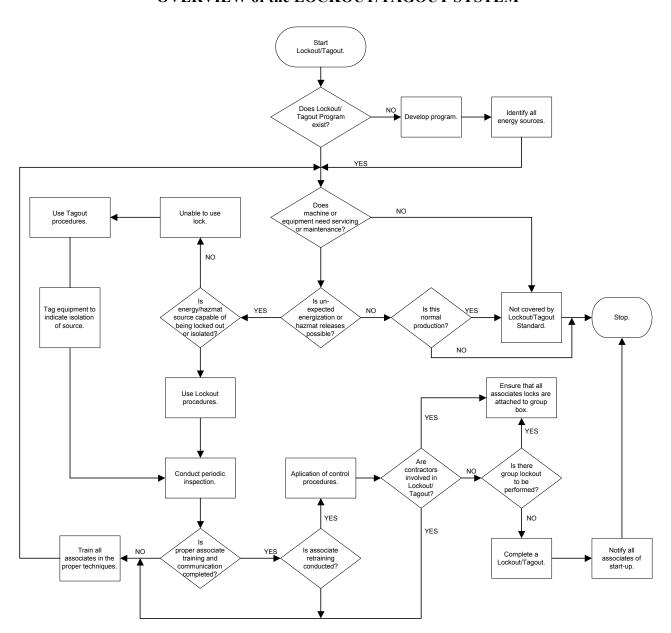
		Responsible Party						
Action	Procedure Section	Location Mgr.	Authorized Associate	Site Supervisor	Sub- contractor	HS	All	Training Dept.
Comply with procedure	5.2				X		X	
Review plan & notify maintenance	5.2		X					
Verify proper procedures followed	5.2`	X		X		X		
Verification audit - daily	5.4.1			X				
Provide training to associates	5.5	X						
Attend appropriate training	5.5						X	
Maintain training records	5.5							X
Write/approve location lockout plan, if required	5.1		X			X		



HS315 0 04/25/02 04/25/02 15 of 21

ATTACHMENT 2

FLO DIAGRAM: OVERVIEW of the LOCKOUT/TAGOUT SYSTEM





HS315 0 04/25/02 04/25/02 16 of 21

ATTACHMENT 3

LOCKOUT LOG

AUTHORIZED EMPLOYEE	DATE	EQUIPMENT NAME	EQUIPMENT NUMBER	REASON FOR LOCKOUT



HS315 0 04/25/02 04/25/02 17 of 21

ATTACHMENT 4 LOCKOUT/TAGOUT FOR ELECTRICAL EQUIPMENT

Job:_	
Devid	ce:
Locat	tion:
Autho	prized Person:
Site S	Supervisor:
PREI	PARATION FOR SHUTDOWN
1. 2. 3. 4.	Determine power type and shutoff location Determine if there is more than one energy source Determine magnitude of power (voltage) Notify affected employees in the area that equipment will be under lockout for maintenance. Shutoff power sources to machine.
LOCI	KOUT/TAGOUT
6. 7. 8. 9. 10.	Lock and tag main power switches in the OFF position, remove fuses. Verify that no power is available to the equipment using a voltmeter, if necessary. Drain devices such as capacitor banks. Verify that these devices have no stored energy by use of the voltmeter. Repair equipment.
RETU	JRN TO SERVICE
11. 12.	Be sure all connections are made and any unused tools and equipment are removed. Remove lock if necessary to verify machine is repaired. The maintenance employee, while verifying the machine is repaired cannot leave the immediate area.
13. 14.	Remove tag from machine. Notify employees in the area that the equipment is available.
Signa	ature:
Autho	orized Person:



HS315 0 04/25/02 04/25/02 18 of 21

ATTACHMENT 5 LOCKOUT/TAGOUT FOR COMPRESSED AIR AND GASES

Job:_	
Device	e:
Locati	on:
Autho	rized Person:
Site S	upervisor:
PREP	ARATION FOR SHUTDOWN
1. 2. 3. 4.	Determine types and shutoff location Determine if there is more than one energy source Determine magnitude of compressed air, gas, steam, water, or fluids. Notify affected employees in the area that equipment will be locked out for maintenance. Shutoff main supply to machine.
LOCK	COUT/TAGOUT
6. 7. 8.	Lock and tag main supply in the OFF position. Bleed line and verify that no air or gases remain in the equipment. Repair equipment.
RETU	RN TO SERVICE
9. 10. 12. 13.	Be sure all connections are made and any unused tools and equipment are removed. Remove lock if necessary to verify proper operation. Remove tag. Notify employees in the area that the equipment is available.
Signa	ture:
Autho	rized Person:



HS315 0 04/25/02 04/25/02 19 of 21

${\bf ATTACHMENT~6} \\ {\bf LOCKOUT/TAGOUT~FOR~STEAM,~WATER,~AND~FLUID~LINES}$

Job:_	
Devic	e:
Locati	on:
Autho	rized Person:
Site S	upervisor:
PREP	ARATION FOR SHUTDOWN
1. 2. 3. 4.	Determine types and shutoff location Determine if there is more than one energy source Determine magnitude of compressed air or gas. Notify affected employees in the area that equipment will be under lockout for maintenance. Disconnect/shutoff main steam, water or fluid lines to equipment.
LOCK	OUT/TAGOUT
6. 7. 8.	Lock and tag main supply (i.e. chaining through valve handle with lock) in the OFF position with a bleeder open on the load side. Drain fluids from shutoff valves to equipment. Repair equipment.
RETU	RN TO SERVICE
9. 10.	Be sure all connections are made and any unused tools and equipment are removed. Remove lock if necessary to verify machine is repaired. The maintenance employee cannot leave the immediate area, while verifying the machine is repaired.
11. 12.	Remove tag from machine. Notify employees in the area that the equipment is available.
Signa	ture:
Autho	rized Person:



HS315 0 04/25/02 04/25/02 20 of 21

ATTACHMENT 7 LOCKOUT/TAGOUT FOR HYDRAULIC EQUIPMENT

Job:_	
Devic	ee:
Locat	ion:
Autho	prized Person:
Site S	Supervisor:
PREF	PARATION FOR SHUTDOWN
1. 2. 3. 4.	Determine types and shutoff location Determine if there is more than one energy source Determine magnitude of energy (pressure). Notify affected employees in the area that equipment will be under lockout for maintenance. Shutoff main hydraulic to equipment.
LOCI	KOUT/TAGOUT
6. 7. 8. 9.	Lock and tag main supply in the OFF position. Drain fluids from shutoff valves to equipment. Verify that the hydraulic fluid is disconnected. Block ram or items controlled by the hydraulic system using the appropriate blocking. Repair equipment.
RETU	JRN TO SERVICE
11. 12. 13.	Be sure all connections are made and any unused tools and equipment are removed. Remove lock if necessary to verify machine is repaired. Maintenance employee cannot leave the immediate area, while verifying the machine is repaired. Remove tag from machine.
14.	Notify employees in the area that the equipment is available.
Signa	iture:
Autho	prized Person:



HS315 0 04/25/02 04/25/02 21 of 21

ATTACHMENT 8 LOCKOUT/TAGOUT PROCEDURE FOR SPECIFIC EQUIPMENT

Equipment:								
Cat. No. and Location):							
Serial Number (if avai	Serial Number (if available):							
Electrical:	Voltage:	Location:						
Describe:								
Air (Type):		Location:						
Describe:								
Gases (Type):		Location:						
Describe:								
Steam (Type):		Location:						
Describe:								
Water:		Location:						
Describe:								
Fluids:		Location:						
Describe:								
Hydraulic:		Location:						
Describe:								
Stored Energy- Capac	Stored Energy- Capacitors, Springs, Etc.:							
Describe:								

LOG DATA AND RETURN TO SITE-SUPERVISOR



HS400 0 04/25/02 04/25/02 1 of 7

PROCEDURE

Subject: HEAT STRESS

1.0 PURPOSE AND SUMMARY

This procedure establishes the guidelines to protect employees from the effects of heat related illness. It describes the four major types of heat-induced illnesses, methods of prevention, types of treatment, and includes discussions on the monitoring of heat stress situations.

Some clients may have monitoring requirements that differ from those contained in this procedure. In such circumstances, the more protective monitoring requirements will be followed.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Definitions
- 5.0 Text
 - 5.1 Signs, Symptoms, and Treatment
 - 5.1.1 Heat Rash
 - 5.1.2 Heat Cramps
 - 5.1.3 Heat Exhaustion
 - 5.1.4 Heat Stroke
 - 5.2 Prevention
 - 5.3 Monitoring
 - 5.3.1 Wet Bulb Globe Temperature
 - 5.3.2 Physiological
 - 5.4 Training
- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Vice President, Health and Safety is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.



Procedure No. HS400
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 2 of 7

Acclimatization Series of physiological and psycho

Acclimatization - Series of physiological and psychological adjustments that occur in an employee during initial exposures to hot environmental conditions that increase the employee's tolerance to elevated work environment temperature.

Company - All wholly-owned subsidiaries of Shaw Environmental & Infrastructure, Inc. (Shaw E & I).

Maximum Heart Rate - Amount of work (beats) per minute a healthy person ♥s heart can be expected to safely deliver. Maximum heart rate (MHR) is calculated by subtracting an employee ♥s age from 200.

5.0 TEXT

Adverse climatic conditions are important considerations in planning and conducting site operations. High ambient temperature can result in deleterious health effects ranging from transient heat fatigue, physical discomfort, reduced efficiency, personal illness, increased accident probability, etc., to serious illness or death. Heat stress is of particular concern when chemical protective garments are worn, since these garments prevent evaporative body cooling. Wearing personal protective equipment places employees at considerably higher risk of developing heat stress.

Heat stress is caused by a number of interacting factors, including environmental conditions, clothing, workload, and the individual characteristics of the worker. Because heat stress is probably one of the most common (and potentially serious) illnesses, regular monitoring and other preventive precautions are vital.

5.1 Signs, Symptoms, and Treatment

5.1.1 Heat Rash

Heat rash can be caused by continuous exposure to hot and humid air and skin abrasion from sweat soaked clothing.

<u>Signs and Symptoms</u>: The condition is characterized by a localized red skin rash and reduced sweating. Aside from being a nuisance, the ability to tolerate heat is reduced.

<u>Treatment</u>: Keep skin hygienically clean and allow it to dry thoroughly after using chemical protective clothing.



Procedure No. HS400
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 3 of 7

5.1.2 Heat Cramps

Heat cramps are caused by profuse perspiration with inadequate electrolytic fluid replacement. This often robs the larger muscle groups (stomach and quadriceps) of blood which can cause painful muscle spasms and pain.

Signs and Symptoms: Muscle spasms and pain in the extremities and abdomen.

<u>Treatment</u>: Remove employee to a cool place and give sips of water or an electrolytic drink. Watch for signs of heat exhaustion or stroke.

5.1.3 Heat Exhaustion

Heat exhaustion is a mild form of shock caused by increased stress on various organs to meet increased demand to cool the body. Onset is gradual and symptoms should subside within one hour.

<u>Signs and Symptoms</u>: Weak pulse; shallow breathing; pale, cool, moist skin; profuse sweating; dizziness; fatigue.

<u>Treatment</u>: Remove employee to a cool place and remove as much clothing as possible. Give sips of water or electrolytic solution and fan the person continually to remove heat by convection. CAUTION: Do not allow the affected person to become chilled \circ treat for shock if necessary.

5.1.4 Heat Stroke

Heat stroke is the most severe form of heat stress; the body must be cooled immediately to prevent severe injury and/or death. THIS IS A MEDICAL EMERGENCY!

Signs and Symptoms: Red, hot, dry skin (skin may be wet from previous perspiration particularly when evaporation-preventing clothing is worn); body temperature of 105 degrees Fahrenheit (F) or higher; no perspiration; nausea; dizziness and confusion; strong, rapid pulse.

Treatment: Heat stroke is a true medical emergency. Transportation of the victim to a medical facility must not be delayed. Prior to transport, remove as much clothing as possible and wrap the victim in a sheet soaked with water. Fan vigorously while transporting to help reduce body temperature. Apply cold packs, if available; place under the arms, around the neck, or any other place where they can cool large surface blood vessels. If transportation to a medical facility is delayed, reduce body temperature by immersing victim in a cool water bath (however, be careful not to over-chill the victim once body temperature is reduced below 102 ►F). If this is not possible, keep victim wrapped in a sheet and continuously douse with water and fan.



Procedure No. HS400
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 4 of 7

5.2 Prevention

The implementation of preventative measures is the most effective way to limit the effects of heat-related illnesses. During periods of high heat, adequate liquids must be provided to replace lost body fluids. Replacement fluids can be a 0.1 percent salt water solution, a commercial mix such as Gatorade, or a combination of these with fresh water. The replacement fluid temperature should be kept cool, 50 degrees F to 60 degree F, and should be placed close to the work area. Employees must be encouraged to drink more than the amount required to satisfy thirst. Employees should also be encouraged to salt their foods more heavily during hot times of the year.

Cooling devices such as vortex tubes or cooling vests can be worn beneath impermeable clothing. If cooling devices are worn, only physiological monitoring will be used to determine work activity.

All workers are to rest when any symptoms of heat stress are noticed. Rest breaks are to be taken in a cool, shaded rest area. Employees shall remove chemical protective garments during rest periods and will not be assigned other tasks.

All employees shall be informed of the importance of adequate rest and proper diet in the prevention of heat stress and the harmful effects of excessive alcohol and caffeine consumption.

5.3 Monitoring

The initiation of heat stress monitoring will be required when employees are working in environments exceeding 90 degree F ambient air temperature. If employees are wearing impermeable clothing, this monitoring will begin at 78 degree F. There are two general types of monitoring that the health and safety representative can designate to be used: wet bulb globe temperature (WBGT) and physiological. Attachment 2 will be used to record the results of heat stress monitoring.

5.3.1 Wet Bulb Globe Temperature

The WBGT index is the simplest and most suitable technique to measure the environmental factors which most nearly correlate with core body temperature and other physiological responses to heat. When WBGT exceeds 25.9 degree C (78 degree F), the work regiment in Table 2 of the section "Heat Stress" in the latest edition of the American Conference of Governmental Industrial Hygiene (ACGIH) Threshold Limit Value (TLV) Booklet should be followed.

5.3.2 Physiological

Physiological monitoring can be used in lieu of or in addition to WBGT. It is anticipated that this monitoring can be self-performed once the health and safety representative demonstrates appropriate techniques to affected employees. Since individuals vary in their susceptibility to heat, this type of monitoring has its advantages. The two parameters that are to be monitored at the beginning of each rest period are:



Procedure No. HS400
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 5 of 7

- Heart Rate Each individual will count his/her radial (wrist) pulse as early as possible during each rest period. If the heart rate of any individual exceeds 75 percent of their calculated maximum heart rate (MHR = 200 age) at the beginning of the rest period, then the work cycle will be decreased by one-third. The rest period will remain the same. An individual is not permitted to return to work until his/her sustained heart rate is below 75 percent of their calculated maximum heart rate.
- Temperature Each individual will measure his/her oral temperature with a disposable thermometer for one minute as early as possible in the first rest period. If the temperature exceeds 99.6 degrees F at the beginning of the rest period, then the work cycle will be decreased by one-third. The rest period will remain the same.
- An individual is not permitted to return to work if his/her temperature exceeds 100.4 degrees F

5.4 Training

Employees potentially exposed to heat stress conditions will be instructed on the contents of this procedure. This training can be conducted during daily tailgate safety meetings.

6.0 EXCEPTION PROVISIONS

Variances and exceptions may be requested pursuant to the provisions of Procedure HS013, Health and Safety Procedure Variances

7.0 CROSS REFERENCES

HS013 Health and Safety Procedure Variances HS051 Tailgate Safety Meetings

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Heat Stress Monitoring Record



Procedure No. HS400
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 6 of 7

ATTACHMENT 1 HEAT STRESS

Responsibility Matrix

		Responsible Party						
Action	Procedure Section	Vice President, Health and Safety	Project Supervisor	Health and Safety Representative				
Issuance, Revision, and Maintenance of Procedure	3.1	X						
Conduct Monitoring	5.3			X				
Inform Employees About Procedure	5.4		X	X				



ATTACHMENT 2

04/25/02 04/25/02 7 of 7

Date of Revision Last Review Date

HS400

Procedure No. Revision No.

HEAT STRESS MONITORING RECORD

Final H.R. Final H.R. Final H.R. Final H.R. Sixth Work Period Final Temp. Final Temp. Final Temp. Final Temp. Air Temp. (◆F) WBGT (◆F) Initial Temp. Initial Temp. Initial Temp. Initial Temp. Initial H.R. Initial H.R. Initial H.R. Initial H.R. Final H.R. Final H.R. Final H.R. Final H.R. Fifth Work Period Final Temp. Final Temp. Final Temp. Final Temp. Air Temp. (◆F) WBGT (◆F) Initial Temp. Initial Temp. Initial Temp. Initial Temp. Initial H.R. Initial Final H.R. H.R. Initial H.R. Initial Final H.R. H.R. Fourth Work Period Time Final H.R. Final H.R. Final Temp. Final Temp. Final Temp. Final Temp. Air Temp. (◆F) WBGT (◆F) Date Initial Temp. Initial Temp. Initial Temp. Initial Temp. Initial H.R. Initial H.R. Initial H.R. Initial H.R. Final H.R. Final H.R. Final H.R. Final H.R. **Third Work Period** Final Temp. Final Temp. Final Temp. Final Temp. Air Temp. (◆F) WBGT (◆F) Initial Temp. Initial Temp. Initial Temp. Initial Temp. Initial Final H.R. H.R. Initial H.R. Initial H.R. Initial Final H.R. H.R. Second Work Period Final H.R. Final H.R. Final Temp. Final Temp. Final Temp. Final Temp. Air Temp. (◆F) WBGT (◆F) Initial Temp. Initial Temp. Initial Temp. Initial Temp. Initial H.R. Initial H.R. Initial H.R. Initial H.R. Final H.R. First Work Period Final H.R. Final H.R. Final H.R. Final Temp. Final Temp. Final Temp. Final Temp. Air Temp. (◆F) WBGT (◆F) Initial Temp. Initial Temp. Initial Temp. Initial Temp. Initial H.R. Initial H.R. Initial H.R. Initial H.R. Initial Reading Time Air Temp. (◆F) WBGT (◆F) Initial Temp. Initial Temp. Initial Temp. Initial Temp. Initial H.R. Initial H.R. Initial H.R. Initial H.R. **Employee Name** Project/Location



HS401 0 04/25/02 04/25/02 1 of 6

PROCEDURE

Subject: COLD STRESS

1.0 PURPOSE AND SUMMARY

The purpose of this procedure is to establish the guidelines necessary to protect employees from the adverse health effects caused by exposure to low temperature environments.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Text
 - 4.1 Signs and Symptoms of Cold Stress
 - 4.1.1 Frostbite
 - 4.1.2 Hypothermia
 - 4.2 Precautionary Measures
 - 4.3 Training
- 5.0 Exception Provisions
- 6.0 Cross References
- 7.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Vice President, Health and Safety is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The responsibility matrix is Attachment 1.

4.0 TEXT

Most cold related worker fatalities have resulted from failure to escape low air temperatures, or from immersion in low temperature water. Employees should be protected from exposure to cold so that their deep core temperature does not fall below 96.8 degrees Fahrenheit. Core body temperatures below this level will likely result in reduced mental alertness, reduction in rational decision making, or loss of consciousness with the threat of fatal consequences.

4.1 Signs and Symptoms of Cold Stress



Procedure No. HS401
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 2 of 6

Several factors increase the harmful effects of cold including, being very young or old, wet clothing, having wounds or fractures, smoking, drinking alcoholic beverages, fatigue, emotional stress and certain diseases and medications. The two most prominent adverse effects from exposure to cold temperatures are frostbite and hypothermia. Treatment for cold related injuries should be administered by a person qualified in first aid or a professional medical provider.

- **4.1.1 Frostbite.** Frostbite is the most common injury caused by exposure to cold temperatures. It occurs when cells of the body freeze restricting blood flow and causing tissue damage. The first sign of frostbite is slightly flushed skin which then changes to white or grayish yellow and finally grayish blue. Pain is sometimes initially felt but is often followed by a cold numb feeling.
- **4.1.2 Hypothermia**. Hypothermia is the most severe form of cold stress and results from a drop in the body ♥s core temperature. The initial signs include; shivering, numbness, confusion, weakness, impaired judgement, impaired vision, and drowsiness. Hypothermia victims typically progress through five stages of the condition including; (1) shivering, (2) apathy, (3) loss of consciousness, (4) decreasing pulse and breathing rate, and (5)death.

4.2 Precautionary Measures

It is recommended that employees wear insulated clothing to maintain core temperatures above 96.8 degrees F when working in air temperatures below 40 degrees F. This protective clothing may include but is not limited to:

- Insulated suits, such as whole-body thermal underwear
- Wool or polypropylene socks
- Insulated gloves and boots
- Insulated head cover, such as knit caps, hard hat liners, etc.

When conducting work in air temperatures below 35 degrees F, the following practices shall be followed:

- If the clothing of an employee is expected to become wet, the outer layers of clothing must be impermeable to water.
- If an employees underclothing becomes wet it must be changed immediately. If the clothing becomes wet from sweating, the employee may finish the task which caused the sweating before changing into dry clothing.
- Employees will be provided a warm area (65 degrees F or above) to change from work clothing into street clothing and for breaks.
- Hot liquids, such as soups, warm drinks, etc. shall be provided in the break area. The intake of caffeine containing products shall be discouraged due to their diuretic and circulatory effects.



Procedure No. HS401
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 3 of 6

- If appropriate, approved space heaters may be provided in the work area to warm the hands, feet, etc.
- The buddy system shall be practiced. Any employee observed with signs of cold stress shall immediately proceed to the break area.
- Employees will be reminded to layer their clothing, i.e., wear thinner, lighter clothing next to the body with heavier clothing layered outside the inner clothing.
- Avoid overdressing when going into warm areas or when performing activities which are strenuous. This could potentially lead to heat stress situations.
- Auxiliary heated versions of handwear, footwear, etc., can be used in lieu of mittens, insulated socks, etc. if extremely cold conditions exist.
- Employees handling liquids with high evaporation rates (gasoline, hexane, alcohol, etc.) shall take special precautions to avoid soaking of clothing with the liquids because of the added danger of cold injury caused by evaporative cooling.
- Work shall be arranged in such a way that sitting still or standing for long periods is minimized.
- If the air temperature is 20 degrees F or below the hands shall be protected by mittens or gloves prior to contact with cold surfaces such as metal, etc.

Air temperature is not the only factor to be considered while evaluating cold stress situations. Wind chill cooling rate and the cooling power of air are critical factors. The higher the wind speed the greater the risk of experiencing cold related injuries. For exposed skin, continuous exposure should not be permitted when the air speed and temperature result in an equivalent chill temperature of –25 degrees F of less. The wind chill table provided in attachment two can be used to help assess hazardous conditions attributable to wind chill effects.

4.3 Training

Training on the contents of this procedure will be conducted during tailgate safety meetings held at project or office locations where employees are exposed to cold temperatures. Topics to be discussed during this training will include:

- Proper rewarming procedures and first aid treatment of cold related cases
- Proper clothing practices
- Eating and drinking habits
- Recognition of signs and symptoms of cold stress
- Safe cold weather work practices.



Procedure No. HS401
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 4 of 6

5.0 EXCEPTION PROVISIONS

Variances may be requested as described in procedure HS013; Health and Safety Procedure Variances.

6.0 CROSS REFERENCES

Shaw Environmental & Infrastructure, Inc. (Shaw E & I) Procedure HS051-Tailgate Safety Meetings

Shaw E & I Procedure HS600-Personal Protective Equipment

Threshold Limit Values and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists.

Standard First Aid Workbook, American Red Cross

7.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Windchill Table



HS401 0 04/25/02 04/25/02 5 of 6

ATTACHMENT 1 COLD STRESS

Responsibility Matrix

Action	Procedure Section	Employee	Local HS Representative	Vice President Health and Safety
Issuance, revision and maintenance of this procedure	3.1			X
Provide training	4.2		X	
Receive training	4.2	X		



HS401 0 04/25/02 04/25/02 6 of 6

ATTACHMENT 2

Windchill Table

	Actual Temperature Reading (F)											
Estimated	50	40	30	20	10	0	-10	-20	-30	-40	-50	-60
Wind Speed (mph)]	Equivalen	t Chill T	`emperatu	ıre (『F)			
Calm	50	40	30	20	10	0	-10	-20	-30	-40	-50	-60
5	48	37	27	16	6	-5	-15	-26	-36	-47	-57	-68
10	40	28	16	4	-9	-24	-33	-46	-58	-70	-83	-95
15	36	22	9	-5	-18	-32	-45	-58	-72	-85	-99	-112
20	32	18	4	-10	-25	-39	-53	-67	-82	-96	-110	-121
25	30	16	0	-15	-29	-44	-59	-74	-88	-104	-118	-133
30	28	13	-2	-18	-33	-48	-63	-79	-94	-109	-125	-140
35	27	11	-4	-20	-35	-51	-67	-82	-98	-113	-129	-145
40	26	10	-6	-21	-37	-53	-69	-85	-100	-116	-132	-148
(Wind speeds greater than 40 mph have little additional	LITTLE DANGER In under an hour with dry skin. Maximum danger is false sense of security.		INCREASING DANGER Danger from freezing of exposed flesh within one minute. GREAT DANGER Flesh may freeze within 30 seconds.									
effect.)		Tr	enchfoo	ot and in	nmersion	foot ma	y occur a	t any p	oint on	this cha	ırt.	



HS402 0 04/25/02 04/25/02 1 of 12

PROCEDURE

Subject: HEARING CONSERVATION PROGRAM

1.0 PURPOSE AND SUMMARY

The purpose of this procedure is to establish guidelines for the company hearing conservation program. Regulatory requirements mandate that the company administer a hearing conservation program whenever employee sound exposures equal or exceed an 8-hour time-weighted average (TWA) sound level of 85 decibels (dB).

Evidence is well established that worker exposure to sound of sufficient intensity and duration can result in hearing damage. This procedure prescribes the control measures required to prevent employee exposure to excessive sound levels and includes provisions for:

- Monitoring of the workplace to determine employee exposures.
- An audiometric testing program which includes baseline and annual audiograms.
- An employee training and information program.
- Description of various control measures that can be used to decrease exposures.
- Providing hearing protection to all affected employees when administrative or engineering controls fail to reduce sound levels to below the action level.
- Recordkeeping requirements.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Definitions
- 5.0 Text
 - 5.1 General
 - 5.2 Monitoring
 - 5.3 Audiometric Testing
 - 5.3.1 Baseline Audiogram
 - 5.3.2 Annual Audiograms
 - 5.4 Employee Training and Information
 - 5.5 Control Measures



Procedure No. HS402
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 2 of 12

- 5.5.1 Sound Control at the Source
- 5.5.2 Sound Control in the Transmission Path
- 5.5.3 Protection for the Receiver
- 5.6 Recordkeeping
- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Vice President, Health and Safety is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.

4.0 **DEFINITIONS**

Action Level - An 8-hour TWA of 85 dB or a dose of 50 percent.

Company - All wholly-owned subsidiaries of Shaw Environmental & Infrastructure, Inc. (Shaw E & I).

Standard Threshold Shift (STS) - Change in hearing threshold relative to the baseline audiogram of 10 dB or more at 2,000, 3,000, and 4,000 hertz (Hz) in either ear.

5.0 TEXT

5.1 General

The company hearing conservation program will be implemented and protection against the effects of sound exposure will be provided whenever sound levels exceed the action level.

5.2 Monitoring

Monitoring of employee exposures to sound will be conducted whenever it is anticipated that exposure may exceed the action level. This monitoring will be conducted by a qualified individual who, through professional credentials, training, or experience, has the necessary qualifications to specify and use the type of monitoring equipment (area or personal) that will best represent employee exposures. This monitoring will be repeated whenever changes in the work environment lead to the possibility of additional exposures or inadequacy of selected hearing protection. Employees will be provided the opportunity to observe monitoring and will be notified when the results exceed the action level.



HS402 0 04/25/02 04/25/02 3 of 12

Sound level monitoring instrumentation will be operated on the A-weighted scale in slow response mode. Employee sound exposures will be computed in accordance with Attachment 2 and without regard to any attenuation provided by the use of hearing protection.

5.3 Audiometric Testing

Audiometric testing will be provided to all employees exposed at or above the action level. Testing will be in accordance with Procedure HS100, Medical Policies and Procedures.

- **5.3.1 Baseline Audiogram.** Audiometric test results obtained from the pre-hire medical examination will be used as the baseline audiogram. Testing to establish a baseline audiogram shall be preceded by at least 14 hours without exposure to workplace sound. Employees will also be notified of the need to avoid high levels of non-occupational sound exposure during this 14-hour period.
- **5.3.2 Annual Audiograms.** Annual audiograms will be conducted for all employees exposed at or above the action level during the preceding year. Each annual audiogram will be compared to that employees baseline audiogram to determine if the audiogram is valid and if a STS has occurred.

5.4 Employee Training and Information

All employees who are exposed to sound levels above the action level are required to participate in a formal training program. This program will be presented by a health and safety representative and include, as a minimum, the following information:

- The effects of sound on hearing.
- The purpose of hearing protection; the advantages, disadvantages, and attenuation of various types; and instructions on selection, fitting, use, and care.
- The specific nature of operations which could result in exposure to excessive sound levels.
- The purpose of audiometric testing and an explanation of the test procedures.
- The engineering controls and administrative practices associated with the employees job assignment.

This training program will be repeated annually. Participating employees are required to complete the Hearing Protection Training Completion Record (Attachment 3). This record will be maintained by the company Training Department in Knoxville. In addition, tailgate safety meetings will be periodically used to instruct employees on the need for hearing protection in designated areas.



Procedure No. HS402
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 4 of 12

The project/location manager will make available to affected employees or their authorized representatives a copy of 29 Code of Federal Regulations (CFR) 1910.95 and will also post a copy in the workplace.

5.5 Control Measures

A straightforward method of controlling sound exposure is to examine the problem in terms of its three basic elements including:

- Sound arises from a source;
- Travels over a <u>path</u>; and
- Affects a receiver or listener.

The solution to a given sound problem might require alteration or modification of any or all of these three basic elements including:

- Modifying the source to reduce its sound output;
- Altering or controlling the transmission <u>path</u> to reduce the sound level reaching the listener; or
- Providing the <u>receiver</u> with hearing protection (but only if the sound source or path cannot be controlled).
- **5.5.1 Sound Control at the Source.** Perhaps the best method for controlling sound at its source is the initial equipment selection process. The following summarizes those features that the buyer should look for and steps to be taken in selecting equipment:
 - Low-sound certification.
 - Advertisement of "quiet" operation, evidence of sound control design.
 - Evidence of "lower" and "slower" operating characteristics.
 - Conductance of side-by-side sound tests of equipment.
 - Request an "on-site" or "in operation" inspection of mechanical equipment before purchase.

Most mechanical devices are complex sound generators. Though it is impractical to discuss all possible solutions to all sound problems, some general control measures and methods have been provided below:



Procedure No. HS402
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 5 of 12

- Reduce impact or impulse sound by reducing the weight, size, or height of fall of impacting mass.
- Reduce speed in machines and flow velocities and pressure in fluid conveyance systems.
- Balance rotating parts to control machinery sound and vibration of fans, fly wheels, pulleys, cams, shafts, etc.
- Reduce frictional resistance between rotating, sliding, or moving parts by frequent lubrication and proper alignment; static and dynamic balancing of rotating parts; and/or correction of eccentricity or "out-of-roundness" of wheels, gears, rollers, pulleys, etc.
- Reduce resistance in air or fluid systems by use of low flow velocities, smooth surfaces of duct or pipe systems, and long-radius turns and flared sections in pipes, etc., to reduce turbulence.
- Isolate vibration elements in machinery; install motors, pumps, etc., on most massive part of machine; use belt or roller drives in place of gear trains; use flexible hoses and wiring instead of rigid piping and stiff wiring; etc.
- Apply vibration damping materials such as liquid mastics; pads of rubber, felt, foam, or fibrous blankets; or sheet metal viscoelastic laminates or composites to vibrating machine surface.
- Reduce sound leakage from the interior of machines such as compressors by sealing or covering all openings or applying acoustical materials to machine interiors.
- **5.5.2 Sound Control in the Transmission Path.** Another effective way to limit employee exposure to sound is through the use of transmission path controls. These controls may include, but are not necessarily limited to:
 - Separation of the sound source and receiver.
 - Use of sound absorbing materials on ceiling, floor, or wall surfaces.
 - Use of sound barriers and deflectors in the sound path.
 - Use of acoustical lining on inside surfaces of passageways, ducts, pipe chases, or electrical channels.



Procedure No. HS402
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 6 of 12

- Use of mufflers or silencers on all gasoline or diesel engines, regardless of size, and particularly on equipment when large quantities of highpressure, high-velocity gases, liquids, steam, or air are discharged.
- Use vibration isolators and flexible couplers where the sound transmission path is structural in character.
- **5.5.3 Protection for the Receiver.** When engineering controls fail to reduce sound levels to below the action level, hearing protection will be provided. Hearing protection will be provided at no cost to employees and will be replaced as necessary.

Supervisors will ensure that hearing protection is worn by all employees who are exposed at or above the action level. Employees will be given the opportunity to select their hearing protection from a variety of suitable protection devices that attenuate their exposure to the action level or below. Attenuations are determined by subtracting 7 dB from the noise reduction rating (NRR) of the protector and subtracting the remainder from the TWA sound level.

5.6 Recordkeeping

The company will maintain records of all audiometric test records required by this procedure and retain them for at least the following periods:

- Sound exposure measurement records will be retained for two (2) years.
- Audiometric test records will be retained for the duration of the affected employee ps employment.

All records required by this procedure will be provided upon request to employees, former employees, representatives designated by the individual employee, and any authorized government representative.

6.0 EXCEPTION PROVISIONS

Variances and exceptions may be requested pursuant to the provisions of Procedure HS013, Health and Safety Procedure Variances.

7.0 CROSS REFERENCES

HS013 Health and Safety Procedure Variances HS100 Medical Policies and Procedures

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Sound Exposure Computation
- 3. Hearing Protection Training Completion Record



HS402 0 04/25/02 04/25/02 7 of 12

ATTACHMENT 1 HEARING CONSERVATION PROGRAM

Responsibility Matrix

		Responsible Party					
Action	Procedure Section	Health and Safety Representative	Project/Location Manager	Vice President, Health and Safety			
Issue, Revise, and Maintain Procedure	3.1			X			
Monitor Employee Exposures	5.2	X					
Provide Training	5.4	X					
Make Available/Post 29 CFR 1910.95	5.4		X				



HS402 0 04/25/02 04/25/02 8 of 12

ATTACHMENT 2

SOUND EXPOSURE COMPUTATION

Computation of Employee Sound Exposure

A. Sound dose is computed using Table 1 as follows:

When the sound level is constant over the entire work shift, the sound dose (D), in percent, is given by:

$$D = 100 \text{ C/T}$$

Where C is the total length of the work day, in hours, and T is given in Table 1.

B. When the work shift sound exposure is composed of two or more periods of sound at different levels, the total sound dose over the work day is given by:

$$D = 100 (C_1/T_1 + C_2/T_2 ... + C_n/T_n)$$

Where C_n indicates the total time of exposure at a specific sound level and T_n indicates the reference duration for that level as given by Table 1.

C. The eight-hour TWA sound level, in decibels, may be computed from the dose, in percent, by means of the formula:

$$TWA = 16.61 \log_{10} (D/100) + 90$$

For an eight-hour work shift with the sound level constant over the entire shift, the TWA is equal to the measured sound level.

Conversion Between **◆**Dose**◆** and **◆**8-Hour TWA**◆** Sound Level

Sound exposure is usually measured with an audio dosimeter which gives a readout in terms of "dose." Dosimeter readings can be converted to an 8-hour TWA sound level.

In order to convert the reading of a dosimeter into TWA, use Table 2. This table applies to dosimeters that are set to calculate dose or percent exposure according to the relationships in Table 1. So, for example, a dose of 91 percent over an 8-hour day results in a TWA of 89.3 decibels and a dose of 50 percent corresponds to a TWA of 85 decibels.

If the dose as read on the dosimeter is less than or greater than the values found in Table 2, the TWA may be calculated by using the formula:

$$TWA = 16.61 \log_{10} (D/100) + 90$$

Where TWA equals 8-hour TWA sound level and D equals accumulated dose in percent exposure.



HS402 0 04/25/02 04/25/02 9 of 12

Table 1
Permissible Sound Exposure

A-Weighted Sound Level (decibels)	evel Workday (T) Sound Level		Permitted Duration Per Workday (T) (hours)		
80	80 32.0		0.87		
81	27.9	107	0.76		
82	24.3	108	0.66		
83	21.1	109	0.57		
84	18.4	110	0.50		
85	16.0	111	0.44		
86	13.9	112	0.38		
87	12.1	113	0.33		
88	10.6	114	0.29		
89	9.2	115	0.25		
90	8.0	116	0.22		
91	7.0	117	0.19		
92	6.1	118	0.16		
93	5.3	119	0.14		
94	4.6	120	0.125		
95	4.0	121	0.11		
96	3.5	122	0.095		
97	3.0	123	0.082		
98	2.6	124	0.072		
99	2.3	125	0.063		
100	2.0	126	0.054		
101	1.7	127	0.047		
102	1.5	128	0.041		
103	1.3	129	0.036		
104	1.1	130	0.031		
105	1.0				



HS402 0 04/25/02 04/25/02 10 of 12

Table 2 Conversion From ◆Percent Sound Exposure ◆ or ◆Dose ◆ To ◆8-Hour TWA Sound Level ◆

Dose or Percent		Dose or Percent		Dose or Percent		Dose or Percent	
Sound		Sound		Sound		Sound	
Exposure (D)	TWA	Exposure (D)	TWA	Exposure (D)	TWA	Exposure (D)	TWA
10	73.4	104	90.3	260	96.9	640	103.4
15	76.3	105	90.4	270	97.2	650	103.5
20	78.4	106	90.4	280	97.4	660	103.6
25	80.0	107	90.5	290	97.7	670	103.7
30	81.3	108	90.6	300	97.9	680	103.8
35	82.4	109	90.6	310	98.2	690	103.9
40	83.4	110	90.7	320	98.4	700	104.0
45	84.2	111	90.8	330	98.6	710	104.1
50	85.0	112	90.8	340	98.8	720	104.2
55	85.7	113	90.9	350	99.0	730	104.3
60	86.3	114	90.9	360	99.2	740	104.4
65	86.9	115	91.1	370	99.4	750	104.5
70	87.4	116	91.1	380	99.6	760	104.6
75	87.9	117	91.1	390	99.8	770	104.7
80	88.4	118	91.2	400	100.0	780	104.8
81	88.5	119	91.3	410	100.2	790	104.9
82	88.6	120	91.3	420	100.4	800	105.0
83	88.7	125	91.6	430	100.5	810	105.1
84	88.7	130	91.9	440	100.7	820	105.2
85	88.8	135	92.2	450	100.8	830	105.3
86	88.9	140	92.4	460	101.0	840	105.4
87	89.0	145	92.7	470	101.2	850	105.4
88	89.1	150	92.9	480	101.3	860	105.5
89	89.2	155	93.2	490	101.5	870	105.6
90	89.2	160	93.2	500	101.6	880	105.7
91	89.3	165	93.6	510	101.8	890	105.8
92	89.4	170	93.8	520	101.9	900	105.8
93	89.5	175	94.0	530	102.0	910	105.9
94	89.6	180	94.2	540	102.2	920	106.0
95	89.6	185	94.4	550	102.3	930	106.1
96	89.7	190	94.6	560	102.4	940	106.2
97	89.8	195	94.8	570	102.6	950	106.2
98	89.9	200	95.0	580	102.7	960	106.3
99	89.9	210	95.4	590	102.8	970	106.4
100	90.0	220	95.7	600	102.9	980	106.5
101	90.1	230	96.0	610	103.0	990	106.5
102	90.1	240	96.3	620	103.2	999	106.6
103	90.2	250	96.6	630	103.3		



HS402 0 04/25/02 04/25/02 11 of 12

ATTACHMENT 3

HEARING PROTECTION TRAINING COMPLETION RECORD

		<u>INITIAL</u>
1.	I have been informed about the health hazards associated with exposure to excessive sound levels and its potential effect on hearing.	
2.	I have been informed about the types of work that may result in exposure to excessive sound levels, and the necessary protective steps to prevent excessive exposure, including engineering controls and administrative practices.	
3.	I understand the purpose for, proper use, and limitations of hearing protection devices, and I have received instructions on selection, fitting, use, and care of such devices.	
4.	I have been informed about the purpose of audiometric testing and an explanation of the test procedures.	
5.	Copies of the applicable regulations governing occupational exposure to excessive sound have been made available to me.	
	PRINT NAME:	
	SIGNATURE:	
	EMPLOYEE NUMBER:	
	DATE:	

Please File Completed Forms and Forward a Copy to the Knoxville Training Department



HS501 04/25/02 04/25/02 1 of 45

PROCEDURE

Subject: CADMIUM COMPLIANCE PLAN

1.0 PURPOSE AND SUMMARY

The purpose of this document is to provide associate protection against cadmium, and to comply with the OSHA requirement for a written compliance plan. It essentially duplicates OSHA language in the Shaw Environmental & Infrastructure, Inc. (Shaw E & I) format and should be referenced (not duplicated) in applicable HASPs.

Key provisions include:

- \$ **Definitions**
- \$ **Exposure monitoring**
- \$ Regulated areas
- \$ Methods of compliance
- \$ Compliance program
- \$ Respiratory Protection (exposures > 10 x PEL require quantitative fit testing)
- \$ Personal Protective Equipment
- \$ Hygiene practices
- \$ Medical requirements
- \$ **Hazard Communication**
- \$ Recordkeeping
- \$ Observation of monitoring
- \$ Reporting requirements

It is the responsibility of the Project Manager (PM) and Site Safety Officer (SSO) to implement the provisions of this document as appropriate for a particular project. This document shall work in conjunction with the site-specific HASP to form a complete site plan. Topics which must be addressed in the site-specific HASP are listed below:

- \$ Describe each operation or task where cadmium is or may be emitted.
- \$ Describe the specific means (work practices, equipment, etc.) that will be used to comply with this plan.
- \$ Describe the technologies considered to keep exposures below the Permissible Exposure
- \$ Results and sources of any previous air monitoring, if any.
- \$ Briefly describe how and when engineering and administrative controls will be implemented, if any.
- \$ Work practices for emergency situations.
- \$ Personal protective equipment requirements.
- \$ \$ Hygiene facilities.
- Emergency contingency planning.
- \$ Specific identity of the competent person(s).



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 2 of 45

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Definitions
- 5.0 Text
 - 5.1 Exposure Monitoring
 - 5.1.1 General
 - 5.1.2 Specific
 - 5.1.3 Monitoring Frequency (Periodic Monitoring)
 - 5.1.4 Additional Monitoring
 - 5.1.5 Associate Notification of Monitoring Results
 - 5.1.6 Accuracy of Measurement
 - 5.2 Regulated Areas
 - 5.3 Methods of Compliance/Compliance Hierarchy
 - 5.4 Compliance Program
 - 5.5 Respirator Protection
 - 5.5.1 General
 - 5.5.2 Respirator Selection
 - 5.5.3 Respirator Fit Testing
 - 5.6 Protective Work Clothing and Equipment
 - 5.6.1 Provision and Use
 - 5.6.2 Removal and Storage
 - 5.6.3 Cleaning, Replacement, and Disposal
 - 5.7 Hygiene Areas and Practices
 - 5.7.1 General
 - 5.7.2 Change Rooms
 - 5.7.3 Showers and Handwashing Facilities
 - 5.7.4 Lunchroom Facilities
 - 5.7.5 Housekeeping
 - 5.8 Medical Surveillance
 - 5.8.1 General
 - 5.8.2 Initial Examination
 - 5.8.3 Actions Triggered by Initial Biological Monitoring
 - 5.8.4 Periodic Medical Surveillance
 - 5.8.5 Actions Triggered by Medical Examinations
 - 5.8.6 Examination for Respirator Use
 - 5.8.7 Emergency Examinations
 - 5.8.8 Termination of Employment Examination
 - 5.8.9 Information Provided to the Physician
 - 5.8.10 Physicians Written Medical Opinion
 - 5.8.11 Medical Removal Protection (MRP)
 - 5.8.12 Medical Removal Protection Benefits
 - 5.8.13 Multiple Physician Review
 - 5.8.14 Alternate Physician Determination



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 3 of 45

- 5.8.15 Information the Company Must Provide the Associate
- 5.8.16 Reporting
- 5.9 Communication of Cadmium Hazards to Associates
 - 5.9.1 General
 - 5.9.2 Warning Signs
 - 5.9.3 Warning Labels
 - 5.9.4 Associate Information and Training
- 5.10 Recordkeeping
 - 5.10.1 Exposure Monitoring
 - 5.10.2 Objective Data for Exemption from Requirement for Initial Monitoring
 - 5.10.3 Medical Surveillance
 - 5.10.4 Training
 - 5.10.5 Availability
- 5.11 Observation of Monitoring
 - 5.11.1 Associate Observation
 - 5.11.2 Observation Procedures
- 5.12 Reporting Requirements
 - 5.12.1 Use
 - 5.12.2 Temporary Worksite Notification
 - 5.12.3 Emergency
 - 5.12.4 Posting
- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Corporate Director of Health and Safety is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.

4.0 **DEFINITIONS**

Action Level (AL) is defined as an airborne concentration of cadmium of 2.5 micrograms per cubic meter of air (2.5 Fg/m^3) , calculated as an 8-hour time-weighted average (TWA).

Associate exposure and similar language referring to the air cadmium level to which an associate is exposed means the exposure to airborne cadmium that would occur if the associate were not using respiratory protective equipment.



HS501 0 04/25/02 04/25/02 4 of 45

Authorized person means any person authorized by the company and required by work duties to be present in regulated areas or any person authorized by the OSH Act or regulations issued under it.

Chief means the Chief of the Division of Occupational Safety and Health (OSHA), or designee.

Competent person means a person who is capable of identifying existing and potential cadmium hazards in the workplace and the proper methods to control them in order to protect workers, and has the authority necessary to take prompt corrective measures to eliminate or control such hazards. The duties of a competent person include at least the following: determining prior to the performance of work whether cadmium is present in the workplace; establishing, where necessary, regulated areas and assuring that access to and from those areas is limited to authorized associates; assuring the adequacy of any associate exposure monitoring required by the standard; verifying that associates exposed to air cadmium levels above the PEL wear appropriate personal protective equipment and are trained in the use of appropriate methods of exposure control; verifying that proper hygiene facilities are provided and that workers are trained to use those facilities; and verifying that the engineering controls required by this standard are implemented, maintained in proper operating condition, and functioning properly. Generally, this will be a member of the Shaw E & I HS staff.

Emergency means any occurrence such as, but not limited to, equipment failure, rupture of containers, or failure of control equipment which results in an unexpected and potentially hazardous release of cadmium.

Final medical determination is the written medical opinion of the associate=s health status by the examining physician under sections 58.3-.12 or, if multiple physician review under section 5.8.13 or the alternative physician determination under section 5.8.14 is involved, it is the final, written medical finding, recommendation or determination that emerges from that process.

High-efficiency particulate air (HEPA) filter means a filter capable of trapping and retaining at least 99.97 percent of mono-dispersed particles of 0.3 micrometers in diameter.

NIOSH means the Director of the National Institute for Occupational Safety and Health (NIOSH), U.S. Department of Health and Human Services, or designee.

Permissible Exposure Limit (PEL) means an airborne concentration of cadmium of 5 micrograms per cubic meter of air (5 Fg/m³), calculated as an 8-hour time-weighted average exposure (TWA).

Regulated area means an area demarcated by the company where an associates exposure to airborne concentrations of cadmium exceeds, or can reasonably be expected to exceed the permissible exposure limit (PEL).

5.0 TEXT

This procedure applies to all occupational exposures to cadmium and cadmium compounds, in all forms, in all construction work where an associate may potentially be exposed to cadmium.



HS501 0 04/25/02 04/25/02 5 of 45

Construction work is defined as work involving construction, alteration and/or repair, including but not limited to the following:

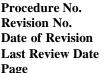
- 1. Wrecking, demolition or salvage of structures where cadmium or materials containing cadmium are present;
- 2. Use of cadmium containing-paints and cutting, brazing, burning, grinding or welding on surfaces that were painted with cadmium-containing paints;
- 3. Construction, alteration, repair, maintenance, or renovation of structures, substrates, or portions thereof, that contain cadmium, or materials containing cadmium;
- 4. Cadmium welding; cutting and welding cadmium-plated steel; brazing or welding with cadmium alloys;
- 5. Installation of products containing cadmium;
- 6. Electrical grounding with cadwelding, or electrical work using cadmium-coated conduit;
- 7. Maintaining or retrofitting cadmium-coated equipment;
- 8. Cadmium contamination/emergency cleanup; and
- 9. Transportation, disposal, storage, or containment of cadmium or materials containing cadmium on the site or location at which construction activities are performed.

5.1 Exposure Monitoring

5.1.1 General. Prior to performance of any construction work where associates may be potentially exposed to cadmium, establish the applicability of this standard by determining whether cadmium is present in the workplace and whether there is the possibility that associate exposures will be at or above the action level. The Project Manager shall designate a competent person who will make this determination. Investigation and material testing techniques shall be used, as appropriate, in the determination. Investigation shall include a review of relevant plans, past reports, material safety data sheets, and other available records, and consultations with the property owner and discussions with appropriate individuals and agencies.

Where cadmium has been determined to be present in the workplace, and it has been determined that there is a possibility the associates airborne exposure will be at or above the action level, the competent person shall identify associates potentially exposed to cadmium at or above the action level.

Determinations of associate exposure shall be made from breathing-zone air samples that reflect the monitored associate=s regular, daily 8-hour TWA exposure to cadmium.





HS501

04/25/02

04/25/02 6 of 45



Eight-hour TWA exposures shall be determined for each associate on the basis of one or more personal breathing-zone air samples reflecting full shift exposure on each shift, for each job classification, in each work area. Where several associates perform the same job tasks, in the same job classification, on the same shift, in the same work area, and the length, duration, and level of cadmium exposures are similar, sample a representative fraction of the associates instead of all associates in order to meet this requirement. In representative sampling, the company shall sample the associate(s) expected to have the highest cadmium exposures.

5.1.2 Specific. During initial monitoring, where a determination shows the possibility of associate exposure to cadmium at or above the action level, the company shall immediately conduct exposure monitoring that is representative of the exposure for each associate in the workplace who is or may be exposed to cadmium at or above the action level (see 29 CFR 1910.1027, Appendix E).

In addition, if the associate periodically performs tasks that may expose the associate to a higher concentration of airborne cadmium, the associate shall be monitored while performing those tasks.

Where we have objective data, demonstrating that associate exposure to cadmium will not exceed airborne concentrations at or above the action level under the expected conditions of processing, use, or handling, we may rely upon such data instead of implementing initial monitoring.

Where a determination is made that a potentially exposed associate is not exposed to airborne concentrations of cadmium at or above the action level, the PM or SSO shall make a written record of such determination. The record shall include data developed and shall also include the date of determination, and the name and social security number of each associate.

5.1.3 Monitoring Frequency (Periodic Monitoring). If the initial monitoring or periodic monitoring reveal exposures to be at or above the action level, monitoring will be conducted at a frequency and pattern needed to assure that the monitoring results reflect with reasonable accuracy the associate=s typical exposure levels, given the variability in the tasks performed, work practices, and environmental conditions on the job site, and to assure the adequacy of respiratory selection and the effectiveness of engineering and work practice controls.

If the initial monitoring or the periodic monitoring indicates that exposures are below the action level and that result is confirmed by the results of another monitoring taken at least seven days later, the SSO may discontinue the monitoring for those associates whose exposures are represented by such monitoring.



Procedure No. Revision No. Date of Revision 04/25/02 04/25/02 Last Review Date Page

HS501

7 of 45

- **Additional Monitoring.** The PM shall institute the initial exposure monitoring required whenever there has been a change in the raw materials, equipment, personnel, work practices, or finished products that may result in additional associates being exposed to cadmium at or above the action level or in associates already exposed to cadmium at or above the action level being exposed above the PEL, or whenever the competent person has any reason to suspect that any other change might result in such further exposure.
- 5.1.5 **Associate Notification of Monitoring Results.** No later than five working days after the receipt of the results of any monitoring performed under this section, the SSO shall notify each affected associate individually in writing of the results. In addition, within the same time period, the SSO shall post the results of the exposure monitoring in an appropriate location that is accessible to all affected associates.

Wherever monitoring results indicate that associate exposure exceeds the PEL, the SSO shall include in the written notice a statement that the PEL has been exceeded and a description of the corrective action being taken by the company to reduce associate exposure to or below the PEL.

Accuracy of Measurement. The company shall use a method of monitoring and analysis that has an accuracy of not less than plus or minus 25 percent ("25%), with a confidence level of 95 percent, for airborne concentrations of cadmium at or above the action level and the permissible exposure limit.

5.2 **Regulated Areas**

The company shall establish a regulated area wherever an associate's exposure to airborne concentrations of cadmium is, or can reasonably be expected to be in excess of the permissible exposure limit (PEL).

Regulated areas shall be demarcated from the rest of the workplace in any manner that adequately establishes and alerts associates of the boundaries of the regulated area, including associates who are or may be incidentally in the regulated areas, and that protects persons outside the area from exposure to airborne concentrations of cadmium in excess of the PEL.

Access to regulated areas shall be limited to authorized persons.

Each person entering a regulated area shall be supplied with and required to use a respirator, selected in accordance with section 5.5.

The company shall assure that associates do not eat, drink, smoke, chew tobacco or gum, or apply cosmetics in regulated areas, or carry the products associated with any of these activities into regulated areas or store such products in those areas.



HS501 0 04/25/02 04/25/02 8 of 45

5.3 Methods of Compliance/Compliance Hierarchy

Except as specified below, the PM shall implement engineering and work practice controls to reduce and maintain associate exposure to cadmium at or below the PEL, except to the extent that it can be demonstrated that such controls are not feasible.

The requirement to implement engineering controls to achieve the PEL does not apply where it can be demonstrated that:

- 1. The associate is only intermittently exposed; and
- 2. The associate is not exposed above the PEL on 30 or more days per year (12 consecutive months)

Wherever engineering and work practice controls are not sufficient to reduce associate exposure to or below the PEL, the company nonetheless shall implement such controls to reduce exposures to the lowest achievable levels. Such controls shall be supplemented with respiratory protection.

Use of associate rotation as a method of compliance is prohibited.

High speed abrasive disc saws and similar abrasive power equipment shall not be used for work on cadmium or cadmium-containing materials unless they are equipped with appropriate engineering controls to minimize emissions, if the exposure levels are above the PEL.

Materials containing cadmium shall not be applied by spray methods, if exposures are above the PEL, unless associates are protected with supplied-air respirators with full face piece, hood, helmet, suit, operated in positive pressure mode and measures are instituted to limit overspray and prevent contamination of adjacent areas.

Mechanical Ventilation

When ventilation is used to control exposure, measurements that demonstrate the effectiveness of the system in controlling exposure, such as capture velocity, duct velocity, or static pressure shall be made as necessary to maintain its effectiveness.

Measurements of the system's effectiveness in controlling exposure shall be made as necessary within five working days of any change in production, process, or control that might result in a significant increase in associate exposure to cadmium.

If air from exhaust ventilation is recirculated into the workplace, the system shall have a high efficiency filter and be monitored to assure effectiveness.

If mechanical ventilation is used, procedures shall be developed and implemented to minimize associate exposure to cadmium when maintenance of ventilation systems and changing of filters is being conducted.



HS501 0 04/25/02 04/25/02 9 of 45

5.4 Compliance Program

Written compliance programs shall be reviewed and updated at least annually, but as often and as promptly as necessary to reflect significant changes in compliance status or significant changes in the lowest air cadmium level that is technologically feasible.

A competent person shall review the comprehensive compliance program initially and after each change.

5.5 Respirator Protection

- **5.5.1 General.** Where respirators are required, they shall be provided at no cost to the associate and the PM shall assure that they are used in compliance with the requirements. Respirators shall be used in the following circumstances:
 - \$ Where exposure levels exceed the PEL, during the time period necessary to install or implement feasible engineering and work practice controls;
 - \$ In those maintenance and repair activities and during those brief or intermittent operations where exposures exceed the PEL and engineering and work practice controls are not feasible, or are not required;
 - \$ In regulated areas;
 - **\$** Where all feasible engineering and work practice controls and such controls are not sufficient to reduce exposures to or below the PEL;
 - \$ In emergencies;
 - \$ Wherever an associate who is exposed to cadmium at or above the action level requests a respirator; and
 - \$ Wherever an associate is exposed to cadmium above the PEL and engineering controls are not required.
- **5.5.2 Respirator Selection.** Where respirators are required, the SSO shall select and provide the appropriate respirator as specified below. Respirators will be selected from among those jointly approved as acceptable protection against cadmium dust, fume, and mist by the Mine Safety and Health Administration (MSHA) and by the National Institute for Occupational Safety and Health (NIOSH) under the provisions of 30 CFR Part 11 and Shaw E & I Procedure HS601.

The SSO shall provide a powered, air-purifying respirator (PAPR) in lieu of a negative pressure respirator wherever:

- (1) An associate entitled to a respirator chooses to use this type of respirator; and
- (2) This respirator will provide adequate protection.
- (3) **Respirator Program**

Where respiratory protection is required, the provisions of HS601 shall be followed.



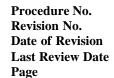
HS501 04/25/02 04/25/02 10 of 45

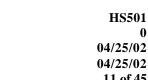
RESPIRATORY PROTECTION FOR CADMIUM

Airborne Concentration or Condition of Use ^a (1)	Required Respirator Type ^b (2)
10 X or less	A half mask, air-purifying respirator equipped with a HEPA ^{c(3)} filter ^d (4)
25 X or less	A powered air-purifying respirator ('PAPR') with a loose-fitting hood or helmet equipped with a HEPA filter, or a supplied-air respirator with a loose-fitting hood or helmet face piece operated in the continuous flow mode
50 X or less	A full face piece air-purifying respirator equipped with a HEPA filter, or a powered air-purifying respirator with a tight-fitting half mask equipped with a HEPA filter, or a supplied air respirator with a tight-fitting half mask operated in the continuous flow mode
250 X or less	A powered air-purifying respirator with a tight-fitting full face piece equipped with a HEPA filter, or supplied-air respirator with a tight-fitting full face piece operated in the continuous flow mode
1000 X or less	A supplied-air respirator with half mask or full face piece operated in the pressure demand or other positive pressure mode
1000 X or unknown	A self-contained breathing apparatus with unknown concentrations, a full face piece operated in the pressure demand or other positive pressure mode, or a supplied-air respirator with a full face piece operated in the pressure demand or other positive pressure mode and equipped with an auxiliary escape type self-contained breathing apparatus operated in the pressure demand mode

Concentrations expressed as multiple of the PEL.
 Respirators assigned for higher environmental concentrations may be used at lower exposure levels. Quantitative fit testing is required for all tight-fitting air purifying respirators where airborne concentration of cadmium exceeds 10 times the TWA PEL $(10 \times 5 \text{ m/m} \text{ m} \text{ s} \text{ m})$. A full face piece respirator is required when eye irritation is experienced.

c HEPA means High Efficiency Particulate Air.
d Fit testing, qualitative or quantitative, is required.





HS501

11 of 45



Respirator Fit Testing. For each associate wearing a tight-fitting, air purifying respirator (either negative or positive pressure) who is exposed to airborne concentrations of cadmium that do not exceed 10 times the PEL (10 x 5 mg/m3 = 50 mg/m³), either quantitative or qualitative fit test will be performed at the time of initial fitting and at least annually thereafter. If quantitative fit testing is used for a negative pressure respirator, a fit factor that is at least 10 times the protection factor for that class of respirators shall be achieved at testing.

For each associate wearing a tight-fitting air purifying respirator (either negative or positive pressure) who is exposed to airborne concentrations of cadmium that exceed 10 times the PEL (10 x 5 mg/m3 = 50 mg/m3), the company shall perform quantitative fit testing at the time of initial fitting and at least annually thereafter. For negative-pressure respirators, a fit factor that is at least ten times the protection factor for that class of respirators shall be achieved during quantitative fit testing.

For each associate wearing a tight-fitting, supplied-air respirator or self-contained breathing apparatus, the company shall perform quantitative fit testing at the time of initial fitting and at least annually thereafter. This shall be accomplished by fit testing an air purifying respirator of identical type face piece, make, model, and size as the supplied air respirator or self-contained breathing apparatus that is equipped with HEPA filters and tested as a surrogate (substitute) in the negative pressure mode. A fit factor that is at least 10 times the protection factor for that class of respirators shall be achieved during quantitative fit testing. A supplied-air respirator or self-contained breathing apparatus with the same type face piece, make, model, and size as the air purifying respirator with which the associate passed the quantitative fit test may then be used by that associate up to the protection factor listed for that class of respirators.

Fit testing shall be conducted in accordance with 29 CFR 1910.1027, Appendix C.

Emergency Situations

Each project-specific HASP shall provide for dealing with emergency situations involving substantial releases of airborne cadmium. The plan shall include provisions for the use of appropriate respirators and personal protective equipment. In addition, associates not essential to correcting the emergency situation shall be restricted from the area and normal operations halted in that area until the emergency is abated.

5.6 **Protective Work Clothing and Equipment**

5.6.1 Provision and Use. If an associate is exposed to airborne cadmium above the PEL or where skin or eye irritation is associated with cadmium exposure at any level, the PM shall provide at no cost to the associate, and assure that the associate uses, appropriate protective work clothing and equipment that prevent



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 12 of 45

contamination of the associate. Protective work clothing and equipment includes, but is not limited to:

- \$ Coveralls or similar full-body work clothing;
- \$ Gloves, head coverings, and boots or foot coverings; and
- **\$** Face shields, vented goggles, or other appropriate protective equipment.
- **5.6.2 Removal and Storage.** Associates shall remove all protective clothing and equipment contaminated with cadmium at the completion of the work shift and do so only in change rooms.

No associate may take cadmium-contaminated protective clothing or equipment from the workplace, except for associates authorized to do so for purposes of laundering, cleaning, maintaining, or disposing of cadmium-contaminated protective clothing and equipment at an appropriate location or facility away from the workplace.

Contaminated protective clothing and equipment, when removed for laundering, cleaning, maintenance, or disposal, must be placed and stored in sealed, impermeable bags or other closed, impermeable containers that are designed to prevent dispersion of cadmium dust.

Containers of contaminated protective clothing and equipment that are to be taken out of the change rooms or the workplace for laundering, cleaning, maintenance or disposal shall bear labels in accordance with section 5.9.3.

5.6.3 Cleaning, Replacement, and Disposal. Provide the protective clothing and equipment in a clean and dry condition as often as necessary to maintain its effectiveness, but in any event at least weekly. The PM is responsible for cleaning and laundering the protective clothing and equipment to maintain its effectiveness and is also responsible for disposing of such clothing and equipment

The PM also is responsible for repairing or replacing required protective clothing and equipment as needed to maintain its effectiveness. When rips or tears are detected while an associate is working they shall be immediately mended, or the worksuit shall be immediately replaced.

The removal of cadmium from protective clothing and equipment by blowing, shaking, or any other means that disperses cadmium into the air is prohibited.

Laundering of contaminated clothing or cleaning of contaminated equipment in the workplace will be done in a manner that prevents the release of airborne cadmium in excess of the permissible exposure limit.

Any person who launders or cleans protective clothing or equipment contaminated with cadmium will be informed of the potentially harmful effects



HS501 0 04/25/02 04/25/02 13 of 45

of exposure to cadmium, and that the clothing and equipment should be laundered or cleaned in a manner to effectively prevent the release of airborne cadmium in excess of the PEL.

5.7 Hygiene Areas and Practices

- **5.7.1 General.** For associates whose airborne exposure to cadmium is above the PEL, provide clean change rooms, handwashing facilities, showers, and lunchroom facilities.
- **5.7.2 Change Rooms.** Change rooms must be equipped with separate storage facilities for street clothes and for protective clothing and equipment, which are designed to prevent dispersion of cadmium and contamination of the associate's street clothes (see also 29 CFR 1910.141).
- **5.7.3 Showers and Handwashing Facilities.** Associates whose airborne exposure to cadmium is above the PEL must shower during the end of the work shift.

Associates who are exposed to cadmium above the PEL must wash their hands and faces prior to eating, drinking, smoking, chewing tobacco or gum, or applying cosmetics.

5.7.4 Lunchroom Facilities. Lunchroom facilities must be readily accessible to associates, tables for eating must be maintained free of cadmium, and no associate in a lunchroom facility may be exposed at any time to cadmium at or above a concentration of 2.5 mg/m3.

Associates may not enter lunchroom facilities with protective work clothing or equipment unless surface cadmium has been removed from the clothing and equipment by HEPA vacuuming or some other method that removes cadmium dust without dispersing it.

5.7.5 Housekeeping. All surfaces shall be maintained as free as practicable of accumulations of cadmium.

All spills and sudden releases of material containing cadmium shall be cleaned up as soon as possible.

Surfaces contaminated with cadmium shall, wherever possible, be cleaned by vacuuming or other methods that minimize the likelihood of cadmium becoming airborne.

HEPA-filtered vacuuming equipment or equally effective filtration methods shall be used for vacuuming. The equipment shall be used and emptied in a manner that minimizes the reentry of cadmium into the workplace.



HS501 0 04/25/02 04/25/02 14 of 45

Shoveling, dry or wet sweeping, and brushing may be used only where vacuuming or other methods that minimize the likelihood of cadmium becoming airborne have been tried and found not to be effective.

Compressed air shall not be used to remove cadmium from any surface unless the compressed air is used in conjunction with a ventilation system designed to capture the dust cloud created by the compressed air.

Waste, scrap, debris, bags, containers, personal protective equipment, and clothing contaminated with cadmium and consigned for disposal shall be collected and disposed of in sealed impermeable bags or other closed, impermeable containers. These bags and containers shall be labeled in accordance with Section 5.9.3.

5.8 Medical Surveillance

- **5.8.1 General.** Currently exposed A medical surveillance program shall be instituted for all associates who are or may be exposed at or above the action level and all associates who perform the following tasks, operations or jobs: remediation of cadmium containing wastes, electrical grounding with cadwelding; cutting, brazing, burning, grinding or welding on surfaces that were painted with cadmium -containing paints; electrical work using cadmium-coated conduit; use of cadmium containing paints; cutting and welding cadmium-plated steel; brazing or welding with cadmium alloys; fusing of reinforcing steel by cadmium welding; maintaining or retrofitting cadmium-coated equipment; and, wrecking and demolition where cadmium is present. A medical surveillance program will not be required if the associate:
 - \$ Is not currently exposed by the company to airborne concentrations of cadmium at or above the action level on 30 or more days per year (twelve consecutive months); and,
 - \$ Is not currently exposed by the company in those tasks on 30 or more days per year (twelve consecutive months).

Previously exposed - A medical surveillance program shall be instituted for all associates who might previously have been exposed to cadmium prior to the effective date of this standard in tasks specified under above, unless the company demonstrates that the associate did not in the years prior to the effective date of this section work in those tasks with exposure to cadmium for an aggregated total of more than 12 months.

To determine an associate's fitness for using a respirator, the company shall provide the limited medical examination specified in section 5.5.

The company shall assure that all medical examinations and procedures required by this section are performed by or under the supervision of a licensed physician, who has read and is familiar with the health effects section of 29 CFR 1910.1027,



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 15 of 45

Appendix A, the regulatory text of this section, the protocol for sample handling and lab selection in 29 CFR 1910.1027, Appendix F, and the questionnaire of 29 CFR 1910.1027, Appendix D.

The company shall provide the medical surveillance required by this section, including multiple physician review without cost to associates, and at a time and place that is reasonable and convenient to associates.

The company shall assure that the collecting and handling of biological samples of cadmium in urine (CdU), cadmium in blood (CdB), and beta-2 microglobulin in urine (b2-M) taken from associates under this section is done in a manner that assures their reliability and that analysis of biological samples of cadmium in urine (CdU), cadmium in blood (CdB), and beta-2 microglobulin in urine (b2-M) taken from associates under this section is performed in laboratories with demonstrated proficiency to perform the particular analysis. (See 29 CFR 1910.1027, Appendix F)

5.8.2 Initial Examination. For associates covered by medical surveillance, the company shall provide an initial medical examination. The examination shall be provided to those associates within 30 days after initial assignment to a job with exposure to cadmium.

The initial medical examination shall include:

- \$ A detailed medical and work history, with emphasis on:
- **\$** Past, present, and anticipated future exposure to cadmium;
- \$ Any history of renal, cardiovascular, respiratory, hematopoietic, reproductive, and/or musculo-skeletal system dysfunction;
- \$ Current usage of medication with potential nephrotoxic side-effects;
- \$ Smoking history and current status; and
- **\$** Biological monitoring that includes the following tests:
 - a. Cadmium in urine (CdU), standardized to grams of creatinine (g/Cr);
 - b. Beta-2 microglobulin in urine (b2-M), standardized to grams of creatinine (g/Cr), with pH specified, as described in 29 CFR 1910.1027, Appendix F; and
 - c. Cadmium in blood (CdB), standardized to liters of whole blood (lwb).

Recent Examination: An initial examination is not required to be provided if adequate records show that the associate has been examined in accordance with the requirements of this section within the past 12 months. In that case, such records shall be maintained as part of the associate's medical record and the prior exam shall be treated as if it were an initial examination.



HS501 0 04/25/02 04/25/02 16 of 45

- **5.8.3** Actions Triggered by Initial Biological Monitoring. If the results of the biological monitoring tests in the initial examination show the associate's CdU level to be at or below 3 mg/g Cr, b2-M level to be at or below 300 mg/g Cr and CdB level to be at or below 5 mg/lwb, then:
 - 1. For associates who are subject to medical surveillance because of current or anticipated exposure to cadmium, the company shall provide the minimum level of periodic medical surveillance.
 - 2. For associates who are subject to medical surveillance because of prior but not current exposure, the company shall provide biological monitoring for CdU, b2-M, and CdB within one year after the initial biological monitoring and then follow the requirements for periodic medical surveillance.

For all associates who are subject to initial medical surveillance if the results of the initial biological monitoring tests show the level of CdU to exceed 3 mg/g Cr, the level of b2-M to be in excess of 300 mg/g Cr, or the level of CdB to be in excess of 5 mg/lwb, the company shall:

- 1. Within two weeks after receipt of biological monitoring results, reassess the associate's occupational exposure to cadmium as follows:
 - **\$** Reassess the associate's work practices and personal hygiene;
 - **\$** Reevaluate the associate's respirator use, if any, and the respirator program;
 - **\$** Review the hygiene facilities;
 - **\$** Reevaluate the maintenance and effectiveness of the relevant engineering controls; and
 - **\$** Assess the associate's smoking history and status;
- 2. Within 30 days after the exposure reassessment, take reasonable steps to correct any deficiencies found in the reassessment that may be responsible for the associate's excess exposure to cadmium; and,
- 3. Within 90 days after receipt of biological monitoring results, provide a full medical examination to the associate. After completing the medical examination, the examining physician shall determine in a written medical opinion whether to medically remove the associate. If the physician determines that medical removal is not necessary, then until the associate's CdU level falls to or below 3 mg/g Cr, b2-M level falls to or



HS501 0 04/25/02 04/25/02 17 of 45

below 300~mg/g Cr and CdB level falls to or below 5~mg/lwb, the company shall:

- \$ Provide biological monitoring in accordance with section 5.8.2. on a semiannual basis; and
- \$ Provide annual medical examinations in accordance with section 5.8.4.

For all associates who are subject to medical surveillance under section 5.8.1 (Current), if the results of the initial biological monitoring tests show the level of CdU to be in excess of 15 mg/g Cr, or the level of CdB to be in excess of 15 mg/lwb, or the level of b2-M to be in excess of 1,500 mg/g Cr, the company shall comply with the requirements of section 5.8.3. Within 90 days after receipt of biological monitoring results, the company shall provide a full medical examination. After completing the medical examination, the examining physician shall determine in a written medical opinion whether to medically remove the associate. However, if the initial biological monitoring results and the biological monitoring results obtained during the medical examination both show that: CdU exceeds 15 mg/g Cr, or CdB exceeds 15 mg/lwb; or b2-M exceeds 1500 mg/g Cr, and in addition CdU exceeds 3 mg/g Cr or CdB exceeds 5 mg/liter of whole blood, then the physician shall medically remove the associate from exposure to cadmium at or above the action level. If the second set of biological monitoring results obtained during the medical examination does not show that a mandatory removal trigger level has been exceeded, then the associate is not required to be removed by the mandatory provisions of this section. If the associate is not required to be removed by the mandatory provisions of this section or by the physician's determination, then until the associate's CdU level falls to or below 3 mg/g Cr, b2-M level falls to or below 300 mg/g Cr and CdB level falls to or below 5 mg/lwb, the company shall:

- 1. Periodically reassess the associate's occupational exposure to cadmium;
- 2. Provide biological monitoring on a quarterly basis; and
- 3. Provide semiannual medical examinations.

For all associates to whom medical surveillance is provided, beginning on January 1, 1999, whenever the results of initial biological monitoring tests show the associate's CdU level to be in excess of 7 mg/g Cr, or b2-M level to be in excess of 750 mg/g Cr, or CdB level to be in excess of 10 mg/lwb, the company shall comply with the requirements of section 5.8.3 for initial surveillance. Within 90 days after receipt of biological monitoring results, the company shall provide a full medical examination to the associate. After completing the medical examination, the examining physician shall determine in a written medical opinion whether to medically remove the associate. However, if the initial biological monitoring results and the biological monitoring results obtained during the medical examination both show that: CdU exceeds 7 mg/g Cr; or CdB exceeds 10 mg/lwb; or b2-M exceeds 750 mg/g Cr, and in addition



HS501 0 04/25/02 04/25/02 18 of 45

CdU exceeds 3 mg/g Cr or CdB exceeds 5 mg/liter of whole blood, then the physician shall medically remove the associate from exposure to cadmium at or above the action level. If the second set of biological monitoring results obtained during the medical examination does not show that a mandatory removal trigger level has been exceeded, then the associate is not required to be removed by the mandatory provisions of this section. If the associate is not required to be removed by the mandatory provisions of this section or by the physician's determination, then until the associate's CdU level falls to or below 3 mg/g Cr, b2-M level falls to or below 300 mg/g Cr and CdB level falls to or below 5 mg/lwb, the company shall:

- 1. Periodically reassess the associate's occupational exposure to cadmium;
- 2. Provide biological monitoring on a quarterly basis; and
- 3. Provide semiannual medical examinations.
- **5.8.4 Periodic Medical Surveillance.** For each associate who is covered by initial medical surveillance because of current or anticipated exposure to cadmium, the company shall provide at least the minimum level of periodic medical surveillance, which consists of periodic medical examinations and periodic biological monitoring. A periodic medical examination shall be provided within one year after the initial examination and thereafter at least biennially. Biological sampling shall be provided at least annually either as part of a periodic medical examination or separately as periodic biological monitoring.

The periodic medical examination shall include:

- 1. A detailed medical and work history, or update thereof, with emphasis on: past, present and anticipated future exposure to cadmium; smoking history and current status; reproductive history; current use of medications with potential nephrotoxic side-effects; any history of renal, cardiovascular, respiratory, hematopoietic, and/or musculo-skeletal system dysfunction; and as part of the medical and work history, for associates who wear respirators, questions 3-11 and 25-32 in 29 CFR 1910.1027, Appendix D;
- 2. A complete physical examination with emphasis on: blood pressure, the respiratory system, and the urinary system;
- 3. A 14 inch by 17 inch, or a reasonably standard sized posterior-anterior chest X-ray (after the initial X-ray, the frequency of chest X-rays is to be determined by the examining physician);
- 4. Pulmonary function tests, including forced vital capacity (FVC) and forced expiratory volume at 1 second (FEV1);
- 5. Biological monitoring;



HS501 0 04/25/02 04/25/02 19 of 45

- 6. Blood analysis, including blood urea nitrogen, complete blood count, and serum creatinine;
- 7. Urinalysis, including the determination of albumin, glucose, and total and low molecular weight proteins;
- 8. For males over 40 years old, prostate palpation, or other at least as effective diagnostic test(s); and
- 9. Any additional tests or procedures deemed appropriate by the examining physician.

Periodic biological monitoring shall be provided in accordance with section 5.8.3.

If the results of periodic biological monitoring or the results of biological monitoring performed as part of the periodic medical examination show the level of the associate's CdU, b2-M, or CdB to be in excess of the levels specified in sections 5.8.1; or, beginning on January 1, 1999, in excess of the levels specified, the company shall take the appropriate actions specified in section 5.8.3.

For previously exposed associates:

- 1. If the associate's levels of CdU did not exceed 3 mg/g Cr, CdB did not exceed 5 mg/lwb, and b2-M did not exceed 300 mg/g Cr in the initial biological monitoring tests, and if the results of the followup biological monitoring within one year after the initial examination confirm the previous results, the company may discontinue all periodic medical surveillance for that associate.
- 2. If the initial biological monitoring results for CdU, CdB, or b2-M were in excess of the levels specified in section 5.8.3, but subsequent biological monitoring results show that the associate's CdU levels no longer exceed 3 mg/g Cr, CdB levels no longer exceed mg/lwb, and b2-M levels no longer exceed 30 mg/g Cr, the company shall provide biological monitoring for CdU, CdB, and b2-M within one year after these most recent biological monitoring results. If the results of the followup biological monitoring within one year confirm the previous results, the company may discontinue all periodic medical surveillance for that associate.
- 3. However, if the results of the follow-up tests indicate that the level of the associate's CdU, b2-M, or CdB exceeds these same levels, the company is required to provide annual medical examinations until the results of biological monitoring are consistently below these levels or the examining physician determines in a written medical opinion that further medical surveillance is not required to protect the associate's health.



HS501 0 04/25/02 04/25/02 20 of 45

A routine, biennial medical examination is not required to be provided if adequate medical records show that the associate has been examined in accordance with the requirements of section 5.8.4 within the past 12 months. In that case, such records shall be maintained by the company as part of the associate's medical record, and the next routine, periodic medical examination shall be made available to the associate within two years of the previous examination.

- **5.8.5** Actions Triggered by Medical Examinations. If the results of a medical examination carried out in accordance with this section indicate any laboratory or clinical finding consistent with cadmium toxicity that does not require action under sections 5.8.2-4, the company shall take the following steps and continue to take them until the physician determines that they are no longer necessary.
 - 1. Periodically reassess: the associate's work practices and personal hygiene; the associate's respirator use, if any; the associate's smoking history and status; the respiratory protection program; the hygiene facilities; the maintenance and effectiveness of the relevant engineering controls; and take all reasonable steps to correct the deficiencies found in the reassessment that may be responsible for the associate's excess exposure to cadmium.
 - 2. Provide semi-annual medical reexaminations to evaluate the abnormal clinical sign(s) of cadmium toxicity until the results are normal or the associate is medically removed; and
 - 3. Where the results of tests for total proteins in urine are abnormal, provide a more detailed medical evaluation of the toxic effects of cadmium on the associate's renal system.
- **5.8.6 Examination for Respirator Use.** To determine an associate's fitness for respirator use, the company shall provide a medical examination that includes the elements specified below. This examination shall be provided prior to the associate's being assigned to a job that requires the use of a respirator to any associate without a medical examination within the preceding 12 months that satisfies the requirements of this section. It will include:
 - 1. A detailed medical and work history, or update thereof, with emphasis on: past exposure to cadmium; smoking history and current status; any history of renal, cardiovascular, respiratory, hematopoietic, and/or musculo-skeletal system dysfunction; a description of the job for which the respirator is required; and questions 3-11 and 25-32 in 29 CFR 1910.1027, Appendix D;
 - 2. A blood pressure test;



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 21 of 45

- 3. Biological monitoring of the associate's levels of CdU, CdB and b2-M, unless such results already have been obtained within the twelve months; and
- 4. Any other test or procedure that the examining physician deems appropriate.

After reviewing all the information obtained from the medical examination, the physician shall determine whether the associate is fit to wear a respirator.

Whenever an associate has exhibited difficulty in breathing during a respirator fit test or during use of a respirator, the company, as soon as possible, shall provide the associate with a periodic medical examination to determine the associate's fitness to wear a respirator.

Where the results of the examination are abnormal, medical limitation or prohibition of respirator use shall be considered. If the associate is allowed to wear a respirator, the associate's ability to continue to do so shall be periodically evaluated by a physician.

5.8.7 Emergency Examinations. In addition to the medical surveillance, the company shall provide a medical examination as soon as possible to any associate who may have been acutely exposed to cadmium because of an emergency.

The examination shall include the requirements of section 5.8.4, with emphasis on the respiratory system, other organ systems considered appropriate by the examining physician, and symptoms of acute overexposure, per 29 CFR 1910.1027, Appendix A.

5.8.8 Termination of Employment Examination. At termination of employment, the company shall provide a medical examination, including a chest X-ray where necessary, to any associate to whom at any prior time the company was required to provide medical surveillance (5.8.1 or .7) However, if the last examination satisfied the requirements and was less than six months prior to the date of termination, no further examination is required unless otherwise specified in sections 5.8.3 or .5.

In addition, if the company has discontinued all periodic medical surveillance under 5.8.4, no termination of employment medical examination is required.

- **5.8.9 Information Provided to the Physician.** The company shall provide the following information to the examining physician:
 - \$ A copy of this standard and appendices;
 - \$ A description of the affected associate's former, current, and anticipated duties as they relate to the associate's occupational exposure to cadmium;



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 22 of 45

- \$ The associate's former, current, and anticipated future levels of occupational exposure to cadmium;
- \$ A description of any personal protective equipment, including respirators, used or to be used by the associate, including when and for how long the associate has used that equipment; and
- **\$** Relevant results of previous biological monitoring and medical examinations.
- **5.8.10 Physician's Written Medical Opinion.** The company shall promptly obtain a written, signed medical opinion from the examining physician for each medical examination performed on each associate. This written opinion shall contain:
 - **\$** The physician's diagnosis for the associate;
 - \$ The physician's opinion as to whether the associate has any detected medical condition(s) that would place the associate at increased risk of material impairment to health from further exposure to cadmium, including any indications of potential cadmium toxicity;
 - **\$** The results of any biological or other testing or related evaluations that directly assess the associate's absorption of cadmium;
 - \$ Any recommended removal from, or limitation to, the activities or duties of the associate or to the associate's use of personal protective equipment, such as respirators; and
 - \$ A statement that the physician has clearly and carefully explained to the associate the results of the medical examination, including all biological monitoring results and any medical conditions related to cadmium exposure that requires further evaluation or treatment, and any limitation on the associate's diet or use of medications.

The company shall promptly obtain a copy of the results of any biological monitoring provided by the company to an associate independently of a medical examination, and, in lieu of a written medical opinion, an explanation sheet explaining those results.

The company shall instruct the physician not to reveal orally or in the written medical opinion given to the company specific findings or diagnoses unrelated to occupational exposure to cadmium.

5.8.11 Medical Removal Protection (MRP). The company shall temporarily remove an associate from work where there is excess exposure to cadmium on each occasion that medical removal is required under sections 5.8.3, .4, or .6 and on



HS501 0 04/25/02 04/25/02 23 of 45

each occasion that a physician determines in a written medical opinion that the associate should be removed from such exposure. The physician's determination may be based on biological monitoring results, inability to wear a respirator, evidence of illness, other signs or symptoms of cadmium-related dysfunction or disease, or any other reason deemed medically sufficient by the physician.

The company shall medically remove an associate in accordance with section 5.8.11 regardless of whether at the time of removal a job is available into which the removed associate may be transferred.

Whenever an associate is medically removed under section 5.8.11, the company shall transfer the removed associate to a job where the exposure to cadmium is within the permissible levels specified in that section as soon as one becomes available.

For any associate who is medically removed under the provisions of section 5.8.11, the company shall provide follow-up medical examinations semi-annually until, in a written medical opinion, the examining physician determines that either the associate may be returned to his/her former job status or the associate must be permanently removed from excess cadmium exposure.

The company may not return an associate who has been medically removed for any reason to his/her former job status until a physician determines in a written medical opinion that continued medical removal is no longer necessary to protect the associate's health.

Where an associate is found unfit to wear a respirator, the company shall remove the associate from work where exposure to cadmium is above the PEL.

Where removal is based upon any reason other than the associate's inability to wear a respirator, the company shall remove the associate from work where exposure to cadmium is at or above the action level.

Except as specified in section 5.8.11, no associate who was removed because his/her level of CdU, CdB and/or b2-M exceeded the trigger levels in sections 5.8.3 or .4 may be returned to work with exposure to cadmium at or above the action level until the associate's levels of CdU fall to or below 3 m/g Cr, CdB fall to or below 5 m/lwb, and b2-M fall to or below 300 m/g Cr.

However, when in the examining physician's opinion continued exposure to cadmium will not pose an increased risk to the associate's health and there are special circumstances that make continued medical removal an inappropriate remedy, the physician shall fully discuss these matters with the associate, and then in a written determination may return a worker to his/her former job status despite what would otherwise be unacceptably high biological monitoring results. Thereafter and until such time as the associate's biological monitoring results have decreased to levels where he/she could have been returned to his/her former



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 24 of 45

job status, the returned associate shall continue medical surveillance as if he/she were still on medical removal. Until such time, the associate is no longer subject to mandatory medical removal. Subsequent questions regarding the associate's medical removal shall be decided solely by a final medical determination.

Where the company, although not required by this section to do so, removes an associate from exposure to cadmium or otherwise places limitations on an associate due to the effects of cadmium exposure on the associate's medical condition, the company shall provide the same medical removal protection benefits to that associate as would have been provided had the removal been required under section 5.8.11.

5.8.12 Medical Removal Protection Benefits. The company shall provide medical removal protection benefits to an associate for up to a maximum of 18 months each time, and while the associate is temporarily medically removed.

For purposes of this section, the requirement that the company provide medical removal protection benefits means that the company shall maintain the total normal earnings, seniority, and all other associate rights and benefits of the removed associate, including the associate's right to his/her former job status, as if the associate had not been removed from the associate's job or otherwise medically limited.

Where, after 18 months on medical removal because of elevated biological monitoring results, the associate's monitoring results have not declined to a low enough level to permit the associate to be returned to his/her former job status:

- 1. The company shall make available to the associate a medical examination pursuant to this section in order to obtain a final medical determination as to whether the associate may be returned to his/her former job status or must be permanently removed from excess cadmium exposure; and
- 2. The company shall assure that the final medical determination indicates whether the associate may be returned to his/her former job status and what steps, if any, should be taken to protect the associate's health;

The company may condition the provision of medical removal protection benefits upon the associate's participation in medical surveillance provided in accordance with this section.

- **5.8.13 Multiple Physician Review.** If the company selects the initial physician to conduct any medical examination or consultation provided to an associate under this section, the associate may designate a second physician to:
 - 1. Review any findings, determinations, or recommendations of the initial physician; and



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 25 of 45

2. Conduct such examinations, consultations, and laboratory tests as the second physician deems necessary to facilitate this review.

The company shall promptly notify an associate of the right to seek a second medical opinion after each occasion that an initial physician provided by the company conducts a medical examination or consultation pursuant to this section. The company may condition its participation in, and payment for, multiple physician review upon the associate doing the following within fifteen (15) days after receipt of this notice, or receipt of the initial physician's written opinion, whichever is later:

- 1. Informing the company that he or she intends to seek a medical opinion; and
- 2. Initiating steps to make an appointment with a second physician.

If the findings, determinations, or recommendations of the second physician differ from those of the initial physician, then the company and the associate shall assure that efforts are made for the two physicians to resolve any disagreement.

If the two physicians have been unable to quickly resolve their disagreement, then the company and the associate, through their respective physicians, shall designate a third physician to:

- 1. Review any findings, determinations, or recommendations of the other two physicians; and
- 2. Conduct such examinations, consultations, laboratory tests, and discussions with the other two physicians as the third physician deems necessary to resolve the disagreement among them.

The company shall act consistently with the findings, determinations, and recommendations of the third physician, unless the company and the associate reach an agreement that is consistent with the recommendations of at least one of the other two physicians.

- **5.8.14 Alternate Physician Determination.** The company and an associate may agree upon the use of any alternate form of physician determination in lieu of the multiple physician review, so long as the alternative is expeditious and at least as protective of the associate.
- **5.8.15 Information the Company Must Provide the Associate.** The company shall provide a copy of the physician's written medical opinion to the examined associate within five working days after receipt thereof.



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 26 of 45

The company shall provide the associate with a copy of the associate's biological monitoring results and an explanation sheet explaining the results within five working days after receipt thereof.

Within 30 days after a request by an associate, the company shall provide the associate with the information the company is required to provide the examining physician.

5.8.16 Reporting. In addition to other medical events that are required to be reported on the OSHA Form No. 200, the company shall report any abnormal condition or disorder caused by occupational exposure to cadmium associated with employment as specified in Chapter (V)(E) of the Reporting Guidelines for Occupational Injuries and Illnesses.

5.9 Communication of Cadmium Hazards to Associates

- **5.9.1 General.** In communications concerning cadmium hazards, companies shall comply with the requirements of the Hazard Communication Standard, including but not limited to the requirements concerning warning signs and labels, material safety data sheets (MSDS), and associate information and training.
- **5.9.2 Warning Signs.** Warning signs shall be provided and displayed in regulated areas. In addition, warning signs shall be posted at all approaches to regulated areas so that an associate may read the signs and take necessary protective steps before entering the area.

Warning signs required by this section shall bear the following information:

DANGER CADMIUM CANCER HAZARD CAN CAUSE LUNG AND KIDNEY DISEASE AUTHORIZED PERSONNEL ONLY RESPIRATORS REQUIRED IN THIS AREA

The company shall ensure that signs required by this section are illuminated, cleaned, and maintained as necessary so that the legend is readily visible.

5.9.3 Warning Labels. Shipping and storage containers containing cadmium, cadmium compounds, or cadmium contaminated clothing, equipment, waste, scrap, or debris shall bear appropriate warning labels, as specified in Section 5.9.2.



HS501 0 04/25/02 04/25/02 27 of 45

The warning labels shall include at least the following information:

DANGER - CONTAINS CADMIUM - CANCER HAZARD - AVOID CREATING DUST - CAN CAUSE LUNG AND KIDNEY DISEASE

Where feasible, installed cadmium products shall have a visible label or other indication that cadmium is present.

5.9.4 Associate Information and Training. The company shall institute a training program for all associates who are potentially exposed to cadmium, assure associate participation in the program, and maintain a record of the contents of such program.

Training shall be provided prior to or at the time of initial assignment to a job involving potential exposure to cadmium and at least annually thereafter.

The company shall make the training program understandable to the associate and shall assure that each associate is informed of the following:

- \$ The health hazards associated with cadmium exposure, with special attention to the information incorporated in 29 CFR 1910.1027, Appendix A;
- \$ The quantity, location, manner of use, release, and storage of cadmium in the workplace and the specific nature of operations that could result in exposure to cadmium, especially exposures above the PEL;
- **\$** The engineering controls and work practices associated with the associate's job assignment;
- \$ The measures associates can take to protect themselves from exposure to cadmium, including modification of such habits as smoking and personal hygiene, and specific procedures the company has implemented to protect associates from exposure to cadmium such as appropriate work practices, emergency procedures, and the provision of personal protective equipment;
- **\$** The purpose, proper selection, fitting, proper use, and limitations of respirators and protective clothing;
- \$ The purpose and a description of the medical surveillance program required by section 5.8;
- **\$** The contents of this procedure and its attachments, and
- **\$** The associate's rights of access to records.



HS501

04/25/02

04/25/02 28 of 45

The company shall make a copy of this section and its appendices readily available to all affected associates and shall provide a copy without cost if requested.

In a multi-company workplace, if the company produces, uses, or stores cadmium in a manner that may expose employees of other companies to cadmium, those companies will be notified of the potential hazard.

5.10 Recordkeeping

5.10.1 Exposure Monitoring. The company shall establish and keep an accurate record of all air monitoring for cadmium in the workplace.

This record shall include at least the following information:

- \$ The monitoring date, shift, duration, air volume, and results in terms of an 8-hour TWA of each sample taken, and if cadmium is not detected, the detection level;
- \$ The name, social security number, and job classification of all associates monitored and of all other associates whose exposures the monitoring result is intended to represent, including, where applicable, a description of how it was determined that the associate's monitoring result could be taken to represent other associate's exposures;
- \$ A description of the sampling and analytical methods used and evidence of their accuracy;
- \$ The type of respiratory protective device, if any, worn by the monitored associate and by any other associate whose exposure the monitoring result is intended to represent;
- \$ A notation of any other conditions that might have affected the monitoring results.
- \$ Any exposure monitoring or objective data that were used and the levels.

The company shall maintain this record for at least thirty (30) years.

5.10.2 Objective Data for Exemption from Requirement for Initial Monitoring.

For purposes of this section, objective data are information demonstrating that a particular product or material containing cadmium or a specific process, operation, or activity involving cadmium cannot release dust or fumes in concentrations at or above the action level even under the worst-case release conditions. Objective data can be obtained from an industry-wide study or from laboratory product test results from manufacturers of cadmium-containing products or materials. The data the company uses from an industry-wide survey



Procedure No.HS501Revision No.0Date of Revision04/25/02Last Review Date04/25/02Page29 of 45

must be obtained under workplace conditions closely resembling the processes, types of material, control methods, work practices and environmental conditions in the company's current operations.

The company shall maintain the record of the objective data relied upon for at least 30 years.

- **5.10.3 Medical Surveillance.** Records shall be maintained per Shaw E & I Procedure HS102.
- **5.10.4 Training.** The company shall certify that associates have been trained by preparing a certification record which includes the identity of the person trained, the signature of the company or the person who conducted the training, and the date the training was completed. The certification records shall be prepared at the completion of training and shall be maintained on file for one (1) year beyond the date of training of that associate.
- **5.10.5 Availability.** Access to records shall be per Shaw E & I Procedure HS102. Within 15 days after a request, the company shall make an associate's medical records available for examination and copying to the subject associate, to designated representatives, to anyone having the specific written consent of the subject associate, and after the associate's death or incapacitation, to the associate's family members.

5.11 Observation of Monitoring

- **5.11.1 Associate Observation.** The company shall provide affected associates or their designated representatives an opportunity to observe any monitoring of associate exposure to cadmium.
- **5.11.2 Observation Procedures.** When observation of monitoring requires entry into an area where the use of protective clothing or equipment is required, the company shall provide the observer with that clothing and equipment and shall assure that the observer uses such clothing and equipment and complies with all other applicable safety and health procedures.

5.12 Reporting Requirements

- **5.12.1 Use** (California Only). All uses of cadmium that are covered by this procedure and require the establishment of regulated areas shall be reported in writing to Cal/OSHA within 15 calendar days. Any changes in the reported information shall be similarly reported in writing within 15 calendar days of such change. The report shall include:
 - **\$** The name of the company and the address of each workplace where regulated areas are required;



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 30 of 45

- \$ An identifying description of where the regulated areas are located in the workplace;
- \$ A brief description of each process or operation which creates associate exposure to cadmium including the estimated number of associates engaged in each process or operation; and
- **\$** The names and addresses of any collective bargaining units or other representatives of the affected associates.
- **5.12.2 Temporary Worksite Notification (California Only).** Temporary worksites need to be reported to Cal/OSHA only once. Such notice shall also provide the time and date of commencement of work, the approximate duration of the work, the location, the type of business, and the kind of work for each temporary worksite at least 24 hours prior to the commencement of each job when feasible, to the nearest OSHA office.
- **5.12.3 Emergency (California Only).** Any emergency as defined shall be reported as follows:
 - \$ A report of the occurrence of the emergency and the facts obtainable at that time shall be made within 24 hours to the nearest district office of Cal/OSHA.
 - \$ A written report shall be filed within 15 calendar days after the emergency occurred. The written report shall include:
 - 1. A description of the operation or process involved including its location, the amount of cadmium released, and the duration of the emergency.
 - 2. A statement of the known or estimated extent of associate exposure to cadmium and area of contamination.
 - 3. An analysis of the circumstances that led up to the emergency.
 - 4. A description of the measures taken or to be taken, with specific completion dates, to prevent further similar emergencies from occurring again.
- **5.12.4 Posting.** A copy of each written report shall be posted in the regulated areas or other appropriate location where the posting is conspicuous to affected associates.



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 31 of 45

6.0 EXCEPTION PROVISIONS

(None Permitted.)

7.0 CROSS REFERENCES

HS100	Medical Police	cies and Proce	dures
HS102	Management	of Employee I	Exposure and Medical Records
HS104	Employee No	otification of Inc	dustrial Hygiene
29 CFR 19	910.1027	Appendix B:	Substance Technical Guidelines for Cadmium
29 CFR 19	910.1027	Appendix C:	Qualitative and Quantitative Fit Testing Requirements
29 CFR 19	910.102	Appendix D:	Occupational Health History Interview with Reference to
			Cadmium Exposure
29 CFR 19	910.1027	Appendix E:	Cadmium in Workplace Atmospheres
29 CFR 19	910.1027	Appendix F:	Non-Mandatory Protocol for Biological Monitoring

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. 29 CFR 1910.1027, Appendix A: Substance Safety Data Sheet



HS501 0 04/25/02 04/25/02 32 of 45

ATTACHMENT 1

Responsibility Matrix

		Responsible Party	
Action	Procedure Section	Project Manager	Site Safety Officer
Implement the provisions of this document as appropriate for a particular project.	1.0	X	X



HS501 0 04/25/02 04/25/02 33 of 45

ATTACHMENT 2 29 CFR 1910.1027 APPENDIX A

Title: Substance Safety Data Sheet - Cadmium

Subpart Z

Subpart Title: Toxic and Hazardous Substances

I. Substance Identification

A. Substance: Cadmium.

1910.1027 App A, Paragraph 1 B. 8-Hour, Time-weighted-average, Permissible Exposure Limit (TWA PEL):

1910.1027 App A, Paragraph 2 1. TWA PEL: Five micrograms of cadmium per cubic meter of air 5 ug/m(3), time-weighted average (TWA) for an 8-hour workday.

1910.1027 App A, Paragraph 3 C. Appearance: Cadmium metal-soft, blue-white, malleable, lustrous metal or grayish-white powder. Some cadmium compounds may also appear as a brown, yellow, or red powdery substance.

1910.1027 App A, Paragraph 4

II. Health Hazard Data

A. Routes of Exposure. Cadmium can cause local skin or eye irritation. Cadmium can affect your health if you inhale it or if you swallow it.

1910.1027 App A, Paragraph 5

B. Effects of Overexposure.

1910.1027 App A, Paragraph 6 1. Short-term (acute) exposure: Cadmium is much more dangerous by inhalation than by ingestion. High exposures to cadmium that may be immediately dangerous to life or health occur in jobs where workers handle large quantities of cadmium dust or fume; heat cadmium-containing compounds or cadmium-coated surfaces; weld with cadmium solders or cut cadmium-containing materials such as bolts.

1910.1027 App A, Paragraph 7 2. Severe exposure may occur before symptoms appear. Early symptoms may include mild irritation of the upper respiratory tract, a sensation of constriction of the throat, a metallic taste and/or a cough. A period of 1-10 hours may precede the onset of rapidly progressing shortness of breath, chest pain, and flu-like symptoms with weakness, fever, headache, chills, sweating and muscular pain. Acute pulmonary edema usually develops within 24 hours and reaches a maximum by three days. If death from asphyxia does not occur, symptoms may resolve within a week.

1910.1027 App A, Paragraph 8 3. Long-term (chronic) exposure. Repeated or long-term exposure to cadmium, even at relatively low concentrations, may result in kidney damage and an increased risk of cancer of the lung and of the prostate.

1910.1027 App A, Paragraph 9

C. Emergency First Aid Procedures.

1910.1027 App A, Paragraph 10 1. Eye exposure: Direct contact may cause redness or pain. Wash eyes immediately with large amounts of water, lifting the upper and lower eyelids. Get medical attention immediately.



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 34 of 45

1910.1027 App A, Paragraph 11 2. Skin exposure: Direct contact may result in irritation. Remove contaminated clothing and shoes immediately. Wash affected area with soap or mild detergent and large amounts of water. Get medical attention immediately.

1910.1027 App A, Paragraph 12 3. Ingestion: Ingestion may result in vomiting, abdominal pain, nausea, diarrhea, headache and sore throat. Treatment for symptoms must be administered by medical personnel. Under no circumstances should the employer allow any person whom he retains, employs, supervises or controls to engage in therapeutic chelation. Such treatment is likely to translocate cadmium from pulmonary or other tissue to renal tissue. Get medical attention immediately.

1910.1027 App A, Paragraph 13 4. Inhalation: If large amounts of cadmium are inhaled, the exposed person must be moved to fresh air at once. If breathing has stopped, perform cardiopulmonary resuscitation. Administer oxygen if available. Keep the affected person warm and at rest. Get medical attention immediately.

1910.1027 App A, Paragraph 14 5. Rescue: Move the affected person from the hazardous exposure. If the exposed person has been overcome, attempt rescue only after notifying at least one other person of the emergency and putting into effect established emergency procedures. Do not become a casualty yourself. Understand your emergency rescue procedures and know the location of the emergency equipment before the need arises.

1910.1027 App A, Paragraph 15

III. Employee Information

A. Protective Clothing and Equipment.

1910.1027 App A, Paragraph 16 1. Respirators: You may be required to wear a respirator for non-routine activities; in emergencies; while your employer is in the process of reducing cadmium exposures through engineering controls; and where engineering controls are not feasible. If respirators are worn in the future, they must have a joint Mine Safety and Health Administration (MSHA) and National Institute for Occupational Safety and Health (NIOSH) label of approval. Cadmium does not have a detectable odor except at levels well above the permissible exposure limits. If you can smell cadmium while wearing a respirator, proceed immediately to fresh air. If you experience difficulty breathing while wearing a respirator, tell your employer.

1910.1027 App A, Paragraph 17 2. Protective Clothing: You may be required to wear impermeable clothing, gloves, foot gear, a face shield, or other appropriate protective clothing to prevent skin contact with cadmium. Where protective clothing is required, your employer must provide clean garments to you as necessary to assure that the clothing protects you adequately. The employer must replace or repair protective clothing that has become torn or otherwise damaged.

1910.1027 App A, Paragraph 18 3. Eye Protection: You may be required to wear splash-proof or dust resistant goggles to prevent eye contact with cadmium.

1910.1027 App A, Paragraph 19

B. Employer Requirements.

1910.1027 App A, Paragraph 20 1. Medical: If you are exposed to cadmium at or above the action level, your employer is required to provide a medical examination, laboratory tests and a medical history according to the medical surveillance provisions under paragraph (l) of this standard. (See summary chart and tables in this Appendix A.) These tests shall be provided without cost to you. In addition, if you are accidentally exposed to cadmium under conditions known or suspected to constitute toxic exposure to cadmium, your employer is required to make special tests available to you.

1910.1027 App A, Paragraph 21 2. Access to Records: All medical records are kept strictly confidential. You or your representative are entitled to see the records of measurements of your exposure to cadmium. Your medical examination records can be furnished to your personal physician or designated representative upon request by you to your employer.



HS501 0 04/25/02 04/25/02 35 of 45

1910.1027 App A, Paragraph 22 3. Observation of Monitoring: Your employer is required to perform measurements that are representative of your exposure to cadmium and you or your designated representative are entitled to observe the monitoring procedure. You are entitled to observe the steps taken in the measurement procedure, and to record the results obtained. When the monitoring procedure is taking place in an area where respirators or personal protective clothing and equipment are required to be worn, you or your representative must also be provided with, and must wear the protective clothing and equipment.

1910.1027 App A, Paragraph 23

C. Employee Requirements.

You will not be able to smoke, eat, drink, chew gum or tobacco, or apply cosmetics while working with cadmium in regulated areas. You will also not be able to carry or store tobacco products, gum, food, drinks or cosmetics in regulated areas because these products easily become contaminated with cadmium from the workplace and can therefore create another source of unnecessary cadmium exposure.

1910.1027 App A, Paragraph 24 Some workers will have to change out of work clothes and shower at the end of the day, as part of their workday, in order to wash cadmium from skin and hair. Handwashing and cadmium-free eating facilities shall be provided by the employer and proper hygiene should always be performed before eating. It is also recommended that you do not smoke or use tobacco products, because among other things, they naturally contain cadmium. For further information, read the labeling on such products.

1910.1027 App A, Paragraph 25

IV. Physician Information

A. Introduction.

1910.1027 App A, Paragraph 26 The medical surveillance provisions of paragraph (I) generally are aimed at accomplishing three main interrelated purposes: First, identifying employees at higher risk of adverse health effects from excess, chronic exposure to cadmium; second, preventing cadmium-induced disease; and third, detecting and minimizing existing cadmium-induced disease. The core of medical surveillance in this standard is the early and periodic monitoring of the employee's biological indicators of: (a) recent exposure to cadmium; (b) cadmium body burden; and (c) potential and actual kidney damage associated with exposure to cadmium.

1910.1027 App A, Paragraph 27 The main adverse health effects associated with cadmium overexposure are lung cancer and kidney dysfunction. It is not yet known how to adequately biologically monitor human beings to specifically prevent cadmium-induced lung cancer. By contrast, the kidney can be monitored to provide prevention and early detection of cadmium-induced kidney damage. Since, for non-carcinogenic effects, the kidney is considered the primary target organ of chronic exposure to cadmium, the medical surveillance provisions of this standard effectively focus on cadmium-induced kidney disease. Within that focus, the aim, where possible, is to prevent the onset of such disease and, where necessary, to minimize such disease as may already exist. The by-products of successful prevention of kidney disease are anticipated to be the reduction and prevention of other cadmium-induced diseases.

1910.1027 App A, Paragraph 28

B. Health Effects.

1910.1027 App A, Paragraph 29 The major health effects associated with cadmium overexposure are described below.

1910.1027 App A, Paragraph 30 1. Kidney. The most prevalent non-malignant disease observed among workers chronically exposed to cadmium is kidney dysfunction. Initially, such dysfunction is manifested as proteinuria. The proteinuria associated with cadmium exposure is most commonly characterized by excretion of low-molecular weight proteins (15,000 to 40,000 MW) accompanied by loss of electrolytes, uric acid, calcium, amino acids, and phosphate. The compounds commonly excreted include: beta-2-microglobulin (B(2)-M), retinol binding protein



HS501 0 04/25/02 04/25/02 36 of 45

(RBP), immunoglobulin light chains, and lysozyme. Excretion of low molecular weight proteins are characteristic of damage to the proximal tubules of the kidney (Iwao et al., 1980).

1910.1027 App A, Paragraph 31 It has also been observed that exposure to cadmium may lead to urinary excretion of high-molecular weight proteins such as albumin, immunoglobulin G, and glycoproteins (Ex. 29). Excretion of high-molecular weight proteins is typically indicative of damage to the glomeruli of the kidney. Bernard et al., (1979) suggest that damage to the glomeruli and damage to the proximal tubules of the kidney may both be linked to cadmium exposure but they may occur independently of each other.

1910.1027 App A, Paragraph 32 Several studies indicate that the onset of low-molecular weight proteinuria is a sign of irreversible kidney damage (Friberg et al., 1974; Roels et al., 1982; Piscator 1984; Elinder et al., 1985; Smith et al., 1986). Above specific levels of B(2)-M associated with cadmium exposure it is unlikely that B(2)-M levels return to normal even when cadmium exposure is eliminated by removal of the individual from the cadmium work environment (Friberg, Ex. 29, 1990).

1910.1027 App A, Paragraph 33 Some studies indicate that such proteinuria may be progressive; levels of B(2)-M observed in the urine increase with time even after cadmium exposure has ceased. See, for example, Elinder et al., 1985. Such observations, however, are not universal, and it has been suggested that studies in which proteinuria has not been observed to progress may not have tracked patients for a sufficiently long time interval (Jarup, Ex. 8-661).

1910.1027 App A, Paragraph 34 When cadmium exposure continues after the onset of proteinuria, chronic nephrotoxicity may occur (Friberg, Ex. 29). Uremia results from the inability of the glomerulus to adequately filter blood. This leads to severe disturbance of electrolyte oncentrations and may lead to various clinical complications including kidney stones (L-140-50).

1910.1027 App A, Paragraph 35 After prolonged exposure to cadmium, glomerular proteinuria, glucosuria, aminoaciduria, phosphaturia, and hypercalciuria may develop (Exs. 8-86, 4-28, 14-18). Phosphate, calcium, glucose, and amino acids are essential to life, and under normal conditions, their excretion should be regulated by the kidney. Once low molecular weight proteinuria has developed, these elements dissipate from the human body. Loss of glomerular function may also occur, manifested by decreased glomerular filtration rate and increased serum creatinine. Severe cadmium-induced renal damage may eventually develop into chronic renal failure and uremia (Ex. 55).

1910.1027 App A, Paragraph 36 Studies in which animals are chronically exposed to cadmium confirm the renal effects observed in humans (Friberg et al., 1986). Animal studies also confirm problems with calcium metabolism and related skeletal effects which have been observed among humans exposed to cadmium in addition to the renal effects. Other effects commonly reported in chronic animal studies include anemia, changes in liver morphology, immunosuppression and hypertension. Some of these effects may be associated with co-factors. Hypertension, for example, appears to be associated with diet as well as cadmium exposure. Animals injected with cadmium have also shown testicular necrosis (Ex. 8-86B).

1910.1027 App A, Paragraph 37 2. Biological Markers It is universally recognized that the best measures of cadmium exposures and its effects are measurements of cadmium in biological fluids, especially urine and blood. Of the two, CdU is conventionally used to determine body burden of cadmium in workers without kidney disease. CdB is conventionally used to monitor for recent exposure to cadmium. In addition, levels of CdU and CdB historically have been used to predict the percent of the population likely to develop kidney disease (Thun et al., Ex. L-140-50; WHO, Ex. 8-674; ACGIH, Exs. 8-667, 140-50).

1910.1027 App A, Paragraph 38 The third biological parameter upon which OSHA relies for medical surveillance is Beta-2-microglobulin in urine (B(2)-M), a low molecular weight protein. Excess B(2)-M has been widely accepted by physicians and scientists as a reliable indicator of functional damage to the proximal tubule of the kidney (Exs. 8-447, 144-3-C, 4-47, L-140-45, 19-43-A).

1910.1027 App A, Paragraph 39 Excess B(2)-M is found when the proximal tubules can no longer reabsorb this protein in a normal manner. This failure of the proximal tubules is an early stage of a kind of kidney disease that commonly occurs among workers with excessive cadmium exposure. Used in conjunction with biological test results indicating abnormal levels of CdU and CdB, the finding of excess B(2)-M can establish for an examining



HS501 0 04/25/02 04/25/02 37 of 45

physician that any existing kidney disease is probably cadmium-related (Trs. 6/6/90, pp. 82-86, 122, 134). The upper limits of normal levels for cadmium in urine and cadmium in blood are 3 ug Cd/gram creatinine in urine and 5 ug Cd/liter whole blood, respectively. These levels were derived from broad-based population studies.

1910.1027 App A, Paragraph 40 Three issues confront the physicians in the use of B(2)-M as a marker of kidney dysfunction and material impairment. First, there are a few other causes of elevated levels of B(2)-M not related to cadmium exposures, some of which may be rather common diseases and some of which are serious diseases (e.g., myeloma or transient flu, Exs. 29 and 8086). These can be medically evaluated as alternative causes (Friberg, Ex. 29). Also, there are other factors that can cause B(2)-M to degrade so that low levels would result in workers with tubular dysfunction. For example, regarding the degradation of B(2)-M, workers with acidic urine (pH > 6) might have B(2)-M levels that are within the "normal" range when in fact kidney dysfunction has occurred (Ex. L140-1) and the low molecular weight proteins are degraded in acid urine. Thus, it is very important that the pH of urine be measured, that urine samples be buffered as necessary (See Appendix F.), and that urine samples be handled correctly, i.e., measure the pH of freshly voided urine samples, then if necessary, buffer to pH > 6 (or above for shipping purposes), measure pH again and then, perhaps, freeze the sample for storage and shipping. (See also Appendix F.) Second, there is debate over the pathological significance of proteinuria, however, most world experts believe that B(2)-M levels greater than 300 ug/g Cr are abnormal (Elinder, Ex. 55, Friberg, Ex. 29). Such levels signify kidney dysfunction that constitutes material impairment of health. Finally, detection of B(2)-M at low levels has often been considered difficult, however, many laboratories have the capability of detecting excess B(2)-M using simple kits, such as the Phadebas Delphia test, that are accurate to levels of 100 ug B(2)-M/g Cr U (Ex. L-140-1).

1910.1027 App A, Paragraph 41 Specific recommendations for ways to measure B(2)-M and proper handling of urine samples to prevent degradation of B(2)-M have been addressed by OSHA in Appendix F, in the section on laboratory standardization. All biological samples must be analyzed in a laboratory that is proficient in the analysis of that particular analyte, under paragraph (l)(l)(iv). (See Appendix F). Specifically, under paragraph (l)(l)(iv), the employer is to assure that the collecting and handling of biological samples of cadmium in urine (CdU), cadmium in blood (CdB), and beta-2 microglobulin in urine (B(2)-M) taken from employees is collected in a manner that assures reliability. The employer must also assure that analysis of biological samples of cadmium in urine (CdU), cadmium in blood (CdB), and beta-2 microglobulin in urine (B(2)-M) taken from employees is performed in laboratories with demonstrated proficiency for that particular analyte. (See Appendix F.)

1910.1027 App A, Paragraph 42 3. Lung and Prostrate Cancer. The primary sites for cadmium-associated cancer appear to be the lung and the prostate (L-140-50). Evidence for an association between cancer and cadmium exposure derives from both epidemiological studies and animal experiments. Mortality from prostrate cancer associated with cadmium is slightly elevated in several industrial cohorts, but the number of cases is small and there is not clear dose-response relationship. More substantive evidence exists for lung cancer.

1910.1027 App A, Paragraph & The major epidemiological study of lung cancer was conducted by Thun et al., (Ex. 4-68). Adequate data on cadmium exposures were available to allow evaluation of dose-response relationships between cadmium exposure and lung cancer. A statistically significant excess of lung cancer attributed to cadmium exposure was observed in this study even when confounding variables such as co-exposure to arsenic and smoking habits were taken into consideration (Ex. L-140-50).

1910.1027 App A, Paragraph 44 The primary evidence for quantifying a link between lung cancer and cadmium exposure from animal studies derives from two rat bioassay studies; one by Takenaka et al., (1983), which is a study of cadmium chloride and a second study by Oldiges and Glaser (1990) of four cadmium compounds.

1910.1027 App A, Paragraph 45 Based on the above cited studies, the U.S. Environmental Protection Agency (EPA) classified cadmium as "B1", a probable human carcinogen, in 1985 (Ex. 44). The International Agency for Research on Cancer (IARC) in 1987 also recommended that cadmium be listed as "2A", a probable human carcinogen (Ex. 4-15). The American Conference of Governmental Industrial Hygienists (ACGIH) has recently recommended that cadmium be labeled as a carcinogen. Since 1984, NIOSH has concluded that cadmium is possibly a human carcinogen and has recommended that exposures be controlled to the lowest level feasible.

1910.1027 App A, Paragraph 46 4. Non-carcinogenic Effects. Acute pneumonitis occurs 10 to 24 hours after initial acute inhalation of high levels of cadmium fumes with symptoms such as fever and chest pain (Exs. 30,



HS501 0 04/25/02 04/25/02 38 of 45

8-86B). In extreme exposure cases pulmonary edema may develop and cause death several days after exposure. Little actual exposure measurement data is available on the level of airborne cadmium exposure that causes such immediate adverse lung effects, nonetheless, it is reasonable to believe a cadmium concentration of approximately 1 mg/m(3) over an eight hour period is "immediately dangerous" (55 FR 4052, ANSI; Ex. 8-86B).

1910.1027 App A, Paragraph 47 In addition to acute lung effects and chronic renal effects, long term exposure to cadmium may cause other severe effects on the respiratory system. Reduced pulmonary function and chronic lung disease indicative of emphysema have been observed in workers who have had prolonged exposure to cadmium dust or fumes (Exs. 4-29, 422, 442, 450, 463). In a study of workers conducted by Kazantzis et al., a statistically significant excess of worker deaths due to chronic bronchitis was found, which in his opinion was directly related to high cadmium exposures of 1 mg/m(3) or more (Tr. 6/8/90, pp. 156-157).

1910.1027 App A, Paragraph 48 Cadmium need not be respirable to constitute a hazard. Inspirable cadmium particles that are too large to be respirable but small enough to enter the tracheobronchial region of the lung can lead to bronchoconstriction, chronic pulmonary disease, and cancer of that portion of the lung. All of these diseases have been associated with occupational exposure to cadmium (Ex. 886B). Particles that are constrained by their size to the extra-thoracic regions of the respiratory system such as the nose and maxillary sinuses can be swallowed through mucocillary clearance and be absorbed into the body (ACGIH, Ex. 8692). The impaction of these particles in the upper airways can lead to anosmia, or loss of sense of smell, which is an early indication of overexposure among workers exposed to heavy metals. This condition is commonly reported among cadmium-exposed workers (Ex. 8-86-B).

1910.1027 App A, Paragraph 49

C. Medical Surveillance.

In general, the main provisions of the medical surveillance section of the standard, under paragraphs (l)(1)-(17) of the regulatory text, are as follows:

1910.1027 App A, Paragraph 50 1. Workers exposed above the action level are covered;

1910.1027 App A, Paragraph 51 2. Workers with intermittent exposures are not covered;

1910.1027 App A, Paragraph 52 3. Past workers who are covered receive biological monitoring for at least one year;

1910.1027 App A, Paragraph 53 4. Initial examinations include a medical questionnaire and biological monitoring of cadmium in blood (CdB), cadmium in urine (CdU), and Beta-2-microglobulin in urine (B(2)-M);

1910.1027 App A, Paragraph 54 5. Biological monitoring of these three analytes is performed at least annually; full medical examinations are performed biennially;

1910.1027 App A, Paragraph 55 6. Until five years from the effective date of the standard, medical removal is required when CdU is greater than 15 ug/gram creatinine (g Cr), or CdB is greater than 15 ug/liter whole blood (lwb), or B(2)-M is greater than 1500 ug/g Cr, and CdB is greater than 5 ug/lwb or CdU is greater than 3 ug/g Cr;

1910.1027 App A, Paragraph 56 7. Beginning five years after the standard is in effect, medical removal triggers will be reduced;

1910.1027 App A, Paragraph 57 8. Medical removal protection benefits are to be provided for up to 18 months;

1910.1027 App A, Paragraph 58 9. Limited initial medical examinations are required for respirator usage;

1910.1027 App A, Paragraph 59 10. Major provisions are fully described under section (l) of the regulatory text; they are outlined here as follows:



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 39 of 45

1910.1027 App A, Paragraph 60 A. Eligibility B. Biological monitoring C. Actions triggered by levels of CdU, CdB, and B(2)-M (See Summary Charts and Tables in Attachment 1.)

1910.1027 App A, Paragraph 61 D. Periodic medical surveillance E. Actions triggered by periodic medical surveillance (See appendix A Summary Chart and Tables in Attachment 1.)

1910.1027 App A, Paragraph 62 F. Respirator usage G. Emergency medical examinations H. Termination examination I. Information to physician J. Physician's medical opinion K. Medical removal protection L. Medical removal protection benefits M. Multiple physician review N. Alternate physician review O. Information employer gives to employee P. Recordkeeping Q. Reporting on OSHA form 200 11. The above mentioned summary of the medical surveillance provisions, the summary chart, and tables for the actions triggered at different levels of CdU, CdB and B(2)-M (in Appendix A Attachment-1) are included only for the purpose of facilitating understanding of the provisions of paragraphs (l)(3) of the final cadmium standard. The summary of the provisions, the summary chart, and the tables do not add to or reduce the requirements in paragraph (l)(3).

1910.1027 App A, Paragraph 63

D. Recommendations to Physicians.

1. It is strongly recommended that patients with tubular proteinuria are counseled on: the hazards of smoking; avoidance of nephrotoxins and certain prescriptions and over-the-counter medications that may exacerbate kidney symptoms; how to control diabetes and/or blood pressure; proper hydration, diet, and exercise (Ex. 19-2). A list of prominent or common nephrotoxins is attached. (See Appendix A Attachment-2.)

1910.1027 App A, Paragraph 64 2. DO NOT CHELATE; KNOW WHICH DRUGS ARE NEPHROTOXINS OR ARE ASSOCIATED WITH NEPHRITIS.

1910.1027 App A, Paragraph 65 3. The gravity of cadmium-induced renal damage is compounded by the fact there is no medical treatment to prevent or reduce the accumulation of cadmium in the kidney (Ex. 8619). Dr. Friberg, a leading world expert on cadmium toxicity, indicated in 1992, that there is no form of chelating agent that could be used without substantial risk. He stated that tubular proteinuria has to be treated in the same way as other kidney disorders (Ex. 29).

1910.1027 App A, Paragraph 66 4. After the results of a workers' biological monitoring or medical examination are received the employer is required to provide an information sheet to the patient, briefly explaining the significance of the results. (See Attachment 3 of this Appendix A.)

1910.1027 App A, Paragraph 67 5. For additional information the physician is referred to the following additional resources:

1910.1027 App A, Paragraph 68 a. The physician can always obtain a copy of the preamble, with its full discussion of the health effects, from OSHA's Computerized Information System (OCIS).

1910.1027 App A, Paragraph 69 b. The Docket Officer maintains a record of the rulemaking. The Cadmium Docket (H-057A), is located at 200 Constitution Ave. N.W., Room N-2625, Washington, D.C. 20210; telephone: 202-219-7894.

1910.1027 App A, Paragraph 70 c. The following articles and exhibits in particular from that docket (H-057A):



HS501 0 04/25/02 04/25/02 40 of 45

Exhibit Number	Author and Paper Title
8-447	Lauwerys et. al., Guide for physicians, AHealth Maintenance of Workers Exposed to Cadmiume, published by the Cadmium Council
4-67	Takenaka, S., H. Oldiges, H. Konig, D. Hochrainer, G. Oberdorster. ACarcinogenicity of Cadmium Chloride Aerosols in Wistar Rats@ JNCI 70:367 373, 1983. (32)
4-68	Thun, M.J., T.M. Schnoor, A.B. Smith, W.E. Halperin, R.A. Lemen. AMortality Among a Cohort of U.S. Cadmium Production Workers - An Update@. JNCI 74(2):325-33, 1985. (8)
4-25	Elinder, C.G., Kjellstrom, T., Hogstedt, C. et al., ACancer Mortality of Cadmium Workers@. Brit. J. Ind. Med. 42:651-655, 1985. (14)
4-26	K.J. Ellis et al., ACritical Concentrations of Cadmium in Human Renal Cortex: Dose Effect Studies to Cadmium Smelter Workers@. J. Toxicol. Environ. Health 7:691-703, 1981. (76)
4-27	K.J. Ellis, S.H. Cohn and T.J. Smith. ACadmium Inhalation Exposure Estimates: Their Significance with Respect to Kidney and Liver Cadmium Burden@. J. Toxicol. Environ. Health 15:173-187, 1985.
4-28	F.Y. Falck, Jr., L.J. Fine, R.G. Smith, K.D. McClatchey, T. Annesley, B. England, and A.M. Schork. AOccupational Cadmium Exposure and Renal Status@. Am. J. Ind. Med. 4:541, 1983. (64)
8-86A	L. Friberg, C.G. Elinder, et al. ACadmium and Health, a Toxicological and Epidemiological Appraisal Volume I Exposure, Dose, and Metabolism. CRC Press, Inc., Boca Raton, FL, 1986. (Available from the OSHA Technical Data Center)
8-86B	L. Friberg, C.G. Eliner, et al. ACadmium and Health, a Toxicological and Epidemiological Appraisal Volume II Effects and Response. CRC Press, Inc., Boca Raton, FL, 1986. (Available from the OSHA Technical Data Center)
L-140-45	C.G. Elinder, ACancer Morality of Cadmium Workers@, Brit. J. Ind. Med., 42, 651-655, 1985.
L-140-50	M. Thun, C.G. Elinder, L. Friberg. AScientific Basis for an Occupational Standard for Cadmium. Am. J. Ind. Med., 20; 629-642, 1991.

V. Information Sheet. The information sheet (Appendix A Attachment-3.) or an equally explanatory one should be provided to you after any biological monitoring results are reviewed by the physician, or where applicable, after any medical examination.

1910.1027 App A, Paragraph 87

Appendix A

Attachment 1: Appendix A Summary Chart and Tables A and B of Actions Triggered by Biological Monitoring

Appendix A - Summary Chart: Section (1)(3) Medical Surveillance- Categorizing Biological Monitoring Results (A) Biological monitoring results categories are set forth in Appendix A Table A for the periods ending December 31, 1998 and for the period beginning January 1, 1999.

1910.1027 App A, Paragraph 88 (B) The results of the biological monitoring for the initial medical exam and the subsequent exams shall determine an employee's biological monitoring result category.

1910.1027 App A, Paragraph 89 Actions Triggered by Biological Monitoring (A)(i) The actions triggered by biological monitoring for an employee are set forth in Appendix A Table B.



HS501 0 04/25/02 04/25/02 41 of 45

1910.1027 App A, Paragraph 90 (ii) The biological monitoring results for each employee under section (1)(3) shall determine the actions required for that employee. That is, for any employee in biological monitoring category C, the employer will perform all of the actions for which there is an X in column C of Appendix A Table B.

1910.1027 App A, Paragraph 91 (iii) An employee is assigned the alphabetical category ("A" being the lowest) depending upon the test results of the three biological markers.

1910.1027 App A, Paragraph 92 (iv) An employee is assigned category A if monitoring results for all three biological markers fall at or below the levels indicated in the table listed for category A.

1910.1027 App A, Paragraph 93 (v) An employee is assigned category B if any monitoring result for any of the three biological markers fall within the range of levels indicated in the table listed for category B, providing no result exceeds the levels listed for category B.

1910.1027 App A, Paragraph 94 (vi) An employee is assigned category C if any monitoring result for any of the three biological markers are above the levels listed for category C.

1910.1027 App A, Paragraph 95 (B) The user of Appendix A Tables A and B should know that these tables are provided only to facilitate understanding of the relevant provisions of paragraph (l)(3) of this section. Appendix A Tables A and B are not meant to add to or subtract from the requirements of those provisions.

1910.1027 App A, Paragraph 96 Appendix A - Table A Categorization of Biological Monitoring Results

APPLICABLE THROUGH 1998 ONLY

	Monitoring Result Categories			
Biological Marker	A	В	C	
Cadmium in urine (CdU) (ug/g creatinine)	<=3	>3 and < = 15	>15	
B(2)-microglobulin (B(2)-M) (ug/g creatinine)	<=300	>300 and <= 1500	>1500 (1)	
Cadmium in blood (CdB) (ug/liter whole blood)	<=5	>5 and <= 15	>15	

⁽¹⁾ If an employee's B(2)-M levels are above 1,500 ug/g creatinine, in order for mandatory medical removal to be required (See Appendix A Table B.), either the employee's CdU level must also be >3 ug/g creatinine or CdB level must also be >5 ug/liter whole blood.

1910.1027 App. A, Paragraph 97



HS501 0 04/25/02 04/25/02 42 of 45

APPLICABLE BEGINNING JANUARY 1, 1999

	Monitoring Result Categories			
Biological Marker	A	В	C	
Cadmium in urine (CdU) (ug/g creatinine)	<=3	>3 and < = 7	>7	
B (2)-microglobulin (B(2)-M) (ug/g creatinine)	<=300	>300 and < = 750	>750 (1)	
Cadmium in blood (CdB) (ug/liter whole blood)	<=5	>5 and <= 10	>10	

 $^{^{(1)}}$ If an employee's B(2)-M levels are above 750 ug/g creatinine, in order for mandatory medical removal to be required (See Appendix A Table B.), either the employee's CdU level must also be >3 ug/g creatinine or CdB level must also be >5 ug/liter whole blood.

1910.1027 App A, Paragraph 98 Appendix A - Table B - Actions Determined by Biological Monitoring

This table presents the actions required based on the monitoring result in Appendix A Table A. Each item is a separate requirement in citing non-compliance. For example, a medical examination within 90 days for an employee in category B is separate from the requirement to administer a periodic medical examination for category B employees on an annual basis.



HS501 0 04/25/02 04/25/02 43 of 45

	Monitoring Result Category			
Required Actions	A ⁽¹⁾	B ⁽¹⁾	C ⁽¹⁾	
(1) Biological Monitoring: (a) Annual (b) Semiannual (c) Quarterly	X	X	X	
(2) Medical Examination: (a) Biennial (b) Annual (c) Semiannual (d) Within 90 days	X	X X	X	
(3) Assess within two weeks: (a) Excess cadmium exposure (b) Work practices (c) Personal hygiene (d) Respirator usage (e) Smoking history (f) Hygiene facilities (g) Engineering controls (h) Correct within 30 days (i) Periodically Assess Exposures		X X X X X X X	X X X X X X X X	
(4) Discretionary Medical Removal		X	X	
(5) Mandatory Medical Removal			$X^{(2)}$	

For all employees covered by medical surveillance exclusively because of exposures prior to the effective date of this standard, if they are in Category A, the employer shall follow the requirements of paragraphs (1)(3)(i)(B) and (1)(4)(v)(A). If they are in Category B or C, the employer shall follow the requirements of paragraphs (1)(4)(v)(B)-(C).

1910.1027 App A, Paragraph 101

Appendix A - Attachment - 2: List of Medications. A list of the more common medications that a physician, and the employee, may wish to review is likely to include some of the following:

- (1) anticonvulsants: paramethadione, phenytoin, trimethadone;
- (2) antihypertensive drugs: captopril, methyldopa;
- (3) antimicrobials: aminoglycosides, amphotericin B, cephalosporins, ethambutol;
- (4) antineoplastic agents: cisplatin, methotrexate, mitomycin-C, nitrosoureas, radiation;
- (5) sulfonamide diuretics: acetazolamide, chlorthalidone, furosemide, thiazides;
- (6) halogenated alkanes, hydrocarbons, and solvents that may occur in some settings: carbon tetrachloride, ethylene glycol, toluene; iodinated radiographic contrast media; nonsteroidal anti-inflammatory drugs; and,
- (7) other miscellaneous compounds: acetominophen, allopurinol, amphetamines, azathioprine, cimetidine, cyclosporine, lithium, methoxyflurane, methysergide, D-penicillamine, phenacetin, phenendione.

A list of drugs associated with acute interstitial nephritis includes:

- (1) antimicrobial drugs: cephalosporins, chloramphenicol, colistin, erythromycin, ethambutol, isoniazid, paraaminosalicylic acid, penicillins, polymyxin B, rifampin, sulfonamides, tetracyclines, and vancomycin;
- (2) other miscellaneous drugs: allopurinol, antipyrene, azathioprine, captopril, cimetidine, clofibrate, methyldopa, phenindione, phenylpropanolamine, phenytoin, probenecid, sulfinpyrazone, sulfonamid diuretics, triamterene; and,
- (3) metals: bismuth, gold.

1910.1027 App A, Paragraph 102 This list has been derived from commonly available medical textbooks (e.g., Ex. 14-18). The list has been included merely to facilitate the physician's, employer's, and employee's understanding. The list does not

⁽²⁾ See footnote Appendix A Table A.



HS501 0 04/25/02 04/25/02 44 of 45

represent an official OSHA opinion or policy regarding the use of these medications for particular employees. The use of such medications should be under physician discretion.

1910.1027 App A, Paragraph 103 - Appendix A - Attachment 3 - Biological Monitoring and Medical Examination Results

Employee				
Testing Date				
Cadmium in Urine	ug/g Cr			
Cadmium in Blood	ug/lwb			
Beta-2-microglobulin in Urine	ug/g Cr			
(Normal Levels: $<$ = 3 ug/g Cr, $<$ = 5 ug/lwb, $<$ = 300 ug	ng/g Cr)			
Physical Examination Results:				
N/A				
Satisfactory				
Unsatisfactory (see physician again)				
Physician's Review of Pulmonary Function:				
Test: N/A Normal Abnormal				
Next biological monitoring or medical examination scheduled	for			

The biological monitoring program has been designed for three main purposes:

- 1) to identify employees at risk of adverse health effects from excess, chronic exposure to cadmium;
- 2) to prevent cadmium-induced disease(s); and
- 3) to detect and minimize existing cadmium-induced disease(s).

1910.1027 App A, Paragraph 104 The levels of cadmium in the urine and blood provide an estimate of the total amount of cadmium in the body. The amount of a specific protein in the urine (beta-2-microglobulin) indicates changes in kidney function. All three tests must be evaluated together. A single mildly elevated result may not be important if testing at a later time indicates that the results are normal and the workplace has been evaluated to decrease possible sources of cadmium exposure. The levels of cadmium or beta-2-microglobulin may change over a period of days to months and the time needed for those changes to occur is different for each worker.

1910.1027 App A, Paragraph 105 If the results for biological monitoring are above specific "high levels" [cadmium urine greater than 10 micrograms per gram of creatinine (ug/g Cr), cadmium blood greater than 10 micrograms per liter of whole blood (ug/lwb), or beta-2-microglobulin greater than 1000 micrograms per gram of creatinine (ug/g Cr)], the worker has a much greater chance of developing other kidney diseases.

1910.1027 App A, Paragraph 106 One way to measure for kidney function is by measuring beta-2-microglobulin in the urine. Beta-2-microglobulin is a protein which is normally found in the blood as it is being filtered in the kidney, and the kidney reabsorbs or returns almost all of the beta-2-microglobulin to the blood. A very small amount (less than 300 ug/g Cr in the urine) of beta-2-microglobulin is not reabsorbed into the blood, but is released in the urine. If cadmium damages the kidney, the amount of beta-2-microglobulin in the urine increases because the kidney cells are unable to reabsorb the beta-2-microglobulin normally. An increase in the amount of beta-2-microglobulin in the urine is a very early sign of kidney dysfunction. A small increase in beta-2-microglobulin in the urine will serve as an early warning sign that the worker may be absorbing cadmium from the air, cigarettes contaminated in the workplace, or eating in areas that are cadmium contaminated.



Procedure No. HS501
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 45 of 45

1910.1027 App A, Paragraph 107 Even if cadmium causes permanent changes in the kidney's ability to reabsorb beta-2-microglobulin, and the beta-2-microglobulin is above the "high levels", the loss of kidney function may not lead to any serious health problems. Also, renal function naturally declines as people age. The risk for changes in kidney function for workers who have biological monitoring results between the "normal values" and the "high levels" is not well known. Some people are more cadmium-tolerant, while others are more cadmium-susceptible.

1910.1027 App A, Paragraph 108 For anyone with even a slight increase of beta-2-microglobulin, cadmium in the urine, or cadmium in the blood, it is very important to protect the kidney from further damage. Kidney damage can come from other sources than excess cadmium-exposure so it is also recommended that if a worker's levels are "high" he/she should receive counseling about drinking more water; avoiding cadmium-tainted tobacco and certain medications (nephrotoxins, acetaminophen); controlling diet, vitamin intake, blood pressure and diabetes; etc.

1910.1027 App A, Paragraph 109 [57 FR 42389, Sept. 14, 1992, as amended at 58 FR 21781, Apr. 23, 1993]



1 09/26/02 09/26/02 1 of 6

HS600

PROCEDURE

Subject: PERSONAL PROTECTIVE EQUIPMENT

1.0 PURPOSE AND SUMMARY

This procedure stipulates that the company will provide the personal protective equipment necessary for employees to perform their work safely, as established by the Health & Safety Department. Special purchasing programs for prescription safety glasses and safety shoes are also described. Head, eye, body, and foot protection are discussed in this procedure. Respiratory and hearing protection are cross referenced to the appropriate company procedures.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
- 4.0 Definitions
- 5.0 Text
 - 5.1 Eye Protection
 - 5.2 Foot Protection
 - 5.3 Head Protection
 - 5.4 Respiratory Protection
 - 5.5 Hearing Protection
 - 5.6 Body Protection
 - 5.7 Providing Personal Protective Equipment to Non-Company Personnel
 - 5.8 Management Duties
- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The EH&S Operations Manager, is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.

4.0 **DEFINITIONS**

Company – All wholly-owned subsidiaries of Shaw Environmental & Infrastructure, Inc (Shaw E & I).



Procedure No. HS600
Revision No. 1
Date of Revision 09/26/02
Last Review Date 09/26/02
Page 2 of 6

5.0 TEXT

The company will provide suitable personal protective equipment as required for the nature of the job being performed, such as, but not limited to, boots, protective clothing, respirators, face shields, safety eyewear, respirator ophthalmic hanger devices, hard hats, and gloves. This personal protective equipment will be specified by the Health & Safety Department prior to use, subject to an assessment of the hazards to which employees will be potentially exposed. Documentation shall be in the project-specific Health and Safety Plan (HASP) or equivalent document.

Employees shall use HS-approved protective equipment on any task where there is potential exposure to: physical hazards such as equipment operation, objects dropping from above, or flying particles; or exposure to toxic or irritating gases, fumes, vapors, liquids, or other materials which might cause respiratory distress or skin irritation.

Employees shall be trained in the proper use, maintenance, and limitations of protective equipment. Safety equipment shall be replaced when it is damaged, contaminated, or has worn out. Training requirements are summarized in company Procedure HS050.

Employees shall wear hard hats, eye protection, and steel-toed foot protection (chemical resistant when required) at all job sites (excluding field offices) and industrial facilities, unless HASP/site rules provide exemption. It is the responsibility of all employees to report to any work site prepared to work in Level D PPE. All other protective equipment is the responsibility of the project.

5.1 Eye Protection

All employees engaged in or working in areas adjacent to eye-hazardous activities or operations shall wear appropriate eye protection.

- Safety glasses are required for impact protection, and shall meet ANSI Standard Z87.1 requirements.
- Chemical goggles are required for protection against chemical splash.
- Face shields are required for face protection from chemical splash and are not a substitute for eye protection.
- Full-face respirators can provide eye and face protection in lieu of safety glasses, goggles, or face shields.
 - **5.1.1 Prescription Eye Protection.** The company will provide prescription safety glasses (meeting ANSI Standard Z87.1) for field/shop/lab personnel, and computer glasses for computer users, as required by their individual vision status and job. Glasses will be provided every two years unless damaged on-the-job, or the employee exhibits a significant change of prescription.



Procedure No. HS600
Revision No. 1
Date of Revision 09/26/02
Last Review Date 09/26/02
Page 3 of 6

Lenses shall be clear polycarbonate or plastic. Special tints or dark lenses can be obtained for special applications (e.g., extended outdoor work) with prior written approval from the Health & Safety Department.

Employees requiring corrective lenses inside of respirator face-pieces will be provided with safety lenses and frames sized for respirators and the respirator insert, in addition to conventional prescription safety glasses.

Employees will arrange and pay for the eye examination through the company-provided vision care program. The company will pay for fitting services and the safety glasses.

The company has established a national contract with a protective eyewear provider. Employees should contact the local HS representative (with current lens prescription), who will coordinate with the local purchasing representative to order eyewear. Employees choosing to use another provider will be reimbursed up to \$65 for safety or computer glasses, after the Health & Safety Department has verified that the glasses meet the ANSI Standard requirements.

5.2 Foot Protection

Basic foot protection is required for all job sites and industrial locations. Specialized footwear shall be provided as required by the nature of the work. Special foot protection may include, but is not limited to, chemically resistant, thermally shielded, metatarsal guards, etc.

5.2.1 Leather Safety Shoes. Safety shoes may be used in place of chemical resistant footwear when an employee will be working in a clean or uncontaminated work areas. Generally, when the employee desires to use safety footwear other than standard chemical resistant footwear provided, the company considers it the responsibility of the employee to provide such footwear and ensure that it meets ANSI Standard Z41. Company supervision will enforce the use of appropriate protective footwear per the requirements of the site-specific Health and Safety Plan. Where state or local regulations require (i.e., California and Connecticut), the company will provide all necessary safety equipment.

Employees can purchase safety shoes through national purchasing agreements established by the company. Under the limited circumstances where the company will provide safety shoes, such purchases must be approved by the project or appropriate department/local manager. After the Health & Safety Department has verified that the safety shoes meet ANSI requirements, the employee will be reimbursed for the actual purchase price of the shoes up to a maximum of \$90.00.



Procedure No. HS600
Revision No. 1
Date of Revision 09/26/02
Last Review Date 09/26/02
Page 4 of 6

Athletic-style safety shoes ("safety sneakers") are <u>prohibited</u> for all field operations due to the difficulties created by these styles in supervising proper use of protective footwear. Employees in fixed laboratory operations may wear athletic-style safety shoes with the prior approval of the Lab Director or HS Coordinator.

5.3 Head Protection

Hard hats meeting ANSI Z89.1 shall be provided to protect employees from impact, penetration, falling objects, and/or limited electrical shock and burn, as appropriate for work site hazards.

5.4 Respiratory Protection

Respirators shall be provided, in accordance with Procedure HS601, Respiratory Protection Program.

5.5 Hearing Protection

Hearing protection shall be provided, in accordance with Procedure HS402, Hearing Conservation Program.

5.6 Body Protection

Protective clothing, gloves, boots, and other protective equipment shall be provided as appropriate for the hazards associated with the tasks being performed.

5.7 Providing Personal Protective Equipment to Non-Company Personnel

The following personal protective equipment may be provided to non-company personnel:

- Hard hats
- Chemical goggles
- Safety glasses (non-prescription)
- Face shields
- Chemical resistant boots
- Chemical resistant gloves
- Hearing protectors
- Disposable chemical resistant personal protective clothing

5.8 Management Duties

It is the responsibility of the Health & Safety Department to specify safety equipment requirements for each job.

It is the responsibility of project managers or location managers to provide adequate quantities of safety equipment required for their job(s) or project(s).

It is the responsibility of supervisors to verify that required safety equipment is properly used and to ensure that any employee provided protective equipment is adequate, properly maintained and in a sanitary condition.



Procedure No. HS600
Revision No. 1
Date of Revision 09/26/02
Last Review Date 09/26/02
Page 5 of 6

6.0 EXCEPTION PROVISIONS

Variances and exceptions shall be permitted pursuant to the provisions of Procedure HS013, "Health & Safety Procedure Variances".

7.0 CROSS REFERENCES

HS050 Training Requirements

HS402 Hearing Conservation Program

HS601 Respiratory Protection Program

ANSI Standard Z41, Personal Protection - Protective Footwear

ANSI Standard Z87.0, Practice for Occupational and Educational Eye and Face Protection

ANSI Standard Z89.1, Protective Headwear for Industrial Workers

8.0 ATTACHMENTS

1. Responsibility Matrix



HS600 1 09/26/02 09/26/02 6 of 6

ATTACHMENT 1 PERSONAL PROTECTIVE EQUIPMENT

Responsibility Matrix

		Responsible Party			
Action	Procedure Section	EH&S Operations Manager	Local HS Department	Project/ Location Managers	Supervisors
Issue, revise, and maintain this procedure.	3.1	X			
Approve all personal protective equipment prior to use.	5.0		X		
Coordinate reimbursement to employee for PPE purchases.	5.1.1, 5.2.1		X		
Provide adequate quantities of safety equipment as required.	5.8			X	
Verify that required safety equipment is properly used.	5.8				X



HS601 0 04/25/02 04/25/02 1 of 39

PROCEDURE

Subject: RESPIRATORY PROTECTION PROGRAM

1.0 PURPOSE AND SUMMARY

The purpose of this procedure is to prescribe the requirements of the company Respiratory Protection Program (RPP). This procedure provides information and guidance on the proper selection, medical evaluation, training, use, and care of respiratory protective equipment and complies with the requirements of 29 CFR 1910.134 (1998).

All operations which require the use of respiratory protection are subject to the provisions of this procedure.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities
- 4.0 Definitions
- 5.0 Text
 - 5.1 Assignment of Equipment to Contractor/Labor Pool Personnel
 - 5.2 Approval, Selection, and Purchase of Respiratory Protective Equipment
 - 5.2.1 Approval
 - 5.2.2 Selection
 - 5.2.3 Purchase
 - 5.3 Medical Evaluation
 - 5.4 General Program Requirements
 - 5.4.1 Responsibilities
 - 5.4.2 Use of Corrective Lens Eyewear
 - 5.4.3 Obstruction of Face Seal
 - 5.5 Instruction, Training, and Fit Test
 - 5.5.1 Instruction and Training
 - 5.5.2 Fit Testing
 - 5.6 Maintenance Program
 - 5.6.1 Inspection
 - 5.6.2 Cleaning and Sanitizing
 - 5.6.3 Repair
 - 5.6.4 Storage
 - 5.7 Field Use
 - 5.7.1 General Requirements
 - 5.7.2 Specific Requirements
 - 5.7.3 IDLH Atmospheres
 - 5.8 Recordkeeping



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 2 of 39

5.9 Program Evaluation

- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Vice President, Health and Safety is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

Program responsibilities are detailed throughout this procedure. The Responsibility Matrix summarizes these items and can be found as Attachment 1.

4.0 **DEFINITIONS**

Action Level (AL) - Airborne contaminant concentration which is one-half of the Permissible Exposure Guideline (PEG).

Air Purifying Respirator (APR) - Negative pressure respirator (also referred to as a cartridge respirator) which filters contaminated air through chemical or mechanical filter elements. APRs include: cartridge, canister, gas masks, and single-use respirators (single-use respirators are not approved for use by the company).

Approved Respirator - Any respirator, identified by manufacturer and model, that has been approved by NIOSH 42 CFR Part 84 and has been incorporated into the List of Approved Respiratory Protective Equipment (Attachment 2).

Assigned Protection Factor (APF) - A term that is reserved in the OSHA Standard 1910.134 (January, 1998). Attachment 3 provided PFs for the respiratory protective equipment based upon type of device and method of fit testing. The company will continue to use the PFs established by NIOSH until OSHA issues their definition of APF.

Company - All wholly-owned subsidiaries of Shaw Environmental & Infrastructure, Inc. (Shaw E & I).

Contractor Personnel - A group of persons hired to perform a specific activity based on their expertise and ability to operate independent of direct supervision. Contractor personnel are supervised by their management group which reports to an employee of the company for project direction.

End-of-Service-Life Indicator (ESLI) - A system that warns the respirator user of the approach of the end of adequate respiratory protection, for example, that the sorbent is approaching saturation or is no longer effective.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 3 of 39

Emergency - Emergency means any occurrence such as, but not limited to, equipment failure, rupture of containers, or failure of control equipment that may or does result in an uncontrolled significant release of an airborne contaminant.

Exposure Limit - Several published airborne contaminant concentration values exist which are used in establishing acceptable personnel exposures to contaminants. OSHA publishes the Permissible Exposure Limit (PEL), NIOSH publishes the Recommended Exposure Limit (REL), and the ACGIH publishes the Threshold Limit Value (TLV). All of these exposure limits are based on an 8-hour work shift, 40-hour work week, and 40-year work life. The values may vary from contaminant to contaminant as well as between publishing bodies.

Field Office - Any office or satellite office performing field activities which may require the use of respiratory protection.

Filtering Facepiece (Dust Mask) - A negative pressure particulate respirator with a filter as an integral part of the facepiece or with the entire facepiece composed of the filtering medium.

Fit Factor (FF) - This term means a quantitative estimate of the fit of a particular respirator to a specific individual and typically estimates the ratio of the concentration of a substance in ambient air to its concentration inside the respirator when worn. The FF incorporates a safety factor of 10 because protection factors in the workplace tend to be much lower than the fit factors achieved during fit testing. Acceptable fit factors are 100 for a tight-fitting half facepiece and 500 for a tight-fitting full facepiece respirators.

HASP - Health and Safety Plan.

Health and Safety Representative - A member of the company Health and Safety Functional Resource Group who, through credentials, training, or experience, has the necessary qualifications and authority to specify respiratory protection and evaluate respiratory protection program elements.

Immediately Dangerous to Life or Health (IDLH) - An atmosphere that poses an immediate threat to life, would cause irreversible adverse health effects, or would impair an individual \Im ability to escape from a dangerous atmosphere.

Labor Pool Personnel - Temporary personnel hired for a given expertise or ability. Labor pool personnel report directly to an employee of the company.

Nuisance Level - Level of airborne contaminants which is below one-half the action level for that contaminant and presents no other health or safety hazard.

Permissible Exposure Guideline (PEG) - This term designates a specific exposure limit and is based on the best available information. The PEG will be the lower (more protective) of the values for the PEL and TLV. However, the REL shall take precedence for Hazardous Waste Operations (subject to 29 CFR 1910.120 or 1926.65) if no PEL exists, or for contaminants where no PEL or TLV exists. If there is no PEL, TLV, or REL, a Health and Safety Representative shall determine an appropriate permissible exposure guideline.



HS601 0 04/25/02 04/25/02 4 of 39

Permissible Exposure Limit (PEL) - An occupational exposure index promulgated by OSHA which carries the force of law. This value represents the allowable concentration to which it is believed an employee may be exposed to 8 hours a day, 40 days a week, for a 40-year working life without experiencing adverse health effects.

Positive Pressure Respirator - A respirator in which the pressure inside the respirator exceeds the ambient air pressure outside the respirator.

Powered Air Purifying Respirator (PAPR) - A positive pressure APR which incorporates a fan an battery pack unit. The system pulls contaminated air through the filter elements before delivery to the facepiece under positive pressure. Air pressure in the mask must remain above ambient pressure.

Qualitative Fit Test - A procedure for assuring that the respirator provides adequate protection based on a pass/fail fit test that relies on the individual so response to the test agent. Standard fit test protocol will utilize the irritant smoke methods as described in Attachment 4.

Quantitative Fit Test - A fit test that provides an assessment of the adequacy of respirator fit by numerically measuring the amount of leakage into the respirator.

Respiratory Protection Program Coordinator (RPP Coordinator) - A person designated by the Health and Safety Representative to administer and supervise the respiratory program at a local facility or project location. This person will have the necessary training or credentials to execute this task.

Recommended Exposure Limit (REL) - An occupational exposure index published by NIOSH which is a recommended guideline for employee protection. This value represents the allowable concentration to which it is believed an employee may be exposed to 10 hours a day, 40 hours a week, for a 40-year working life without experiencing health effects.

Supplied Air Respirator (SAR) - Positive pressure respirator which supplies an independent source of breathing air to the user. Two types of SARs are available: self-contained breathing apparatus (SCBA) and airline.

Threshold Limit Value (TLV) - An occupational exposure index published by ACGIH which is recognized as an industry guideline and represents the concentration to which it is believed that nearly all employees may be exposed to 8 hours a day, 40 hours a week without experiencing adverse health effects.

5.0 TEXT

The company will employ engineering controls (e.g., enclosure, ventilation, material substitution, etc.) as the primary method to limit employee exposure. However, for those situations where engineering and administrative controls are ineffective at controlling employee exposure, the use of respiratory protective equipment may be required.



Procedure No.HS601Revision No.0Date of Revision04/25/02Last Review Date04/25/02Page5 of 39

This RPP provides specific requirements for selection, assignment, training, and medical evaluation for persons expected to wear respiratory protection.

5.1 Assignment of Equipment to Contractor/Labor Pool Personnel

Contractor personnel shall provide their own respiratory protective equipment and shall also confirm meeting all other requirements of their own RPP and that of the company so RPP (i.e., medical clearance, training, etc.).

The company may provide the following respiratory protective equipment to <u>Contractor</u> Personnel:

- Disposable equipment such as filter elements.
- Hardware for airline systems (up to, but <u>not</u> including, the airline and facepiece) which employees are sharing.

The company will <u>not</u> provide the following respiratory protective equipment to Contractor Personnel:

- APR or PAPR facepieces.
- SCBAs, SAR respirators, or airline.

The company may provide respiratory protective equipment to <u>Labor Pool Personnel</u> if the following have been established:

- The labor pool personnel have successfully completed training as required by 29 CFR 1910.134 and other applicable regulations.
- The labor pool personnel have been fit tested in relation to projected exposure levels and contaminants to be encountered.
- The labor pool personnel have been medically approved to wear respirators.
- All other RPP requirements have been met.

5.2 Approval, Selection, and Purchase of Respiratory Protective Equipment

The following requirements are designed to guide correct selection of respiratory protective equipment.

5.2.1 Approval. The Vice President, Health and Safety has approved respirators manufactured by Survivair as the primary respirators for use by employees. For employees who cannot achieve a satisfactory fit or comfort factor in Survivair respirator, Mine Safety Appliance (MSA) respirators will be selected. The list of approved model respirators is included in Attachment 2. Contractor personnel may select any respiratory protective equipment that has received approval from NIOSH.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 6 of 39

- **5.2.2 Selection.** The Health and Safety Representative shall base the selection of respiratory protective equipment upon an assessment of potential respiratory hazards that may be encountered. This assessment may utilize a variety of written information such as the NIOSH Pocket Guide to Chemical Hazards, Material Safety Data Sheets, analytical data, air monitoring results, or other applicable information. The selection process shall incorporate the following guidelines:
 - Respiratory protection is to be selected by Health and Safety Representatives only. Full facepiece respirators are the usual preference because of superior protection factor and the face/eye protection afforded. Half facepiece respirators can only be used in situations where less than one-half the PEG is expected. The type of respirator selected will be documented in the Project HASP.
 - Selection of the appropriate respiratory protective equipment shall include factors such as the chemical state and physical form of the chemical contaminant, atmospheric concentration during routine and emergency events, potential physical hazards, expected job task requirements, and the performance of the respirator in providing the appropriate level of protection against these hazards.
 - Consideration shall be given to the nature of the hazardous operation, location of the hazardous area relative to nonhazardous breathing air supply, duration of wear, activities to be performed, and characteristics and function of the respiratory protective equipment to be worn.
 - Selected respirators (i.e., Survivair or MSA) shall be NIOSH certified and used in compliance with the conditions of its certification when employees are exposed to toxic materials or other hazardous atmospheres.
 - Respirators must provide adequate face and eye protection for the expected task.
 - If an APR or PAPR is used, the respirator shall be equipped with an endof-service life-indicator (ESLI) certified by NIOSH for the contaminant. If an ESLI is not available for the contaminant, a cartridge element change schedule shall be implemented which is based on objective information or data that will ensure that canisters and cartridges are changed before the end of their service life. This information will be described in the HASP.
 - The PF for the respirator selected (Attachment 3) shall be used according to the following relationship with the PEG to establish justification for selection:



HS601 0 04/25/02 04/25/02 7 of 39

If this equation is false, a respirator with a greater PF must be selected. Also review Attachment 3 to determine the required fit testing for the expected maximum anticipated contaminant concentration. The Health and Safety Representative may determine that a more conservative approach (e.g., 50 percent PF) may be needed. Decision to do so should be documented in the Project HASP.

- Manufacturer-established limitations of the APR filter elements relative to the contaminants of concern shall be used to establish further justification for the selected respirator should the APR s FF not disqualify its use (e.g., maximum anticipated contaminant concentration).
- 5.2.3 Purchase. The purchase request of respiratory protective equipment (including cartridges, airlines, compressed air) should be reviewed by a Health and Safety Representative to indicate that the ordered material meets established requirements. Under no circumstances may anyone (purchasing, warehouse, project manager, etc.) purchase or provide other than the specific respiratory protection equipment selected by the Health and Safety Representative.

5.3 Medical Evaluation

No employee shall be assigned to a task that requires the use of a respirator unless it has been determined that he/she is physically able to perform the work while using the required respirator. The medical evaluation must be conducted prior to fit testing and work requiring the use of respiratory equipment.

The medical evaluation shall be performed by a physician typically in conjunction with a physical examination meeting the requirements of 29 CFR 1910.120 (f) *Medical Surveillance*. The physician will be informed of the type of work expected of the employee, the types of respiratory protection and personal protective equipment required, and other information indicating the expected stresses of the task. The company medical director shall be given a copy of the company RPP and a copy of 1910.134 (e) *Medical Evaluation*.

The company medical director shall provide a written recommendation regarding the employee so ability to use respiratory protection. The company shall ensure that the company medical director supplies the employee with a copy of this recommendation.

Additional medical evaluations will be provided to the employee if:

- Any medical signs or symptoms due to respirator use are reported by the employee, supervisory, or health and safety personnel.
- A change in workplace conditions (e.g., physical work effort, protective clothing, temperature) that may result in a substantial increase in the physiological burden placed on an employee.



HS601 0 04/25/02 04/25/02 8 of 39

5.4 General Program Requirements

5.4.1 Responsibilities. The following information describes the responsibilities for the selection, use, and maintenance of respiratory protective equipment based upon job function:

Management

- Management shall take necessary and cost-effective measures to reduce, where possible, the need for respiratory protective equipment (e.g., enclosed cabs on heavy equipment to reduce airborne dust, operations performed upwind, etc.)
- Respiratory protective equipment shall be provided by management whenever it is determined that such equipment is necessary to protect the health of the employee or when requested by an employee and approved by the Health and Safety Representative.
- Management shall assign work tasks requiring the use of respiratory protective equipment to only those employees who are medically qualified to wear respiratory protective equipment.
- Management shall ensure that employees are trained in the use of respiratory protection prior to being assigned to an activity that requires its use.
- Management shall provide the means for the maintenance of respiratory protection as required.

Health and Safety Representative

- Health and Safety Representatives shall determine appropriate respiratory protection for each job. The decision logic for this selection shall be documented in the Project HASP.
- Health and Safety Representatives shall monitor compliance with the various aspects of this program, provide technical assistance regarding respirator selection and use, evaluate the effectiveness of the RPP, and support respirator training and fit testing at locations under their control.
- Health and Safety Representatives shall conduct regular audits to determine compliance with this procedure. This audit can include a review of maintenance, training, medical and air monitoring records, and review the status of this procedure with regard to current regulatory requirements.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 9 of 39

- Health and Safety Representatives shall maintain or oversee maintenance of all other records required by this RPP and shall provide for the training and fit testing of personnel assigned respiratory protective equipment.
- Health and Safety Representatives shall appoint a RPP Coordinator for each location which uses or may have a need to use respiratory protection. The Health and Safety Representative must assure the RPP Coordinator has the necessary training to fulfill his/her responsibilities.

RPP Coordinator

- The RPP Coordinator shall be responsible for cleaning, maintenance, and storage of all respirators not routinely used or not individually assigned.
- The RPP Coordinator shall maintain respirator supplies, including spare parts; submit purchase requests for new equipment; and assure that sufficient quantities of cartridges are available for each field office/project.
- The RPP Coordinator shall assure that air supply and emergency respiratory protection is properly inspected and maintained.
- Respirators shall be repaired by either qualified personnel under the direction of the RPP Coordinator, or by contracted supplier.
- The RPP Coordinator shall maintain models and sizes of respirators available for selection and fitting.
- The RPP Coordinator shall conduct fit testing.

Training Department

 Records pertaining to training and fit testing will be maintained by the Training Department.

Employee

- The employee shall use the provided respiratory protective equipment when instructed to do so in accordance with training received.
- The employee shall clean, disinfect, and properly store the assigned respirator, unless other arrangements are made on a project level.
- The employee shall guard against damage to the assigned respirator.
- The employee shall inspect the respirator before each use and after cleaning.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 10 of 39

- The employee shall report any malfunction of the respirator immediately to their supervisor and/or the RPP Coordinator.
- The employee shall report to their supervisor any change in their medical status that may impact their ability to wear a respirator safely.
- **5.4.2** Use of Corrective Lens Eyewear. In general, contact lenses are permitted to be worn when respiratory protection is used. Although in certain instances, client- or project-specific rules may not allow for their use.

If an employee chooses not to wear contact lenses, management shall assure that the appropriate frames or ophthalmic device attachments are obtained and provided at no cost to the employee.

5.4.3 Obstruction of Face Seal. Employees who wear respirators are required to be clean shaven to the extent that there is no obstruction between the wearer so skin and the facepiece. Trimmed mustaches and facial hair which does not interfere with the seal are allowable.

In addition, respirators shall not be worn when conditions prevent a good face-tofacepiece seal such as corrective lenses or goggles, or other personal protective equipment.

5.5 Instruction, Training, and Fit Test

5.5.1 Instruction and Training. The Training Department shall provide a standard respiratory protective equipment training program for use by qualified personnel such as the Health and Safety Representative or RPP Coordinator. The Training Department will support training at the project location if the project does not have the qualified personnel and/or the equipment to support its own program. As an alternative, the project location may use a respiratory manufacturer♀s training program if the program meets company requirements, a competent person conducts the training, adequate equipment is available for demonstration, and fit testing is conducted along guidelines established in this procedure. The Training Department must approve all alternative training methods.

The basic respirator training program shall include, as a minimum, the following:

- Training and annual retraining of employees in the selection, use, maintenance, and limitation of each respirator type used.
- Instruction on the nature of the respiratory hazards and potential health effects resulting from exposure.
- Opportunity for "hands on" experience with the respiratory protective equipment.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 11 of 39

- Proper fitting, including demonstrations and practice in wearing, adjusting, and determining the fit of the respirator. A selection of respirators shall be available to determine the most comfortable respirator and the best fit.
- Instruction on how to test the face-to-facepiece seal.
- A familiarization period of wear in ambient air.
- For APRs, wearing the respirator in a test atmosphere (typically irritant smoke) for qualitative fit testing. The qualitative fit test shall follow the guidelines outlined in Section 5.5.2.
- Training to recognize and cope with emergency situations (including respirator failure)
- Training and fit testing shall be repeated annually, unless specific OSHA regulations require a more frequent time period (e.g., asbestos, lead operations). Each person receiving training shall complete the Respirator Fit Test Form (Attachment 5).
- Training records will be maintained by the Training Department and the location Health and Safety Representative. On-site records of training and fit testing will be maintained as required by specific regulation (e.g., asbestos work) (refer to Section 5.8).
- It is the responsibility of the RPP Coordinator to verify that all project personnel meet the requirements of this RPP.
- **5.5.2 Fit Testing.** Prior to the use of any negative or positive pressure tight-fitting facepiece, the employee must be fit tested.
 - All employees assigned to operations requiring the use of respiratory protective equipment shall have been fit tested within 12 months, or as required by specific regulations (e.g., asbestos, lead operations). Fit test and qualification cards (or a copy of the completed Attachment 5) must be available during operations.
 - The employee shall be fit tested with the same size and model as they are expected to wear.
 - Qualitative fit test (QLFT) shall be used when a protection factor of 10 or less is required for a negative pressure respirator.
 - Quantitative fit test (QNFT) shall be used when a protection factor of greater than 10 is required for a negative pressure respirator. When



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 12 of 39

executing the QNFT, the acceptable test result is 100 for tight fitting half-facepiece respirators and 500 for full-facepiece respirators.

- Fit testing for tight-fitting atmosphere supplying respirators and tight-fitting APRs shall be in a negative pressure mode regardless of the mode of operation that is used for respiratory protection.
- Assessment of comfort shall be made after allowing adequate time for this evaluation. This evaluation shall include reviewing the following points with the employee: positioning of the mask on nose, room for eye protection if required, room to talk, and positioning of the mask on the face and cheeks.
- The following criteria shall be used to help determine the adequacy of the respirator fit: chin properly placed, strap tension, fit across the nose bridge, and tendency to slip.
- If physical obstruction (e.g., facial hair, eyeglasses) interferes with the face-to-facepiece seal, then it shall be altered or removed so as to eliminate any interference and allow for a satisfactory fit. If the employee refuses to alter the physical obstruction, then they shall be denied a satisfactory fit report and referred to his/her supervisor for consideration.
- The fit test protocol (Attachment 4) shall be followed. The Health and Safety Representative and Training Department shall determine which fit test protocol shall be followed depending upon the situation.

5.6 Maintenance Program

Each RPP Coordinator is responsible for verifying the respirator maintenance program is implemented in an effective manner for the facility or project site, the working conditions, and the potential hazards involved. As a minimum, the following aspects must be implemented:

- Inspection
- Cleaning and sanitizing
- Repair
- Respirator storage
- Inspection and repair documentation, as required
- Compliance with manufacturer recommendations.

Detailed information regarding cleaning, inspection, maintenance, and storage is found in Attachment 7. The RPP Coordinator shall verify compliance with the maintenance program by periodic inspections and field audits.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 13 of 39

5.6.1 Inspection

- All respiratory protective equipment systems shall be inspected by the wearer for defects and/or deterioration immediately prior to and after each use.
- Any defects shall be reported to their supervisor immediately and the respirator removed from use until it can be repaired or replaced.
- Respiratory protective equipment systems not used routinely (including all SCBAs and equipment designated only for emergency use) shall be inspected before and after each use and at least every 30 days. Cylinders shall be recharged whenever the pressure falls below 90 percent of the manufacturer?s recommended pressure level. This inspection shall be documented by some method on the unit (i.e., tag). Records of inspections shall be kept through appropriate documentation. Attachment 6 provides an example of inspection documentation for SCBAs. At a minimum, these records will include: date, inspector, and any unusual finding or condition. Any repairs or modifications shall be documented in detail.
- General field inspection shall include a check of the following: tightness of all connections, facepiece, valves, and any connecting tubes or filtering elements.
- Employees who are manufacturer-qualified repair technicians shall be used for all maintenance beyond field inspections, tests, and userperformed cleaning.
- Air supplied respiratory systems shall be inspected by a manufacturer sauthorized representative at the manufacturer so recommended schedule. Manufacturers typically require an annual flow test and a complete overhaul every 5 to 7 years.
- Specific inspection procedures are outlined in Attachment 7.
- **5.6.2 Cleaning and Sanitizing.** Employees maintaining their own respirators shall be thoroughly briefed on how to clean and disinfect them. On projects where employees clean their own respirator, the generally accepted procedure involves washing with detergent and warm water using a soft brush, submersion in sanitizing agent, thoroughly rinsing in clean water, drying in a clean place, and storage in sealed plastic bags or equivalent. Precautions to be taken to prevent damage from rough handling during this procedure are detailed in Attachment 7.

At locations where employees share respirators, a centralized cleaning and maintenance facility with specialized equipment and/or materials and personnel



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 14 of 39

trained in respirator maintenance must be established. Cleaning and inspection is primarily the responsibility of the user.

- **5.6.3 Repair.** The company will only use respiratory protective equipment that is physically sound.
 - If defects are found during any inspection, two remedies are possible. If parts and trained personnel are available, repair and/or adjustment may be made immediately. If parts or trained repair people are unavailable, the device shall be removed from service until it can be repaired. Under no circumstances shall a device that is known to be defective remain in service.
 - Replacement or repair shall be done by adequately trained personnel. For negative pressure respirators, the Health and Safety Representative or RPP Coordinator may train or supervise personnel in the replacement of items such as inhalation/exhalation valves, head harness, cartridge adapters, and lenses. For air-supplied respirators, field repairs are limited to replacement of head harness and lenses. All other work must be completed by a factory-certified repair person.

Repair shall only be made with parts designed for the respirator. Substitution of parts from a different brand or type invalidates the respirator sapproval and is prohibited.

- **5.6.4 Storage.** Respirators must be stored to protect against dust, sunlight, heat, extreme cold, excessive moisture, damaging chemicals, and mechanical damage.
 - Respirators shall be stored in such a manner that the facepiece, exhalation valve, and straps are not distorted.
 - Respirators shall be stored in sealable containers (e.g., ziplock bags) after cleaning and disinfecting.
 - The storage location of emergency respiratory protection shall be readily accessible and prominently identified.
 - Respirators shall be stored in an area free of contamination.

5.7 Field Use

The following guidelines for the use of respirators (or equivalent) shall be incorporated into the Project HASP as appropriate. Additional guidelines may be required based on working conditions and hazards involved. Each location where respiratory protective equipment is required or worn shall include in the Project HASP justification for the selected respiratory protective equipment systems worn as outlined in Section 5.2 of this procedure.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 15 of 39

- **5.7.1 General Requirements.** The following general requirements shall be followed whenever respiratory protection is used:
 - Employees shall be allowed to leave the regulated area to readjust the facepiece or to wash their faces and to wipe clean the facepieces of their respirators in order to minimize potential skin irritation associated with respirator use.
 - Respiratory protective equipment shall not be passed on from one person to another until it has been cleaned and sanitized, per program requirements.
 - Respirators will be inspected, and a positive/negative pressure test performed prior to each use.
 - Entry into oxygen-deficient (< 19.5 percent O₂) atmospheres, Immediately Dangerous to Life and Health (IDLH) atmospheres, or areas requiring EPA Level A protection is prohibited without the prior approval of the Vice President, Health and Safety or the CIH assigned to the business line.
 - Head coverings such as Tyvek hoods shall not be allowed to pass between the face-to-facepiece seal.
 - The harness straps of tight-fitting respirators shall not be positioned or worn over hard hats.
- **5.7.2 Specific Requirements.** The following information details specific requirements by respirator class:

Air Purifying Systems

When APRs are worn, new filter elements shall be installed at the beginning of operations. The filter elements shall be changed whenever the ESLI (color indicators) indicates that cartridge life has expired (e.g., mercury cartridges). When no ESLIs are available, filter replacement will be based on the calculations performed by the Health and Safety Representative. Additionally, the cartridges will be replaced if "breakthrough" is perceived or whenever an increase in breathing resistance is detected. In most cases, the cartridges will be replaced a minimum of once daily, usually at the end of the work shift.

Powered Air Purifying Systems

■ When PAPRs are worn, employees shall change filter elements after each day s activities. The filter elements shall be changed whenever the ESLI (color indicators) indicates that cartridge life has expired (e.g., mercury



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 16 of 39

cartridges). When no ESLIs are available, filter replacement will be based on the calculations performed by the Health and Safety Representative. Additionally, the cartridges will be replaced if "breakthrough" is perceived or when airflow through filter elements decreases to an unacceptable level as indicated by the manufacturer stest device.

Compressed Air

- Compressed air used for breathing shall meet at least the requirements of the specification for Grade D breathing air or better (D, E, or G; not A, K, or L) as described in the American National Standard Commodity Specification for Air, ANSI/CGA G-7.1-1989. Further information is provided in Attachment 7, Guide to Respiratory Protective Equipment Cleaning, Inspection, Maintenance, and Storage.
- Breathing air suppliers must provide certification of analysis stating conformance, as a minimum, to Grade D breathing air standards as previously referenced for each cylinder and/or air lot.
- Air delivered in bulk, e.g., tube trailers, shall have each tube or unit, or a representative number of tubes or units verified as to oxygen content prior to using that tube.
- Pure oxygen shall <u>NOT</u> be used at any time in open-circuit SCBAs or airline respirators.
- Breathing air cylinders shall be legibly identified with the word "AIR" by means of stenciling, stamping, or labeling as near to the valve end as practical.
- Breathing air cylinders may be stored on their sides provided the valve caps are in place.

Supplied Air Breathing Systems

- Airline couplings shall be incompatible with outlets for other gas systems to prevent inadvertent servicing of airline respirators with nonrespirable gases or oxygen.
- Standard airline couplings for breathing air systems are Foster quick connect fittings with locking dots. Hansen quick connect fitting may also be used, but must not be used where they can be inadvertently actuated and disconnected. For example, Hansen fittings could be used at the regulator connection, but not on the airline unless protected from disconnection by some other means.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 17 of 39

- The hose line length shall not exceed 300 feet from the air bank regulator to the user.
- No more than three connections, excluding the connection to the regulator and final connection to the respirator, shall be between the breathing air cylinders and the user.
- Breathing air hose shall be protected from direct contact with chemical materials which may permeate the hose. Acceptable methods of protection include suspension of the hose from the surface or covering with a commercially available sleeve or visqueen. Breathing air hose which has become contaminated will be removed from service and disposed of properly.
- The breathing air regulator shall be adjusted to provide air pressure as per the manufacturer so recommendations. For Survivair units, this pressure shall be between 80 to 125 psi pressure.
- Cascade systems shall be equipped with low pressure warning alarms or similar warning devices to indicate air pressure in the manifold below 500 psi.
- When a cascade system is used to supply breathing air, a worker outside the Exclusion Zone shall be assigned as safety standby within audible range of the low pressure alarm.
- When a cascade system is used to recharge SCBA air cylinders, it shall be equipped with a high-pressure supply hose and coupling rated at a capacity of at least 3,000 psi. The supply hose and coupling shall be relatively short (≤ 3 feet) and secured to prevent whipping when pressurized.
- Large supplied air cylinders shall be stored and handled to prevent damage to the cylinder or valve. Cylinders shall be stored upright with the protective valve cover in place and in such a way (e.g., supported with substantial rope or chain in the upper one-third of the cylinder, or in racks designed for the purpose) as to prevent the cylinder from falling. Cylinders shall not be dropped, dragged, rolled, or allowed to strike each other or to be struck violently. Cylinders shall never be exposed to temperatures exceeding 125 degrees F. Cylinders with visible external damage, evidence of corrosion, or exposure to fire shall not be accepted or used.
- Only cylinders within current hydrostatic test periods shall be used. For fiber wrapped bottles designated by the DOT-E label, hydrostatic testing shall be completed every 3 years. Maximum service life for these cylinders is 15 years. Steel or aluminum cylinders shall be



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 18 of 39

hydrostatically tested every 5 years. No maximum service life is established for steel or aluminum cylinders.

- SCBAs shall only be used in the positive pressure mode when in the Exclusion Zone.
- Standby SCBA equipment must be present when air supply systems are used in IDLH or potentially IDLH atmospheres.

Escape/Egress Units

- These respirators are intended for use in areas where escape with a short-term (5 minute) air supply is necessary. They may be used as adjuncts to airline respirators as a backup air supply, or as independent emergency devices in areas where respiratory protective equipment is not normally required.
- Appropriate training shall be accomplished and documented prior to assigning employees to tasks or locations subject to the use of these respirators.
- Escape/egress units (5-minute air supply) shall never be used as primary standby respirators for confined space entry.
- Escape/egress units shall never be used to enter, or continue working in, a hazardous atmosphere.

5.7.3 IDLH Atmospheres. For all IDLH atmospheres, the company shall ensure that:

- One employee or, when needed, more than one employee is located outside the IDLH atmosphere.
- Visual, voice, or signal line communication is maintained between the employee(s) in the IDLH atmosphere and the employee(s) located outside the IDLH atmosphere.
- The employee(s) located outside the IDLH atmosphere are trained and equipped to provide effective emergency rescue.
- The employer or designee is notified before the employee(s) located outside the IDLH atmosphere enter the IDLH atmosphere to provide emergency rescue.
- The employer or designee authorized to do so by the employer, once notified, provides necessary assistance appropriate to the situation.
- Employee(s) located outside the IDLH atmosphere are equipped with:



Procedure No.	HS601
Revision No.	0
Date of Revision	04/25/02
Last Review Date	04/25/02
Page	19 of 39

- Pressure demand or other positive pressure SCBAs, or a pressure demand or other positive pressure supplied air respirator with escape/egress unit.
- Appropriate retrieval equipment for removing the employee(s) who enter(s) these hazardous atmospheres where retrieval equipment would contribute to the rescue of the employee(s) and would not increase the overall risk resulting from entry. Equivalent means of rescue can be considered.

5.8 Recordkeeping

The following documents must be part of the site recordkeeping program:

- Employees' medical clearances for respirator use
- Respirator training and fit testing forms.

5.9 Program Evaluation

This RPP shall be reviewed annually at the direction of the Vice President, Health and Safety.

6.0 EXCEPTION PROVISIONS

Variances and exceptions may be requested pursuant to the provisions of Procedure HS013, Health and Safety Procedure Variances.

7.0 CROSS REFERENCES

Title 29, Code of Federal Regulations, Section 1910.134.

AIHA, Respiratory Protection, A Manual and Guideline, 1980.

American National Standards Institute Practices for Respiratory Protection Z88.2-1992 (or most recent publication)

NIOSH, Certified Equipment List (most recent version)

Company Health and Safety Procedures:

HS013 Health and Safety Procedure Variances

HS040 Stop Work Authority

HS050 Training Requirement

HS052 Health and Safety Plans

HS102 Management of Employee Exposure and Medical Records

HS104 Employee Notification of Industrial Hygiene Monitoring Records

HS300 Confined Spaces

HS304 Compressed Gas Cylinders

HS600 Personal Protective Equipment



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 20 of 39

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. List of Approved Respiratory Protective Equipment
- 3. Respirator Type, Protection Factor, and Fit Testing Method
- 4. Mandatory Respirator Fit Test Protocol
- 5. Respirator Fit Test Form
- 6. Emergency Respiratory Protective Equipment Monthly Inspection Checklist
- 7. Guide to Respiratory Protective Equipment Cleaning, Inspection, Maintenance, and Storage



HS601 0 04/25/02 04/25/02 21 of 39

ATTACHMENT 1 RESPIRATORY PROTECTION PROGRAM

Responsibility Matrix

		Responsible Party					
Action	Procedure Section	Employee	Health and Safety Representative	Project/ Location Management	VP, Health and Safety	Training	RPP Coordinator
Issue, Revise, and Maintain Procedure	3.1				X		
Assure Proper Selection of Respirators	5.2.2		X				
Review Purchase Requests for Respiratory Equipment	5.2.3		X				
Conduct Fit Testing	5.4		X				X
Assure Compliance with RPP	5.4		X	X			X
Assure Training	5.4		X	X			X
Audit Program Compliance	5.4		X		X		X
Assist/Approve Local Training Program	5.4					X	
Maintenance Program	5.6	X	X	X			X
Field Use	5.7	X	X	X			X
Recordkeeping	5.8	X	X			X	X
Program Evaluation	5.9				X		



HS601 0 04/25/02 04/25/02 22 of 39

ATTACHMENT 2

LIST OF APPROVED RESPIRATORY PROTECTIVE EQUIPMENT

AIR PURIFYING RESPIRATORS (APR)					
Respirator Class	Respirator Type	Respiratory Performance	Manufacturer	Model Name	Model Number
	Half-Face	Negative Pressure	Survivair MSA	Blue 1 Comfo II	2100-10 S 2200-10 M 2300-10 L 479529 S
Standard APR			WO/ (3011110 11	479428 M 479530 L
	Full-Face	Negative	Survivair	20/20	202062 S 202072 M 202082 L
		Pressure	MSA	Ultra Twin	480263 S 480259 M 480267 L
Powered APR	Hood	Continuous	Survivair	PAPR	5200-15
T OWEIGU APK	Hood	Positive Pressure	MSA	Optimair 6	480251 S 480247 M 480255 L

SUPPLIED AIR RESPIRATORS (SAR)					
Respirator Class	Respirator Type	Respiratory Performance	Manufacturer	Model Name	Model Number
Airline SAR	Full-Face	Positive Pressure	Survivair	Panther	P968455
7		Demand	MSA	Premaire	497291
SCBA SAR	Full-Face	Positive	Survivair	Cougar	P 9643310
GGB/YG/WY	1 411 1 430	Pressure Demand	MSA	MMR WorkMask 2216	Varies on Components
Emergency	Escape/Egress	Continuous	Survivair	5 min. EEGA	9750870
	Unit	Flow	MSA	Custom Air V	484353



HS601 04/25/02 04/25/02 23 of 39

ATTACHMENT 3

RESPIRATOR TYPE, PROTECTION FACTOR, AND FIT TESTING METHOD

Respirator Type	Protection Factor	QLFT	QNFT
Half-Face, Negative Pressure (<100 Fit Factor) ¹	10	Yes	Yes
Full-Face, Negative Pressure (<100 Fit Factor) Used in Atmosphere up to 10 Times the PEG	10	Yes	Yes
Full-Face, Negative Pressure (>100 Fit Factor) Used in Atmospheres Over 10 Times the PEG ²	50	No	Yes
PAPR	100	Yes	Yes
SCBA/SAR Used in Positive Pressure (Pressure Demand Mode)	10,000	Yes	Yes

Footnotes:

- If quantitatively fit tested, the device must demonstrate a fit factor of at least 100. If quantitatively fit tested, the device must demonstrate a fit factor of at least 500.
- 1. 2.



HS601 0 04/25/02 04/25/02 24 of 39

ATTACHMENT 4

MANDATORY RESPIRATOR FIT TEST PROTOCOL

OSHA-Accepted Fit Test Protocols

A. Fit Testing Procedures - General Requirements

The company shall conduct fit testing using the following procedures. The requirements in this attachment apply to all OSHA-accepted fit test methods, both QLFT and QNFT. There are several OSHA-accepted fit test protocols for QLFT. This procedure includes only the irritant smoke protocol since it requires less equipment and is more practical for field use.

- 1. The test subject shall be allowed to pick the most acceptable respirator from a sufficient number of respirator models and sizes so that the respirator is acceptable to, and correctly fits, the user.
- 2. Prior to the selection process, the test subject shall be shown how to put on a respirator, how it should be positioned on the face, how to set strap tension, and how to determine an acceptable fit. A mirror shall be available to assist the subject in evaluating the fit and positioning of the respirator. This instruction may not constitute the subject so formal training on respirator use, because it is only a review.
- 3. The test subject shall be informed that he/she is being asked to select the respirator that provides the most acceptable fit. Each respirator represents a different size and shape, and if fitted and used properly, will provide adequate protection.
- 4. The test subject shall be instructed to hold each chosen facepiece up to the face and eliminate those that obviously do not give an acceptable fit.
- 5. The more acceptable facepieces are noted in case the one selected proves unacceptable; the most comfortable mask is donned and worn at least five minutes to assess comfort. Assistance in assessing comfort can be given by discussing the points in the following Item A.6. If the test subject is not familiar with using a particular respirator, the test subject shall be directed to don the mask several times and to adjust the straps each time to become adept at setting proper tension on the straps.
- 6. Assessment of comfort shall include a review of the following points with the test subject and allowing the test subject adequate time to determine the comfort of the respirator:
 - a. Position of the mask on the nose;
 - b. Room for eye protection;
 - c. Room to talk; and
 - d. Position of mask on face and cheeks.
- 7. The following criteria shall be used to help determine the adequacy of the respirator fit:
 - a. Chin properly placed;
 - b. Adequate strap tension, not overly tightened;
 - c. Fit across nose bridge;
 - d. Respirator of proper size to span distance from nose to chin;
 - e. Tendency of respirator to slip; and
 - f. Self-observation in mirror to evaluate fit and respirator position.



HS601 0 04/25/02 04/25/02 25 of 39

- 8. The test subject shall conduct a user seal check, either the negative and positive pressure seal checks. Before conducting the negative and positive pressure checks, the subject shall be told to seat the mask on the face by moving the head from side-to side and up and down slowly while taking in a few slow deep breaths. Another facepiece shall be selected and retested if the test subject fails the user seal check tests.
- 9. The test shall not be conducted if there is any hair growth between the skin and the facepiece sealing surface, such as stubble beard growth, beard, mustache, or sideburns which cross the respirator sealing surface. Any type of apparel which interferes with a satisfactory fit shall be altered or removed.
- 10. If a test subject exhibits difficulty in breathing during the tests, he/she shall be referred to a physician or other licensed health care professional, as appropriate, to determine whether the test subject can wear a respirator while performing his/her duties.
- 11. If the employee finds the fit of the respirator unacceptable, the test subject shall be given the opportunity to select a different respirator and to be retested.
- 12. Exercise Regimen: Prior to the commencement of the fit test, the test subject shall be given a description of the fit test and the test subject ♀s responsibilities during the test procedure. The description of the process shall include a description of the test exercises that the subject will be performing. The respirator to be tested shall be worn for at least 5 minutes before the start of the fit test.
- 13. The fit test shall be performed while the test subject is wearing any applicable safety equipment that may be worn during actual respirator use which could interfere with respirator fit.
- 14. *Test Exercises*: The following test exercises are to be performed for all fit testing methods prescribed in this attachment, except for the controlled negative pressure (CNP) method. A separate fit testing exercise regimen is contained in the CNP protocol.

Each test exercise shall be performed for one minute, except for the grimace exercise which shall be performed for 15 seconds. The test subject shall be questioned by the test conductor regarding the comfort of the respirator upon completion of the protocol. If it has become unacceptable, another model of respirator shall be tried. The respirator shall not be adjusted once the fit test exercises begin. Any adjustment voids the test, and the fit test must be repeated.

The test subject shall perform exercises, in the test environment, in the following manner:

- a. *Normal Breathing*: In a normal standing position, without talking, the subject shall breathe normally.
- b. *Deep Breathing*: In a normal standing position, the subject shall breathe slowly and deeply, taking caution so as not to hyperventilate.
- c. *Turning Head Side to Side*: Standing in place, the subject shall slowly turn his/her head from side to side between the extreme positions on each side. The head shall be held at each extreme momentarily so the subject can inhale at each side.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 26 of 39

- d. *Moving Head Up and Down*: Standing in place, the subject shall slowly move his/her head up and down. The subject shall be instructed to inhale in the up position (i.e., when looking toward the ceiling).
- e. *Talking*: The subject shall talk out loud slowly and loud enough so as to be heard clearly by the test conductor. The subject can count backward from 100, recite a memorized poem or song or read from a prepared text such as the Rainbow Passage.

Rainbow Passage:

When the sunlight strikes raindrops in the air, they act like a prism and form a rainbow. The rainbow is a division of white light into many beautiful colors. These take the shape of a long round arch, with its path high above, and its two ends apparently beyond the horizon. There is, according to legend, a boiling pot of gold at one end. People look, but no one ever finds it. When a man looks for something beyond reach, his friends say he is looking for the pot of gold at the end of the rainbow.

- f. *Grimace*: The test subject shall grimace by smiling or frowning. (This applies only to QNFT testing; it is not performed for QLFT.)
- g. *Bending Over*: The test subject shall bend at the waist as if he/she were to touch his/her toes. Jogging in place shall be substituted for this exercise in those test environments such as shroud type QNFT or QLFT units that do not permit bending over at the waist.
- h. Normal Breathing: Same as Item A.14.a.

B. Qualitative Fit Test (QLFT) Protocols

- 1. General:
 - a. The employer shall ensure that persons administering QLFT are able to perform tests properly, recognize invalid tests, and ensure that test equipment is in proper working order.
 - b. The employer shall ensure that QLFT equipment is kept clean and well maintained so as to operate within the parameters for which it was designed.
- 2. Irritant Smoke (Stannic Chloride) Protocol: This qualitative fit test uses a person so response to the irritating chemicals released in the "smoke" produced by a stannic chloride ventilation smoke tube to detect leakage into the respirator.
 - a. General Requirements and Precautions:
 - 1. The respirator to be tested shall be equipped with high efficiency particulate air (HEPA) or P100 series filter(s).
 - 2. Only stannic chloride smoke tubes shall be used for this protocol.
 - 3. No form of test enclosure or hood for the test subject shall be used.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 27 of 39

- 4. The smoke take precautions to minimize the test subject sexposure to irritant smoke. Sensitivity varies, and certain individuals may respond to a greater degree to irritant smoke. Care shall be taken when performing the sensitivity screening checks that determine whether the test subject can detect irritant smoke to use only the minimum amount of smoke necessary to elicit a response from the test subject.
- 5. The fit test shall be performed in an area with adequate ventilation to prevent exposure of the person conducting the fit test or the buildup of irritant smoke in the general atmosphere.
- b. Sensitivity Screening Check: The person to be tested must demonstrate his/her ability to detect a weak concentration of the irritant smoke.
 - 1. The test operator shall break both ends of a ventilation smoke tube containing stannic chloride, and attach one end of the smoke tube to a low flow air pump set to deliver 200 milliliters per minute, or an aspirator squeeze bulb. The test operator shall cover the other end of the smoke tube with a short piece of tubing to prevent potential injury from the jagged end of the smoke tube.
 - 2. The test operator shall advise the test subject that the smoke can be irritating to the eyes, lungs, and nasal passages and instruct the subject to keep his/her eyes closed while the test is performed.
 - 3. The test subject shall be allowed to smell a weak concentration of the irritant smoke before the respirator is donned to become familiar with its irritating properties and to determine if he/she can detect the irritating properties of the smoke. The test operator shall carefully direct a small amount of the irritant smoke in the test subject♀s direction to determine that he/she can detect it.
- c. Irritant Smoke Fit Test Procedure:
 - 1. The person being fit tested shall don the respirator without assistance, and perform the required user seal check(s).
 - 2. The test subject shall be instructed to keep his/her eyes closed.
 - 3. The test operator shall direct the stream of irritant smoke from the smoke tube toward the face seal area of the test subject, using the low flow pump or the squeeze bulb. The test operator shall begin at least 12 inches from the facepiece and move the smoke stream around the whole perimeter of the mask. The operator shall gradually make two more passes around the perimeter of the mask, moving to within 6 inches of the respirator.
 - 4. If the person being tested has not had an involuntary response and/or detected the irritant smoke, proceed with the test exercises.
 - 5. The exercises identified in Item A.14 of this attachment shall be performed by the test subject while the respirator seal is being continually challenged by the smoke, directed around the perimeter of the respirator at a distance of six inches.
 - 6. If the person being fit tested reports detecting the irritant smoke at any time, the test is failed. The person being retested must repeat the entire sensitivity check and fit test procedure.



HS601 0 04/25/02 04/25/02 28 of 39

7. Each test subject passing the irritant smoke test without evidence of a response (involuntary cough, irritation) shall be given a second sensitivity screening check, with the smoke from the same smoke tube used during the fit test, once the respirator has been removed, to determine whether he/she still reacts to the smoke. Failure to evoke a response shall void the fit test.

8. If a response is produced during this second sensitivity check, then the fit test is passed.

C. Quantitative Fit Test (QNFT) Protocols

The following quantitative fit testing procedures have been demonstrated to be acceptable: quantitative fit testing using a nonhazardous test aerosol (such as corn oil, polyethylene glycol 400 [PEG 400], di-2-ethyl hexyl sebacate [DEHS], or sodium chloride) generated in a test chamber, and employing instrumentation to quantify the fit of the respirator; quantitative fit testing using ambient aerosol as the test agent and appropriate instrumentation (condensation nuclei counter) to quantify the respirator fit; quantitative fit testing using controlled negative pressure and appropriate instrumentation to measure the volumetric leak rate of a facepiece to quantify the respirator fit.

1. General:

- a. The employer shall ensure that persons administering QNFT are able to calibrate equipment and perform tests properly, recognize invalid tests, calculate fit factors properly, and ensure that test equipment is in proper working order.
- b. The employer shall ensure that QNFT equipment is kept clean, and is maintained and calibrated according to the manufacturer s instructions so as to operate at the parameters for which it was designed.
- 2. Ambient Aerosol Condensation Nuclei Counter (CNC) Quantitative Fit Testing Protocol: The ambient aerosol CNC quantitative fit testing (Portacount⁶) protocol quantitatively fit tests respirators with the use of a probe. The probed respirator is only used for quantitative fit tests. A probed respirator has a special sampling device, installed on the respirator, that allows the probe to sample the air from inside the mask. A probed respirator is required for each make, style, model, and size that the employer uses and can be obtained from the respirator manufacturer or distributor. The CNC instrument manufacturer, TSI Inc., also provides probe attachments (TSI sampling adapters) that permit fit testing in an employee?s own respirator. A minimum fit factor pass level of at least 100 is necessary for a half-mask respirator and a minimum fit factor pass level of at least 500 is required for a full facepiece negative pressure respirator. The entire screening and testing procedure shall be explained to the test subject prior to conducting the screening test.

a. Portacount^b Fit Test Requirements:

- 1. Check the respirator to make sure the sampling probe and line are properly attached to the facepiece and that the respirator is fitted with a particulate filter capable of preventing significant penetration by the ambient particles used for the fit test (e.g., NIOSH 42 CFR 84 Series 100, Series 99, or Series 95 particulate filter) per manufacturer sinstruction.
- 2. Instruct the person to be tested to don the respirator for five minutes before the fit test starts. This purges the ambient particles trapped inside the respirator and permits the



Procedure No.HS601Revision No.0Date of Revision04/25/02Last Review Date04/25/02Page29 of 39

wearer to make certain the respirator is comfortable. This individual shall already have been trained on how to wear the respirator properly.

- 3. Check the following conditions for the adequacy of the respirator fit: chin properly placed; adequate strap tension, not overly tightened; fit across nose bridge; respirator of proper size to span distance from nose to chin; tendency of the respirator to slip; and self-observation in a mirror to evaluate fit and respirator position.
- 4. Have the person wearing the respirator do a user seal check. If leakage is detected, determine the cause. If leakage is from a poorly fitting facepiece, try another size of the same model respirator, or another model of respirator.
- 5. Follow the manufacturer ♥s instructions for operating the Portacount of and proceed with the test.
- 6. The test subject shall be instructed to perform the exercises in Item A.14 of this attachment.
- 7. After the test exercises, the test subject shall be questioned by the test conductor regarding the comfort of the respirator upon completion of the protocol. If it has become unacceptable, another model of respirator shall be tried.

b. Portacount^b Test Instrument:

- 1. The Portacount^b will automatically stop and calculate the overall fit factor for the entire set of exercises. The overall fit factor is what counts. The Pass or Fail message will indicate whether or not the test was successful. If the test was a Pass, the fit test is over.
- 2. Since the pass or fail criterion of the Portacount^b is user programmable, the test operator shall ensure that the pass or fail criterion meet the requirements for minimum respirator performance in this attachment.
- 3. A record of the test needs to be kept on file, assuming the fit test was successful. The record must contain the test subject s name; overall fit factor; make, model, style, and size of respirator used; and date tested.
- 3. Controlled Negative Pressure (CNP) Quantitative Fit Testing Protocol The CNP protocol provides an alternative to aerosol fit test methods. The CNP fit test method technology is based on exhausting air from a temporarily sealed respirator facepiece to generate and then maintain a constant negative pressure inside the facepiece. The rate of air exhaust is controlled so that a constant negative pressure is maintained in the respirator during the fit test. The level of pressure is selected to replicate the mean inspiratory pressure that causes leakage into the respirator under normal use conditions. With pressure held constant, air flow out of the respirator is equal to air flow into the respirator. Therefore, measurement of the exhaust stream that is required to hold the pressure in the temporarily sealed respirator constant yields a direct measure of leakage air flow into the respirator. The CNP fit test method measures leak rates through the facepiece as a method for determining the facepiece fit for negative pressure respirators. The CNP instrument manufacturer, Dynatech Nevada, also provides attachments (sampling manifolds) that replace the filter cartridges to permit fit testing in an employee so wn respirator. To perform the test, the test subject closes his/her mouth and holds his/her breath, after which an air pump removes air from the respirator facepiece at a pre-selected constant pressure. The facepiece fit is expressed as the leak rate through the facepiece, expressed as milliliters per minute. The quality and validity



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 30 of 39

of the CNP fit tests are determined by the degree to which the in-mask pressure tracks the test pressure during the system measurement time of approximately five seconds. Instantaneous feedback in the form of a real-time pressure trace of the in-mask pressure is provided and used to determine test validity and quality. A minimum fit factor pass level of 100 is necessary for a half-mask respirator and a minimum fit factor of at least 500 is required for a full facepiece respirator. The entire screening and testing procedure shall be explained to the test subject prior to conducting the screening test.

a. CNP Fit Test Requirements:

- 1. The instrument shall have a non-adjustable test pressure of 15.0 mm water pressure.
- 2. The CNP system defaults selected for test pressure shall be set at 15 mm of water (-0.58 inches of water) and the modeled inspiratory flow rate shall be 53.8 liters per minute for performing fit tests.

(Note: CNP systems have built-in capability to conduct fit testing that is specific to unique work rate, mask, and gender situations that might apply in a specific workplace. Use of system default values, which were selected to represent respirator wear with medium cartridge resistance at a low-moderate work rate, will allow inter-test comparison of the respirator fit.)

- 3. The individual who conducts the CNP fit testing shall be thoroughly trained to perform the test.
- 4. The respirator filter or cartridge needs to be replaced with the CNP test manifold. The inhalation valve downstream from the manifold either needs to be temporarily removed or propped open.
- 5. The test subject shall be trained to hold his/her breath for at least 20 seconds.
- 6. The test subject shall don the test respirator without any assistance from the individual who conducts the CNP fit test.
- 7. The QNFT protocol shall be followed according to Item C.1 of this attachment with an exception for the CNP test exercises.

b. CNP Test Exercises:

- 1. Normal Breathing: In a normal standing position, without talking, the subject shall breathe normally for 1 minute. After the normal breathing exercise, the subject needs to hold head straight ahead and hold his/her breath for 10 seconds during the test measurement.
- 2. Deep Breathing: In a normal standing position, the subject shall breathe slowly and deeply for 1 minute, being careful not to hyperventilate. After the deep breathing exercise, the subject shall hold his/her head straight ahead and hold his/her breath for 10 seconds during test measurement.
- 3. Turning Head Side to Side: Standing in place, the subject shall slowly turn his/her head from side to side between the extreme positions on each side for 1 minute. The head shall be held at each extreme momentarily so the subject can inhale at each side. After the



Procedure No.HS601Revision No.0Date of Revision04/25/02Last Review Date04/25/02Page31 of 39

turning head side to side exercise, the subject needs to hold head full left and hold his/her breath for 10 seconds during test measurement. Next, the subject needs to hold head full right and hold his/her breath for 10 seconds during test measurement.

- 4. Moving Head Up and Down: Standing in place, the subject shall slowly move his/her head up and down for 1 minute. The subject shall be instructed to inhale in the up position (i.e., when looking toward the ceiling). After the moving head up and down exercise, the subject shall hold his/her head full up and hold his/her breath for 10 seconds during test measurement. Next, the subject shall hold his/her head full down and hold his/her breath for 10 seconds during test measurement.
- 5. Talking: The subject shall talk out loud slowly and loud enough so as to be heard clearly by the test conductor. The subject can read from a prepared text such as the Rainbow Passage, count backward from 100, or recite a memorized poem or song for 1 minute. After the talking exercise, the subject shall hold his/her head straight ahead and hold his/her breath for 10 seconds during the test measurement.
- 6. Grimace: The test subject shall grimace by smiling or frowning for 15 seconds.
- 7. Bending Over: The test subject shall bend at the waist as if he/she were to touch his/her toes for 1 minute. Jogging in place shall be substituted for this exercise in those test environments such as shroud-type QNFT units that prohibit bending at the waist. After the bending over exercise, the subject shall hold his/her head straight ahead and hold his/her breath for 10 seconds during the test measurement.
- 8. Normal Breathing: The test subject shall remove and re-don the respirator within a one-minute period. Then, in a normal standing position, without talking, the subject shall breathe normally for 1 minute. After the normal breathing exercise, the subject shall hold his/her head straight ahead and hold his/her breath for 10 seconds during the test measurement. After the test exercises, the test subject shall be questioned by the test conductor regarding the comfort of the respirator upon completion of the protocol. If it has become unacceptable, another model of a respirator shall be tried.

c. CNP Test Instrument:

- 1. The test instrument shall have an effective audio warning device when the test subject fails to hold his/her breath during the test. The test shall be terminated whenever the test subject failed to hold his/her breath. The test subject may be refitted and retested.
- 2. A record of the test shall be kept on file, assuming the fit test was successful. The record must contain the test subject s name; overall fit factor; make, model, style, and size of respirator used; and date tested.



HS601 0 04/25/02 04/25/02 32 of 39

ATTACHMENT 5 RESPIRATOR FIT TEST FORM

NAM	E (Please Print):	SIGNATURE	<u>::</u>		
	HOME DEP				
	DUCTED BY:				
FIT TEST PROTOCOL			TYPE OF RESPIRATOR (Circle Appropriate One)		
	ANTITATIVE: Fit Factor		APR/FF PAPR		
li	ALITATIVE: rritant Smoke: Other (specify):	Model:	nufacturer:		
				INITIAL:	
1.	I understand why respiratory protection is a should be used.	needed and where	e and when it		
2.	I know how to use this respirator properly.				
I know how to clean and inspect this respirator.					
4.	I understand the limitations and restrictions	s of this respirator	·.		
5.	I wore this respirator in normal air and perf	formed the user s	eal.		
6. I wore this respirator equipment in a test atmosphere.					
7.	I understand that a good gas-tight face sea obstructions such as facial hair or glasses.		eved with		
8.	I understand that corrective lenses compatavailable by my manager.	tible with the full fa	acepiece are		



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 33 of 39

ATTACHMENT 6

EMERGENCY RESPIRATORY PROTECTIVE EQUIPMENT MONTHLY INSPECTION CHECKLIST

INSPECTED BY (Print):	DATE:
BACKPACK#:	AIR CYLINDER#:

			PASS	FAIL
A. Backpack and Harness	1. Straps	Inspect for complete set Inspect for damaged straps	00	o ŏ
Assembly	2. Buckles	Inspect for mating ends Check locking function	o ŏ	<u>o</u>
	Backplage and Cylinder Lock	Inspect backplage for cracks, missing screws/rivets	<u>•</u>	©
		Inspect cylinder hold down strap Inspect strap tightener	⊙ ⊙	⊙ ⊙
B. Cylinder and Cylinder Valve	1. Cylinder	Cylinder tight to backplate Current Hydrostatic Test	oŏ oŏ	o ŏ
Assembly		Inspect cylinder for dents, gouges Is cylinder at least 90% filled?	⊙ ⊙	⊙ ⊙
	Head and Valve Assembly	Inspect cylinder valve lock for presence Inspect cylinder gauge for condition	o o	o ŏ
	,	Proper function of cylinder valve lock Test for cylinder leakage	©	⊙ ⊙
C. Regulator and High Pressure	High Pressure Hose and Connector	Leakage in hose Leakage in hose to cylinder connector	00	©
Hose	Regulator and Low Pressure Alarm	Read regulator gauge (at least 1,000 psi) Low pressure alarm sounds at 500 psi	<u>o</u> ŏ	©
	Tressure / Marini	Test integrity of diaphragm Test for positive pressure Test bypass system		
D. Facepiece and Corrugated	1. Facepiece	Inspect harness for deterioration Inspect facepiece body for deterioration	<u>o</u>	⊙ ŏ
Breathing Tube		Inspect lacepiece body for deterioration Inspect lens Inspect exhalation valve	••• •••	©
	Breathing Tube and Connector	Inspect breathing tube for deterioration Inspect connector for threads and gasket	©	O O
	Leak Test and Cleaning	Perform negative pressure test on facepiece/ breathing tube	<u>o</u> ŏ	©
	Oleaning	Clean and sanitize facepiece	O O	O O

Note: Any item marked **☞**Fail**⊸** will place the equipment out of service until repaired or replaced.



HS601 0 04/25/02 04/25/02 34 of 39

ATTACHMENT 7

GUIDE TO RESPIRATORY PROTECTIVE EQUIPMENT: CLEANING, INSPECTION, MAINTENANCE, AND STORAGE

A program for the maintenance of respirators shall include the following:

- Cleaning and sanitizing
- Inspection for defects
- Maintenance and repair
- Storage
- Assurance of breathing air quality.

The following maintenance, inspection, and storage program is recommended.

1. Cleaning and Sanitizing

Respirators issued to an individual shall be cleaned and sanitized regularly. Each respirator shall be cleaned and sanitized before being worn by different individuals. Respirators intended for emergency use shall be cleaned and sanitized after being used. The following shall be completed in addition to the manufacturer \Im instruction for cleaning:

- a. Remove, when necessary, the following components of respiratory inlet covering assemblies before cleaning and sanitizing:
 - 1. Filters, cartridges, canisters
 - 2. Speaking diaphragms
 - 3. Valve assemblies
 - 4. Any components recommended by the respirator manufacturer.
- b. Wash respiratory inlet covering assemblies in warm (43 degrees C or 110 degrees F maximum temperature) cleaner sanitizer solution. A stiff bristle (not wire) brush may be used to facilitate removal of dirt or other foreign material.
- c. Rinse the respirator inlet covering assemblies in clean, warm (43 degrees C or 110 degrees F maximum temperature) water.
- d. Drain all water, and air dry the respiratory inlet covering assemblies.
- e. Clean and sanitize all parts removed from the respiratory inlet covering assemblies as recommended by the manufacturers
- f. If necessary to remove foreign material, hand wipe respiratory inlet covering assemblies, all parts, and all gasket- and valve-sealing surfaces with damp, lint-free cloth.
- g. Inspect parts and replace any that are defective.



HS601 0 04/25/02 04/25/02 35 of 39

- h. Reassemble parts on respirator inlet covering assemblies.
- i. Visually inspect and, where possible, test parts and respirator assemblies for proper function.
- j. Place assembled respirators in appropriate containers for storage.

Machines may be used to expedite the cleaning, sanitizing, rinsing, and drying of large numbers of respirators. Extreme care shall be taken to ensure against tumbling, agitation, or exposure to temperatures above those recommended by the manufacturer (normally 43 degrees C or 100 degrees F maximum), as these conditions are likely to result in damage to the respirators.

Ultrasonic cleaners, clothes washing machines, dishwashers, and clothes dryers have been specially adapted and successfully used for cleaning and drying respirators.

Cleaner sanitizers that effectively clean the respirator and contain a bactericidal agent are commercially available. The bactericidal agent frequently used is a quaternary ammonium compound. Strong cleaning and sanitizing agents and many solvents can damage rubber or elastomeric respirator parts. These materials must be used with caution.

Alternatively, respirators may be washed in a detergent solution and then sanitized by immersion in a sanitizing solution. Some sanitizing solutions that have proven effective are: (a) a hypochlorite (bleach) solution (50 parts per million chlorine), 2-minute immersion; (b) an aqueous iodine solution (50 parts per million of iodine), 2-minute immersion; or (c) a quaternary ammonium solution (200 parts per million of quaternary ammonium compounds in water with less than 500 parts per million total hardness), 2-minute immersion.

Inflammation of the skin of the respirator user (dermatitis) may occur if the quaternary ammonium compounds are not completely rinsed from the respirator. The hypochlorite and iodine solutions are unstable and break down with time; they may cause deterioration of rubber or other elastomeric parts and may be corrosive to metallic parts. Immersion times should not be extended beyond the mentioned time periods, and the sanitizers shall be thoroughly rinsed from the respirator parts.

Respirators may become contaminated with toxic materials. If the contamination is light, normal cleaning procedures should provide satisfactory decontamination; otherwise, separate decontamination steps may be required before cleaning.

2. Inspection

The user shall inspect the respirator immediately prior to each use to ensure that it is in proper working condition. After cleaning and sanitizing, each respirator shall be inspected to determine if it is in proper working condition, if it needs replacement parts or repairs, or if it should be discarded. Each respirator stored for emergency or rescue use shall be inspected at least monthly.



HS601 0 04/25/02 04/25/02 36 of 39

Respirator inspection shall include a check for tightness of connections; for the condition of the respiratory inlet covering, head harness, valves, connecting tubes, harness assemblies, hoses, filters, cartridges, canisters, end-of-service indicators, electrical components, and shelf-life date(s); and for the proper function of regulators, alarms, and other warning systems. Each rubber or other elastomeric part shall be inspected for pliability and signs of deterioration. Each air and oxygen cylinder shall be inspected to ensure that it is fully charged according to the manufacturer \Im s instructions.

A record of inspection dates shall be kept for each respirator maintained for emergency or rescue use. Respirators that do not meet applicable inspection criteria shall be immediately removed from service (a temporary replacement assigned) and repaired or permanently replaced.

Inspection of hoop-wrapped air cylinders will follow the recommendations set forth in the Compressed Gas Association, Inc. publication CGA C-6.2-1988, "Guidelines for Visual Inspection & Requalification of Fiber Reinforced High Pressure Cylinders," and will be examined for the following five types of damage:

- Abrasion is damage caused by wearing, grinding, or rubbing away by friction. Abrasions less than 0.005 inch (0.127 mm) deep are acceptable and should have no adverse effects on the safety of the cylinder. Abrasions with isolated groups of fibers exposed or flat spots with a depth greater than 0.005 inch (0.127 mm) but less than 0.0075 inch (0.191 mm) are acceptable if the damage is repaired. Cylinders abraded in excess of 0.0075 inch (0.191 mm) should be taken out of service until professionally inspected.
- Cuts are damage inflicted by a sharp object. Cuts or scratches less than 0.005 inch (0.127 mm) deep are acceptable regardless of length, number, or direction. For cuts greater than 0.005 inch (0.127 mm) deep and up to a depth of 0.015 inch (0.038 mm) with a maximum 1- or 2-inch (25.4 mm or 50.8 mm) length transverse to the fiber direction, the cylinder should be removed from service until repaired. Cylinders with cuts greater than 0.015 inch (0.038 mm) with a maximum greater than 2 inches (50.8 mm) length transverse to the fiber direction or with bare metal showing through must be condemned.
- Impact damage is caused by a cylinder striking or being struck by another object. Impact damage is considered slight if a frosted area is noted in the impact area. These cylinders may be returned to service. Impact damage is severe if evidence of fiber cutting, delamination, and possible structural damage is apparent. Cylinders sustaining severe impact damage should be evaluated using the guidelines for cuts and structural damage.
- Structural damage is damage which causes a visual change in original cylinder configuration. This change can include any evidence of bulges, a cocked end fitting, concave areas on the domes or on the cylinder section, or, if by visual inspection of the cylinder interior, there is evidence of damage involving deformation of the liner. Structurally damaged cylinders must be immediately removed from service and condemned.



Procedure No. HS601
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 37 of 39

Heat or fire damage to a cylinder is evident by discoloration, charring, or burning of the composite, labels, paint, or plastic components of the valve. Such damage would cause a cylinder to be removed from service and condemned. Note: If the cylinder is only soiled from smoke or other debris and is found to be intact underneath, it may be returned to service.

3. Maintenance and Repair

Replacement of parts or repairs shall be done only be persons trained in proper respirator maintenance and assembly. Replacement parts shall be only those designated for the specific respirator repaired. Reducing or admission valves, regulators, and alarms shall be adjusted or repaired by the respirator manufacturer or a technician trained by the manufacturer. Instrumentation for valve, regulator, and alarm adjustments and tests should be calibrated to a standard traceable to the National Institute of Standards and Technology (NIST), at a minimum of every 3 years.

4. Storage

Respirators shall be stored in a manner that will protect them against physical and chemical agents such as vibration, shocks, sunlight, heat, extreme cold, excessive moisture, or damaging chemicals. Respirators shall be stored to prevent distortion of rubber or other elastomeric parts. Respirators shall not be stored in such places as lockers and tool boxes, unless they are protected from contamination, distortion, and damage. Emergency and rescue respirators that are placed in the work areas shall be quickly accessible at all times, and the storage cabinet or container in which they are stored shall be clearly marked.

5. Assurance of Breathing Air Quality

Compressed gaseous air, compressed gaseous oxygen, liquid air, and liquid oxygen used for respiration shall be of high purity. Compressed gaseous air shall meet at least the requirements of the specification for Type I-Grade D breathing air, and liquid air shall meet at least the requirements for Type II-Grade B breathing air as described in ANSI/CGA G-7.1-1989.

The CGA designation for Grade D and Grade E breathing air is as follows:

- Grade D breathing air, as per ANSI/CGA G-7.1-1989, shall contain between 19.5 and 23.5 percent oxygen with the balance predominantly nitrogen, a maximum of 5 mg/m³ oil (condensed), a maximum of 10 ppm carbon monoxide, no pronounced odor, and a maximum of 1,000 ppm carbon dioxide.
- Grade E breathing air, as per ANSI/CGA G-7.1-1989, shall contain between 20 and 22 percent oxygen with the balance predominantly nitrogen, a maximum of 5 mg/m³ oil (condensed), a maximum of 10 ppm carbon monoxide, no pronounced odor, a maximum of 500 ppm carbon dioxide, and 25 ppm total hydrocarbon content (as methane).
- Note: The quality verification for oil is not required for synthesized air whose oxygen and nitrogen components are produced by air liquefaction. Carbon monoxide quality verification is not required for Grade D breathing air if synthesized air when nitrogen component was previously analyzed and meets National Foundry (NF) specification and



HS601 0 04/25/02 04/25/02 38 of 39

when the oxygen component was produced by air liquefaction and meets United States Pharmacopeia (USP) specification.

Compressed gaseous air may contain low concentrations of oil introduced from equipment during processing or normal operation. If high-pressure oxygen passes through an oil- or grease-coated orifice, an explosion or fire may occur. Therefore, compressed gaseous oxygen shall not be used in supplied air respirators or in open-circuit type self-contained breathing apparatus that have previously used compressed air. Oxygen concentrations greater than 23.5 percent shall be used only in equipment designed for oxygen service or distribution.

The dew point of air used to recharge self-contained breathing apparatus shall be -65 degrees F or lower (less than 25 ppm water vapor). The driest air obtainable (dew point of -100 degrees F or lower) should be used for recharging SCBA cylinders to be used in environments with ambient temperatures below -25 degrees F. The dew point of breathing air used with supplied air respirators should be lower than the lowest ambient temperature to which any regulator or control valve on the respirator or air-supplied system will be exposed.

Breathing air couplings shall be incompatible with outlets for nonrespirable plant air or other gas systems to prevent inadvertent servicing of supplied air respirators with nonrespirable gases. It is recommended that Foster or Hansen fittings be reserved for breathing air systems. Breathing air outlets shall be labeled.

Breathing air may be supplied to supplied air respirators from cylinders or air compressors. Cylinders shall be tested and maintained in accordance with applicable DOT specifications for shipping containers (49 CFR 173 and 178). Breathing gas containers shall be marked in accordance with ANSI/CGA C-4-1990. Specific test recommendations for purchased breathing air are given in the following table.

Method of Preparation	Analysis Recommended
Compression: Supplier does not fill cylinders with any other gases.	Check 10% of cylinders from each lot for ppm CO and odor.
Compression: Supplier fills cylinders with gases other than air.	Analyze all cylinders for percent oxygen. Check 10% of cylinders from each lot for ppm CO and odor.
Reconstitution.	Analyze all cylinders for percent oxygen. Check 10% of cylinders from each lot for ppm CO and odor.

A compressor shall be constructed so as to avoid entry of contaminated air. For all air compressors, including portable types, the air intake location shall be carefully selected, and monitored closely to ensure continued quality of air supply to the compressor. The system shall be equipped as necessary with a suitable in-line air-purifying sorbent bed and filter to further assure breathing air quality. Maintenance and replacement/refurbishment of compressor and associated air-purifying/filter media shall be performed periodically, by trained personnel following manufacturer \Im s recommendations and instructions.



HS601 0 04/25/02 04/25/02 39 of 39

As part of acceptance testing, and prior to initial use, representative sampling of the compressor air output shall be performed to ensure that it complies with the requirements in Paragraph 1 of this section. To ensure a continued high-quality air supply, and to account for any distribution system contaminant input, a representative sample should be taken at distribution supply points. Samples should be collected on a periodic basis, as directed by the Program Coordinator. Specific test recommendations are given in the following table.

Type/Sample	Oil Lubricated	Non-Oil Lubricated	Combustion Engine Powered
Water Vapor	×	X	X
Carbon Monoxide	×		X
Condensed Hydrocarbon	×		X
Carbon Dioxide			×
Odor	×	×	X

NOTES:

- 1. When using air compressors, intake location shall be carefully selected and monitored closely to ensure air supplied to the compressor is of adequate quality.
- 2. No frequency for periodic checks of air quality is specified, due to wide variation in equipment types, use, working environments, and operating experience.
- 3. Continuous monitoring of temperature and carbon monoxide are not required.
- 4. For non-oil lubricated compressors that operate at less than 35 psi, no sampling for water is required.
- 5. These requirements apply to systems designed for breathing air, other air-supply systems need to be evaluated on a case-by-case basis for the type and frequency of testing.

Further details on sources of compressed air and its safe use can be found in CGA G-7-1988.



HS800 3 03/15/04 10/29/02 1 of 18

PROCEDURE

Subject: MOTOR VEHICLE OPERATION: GENERAL REQUIREMENTS

1.0 PURPOSE AND SUMMARY

This procedure prescribes the general requirements for the operation of motor vehicles on company business. All operators of company owned, leased, and rented vehicles, as well as personal vehicles used on company business, are covered by this procedure. U.S. Department of Transportation (DOT) regulated personnel must also comply with the guidelines contained in Procedure HS810. Key elements of this procedure include:

- All employees who drive or may drive on company business must be familiar with the
 requirements of this procedure and certify their acceptance of the Company Rules for Motor
 Vehicle Operation (Attachment 2). In addition, covered employees shall sign a copy of the
 most current version of Attachment 2 on an annual basis.
- All new hire candidates shall complete the Pre-employment Driving Record Certification (Attachment 3). This certification will be evaluated via the established point system to determine driving privilege status.
- Employees must report all vehicular citations incurred while on company business to their supervisor as soon as possible, but not longer than 24 hours after the occurrence. Once reported, the established evaluation criteria in Section 5.4 will be used to determine corrective actions
- Employees have the responsibility to keep track of their non-work related vehicular citations and utilize the established evaluation criteria found in Section 5.3 to determine if their overall MVR citations exceed the Overall Driving Record limits (See Section 5.3.2).
- Employees utilizing vehicles while on company business are required to review this
 procedure and attend a company-designated driver training class at least once every two
 years.
- Requests for the re-instatement of denied or revoked driving privileges can be made to the appropriate business line Vice-President and the Director of Health & Safety.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
 - 3.1 Procedure Responsibility
 - 3.2 Action/Approval Responsibilities



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 2 of 18

- 4.0 Definitions
- 5.0 Text
 - 5.1 Company Rules for Motor Vehicle Operation
 - 5.1.1 Project Assigned Employee Vehicle Use Requirements
 - 5.2 Pre-employment Evaluation
 - 5.3 Driving Record Point System
 - 5.3.1 Pre-Employment Driving Record Point System Evaluation
 - 5.3.2 Existing Employee Driving Record Point System
 - 5.4 Employee Evaluation Criteria
 - 5.4.1 Minor Citation
 - 5.4.2 Major Citation
 - 5.4.3 Failure to Notify
 - 5.4.4 At-Fault Accident
 - 5.4.5 Driving Under the Influence and Hit & Run (Leaving the Scene)
 - 5.5 Training
 - 5.6 Reinstatement of Driving Privilege
 - 5.7 Non-Shaw Employee Vehicle Use Requirements
 - 5.8 DRIVER SAFETY NOTIFICATION STICKER
 - 5.9 Insurance
- 6.0 Exception Provisions
- 7.0 Cross References
- 8.0 Attachments

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Director of Health and Safety is responsible for the issuance, revision, and maintenance of this procedure.

3.2 Action/Approval Responsibilities

The Responsibility Matrix is Attachment 1.

4.0 **DEFINITIONS**

Chargeable Vehicle Accident - Any at fault vehicle accident meeting any one of the following criteria:

- An individual other than an employee of the company is a party in the accident.
- Property owned by a person or entity other than the company is damaged.
- When only company employees, company owned or leased (not rented) vehicles, and property is involved and damage exceeds \$2,500.00.

Company - Shaw Environmental & Infrastructure, Inc. (Shaw E & I) and it's subsidiaries and affiliates.



HS800 3 03/15/04 10/29/02 3 of 18

Motor Vehicle - Any passenger vehicle, including trucks, used upon the highway or in private facilities for transporting passengers and/or property. This includes personal vehicles operated on company business. For the purpose of this procedure, off-road vehicles, such as ATV's (Four Wheelers) earthmoving equipment, forklifts, non-highway use trucks, etc., are not considered vehicles. The use of motorcycles on company business is prohibited

Project Assigned Employees – Any employee that is assigned to a field operations project position. This designation includes Project Managers, Site Managers/Supervisors, Foremen, Technicians, Scientists, Geologists, Project Business Accountants, etc. This does not include employees that are typically assigned to an office but are visiting a site for brief periods of time, such as to provide technical assistance, perform audits, perform program reviews, etc.

5.0 TEXT

5.1 Company Rules for Motor Vehicle Operation

All employees who will or may be required to operate a company owned, leased, or rented motor vehicle or a personal vehicle used on company business shall acknowledge acceptance of the Company Rules for Motor Vehicle Operation (Attachment 2) prior to such operation. The signed form shall be retained by the Monroeville, PA Health & Safety Records Department. Each year, the company shall require covered employees to sign a copy of the most current Company Rules for Motor Vehicle Operation.

FAILURE OF EMPLOYEES TO COMPY WITH COMPANY RULES FOR MOTOR VEHICLE OPERATION OR THIS POLICY SHALL BE SUBJECT TO DISCIPLINARY ACTION UP TO AND INCLUDING (BUT NOT LIMITED TO) REVOCATION OF DRIVING PRIVILEGES FOR COMPANY BUSINESS AND TERMINATION OF EMPLOYMENT.

5.1.1 Project Assigned Employee Vehicle Use Requirements

The following requirements are set forth as it pertains to Project Assigned Employees.

- Project-assigned employees are not permitted to operate company vehicle (owned, leased or rented) on non-company business after 10:00 p.m. without written authorization from the project manager or the appointed Site Manager/Supervisor with jurisdiction over the vehicle. In those cases where there is shift work, a non-traditional workday (i.e. 3PM to 11PM workday, etc.) or other non-typical circumstances, it is understood that the after 10:00 PM restriction would not be appropriate. However, even in these non-typical circumstances, the Project Manager or the appointed site manager/supervisor shall be required to execute the required written authorization for use of a company vehicle, including the time frame in which employees shall be permitted to use the vehicle after their non-traditional workday.
- Project assigned personnel that are residing in temporary housing / hotels are



HS800 3 03/15/04 10/29/02 4 of 18

granted permission to drive to and from the temporary residence and work. Additionally, the Project Manager, or the appointed Site Manager/Supervisor his/her designee (Site Manager, Supervisor, etc.) is required to evaluate and optimize the potential of carpooling of project assigned personnel in an effort to reduce the number of company vehicles being driven to and from the project site.

- Project assigned employees shall not use company vehicles for sight seeing or any other personal/recreational activities.
- Vehicles may be used in support of "daily life activities" such as going to restaurants for dinner, laundromats, local retail stores, grocery stores, etc.
- A maximum distance for "daily life activity" driving shall be no further than 20-miles from the temporary housing in which an employee resides. In those cases where the maximum allowed distance does not permit daily life activities to be conducted, a written authorization, from the Project Manager or the appointed Site Manager/Supervisor, is required to travel further distances.
- Should an employee be required to live at his/her permanent residence due to it's proximity to the project site, that employee shall utilize his/her own personal transportation to drive to and from work. At the site, employees shall be allowed to use a company vehicle as required to perform project activities.
- If an employee is assigned to a project site that is located within driving distance from the employee's permanent residence, but is too far away to allow for a daily commute, that employee shall utilize their own personal transportation to drive to and from their permanent residence and the project site. (i.e. for initial assignment arrival to the project, trips home on rotation, etc.) Upon arrival to the site, employees shall be allowed to use a company vehicle as required to perform project activities. In these cases, the employee will also be required to drive their personal vehicle to and from the project site from their temporary housing / hotel residence, for personal "daily life activities", etc.

5.2 Pre-employment Evaluation

The local Health and Safety Assistant shall distribute a copy of this procedure to all new hire candidates for the completion of Attachments 2 and 3. Information provided should be evaluated via the point system in Section 5.3, and the hiring manager advised regarding any hiring or driving privilege restrictions that may apply. Hiring of persons with regular driving duties (e.g., field technicians and leadmen, sales persons, or others with assigned company motor vehicles) may only proceed after the information contained in Attachment 3 is evaluated.

Once Attachment 3 is completed, it is to be faxed to the Monroeville, PA Health and Safety Records Department at (412) 858-3976. The driving status of the prospective employee will be reported to the appropriate Human Resources Department in two to three working days. The local Health & Safety Assistant will notify the appropriate Human Resources manager when the attachments are not returned.



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 5 of 18

Discrepancies between the certified driving record report and Attachment 3 shall be reviewed with the prospective employee. Deliberate falsification of driving record information will disqualify prospective employees from being hired.

5.3 Driving Record Point System

The following point system will be used to evaluate the driving record of all existing employees and new hire candidates that can reasonably be expected to operate a motor vehicle during their employment. This data is to be collected through Motor Vehicle Records (MVR) search and by the employee completing Attachment 3 of this policy. Attachment 3 is to be completed by the new hire candidate and reviewed by the regional H&S Assistant to ensure compliance.

Driving Record Point System			
Description	Assigned Point Value		
Overweight, loss of load, vehicular equipment infraction, etc.	1		
Moving violation: speeding, failure to stop, failure to signal, etc.	2		
At-fault accident	3		
Major citation: reckless driving, tailgating, suspended license, speed contest, improper lane usage, Open Container (Non-Work Related), etc.	6		
Driving under the influence, Hit and Run (leaving the scene)	8		
Open Alcohol Container (Work Related)	8		

5.3.1 Pre-Employment Driving Record Point System Evaluation

If a new hire candidate has accumulated three (3) points or less in the last twelve (12) months or five (5) points or less in the last twenty-four (24) months, they will be given the privilege to drive motor vehicles on company business without restrictions. If a new hire has accumulated four (4) to six (6) points in the last twelve (12) months or six (6) to eight (8) points in the last twenty-four (24) months, they will be placed on probation for a period of twelve (12) months. They will be afforded the privilege to drive motor vehicles on company business during this probationary period. Any driving infractions (i.e., speeding tickets, at-fault accidents, citations, etc.) accumulated during this probationary period will result in termination of the privilege to drive a motor vehicle on company business.

If the new hire candidate has accumulated seven (7) to eleven (11) points in the last twelve (12) months or nine (9) to fifteen (15) points in the last twenty-four (24) months, they will not be eligible for company driving privileges. Employment can only be offered with the strict understanding of denial of the privilege to drive motor vehicles on company business. After the first twelve (12) months of employment, the employee can petition the appropriate business line Vice President and the Director of Safety and Health for reconsideration of driving privileges.

If a new hire candidate is expected to drive a vehicle, to fulfill the responsibilities of his/her role, and there has been an accumulation of twelve (12) points or more in the last twelve (12) months or sixteen (16) points or more in the last twenty-four (24) months, the candidate shall not be hired. See Table below:



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 6 of 18

Candidate's Driving Privilege Status Description	Past 12 Months	Past 24 Months
Can drive without restriction.	0 to 3 points	0 to 5 points
Can drive with understanding of probationary status.	4 to 6 points	6 to 8 points
Not eligible for company driving privileges for first 12 months of employment.	7 to 11 points	9 to 15 points
Candidate not eligible for hire.	12 points or more	16 points or more

5.3.2 Existing Employee Driving Record Point System

An acceptable traffic record is one requirement for continued driving privileges. Accordingly, all affected employee's MVR traffic record is subject to periodic and annual review to ensure compliance with state and federal regulations, as well as company policy.

WORK RELATED TRAFFIC VIOLATIONS

It is the responsibility of all affected employees to provide verbal notice to their supervisor of any work related traffic violations that have occurred as soon as practicable but not longer than 24 hours after the occurrence. This verbal notice shall be followed by the employee completing an updated "Employee Driving Record Certification" (Attachment 3), and "Notification of Work Related Citation" form (Attachment 4). Both Attachment 3 and 4 shall then be immediately forwarded to the Monroeville, PA Health and Safety Records office.

NON-WORK RELATED TRAFFIC VIOLATIONS

Employees have the responsibility to keep track of their non-work related vehicular citations and utilize the established evaluation criteria, as described below, to determine if their overall traffic citations exceed acceptable company limits. It is not necessary for employees to report non-work related citations to their supervisor as they occur. However, if an employee's overall MVR record (work related or not) exceeds the company's established points system criteria, the employee must verbally inform their supervisor as soon as practicable but not longer than the following business day after the occurrence. This verbal notice shall be followed by the employee completing an updated "Employee Driving Record Certification" (Attachment 3), and it shall then be immediately forwarded to the Monroeville, PA Health and Safety Records office.

OVERALL DRIVING RECORD EVALUATION

If it is determined that an employee has accumulated three (3) points or less in the last twelve (12) months or five (5) points or less in the last twenty-four (24) months, they will be allowed to continue with the privilege to drive motor vehicles on company business without restrictions.

If an employee has accumulated four (4) to six (6) points in the last twelve (12) months or six (6) to eight (8) points in the last twenty-four (24) months, the employee will be placed on probation for a period of twelve (12) months. The employee can continue to drive motor vehicles on company business during this probationary period.

If the employee has accumulated seven (7) to eleven (11) points in the last twelve (12) months or nine (9) to fifteen (15) points in the last twenty-four (24) months, they will not



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 7 of 18

be eligible for company driving privileges. Continued employment may only be extended with the strict understanding of denial of the privilege to drive company owned, leased or rented motor vehicles on company business. After the first twelve (12) months following driving privilege revocation, the employee can petition their respective Business Line VP and the Director of Safety and Health for reconsideration of driving privileges. See Table below:

Employee's Driving Privilege Status Description	Past 12 Months	Past 24 Months
Can drive without restriction.	0 to 3 points	0 to 5 points
Can drive with understanding of probationary status.	4 to 6 points	6 to 8 points
Company driving privileges are revoked.	7 to 11 points	9 to 15 points

5.4 Employee Evaluation Criteria

All employees who may operate a motor vehicle on company business will become familiar with the requirements of this procedure, complete the currently-designated company driver training class, and complete Attachment 2 prior to such operation. The employee driving evaluation criteria is based upon all infractions including those incurred while on company business and during off-work hours. It is imperative that employees notify their supervisors as immediately as possible and no later than 24 hours following a work-related citation/accident. Once notified, the supervisor will ensure the completion of Attachment 3 and Attachment 4, forward it to the Monroeville, PA H&S Records Office, and initiate one of the following corrective actions as required. Additionally, as it relates to non-work related and work related traffic violations, it is the employee's responsibility to ensure that their overall driving record does not allow for the exceeding of the driving records points system. Should the employee's driving record points exceed the system limits, that they must notify their supervisor immediately, complete an updated "Employee Driving Record Certification" (Attachment 3) and forwarded it to the Monroeville, PA Health & Safety Records Department.

5.4.1 Work-Related Minor Citation

When an employee is given a work related minor citation (i.e., speeding ticket, moving violation, failure to signal turn, loss of load, etc.), the employee's supervisor will meet with the employee to discuss the corrective action that must be taken so that further violations do not occur. At a minimum, the supervisor shall require the employee to attend a recognized course in defensive driving on his/her own time and the cost of this training will be borne by the employee. This course shall be pre-approved by the Division Health & Safety Manager. The supervisor will provide written direction to the employee regarding the assigned corrective action(s). The supervisor shall forward a copy of an updated Employee Driving Record Evaluation form (Attachment 3) and a form of verification showing the employee's successful completion of an approved defensive driving course to the appropriate regional Human Resources Department for inclusion in the employee's personnel file. These documents shall also be forwarded to the Monroeville, PA Health & Safety Records Department.



Procedure No.HS800Revision No.3Date of Revision03/15/04Last Review Date10/29/02Page8 of 18

5.4.2 Work Related Major Citation

When an employee is given a work related major citation (i.e., reckless driving, tailgating, suspended license, speed contest, etc.), the supervisor will hold a meeting with the employee, at which time the supervisor will complete the company Disciplinary Action Form (Procedure HR207) thereby informing the employee that any additional infractions will lead to more severe disciplinary action. In addition, the employee will be required to attend a recognized defensive driving course on his/her own time, as described in section 5.4.1, and will be suspended from work for one day without pay. A copy of the Disciplinary Action Form shall be forwarded to the appropriate Human Resources Department for their information and inclusion in the employee's personnel file.

5.4.3 Failure to Notify

Should an employee fail to notify his/her supervisor of a citation or accident within the required reporting time, his/her company driving privilege may be revoked. The supervisor will also take disciplinary action that is appropriate for the unreported event. If the unreported event is work related and is either an at-fault accident, driving under the influence case, or a hit and run violation, the termination process will be initiated. All disciplinary actions shall be documented to the employee by the supervisor. This copy, and any written response by the employee, shall be forwarded to the appropriate Human Resources Department for their information and inclusion in the employee's personnel file.

5.4.4 At-Fault Accident

Whenever an employee is operating a company owned/leased/rented vehicle or their personal vehicle on company business is involved in an at-fault vehicle accident, an Accident Review Board shall be convened and recommend the corrective action to be taken. At a minimum, the action shall include the completion of a recognized driver safety course on their time and at their expense, as described in section 5.4.1. All disciplinary actions resulting from at-fault vehicle accidents will be reviewed for consistency by the appropriate Safety Council.

Depending upon the circumstances and severity of the accident, termination of the employee can be considered. As above, this must be approved by the appropriate Human Resources Department. All communication to the employee regarding the accident and resulting action shall be in writing with a copy to the appropriate Human Resources Department for their information and inclusion in the employee's personnel file.

5.4.5 Driving Under the Influence, Hit & Run (Leaving The Scene) and Open Container

If an employee is charged with Driving Under the Influence, Hit and Run or an Open Alcohol Container violation, he/she will have their driving privileges temporarily suspended pending final resolution of the charge. If the charge is resolved in the employee's favor, with a final adjudication holding no penalty, driving privileges may be re-instated. However, if any penalty is attached, such as probation, license restrictions, etc., the employee may be considered unqualified to drive for the company. Whenever an employee is convicted or pleads no contest to a company-



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 9 of 18

related driving under the influence, hit and run or open container charge, he/she will be immediately terminated.

In a case that is not work related, and an employee is convicted or pleads no contest to a hit and run or driving under the influence charge, the employee shall notify his supervisor. Accordingly, the employee's company driving privileges will then be revoked for twelve (12) months. After the first twelve (12) months following driving privilege revocation, the employee can petition their respective Business Line VP and the Director of Safety and Health for reconsideration of driving privileges.

5.5 Training

All employees who will, or may reasonably be expected to, drive a company owned/leased/rented vehicle shall review this procedure and complete the currently-designated company driver training class prior to such operation. This class is designed to be taught either via the company's Web-based training program or by local Health and Safety personnel and must include the following elements: federal/state/local driving rules, company driving rules, emergency/accident procedures, and defensive driving techniques. Specific information on the vehicle to be operated will be provided locally. Personnel conducting this class shall provide the Knoxville Health and Safety Training Department with a copy of the course attendance sheet for inclusion in individual training records. All affected employees shall complete a driver safety training class at least once every two years.

5.6 Reinstatement of Driving Privilege

Any employee who has had his/her privilege to drive a motor vehicle on company business revoked or denied, and who desires to reinstate this privilege, must apply to the business line Vice President and the Director of Health and Safety for reinstatement. The Director of H&S, or his designee, shall specify a rehabilitation program (if applicable), an external safe driving course, and any other requirements in which he/she deems appropriate. Once the employee completes the program, documentation of successful completion must be formally presented to the appropriate Vice President and the Director of H&S. If the documentation is accepted, the driving privilege may be reinstated. Copies of all documents shall then be forwarded, by the responsible H&S Manager, to Human Resources and to the Monroeville, PA Health & Safety Records Department.

Reinstatement of the driving privilege may occur one (1) time, at the discretion of the Director of Health & Safety and the responsible Business Line Vice President. If employee driving performance leads to a subsequent revocation of this privilege, such revocation shall be permanent.

5.7 Non-Shaw Employee Vehicle Use Requirements

Only approved non-Shaw employees (client, subcontractor or temporary/temp agency employees) who have completed and signed the "Non-Shaw Employee Driver Questionnaire" (HS800 Attachment 5) will be allowed to drive a Shaw owned, leased, or rented vehicle. Upon completing the questionaire and prior to the driver operating a Shaw vehicle, the subject questionnaire must be signed, dated and placed on file at



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 10 of 18

the job site. The primary vehicle operator or the Shaw Project Management representative shall review the questionnaire and determine whether the non-Shaw employee satisfies the driver qualification requirements of HS800. The driver qualification point system can be found in section 5.3 of this policy.

In addition to the above requirement, it is also a requirement of the responsible Shaw Project Manager to forward a fully executed, company specific version of the correspondence that is found in Attachment 6, to the employer of the non-Shaw driver. This correspondence should not be modified except for the fields that specify the name and address of the subcontractor or client to which the letter is being written. This written correspondence will serve to notify that any employee that is assigned by their company to a Shaw project, and is required to operate/drive a Shaw owned, leased, or rented vehicle, will be subject to either meeting or exceeding the operator requirements for Shaw employees.

As the employer of individuals who are assigned to a Shaw project, the authorized non-Shaw employer representative shall sign and return Attachment 6 to the respective Shaw Project Manager. By signing Attachment 6, the non-Shaw employer is acknowledging that they are either adopting the requirements set forth in this policy (HS800, Motor Vehicle Operation) or have developed a similar policy that meets or exceeds these requirements. Failure of a non-Shaw employer to comply with the requirements set forth in HS800 shall result in the prohibition of their employees driving any Shaw owned, leased or rented vehicles.

5.8 DRIVER SAFETY NOTIFICATION STICKER

A safety notification bumper sticker shall be applied to all Shaw owned / leased vehicles in an effort to ensure continued compliance with driving safety regulations. The notification service will be managed by a third party fleet safety management company and will serve as the recipient of all calls that are placed concerning unsafe driving behavior. The Findlay, OH equipment division will serve as the first point of contact as it pertains to notifications that are received from the third party company who administers the bumper sticker safety call in service. Upon receiving a report from the third party administrator, the equipment division shall determine what business line the vehicle / driver is located within and then contact the respective business line Divisional H&S Manager. The Divisional H&S Manager will then contact the affected employee and the employee's supervisor for a counseling/discussion meeting, concerning the complaint. Upon conclusion of the meeting, the information will be reviewed by the supervisor and the Divisional H&S Manager for determination of corrective or disciplinary action.

The company shall endeavor to ensure that all company owned/leased fleet vehicles shall have a safety notification bumper sticker applied to the rear of the vehicle. It is the responsibility of the driver, who is deemed the primary / responsible operator of the vehicle, to ensure that the sticker remains on the vehicle and remains legible and in no way defaced. If the vehicle is project or program assigned and there is no designated primary operator, then the Project Manager will be considered the primary / responsible



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 11 of 18

operator. The primary / responsible operator shall contact the Equipment Division in Findlay, OH, at 1-800-225-6464 ext. 6051 or direct dial 419-425-605, immediately upon recognizing that the sticker is defaced or removed such that a new one can be re-applied. Failure, on the part of the primary operator, to ensure that a legible sticker remains on the vehicle shall result in disciplinary action, up to and including vehicle usage being revoked, in addition to possible termination of employment.

5.9 INSURANCE

All employees who operate their personal vehicles for Company business, no matter how frequently, shall have in place the minimum insurance required for the state in which the vehicle is registered. If an employee uses his or her own personal vehicle for more than 60% of his working hours, Company may require employee to carry increased insurance coverage and limits. Employees agree that in the event of an accident occurring during working hours in his or her own vehicle, the insurance on the employee's vehicle will be primary and recovery of any claims by employee or third persons shall come first from the employee's personal vehicle insurance policy. By an employee driving his or her vehicle on Company business, employee consents to this policy including this provision for employee and employee's insurer.

6.0 EXCEPTION PROVISIONS

Variances and exceptions may be requested pursuant to the provisions of Procedure HS013, Health and Safety Procedure Variances.

7.0 CROSS REFERENCES

HR207 Employee Disciplinary Action

HS013 Health and Safety Procedure Variances

HS020 Accident Prevention Program: Reporting, Investigation, and Review

HS810 Motor Vehicle Operation: Federal Motor Carrier Safety Regulations for Driver Qualifications

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Company Rules for Motor Vehicle Operation
- 3. Pre-employment Driving Record Certification
- 4. Notification of Work-Related Citation
- 5. Non-Shaw Employee Driver Questionnaire
- 6. Memo Template for Employers of Non-Shaw Drivers



HS800 3 03/15/04 10/29/02 12 of 18

ATTACHMENT 1

MOTOR VEHICLE OPERATION: GENERAL REQUIREMENTS RESPONSIBILITY MATRIX

		Responsible Party						
Action	Procedure Section	Local Health & Safety Assistant	Business Line Health and Safety Manager	Supervisor	Accident Review Board	Corporate Human Resources	Director of H&S	
Issue, Revise, and Maintain This Procedure	3.1						Х	
Ensure Employees Complete Attachment 2	5.1	Х		Х		Х		
Distribute HS800 to New Hire Candidates for Completion of Attachments 2 and 3	5.2	X				Х		
Request Evaluation of New Hire Driving Record	5.2	Х				Х		
Obtain Driving Record and Determine Driving Status	5.2	Х						
Initiate Corrective Actions	5.4			Х				
Ensure Completion and Distribution of Attachment 4	5.4			Х				
Accident Review	5.4.4				Х			
Ensure Drivers Meet Training Requirements	5.5			Х				
Specify Program for Reinstatement of Driving Privilege	5.6						Х	
Reinstatement of Driving Privilege	5.6						Х	
Non-Shaw Employee Vehicle Use Requirements	5.7			Х				
Contact Employee to discuss report from Safety Notification Sticker Service	5.8		Х	Х				



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 13 of 18

ATTACHMENT 2 COMPANY RULES FOR MOTOR VEHICLE OPERATION

- 1. Prior to motor vehicle operation, all motor vehicle operators are required to provide the company with current documentation of licensing for the motor vehicle(s) to be operated. Supervisors shall review and approve said documentation.
- 2. The motor vehicle operator is responsible for the vehicle, and for conducting a pre-trip, walk around inspection prior to use (including load evaluation, if applicable). No vehicle with any mechanical defect, which endangers the safety of the driver, passengers, or the public, shall be used.
- 3. All company owned/leased trucks, should have small convex mirrors attached to the side mirrors.
- 4. The operator shall drive defensively at all times and is responsible for complying with all state and local traffic laws, as well as customer regulations concerning motor vehicle operation.
- 5. The operator and all passengers shall use seat belts <u>at all times</u> when the vehicle is in motion.
- 6. No employee shall operate a motor vehicle when abnormally tired, temporarily disabled, or under the influence of alcohol or drugs.
- 7. No employee shall allow a company owned, leased, or rented motor vehicle to be operated by an unauthorized employee or non-employee. (See also: unauthorized personal use of company vehicles)
- 8. The operator shall not allow for any open alcoholic beverage containers within a company vehicle or within a personal vehicle while it is being utilized for company business.
- 9. No employee shall drive beyond any barricades or into any area with designations such as HAZARDOUS, DO NOT ENTER, etc.
- 10. Use caution when driving through congested areas, or near where personnel and equipment are working.
- 11. Whenever possible, a spotter shall be used for backing all vehicles. This may be a fellow company employee, or a non-company employee who is willing to help.
- 12. Unless required, such as on a client's property, keys shall not be left in an unattended vehicle.
- 13. Employees shall not leave the driver's seat of a vehicle while the motor is running. Exemption: Vehicles equipped with a power take-off device with parking brake set and chocks in place.
- 14. No motorcycles are to be operated on company business.
- 15. Radar detectors are prohibited in all company owned, leased, or rented vehicles or in personal vehicles while being used for company business.
- 16. Analytical samples will be transported in accordance with 49 CFR regulations. Regulated hazardous substances shall not be transported in personal vehicles.



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 14 of 18

- 17. In case of an accident, the following steps shall be taken:
 - A. Stop
 - B. Call for medical assistance in case of injuries.
 - C. Notify police.
 - D. Complete Vehicle Accident Report and submit to your supervisor as soon as possible.
- 18. Whenever a vehicle is stopped upon the traveled portion of a highway or the shoulder of a highway, for any cause other than necessary traffic stops, the driver shall, as soon as possible, place or activate the warning devices with which the vehicle is equipped.
- 19. Employee must notify the supervisor as soon as possible, but not longer than 24 hours after occurrence, for work related citations, accidents, and license expiration, suspension, or revocation.
- 20. No employee is authorized to operate a company vehicle (including rentals) after having been on duty for a period of 16 hours. No employee may drive for more than 12 hours in any single on-duty period. Once either of these criteria has been met, a period of 8 consecutive hours off duty is required before driving duties may be resumed. These are maximum, not minimum, requirements and employees may be unfit to drive after shorter on-duty periods. Commercial DOT drivers are subject to the more restrictive hours of service regulations described in Procedure HS810.
- 21. Project-assigned employees are not permitted to operate company owned, leased, or rented vehicles after 10:00 p.m. without written authorization from their supervisor. (See section 5.1.1)
- 22. Employees shall not operate company vehicles for any type of personal use, no exceptions. Personal use includes any usage that is not directly related to company business. See section 5.1.1 for definitions concerning "daily life activities" for Project Assigned Employees.
- 23. Employees shall not use a company vehicle to visit an establishment that has a primary function of providing nighttime entertainment including the dispensing of alcoholic beverages.
- 24. Temporary or non-Shaw employees shall be allowed to utilize Shaw company vehicles only after the driver has completed Attachment 5 and has satisfied the point system requirements set forth in Section 5.3 of this policy. In addition, the employer of that driver shall have satisfied the requirement set forth in section 5.7 of this policy and signed a copy of the memo set forth in Attachment 6. This includes clients or subcontractors.
- 25. Employees shall not transport family members, friends or any other unauthorized guest passenger unless it is arising out of course and scope of company business.
- 26. No employee shall be assigned use of a vehicle to take home when off of duty.

I have read and understand company Procedure HS800 and the company Rules for Motor Vehicle Operation, and agree to abide by all requirements.



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 15 of 18

ATTACHMENT 3

EMPLOYEE DRIVING RECORD CERTIFICATION

DATE	REQUESTOR		PHONE NO)
CANDIDATE DEPARTMENT I		HOME		
			Ass	signed Point Value
Overweight, loss o	f load, vehicular equipr	ment infraction, etc	>.	1
Moving violation:	speeding, failure to sto	p, failure to signal	turn, etc.	2
At-fault accident				3
•	ckless driving, tailgating ge, open container, etc.	g, suspended licens	se, speed contest,	6
Driving under the	influence or Hit and Ru	n (Leaving the Sce	ene)	8
state issuing your di [2] years). Determine	river's license (include a	all states for which a assigned from the	dents currently listed on your you have held a driver's licent table above, and write in co	nse during the last two
Violations/Acci	<u>dents</u> <u>D</u>	river License #/S	<u>Date (mo/yr)</u>	Points
previous twenty-for of issuance of my l	ur (24) months. I author	rize the company to that falsification o	Total Points and accurate statement of my b obtain a copy of my driving b data will disqualify me fro	g record from the state
Driver's License N	0		State of Issuance	
			Date of Birth	
New Hire Candidat	te Name (Printed)		Social Security Numbe	r
Signature			Date	



Procedure No. Revision No. Date of Revision Last Review Date Page HS800 3 03/15/04 10/29/02 16 of 18

ATTACHMENT 4

NOTIFICATION OF WORK-RELATED CITATION

This form is to be completed by employees incurring a work-related vehicular citation. Once complete, it is to be signed by the employee's supervisor and forwarded to the appropriate Human Resources Department for inclusion in the employee's personnel file.

Employee Name	Employ	ee No	Date	
Nature of Citation				
Location of Citation (City, State) _				
Date/Time Citation Received				
Is Citation Being Contested?	□ No	☐ Yes	Details	
Employee Signature				Date
Corrective Action Being Taken				
Supervisor Signature				Date

PLEASE FAX THIS FORM TO THE MONROEVILLE H & S RECORDS DEPARTMENT AT (412) 858-3976



Procedure No. Revision No. Date of Revision Last Review Date Page HS800 3 03/15/04 10/29/02 17 of 18

ATTACHMENT 5

Non-Shaw Employee Driver Questionnaire

Date	Time
Vehicle is assigned to what Shaw Employee?	Signature of Shaw Employee
Non-Shaw Driver's Name	
Do you have a valid driver's license?	Yes No
State in which license was issued, DL Number	and Exp Date
Have you had any citations or accidents in the	past 24 months? Yes No
If yes, please list type of citations and the associations and the associations are selected to the selected selected to the selected selected to the selected select	ciated dates below:
(Refer to HS800, Section 5.3, to determine drive	ver eligibility based on the points system provided)
represents my driving record. I understand and	acknowledging that the above information is true and accurately agree that any misrepresentation or omission of material fact on bunds for your removal from the project site and will restrict the
I have read and fully understand the above:	
Signature of Non-Shaw Driver	
 Date	



Procedure No. HS800
Revision No. 3
Date of Revision 03/15/04
Last Review Date 10/29/02
Page 18 of 18

ATTACHMENT 6

Address Address Phone Fax:

Memorandum

Date:	
To:	
CC:	
From:	Project Manager
RE:	Requirements for Motor Vehicle Operation

Attached is Shaw Environmental & Infrastructure, Inc. (Shaw) policy HS800 - Motor Vehicle Operation: General Requirements. As you can see, this policy applies to all operators of Shaw owned, leased, or rented vehicles, as well as personal vehicles used on Shaw business.

Accordingly, you are hereby notified that any employee that is assigned by your company to a Shaw Environmental & Infrastructure, Inc project and is required to operate/drive Shaw owned, leased, or rented vehicles, will be subject to either meeting or exceeding the operator requirements for Shaw employees. Please be aware that as the employer of individuals who are assigned to a Shaw project, you must ensure that your company either adopts the requirements set forth in policy HS800 (Motor Vehicle Operation) or develop a similar policy that meets or exceeds those requirements

Only approved non-Shaw employees, who have completed and signed the "Non-Shaw Employee Driver Questionnaire" (HS800 Attachment 5) will be allowed to drive a Shaw vehicle. Furthermore, prior to the driver operating a Shaw vehicle, the subject questionnaire must be completed and placed on file at the job site. The primary vehicle operator or responsible Shaw management representative shall review the questionnaire and determine whether the non-Shaw employee satisfies the driver qualification requirements of HS800.

Failure to comply with the requirements of this correspondence or the requirements set forth in HS800 shall result in disciplinary action up to and including driving privilege revocation or removal of an affected non-Shaw employee from a project site. If the duties of your employees are expected to include driving a Shaw owned, leased or rented vehicle, please complete Attachment 5, for all of your affected personnel, and provide these to Shaw's site management. Alternatively, please be aware and make your employees aware that they are not authorized to drive a Shaw owned, leased, or rented vehicle without such compliance.

By signing this document, I, an authorized employee and	
agent of the subject company/employer, am acknowledging	Signature / Title
acceptance of the above information and agree to my	Signature / Title
employer's compliance with the referenced requirements stated	
herein.	Date



Procedure No.
Revision No.
Date of Revision
Last Review Date
Page

HS810 0 04/25/02 04/25/02 1 of 17

PROCEDURE

Subject: COMMERCIAL MOTOR VEHICLE OPERATION AND MAINTENANCE

1.0 PURPOSE AND SUMMARY

This procedure covers the general requirements for operation and maintenance of commercial motor vehicles. Requirements are based upon Federal regulations covering interstate (and intrastate for drug and alcohol testing) activity and/or activity in non-agreement states. Locations are authorized to use applicable State regulations for intrastate activity, but must fully comply with Federal regulations whenever an "intrastate" unit engages in "interstate" activity. Key provisions include:

- General Requirements;
- Financial Responsibility;
- Notification and Reporting of Accidents;
- Qualifications of Drivers;
- Driving of Motor Vehicles;
- Inspection, Repair and Maintenance;
- Hours of Service of Drivers; and
- Management Review and Follow-up.

Any location or major project wishing to establish a pool of commercial drivers, or even one commercial driver, <u>must</u> contact the DOT Administrator in Findlay and the Corporate Health & Safety office in Pittsburgh for enrollment in the random drug testing pool.

2.0 TABLE OF CONTENTS

- 1.0 Purpose and Summary
- 2.0 Table of Contents
- 3.0 Responsibility Matrix
- 4.0 Definitions
- 5.0 Text
 - 5.1 General Requirements
 - 5.2 Minimum Levels of Financial Responsibility for Motor Carriers
 - 5.3 Notification and Reporting of Accidents
 - 5.4 Qualifications of Drivers
 - 5.5 Driving of Motor Vehicles
 - 5.6 Inspection, Repair, and Maintenance
 - 5.7 Hours of Service of Drivers
 - 5.8 Transportation of Hazardous Materials Driving and Parking Rules
 - 5.9 Carriage by Public Highway
- 6.0 Exception Provisions
- 7.0 Cross Reference
- 8.0 Attachments



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 2 of 17

3.0 RESPONSIBILITY MATRIX

3.1 Procedure Responsibility

The Vice President of Health & Safety is responsible for the issuance, revision and maintenance of this procedure.

3.2 Action/Approval Responsibilities

See Responsibility Matrix, Attachment 1.

4.0 **DEFINITIONS**

General definitions can be found in 49 CFR 390.5. Other definitions can be found at the beginning of the regulatory reference for each section of this procedure.

Commercial Motor Vehicles Requiring CDL Drivers

In accordance with Federal Motor Carrier Safety Regulations (FMCSR) 383.91, there are three vehicle groups which <u>require</u> a fully qualified, documented DOT driver <u>holding a Commercial Driver's License</u>. These classes are as follows:

- "Any combination of vehicles with a GCWR of 26,001 or more pounds provided the GVWR of the vehicle(s) being towed is in excess of 10,000 pounds. (Holders of a Group A license may, with any appropriate endorsements, operate all vehicles within Groups B and C.)"
- Group B "Any single vehicle with a GVWR of 26,001 or more pounds, or any such vehicle towing a vehicle not in excess of 10,000 pounds GVWR. (Holders of a Group B license may, with any appropriate endorsements, operate all vehicles within Group C.)"
- Group C "Any single vehicle, or combination of vehicles, that does not meet the definition of Group A or Group B as contained herein, but that either is designed to transport 16 or more passengers including the driver, or is placarded for hazardous materials."

All three of the above groups require a qualified driver holding a CDL. This includes a complete DQ file, filing Driver's Daily Logs (or time cards), etc.



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 3 of 17

Commercial Motor Vehicles **NOT** Requiring CDL Drivers

In accordance with FMCSR 390.5(a):

"Commercial motor vehicle means any self-propelled or towed vehicle used on public highways in interstate commerce to transport passengers or property when...the vehicle has a gross weight rating or gross combination weight rating of 10,001 or more pounds."

The CMV (commercial motor vehicle) described here is not covered in FMCSR 383.91 and thus would not require a driver holding a CDL. However, since the vehicle is considered a CMV by Federal regulations, any employee operating such a vehicle <u>must have a complete DQ file</u> in Findlay, is responsible for completing Driver's Daily Logs (or time cards), etc.; the regulations for the driver are exactly the same as for a driver holding a Commercial Driver's License, with the exception that these drivers are not required to hold a CDL; a State license is sufficient.

Also, the vehicle described in this section would automatically, as a CMV, fall into the group of vehicles requiring maintenance documentation at Findlay (Annual Inspections, Preventative Maintenance, Driver Inspection Reports, etc).

Company – All wholly-owned subsidiaries of the Shaw Environmental & Infrastructure, Inc. (Shaw E & I).

5.0 TEXT

This section is organized to follow the DOT Safety/Compliance Review Checklist.

5.1 General Requirements

- **5.1.1** All locations operating commercial motor vehicles shall maintain a current copy of the Federal Motor Carrier Safety Regulations (FMCSR) and the Hazardous Materials Regulations (HMR), both of which are found in Title 49 of the Code of Federal Regulations.
- **5.1.2** Training requirements for all drivers include the following minimum classes:
 - Safe Driver Training (SDT)
 - Hazardous Waste Hauling (HWH)
 - Vacuum Truck Safety Training (VTST) (<u>Note:</u> Vacuum truck operators only)

Refresher training is required every two (2) years.

- **5.1.3** All locations shall include safe commercial motor vehicle operation in their safety incentive/awareness programs.
- **5.1.4** Each location shall monitor overall compliance as required in HS021, Accident Prevention Program: Management Safety Audits and Inspections; and HS018, Safety Councils.



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 4 of 17

- **5.1.5** A person is qualified to operate a commercial motor vehicle if he or she:
- Is at least 21 years old;
- Can read and speak the English language sufficiently to converse with the general public, to understand highway traffic signs and signals in the English language, to respond to official inquiries, and make entries on reports and records;
- Can by reason of experience, training, or both, safely operate the type of motor vehicle he or she drives:
- Can by reason of experience, training, or both, determine whether the cargo to be transported has been properly located, distributed and secured in or on the motor vehicle;
- Is familiar with methods and procedures for securing cargo in or on the motor vehicle; and
- Has a complete and current Driver Qualification File (See Section 5.2) in the possession of the Findlay DOT Administrator.

5.2 Minimum Levels of Financial Responsibility for Motor Carriers (See 49 CFR 387 for further details)

- **5.2.1** The Corporate Risk Management Department shall maintain insurance/financial responsibility as required in the current version of referenced regulation.
- **5.2.2** An executed DOT MCS90 shall be maintained, with a copy forwarded to the DOT Administrator in Findlay.

5.3 Notification and Reporting of Accidents

(See 49 CFR 390 for further details)

- **5.3.1** All accidents and near misses shall be reported in accordance with HS020 Accident Prevention Program: Reporting, Investigation and Review, and HS091 Serious Injury and Fatality Reporting Requirements. All required accident documentation shall accompany the Monthly Loss Reports.
- 5.3.2 DOT procedures require that motor carriers maintain, for a period of one year after an accident occurs, an "Accident Register" containing specific information. This applies to all commercial vehicle accidents. Corporate Health & Safety will maintain the Register. The Register must include: date and time of accident, city/state, driver's name, number of injuries and/or fatalities, and whether hazardous materials other than fuel were released. Motor carriers are also required to maintain copies of all accident reports required by State or other governmental entities or insurers. This is effective for all accidents occurring after March 3, 1993. Motor carriers must continue to retain copies of all accident reports previously submitted to FHWA for a period of three (3) years after the date of the accident. (49 CFR 390, Subpart A)



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 5 of 17

- **5.3.3** Corporate Health & Safety must be notified by telephone or fax of <u>all</u> commercial vehicle accidents within 24 hours, or not later than the next business day. Use the current Vehicle Accident Report found in Shaw E & I Procedure HS020.
- **5.3.4** The Accident Register shall include the most reliable information on "reportable accidents" available to the motor carrier. A "reportable accident" means an occurrence involving a commercial motor vehicle operating on a public road which results in:
 - 1. A fatality;
 - 2. Bodily injury to a person who, as a result of the injury, immediately receives medical treatment away from the scene of the accident; or
 - 3. One or more vehicles incurring disabling damage as a result of the accident, requiring the vehicle(s) to be transported away from the scene by a tow truck or other vehicle.

The term "accident" does not include:

- 1. An occurrence involving only boarding and alighting from a stationary motor vehicle:
- 2. An occurrence involving only the loading or unloading of cargo; or
- 3. An occurrence in the course of the operation of a passenger car or a multipurpose passenger vehicle (as defined in section 571.3 of 49 CFR) by a motor carrier and is not transporting passengers for hire or hazardous materials of a type and quantity that require the motor vehicle to be marked or placarded in accordance with section 177.823 of 49 CFR.

"Disabling damage" means damage which precludes departure of a motor vehicle from the scene of the accident in its usual manner in daylight after simple repairs.

Inclusions:

1. Damage to motor vehicles that could have been driven, but would have been further damaged if so driven.

Exclusions:

- 1. Damage which can be remedied temporarily at the scene of the accident without special tools or parts;
- 2. Tire disablement without other damage even if no spare tire is available;
- 3. Damage to turn signals, horn or windshield wipers which makes them inoperative.

"Fatality" means any injury which results in the death of a person at the time of the motor vehicle accident or within 30 days of the accident.



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 6 of 17

- **5.3.5** All Vehicle Accident Reports shall include the most reliable information available to the motor carrier on the following subjects:
 - 1. Date of accident;
 - 2. Time of accident:
 - 3. Location (city, state) of the accident;
 - 4. Name of driver:
 - 5. Number of persons injured;
 - 6. Number of persons killed; and
 - 7. Whether hazardous materials were released (other than fuel).
- **5.3.6** Follow-up action with drivers involved with vehicle accidents shall be per HS800 Motor Vehicle Operation: General Requirements and the Shaw E & I progressive discipline system.

5.4 Qualifications of Drivers

(See 49 CFR 391 for further details)

- **5.4.1** All hiring of drivers shall be done in accordance with the requirements of HS800 Motor Vehicle Operation: General Requirements and 49 CFR 391.
- **5.4.2** All prospective drivers shall be interviewed to verify the accuracy of information on the application.
- **5.4.3** All prospective drivers shall be required to show proof of current automobile insurance prior to hiring.
- **5.4.4** All locations shall track and verify that the following driver documents are current: driver's license, Driver's Certification of Violations, Annual Review of Driving Record and medical. The Employee's Records Expiration Dates form may be used for this purpose.
- **5.4.5** Prior to being allowed to operate a commercial motor vehicle, all drivers will be required to establish with the company (original in Findlay, copy at home terminal) a Driver Qualification File with the following minimum contents.
 - Commercial Drivers License (CDL)

Combination Vehicle (Group A) - Any combination of vehicles with a Gross Combination Weight Rating (GCWR) of 26,001 or more pounds provided the GVWR of the vehicle(s) being towed is in excess of 10,000 pounds.



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 7 of 17

Heavy Straight Vehicle (Group B) - Any single vehicle with a GVWR of 26,001 or more pounds, or any such vehicle towing a vehicle not in excess of 10,000 pounds GVWR.

Small Vehicle (Group C) - Any single vehicle, or combination of vehicles, that meets neither the definition of Group A nor that of Group B as contained in this section, but that either is designed to transport 16 or more passengers including the driver, or is used in the transportation of materials found to be hazardous for the purposes of the Hazardous Materials Transportation Act and which require the motor vehicle to be placarded under the Hazardous Materials Regulations (49 CFR Part 172, Subpart F).

(See 49 CFR 383.91 Figure 1 for further details on vehicles and CDL Groups.)

- **State License** A driver operating a combination vehicle with a gross combined weight rating exceeding 10,001 pounds, but never operating a vehicle in one of the CDL categories (A,B,C), may perform these duties with an appropriate state license instead of a CDL.
 - Receipt for Federal Motor Carrier Safety Regulations (FMCSR)
 - Application for Employment
 - DOT Driver Supplemental Application for Employment
 - Driver's Road Test Examination
 - Written Examination
 This exam must be graded and incorrect responses reviewed with the driver. Supervisor and driver shall initial test when done.
 - Certification of Road Test and Written Examination A copy of this form must be provided to the driver.
 - Annual Driver's Certification of Violations
 - Inquiry to Previous Employers
 This form pertains to experience operating commercial motor vehicles
 - Alcohol & Controlled Substance Test Information Inquiry to Previous Employers
 - This is a Federal requirement which went into effective January 1, 1995. Whereas the Inquiry to Previous Employers regarding experience does not required a response, this form requires a response from the previous employer with 14 days of the driver being qualified. If a response is not received within the specified time, the driver is automatically disqualified.
 - Inquiry to State Agencies for Driver's Record
 - Annual Review of Driving Record.
 - Driver Data Sheet
 - Medical Examiner's Certificate



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 8 of 17

The certificate must be signed by the driver and Shaw E & I\varphis s Medical Review Officer. A copy must also be provided to the driver.

- DOT Long Form
- Medical Clearance and Drug and Alcohol Test Report

NOTE: All drug and alcohol test results for commercial drivers must be retained in the Pittsburgh files <u>only</u>. Medical Clearance must be endorsed for DOT and signed on back by supervisor and driver. DOT requires examination every two years. Shaw E & I requires examination every year due to hazardous waste operations duties. Also note that issuance of medical clearance signifies a negative drug test result for baseline and update exams. See Shaw E & I Procedures HS100 Medical Policies and HS101 Drug and Alcohol Testing for further information.

- Vehicle Types This list details which vehicles a driver is qualified and/or authorized to operate based on his CDL class and endorsements. Applicable to all states.
- Certification of Drug and Alcohol Awareness Training

5.5 Driving of Motor Vehicles

(See 49 CFR 392 for further detail)

- **5.5.1** Use, possession, or sale of drugs, alcohol, or other illicit substances is generally prohibited. Specific procedures are found in HR024 Illegal Drugs, Alcohol, and Other Substances and HS101 Drug and Alcohol Testing.
- **5.5.2** Authorized passengers are limited to employees of Shaw E & I and those subcontractor, client or regulatory personnel who are integral to a task being performed.
- 5.5.3 Management shall monitor compliance with speed laws by reviewing daily miles of operation versus actual driving time. Runs in excess of 500 miles shall have documentation attached that speed laws and hours of service rules were not violated (e.g. operations were in an area where speed laws exceed 55 mph).

5.6 Inspection, Repair, and Maintenance

(See 49 CFR 396 for further detail)

5.6.1 All commercial motor vehicles shall be included in a scheduled preventive maintenance program. Service intervals shall be in terms of miles or hours of operation. Service intervals and service requirements shall be per the manufacturer's recommendations with manufacturer recommendations documented in the Vehicle Maintenance File in Findlay.



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 9 of 17

- **5.6.2** Whenever manufacturer service recommendations either fail to cover company's utilization of the equipment or are unavailable, preventative maintenance shall be done in accordance with Shaw E & I Procedure FE006, Minimum Preventive Maintenance Standards for Corporate Equipment.
- 5.6.3 All drivers shall conduct and document a pre-trip inspection (including tow bars and saddle mounts as applicable) before operating a commercial motor vehicle. No vehicle shall be operated unless the following parts and accessories are in good working order: service brakes (including trailer brake connections), parking brake, steering mechanism, lighting devices and reflectors, tires, horn, windshield wiper(s), rear-vision mirror(s) and coupling devices. The Driver's Inspection Report Form shall be used. A copy is to be submitted to the Maintenance Supervisor and the original is to remain with the vehicle.

When repairs are complete the mechanic is to make the appropriate entry in the Vehicle Maintenance File and sign the original Driver's Inspection Report in the vehicle. The on-coming driver shall verify that repairs have been made, sign the Driver's Inspection Report and turn in the final copy. Final (original) copy must be forwarded to the DOT Administrator in Findlay for comparison with Driver's Daily Logs and retention.

- **5.6.4** All Driver's Inspection Report forms shall be forwarded to the DOT Administrator in Findlay not later than the twentieth day of the following month, and retained there for three months.
- 5.6.5 All vehicles shall be subject to an annual safety inspection in accordance with 49 CFR 396.17. A copy of this inspection shall be forwarded to the DOT Administrator. Note that the vehicle must either carry a copy of the inspection or be marked with a sticker/decal displaying the information required in 49 CFR 396.17(c)(2).
- **5.6.6** A limited safety inspection is required no less often than 90 days, and is to be noted in the home terminal Vehicle Maintenance File.
- **5.6.7** Inspectors shall meet the qualification requirements in 49 CFR 396.19. (Use forms provided in DOT Manual.)
- **5.6.8** Brake inspectors shall meet the qualification requirement in 49 CFR 396.25, which generally includes completion of an approved training program or one year of documented experience. (Use forms provided in DOT Manual.) Any driver making brake adjustments must also have certification of qualifications on file in Findlay.
- **5.6.9** Where Shaw E & I employees perform inspections and repairs, documentation of qualifications shall be on file with the DOT Administrator.



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 10 of 17

- **5.6.10** Where an outside vendor is used for inspection and repair, Shaw E & I management shall verify that the vendor understands and will comply with inspector qualification requirements.
- **5.6.11** The Maintenance/Inspection Check list (see DOT Manual) shall be used to check completeness of Vehicle Maintenance Files.
- **5.6.12** The current version of the North American Uniform Out-of-Service criteria must be followed in determining the service status of all commercial motor vehicles.
- **5.6.13** All cargo tanks shall have a copy of the manufacturer's data report and required recertifications in the maintenance file. Qualifications for recertification vendors shall be on file with the DOT Administrator. Recertification requirements can be found in 49 CFR 180.
- **5.6.14** All exemption vehicles or trailers are required to carry a copy of the exemption on the vehicle.

5.7 Hours of Service of Drivers

(See 49 CFR 395 for further details)

- **5.7.1** Drivers shall not operate a commercial motor vehicle under the following conditions:
 - More than 10 hours following 8 consecutive hours off-duty;
 - For any period after having been on duty for 15 hours; or
 - For any period after having been on duty for 70 hours during the period of eight consecutive days with the eighth day being the current date.
- 5.7.2 All drivers shall record their duty status on the Driver's Daily Log (see DOT Manual), including recap. Logs shall be completely filled out and submitted to home terminal management daily, or no less often than every 13 days for extended trips. Note that a drivers daily log cannot be used as a time card only.
- **5.7.3** Local management shall carefully review all Driver's Daily Logs. They shall require the driver to correct any errors, and take follow-up action (training or progressive discipline) where regulations or company procedures have been violated.
- **5.7.4** Dispatchers shall track drivers hours of service via the driver's recap for local service, and via recap and daily phone calls during extended trips.
- 5.7.5 100 air mile radius drivers may use the time card included in the DOT Manual, as long as they comply with the instructions provided. Whenever these instructions are not met, a Driver's Daily Log must be completed for that day or



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 11 of 17

days. Note that switching between time cards and daily logs makes it easy to introduce errors into the recap. It is recommended that driver logs be used so that switching between the two forms is minimized.

- **5.7.6** The DOT Log Book Compliance Checklist shall be used by management to review Driver's Daily Logs.
- **5.7.7** All original Driver's Daily Logs are to be forwarded to the DOT Administrator in Findlay by the twentieth day of the following month, and retained there for six months. Copies must also be retained at the local office for six months.
- **5.8** Transportation of Hazardous Materials Driving and Parking Rules (See 49 CFR 397 for further details).
 - **5.8.1** A motor vehicle containing hazardous materials must not be operated near an open fire unless its driver has first taken precautions to ascertain that the vehicle can safely pass the fire without stopping.
 - **5.8.2** A motor vehicle containing hazardous materials must not be parked within 300 feet of an open fire.
 - **5.8.3** No person may smoke or carry a lighted cigarette, cigar, or pipe on or within 25 feet of:
 - A motor vehicle which contains explosives, oxidizing materials, or flammable materials; or
 - An empty tank motor vehicle which has been used to transport flammable liquids or gases and which, when so used, was required to be marked or placarded in accordance with the rules in subsection 177.823 or 49 CFR.
 - **5.8.4** When a motor vehicle which contains hazardous materials is being fueled:
 - Its engine must not be operating, and
 - A person must be in control of the fueling process at the point where the fuel tank is filled.
 - **5.8.5** A motor vehicle transporting hazardous materials of a kind or quantity that require the vehicle to be marked or placarded in accordance with subsection 177.823 of 49 CFR must also display the information required in subsection 390.21 of 49 CFR, including USDOT 197183 (the Shaw E & I DOT number).
 - **5.8.6** Special consideration shall be given to avoidance of heavily populated areas when hauling hazardous material/waste loads.

5.9 Carriage by Public Highway

(See 49 CFR 177 for further details)



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 12 of 17

- 5.9.1 All loads of hazardous materials or hazardous wastes shall be accompanied by shipping papers or hazardous waste manifest, respectively. These documents shall be prepared in accordance with 49 CFR 177.817 and 49 CFR 172 Subpart C. All documents shall be retained for at least three years. Shipping documents using any generic descriptions (e.g., "n.o.s.") must also contain the technical name of the hazardous substance in parentheses following the basic description.
- **5.9.2** Shipping documents shall be within the drivers reach and readily visible. When the driver is out of the cab, they shall be in the drivers door pocket or on the drivers seat.
- **5.9.3** All hazardous materials/wastes loads shall be marked, labeled, and placarded in accordance with 49 CFR 192 Subparts D, E, and F, respectively.
- **5.9.4** All hazardous materials/wastes loads shall be reported and segregated in accordance with 49 CFR 177.848.
- **5.9.5** Spill incidents meeting any of the criteria listed below shall be reported to the DOT Administrator on DOT Form F 5800.1 (Attachment 2):
 - Any quantity of hazardous waste,
 - A reportable quantity (RQ) of hazardous material,

(Criteria listed below require immediate phone notification)

- A fatal injury or hospitalization occurs;
- Property damage exceeds \$50,000;
- Radioactive materials are spilled:
- The general public is evacuated for more than one hour; or
- Etiologic agent(s) are discharged.

6.0 EXCEPTION PROVISIONS

Variances to this procedure shall be requested in accordance with procedure HS013 Health & Safety Procedure Variances.

7.0 CROSS REFERENCES

HS018	Safety Councils
HS020	Accident Prevention Program: Reporting, Investigation and Review
HS021	Accident Prevention Program: Management Safety Audits and
	Inspections
HS091	Serious Injury and Fatality Reporting Requirements
HS100	Medical Policies
HS101	Drug and Alcohol Testing
HS800	Motor Vehicle Operation: General Requirements



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 13 of 17

FE006 Minimum Preventive Maintenance Standards for Corporate Equipment

8.0 ATTACHMENTS

- 1. Responsibility Matrix
- 2. Hazardous Materials Incident Report (Form DOT F 5800.1)

NOTE: All other DOT forms can be found in the DOT Manual. Contact your DOT Administrator in Findlay.



Procedure No. Revision No. Date of Revision Last Review Date Page HS810 0 04/25/02 04/25/02 14 of 17

ATTACHMENT 1 COMMERCIAL MOTOR VEHICLE OPERATION AND MAINTENANCE

Responsibility Matrix

			Responsible Party			
Action	Procedure Section	DOT Administrator	Risk Mgmt. Dept.	Corporate HS	Driver	
Verify driver meets general requirements, including training	5.1	X		X		
Maintain statutory financial responsibility	5.2		X			
Accident Reporting: Internal	5.3	X			X	
Accident Reporting: External	5.3			X		
Document driver qualification: Establish DQ file Maintain DQ file	5.4 5.4	X X				
Monitor driver performance	5.5	X				
Maintain, inspect and service vehicles, and document (retain working copy)	5.6	X				
Hold maintenance documents	5.6	X				
Verify drivers comply with and document hours of service requirements	5.7	X				
Hold Driver ♥s Daily Logs for six (6) months	5.7	X				



Procedure No. Revision No. Date of Revision Last Review Date Page

04/25/02 04/25/02 15 of 17

HS810

ATTACHMENT 2 HAZARDOUS MATERIALS INCIDENT FORM

DEPARTMENT OF TRANSPORTATION Form Approved DMB No. 2137 0039 **HAZARDOUS MATERIALS INCIDENT REPORT**

INSTRUCTIONS: Submit this report in duplicate to the Information Systems Manager, Office of Hazardous Materials Transportation, DHM-63, Research and Special Programs Administration, U.S. Department of Transportation, Washington, D.C. 20590. If space provided for any item is inadequate, complete that item under Section IX, keying to the entry number being completed. Copies of this form, in limited quantities, may be obtained from the Information Systems Manager, Office of Hazardous Materials Transportation. Additional copies in this prescribed format may be reproduced and used, if on the same size and king of paper.

				э. рэрэн			
ı.	MODE, DATE, AND LOCATION OF I	NCIDENT					
1.	MODE OF TRANSPORTATION	Air	Rail				
2.	DATE AND TIME OF INCIDENT (Use Milital Date:		Noon=1200, Time:	6 pm=1800, Midnight=2400	0])		
3.	LOCATION OF INCIDENT (Include airport r		ncident occur STATE:	s at an airport.)			
	COUNTY:		ROUTE/STF	REET:			
II.	DESCRIPTION OF CARRIER, COMP	ANY, OR INDIVIDUAL R	EPORTING	i			
4.	FULL NAME			5. ADDRESS (Princip	al place of business)		
6.	LIST YOUR OMC MOTOR CARRIER CENS CODE, MERCHANT VESSEL NAME AND I						
III.	SHIPMENT INFORMATION (From Sh	nipping Paper or Packag	jing)				
7.	SHIPPER NAME AND ADDRESS (Principa	I place of business)		8. CONSIGNEE NAM	E AND ADDRESS (P	rincipal place	of business)
9.	ORIGIN ADDRESS (If different from Shippe	er address)		10. DESTINATION AD	DRESS (If different fro	om Consigne	e address)
11.	SHIPPING PAPER/WAYBILL IDENTIFICAT	TION NO.					
IV.	HAZARDOUS MATERIAL(S) SPILLE	D (NOTE: REFERENCE	49 CFR SE	CTION 172.101.)			
12.	PROPER SHIPPING NAME	13. CHEMICAL/TRADE N	IAME	14. HAZARD CLASS		15. IDEN 2020)	TIFICATION NO. (i.e., UN
16.	IS MATERIAL A HAZARDOUS SUBSTANC	CE? PYES PNO		17. WAS THE RO MET	?	₽ NO	
	ESTIMATED QUANTITY HAZARDOUS MA	.TERIAL RELEASED (Include	19. F	FATALITIES	20. HOSPITALIZ	ŒD	21. NON-HOSPITALIZED
22.	NUMBER OF PEOPLE EVACUATED						
23.	ESTIMATED DOLLAR AMOUNT OF LOSS	AND/OR PROPERTY DAMA	GE, INCLUD	ING COST OF DECONTAI	MINATION OR CLEA	NUP (Round	off in dollars):
A.	PRODUCT LOSS B. CAF	RRIER DAMAGE		LIC/PRIVATE PERTY DAMAGE	D. DECONTAM CLEANUP	INATION/	E. OTHER
24.	CONSEQUENCES ASSOCIATED WITH IN # SPILLAGE #FIRE #EXPLOSION		R (GAS) DIS RONMENTAL		MATERIAL ENTEREI NONE		AY SEWER OTHER



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 16 of 17

VI.	TRANSPORT ENVIRON	NMENT					
25.	INDICATE TYPE(S) OF VE ☐ TANK CAR ☐ RAIL C		☐ CARGO TANK ☐ AIRCRAFT OTHI	☐ VAN TRUCK/ ☐ BARGE ER	TRAILER	AT BED TRUCK I IIP	RAILER
26.	TRANSPORTATION PHAS	E DURING WHICH INCIDENT OCC ORIGIN/DESTINATION	CURRED OR WAS DISC		NLOADING	☐ TEMPO	PRARY STORAGE TERMINAL
27.	LAND USE AT INCIDENT S	BITE:	☐ RESIDENTIAL	☐ A0	GRICULTURAL	☐ UNDEV	/ELOPED
28.	COMMUNITY TYPE AT SIT	TE: URBAN	SUBURBAN	☐ RI	JRAL		
29.		ULT OF A VEHICLE ACCIDENT/DI ANSWER PARTS A THRU C.	ERAILMENT?	YES NO)		
А	ESTIMATED SPEED:	B. HIGHWAY TYPE: DIVIDED/LIMI UNDIVIDED		C. TOTA []O []T		E OR	SPACE FOR DOT USE ONLY
	PACKAGING INFORMA information on the inne	ATION: If the package is overpermost package.	packed (consists of	several packaç	ges [e.g., glass jars	s within a fiber	board box]), begin with
	IT	ЕМ	А		В		С
	TYPE OF PACKAGING. IN(n, tank car)	CLUDE INNER RECEPTACLES					
31.	CAPACITY OR WEIGHT Pf (e.g., 55 gallons, 65 lbs.)	ER UNIT PACKAGE					
	NUMBER OF PACKAGES (MANNER	OF SAME TYPE WHICH FAILED					
33.	NUMBER OF PACKAGES	OF SAME TYPE IN SHIPMENT					
34.	PACKAGE SPECIFICATION (e.g., DOT 17E, DOT 105A						
35.	ANY OTHER PACKAGING (e.g., STC, 18/16-55-88, Y1						
	NAME AND ADDRESS, SY ACKAGING MANUFACTURE						
	SERIAL NUMBER OF CYLI	INDERS, PORTABLE TANKS,					
38.	TYPE OF LABELING OR P	LACARDING APPLIED					
39. FIED	IF RECONDITIONED OR	A. REGISTRATION OR SYMBOL					
		B. DATE OF LAST TEST OR ON					
	EXEMPTION/APPROVAL/OPPLICABLE (e.g., DOT E1012						



Procedure No. HS810
Revision No. 0
Date of Revision 04/25/02
Last Review Date 04/25/02
Page 17 of 17

41.	ACTION CONTRIBUTING TO PACKAGING FAILURE:			42. OBJE	CT CAUSING FAILURE:
a. b. c. d. e. f. g. h. i.	A B C TRANSPORT VEHICLE COLLISION TRANSPORT VEHICLE OVERTURN OVERLOADING/OVERFILLING DOSE FITTINGS, VALVES DEFECTIVE FITTINGS, VALVES DROPPED DROPPED STRUCK/RAMMED IMPROPER LOADING IMPROPER BLOCKING	m.	AL FATIGUE TION/RUBBING /HEAT EZING TING	b.	C OTHER FREIGHT FORKLIFT NAIL/PROTRUSION OTHER TRANSPORT VEHICLE WATER/OTHER LIQUID GROUND/FLOOR/ROADWAY ROADSIDE OBSTACLE NONE OTHER
43.	HOW PACKAGE(S) FAILED:	44. PACKAGE AREA	THAT FAILED:	45. WHA	FAILED ON PACKAGE(S):
a. b. c. d. e. f. g. h.	A B C PUNCTURED CRACKED BURST/INTERNAL PRESSURE RIPPED CRUSHED RUBBED/ABRADED RUBPTURED RUPTURED	A B C a.	AD GHT EFT	b.	C BASIC PACKAGE MATERIAL FITTING/VALVE CLOSURE CHIME WELD/SEAM HOSE/PIPING INNER LINER
ide: ted	DESCRIPTION OF EVENTS: Describe the sequents. Include any recommendations to improve pawhen necessary for clarification. ATTACH A CO additional sheets if necessary.	ckaging, handling, o	transportation of hazardous	materials.	Photographs and diagrams should
ide: ted	nts. Include any recommendations to improve pa when necessary for clarification. ATTACH A CO	ckaging, handling, o	transportation of hazardous	materials.	Photographs and diagrams should
ide: ted	nts. Include any recommendations to improve pa when necessary for clarification. ATTACH A CO	ckaging, handling, o	transportation of hazardous	materials.	Photographs and diagrams should
ider ted on	nts. Include any recommendations to improve pa when necessary for clarification. ATTACH A CO	ckaging, handling, o	transportation of hazardous	materials.	Photographs and diagrams should
ider ted on	nts. Include any recommendations to improve pa when necessary for clarification. ATTACH A CO additional sheets if necessary.	eckaging, handling, o PY OF THE HAZARD	r transportation of hazardous	materials.	Photographs and diagrams should

Appendix F

Material Safety Data Sheets

EM SCIENCE / ANTIMONY / 09/09/1997EM SCIENCE

ANTIMONY Revised: 09/09/1997

MSDS Contents

- 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION
- 2. COMPOSITION / INFORMATION ON INGREDIENTS
- 3. HAZARDS IDENTIFICATION
- 4. FIRST AID MEASURES
- 5. FIRE FIGHTING MEASURES
- 6. ACCIDENTAL RELEASE MEASURES
- 7. HANDLING AND STORAGE
- 8. EXPOSURE CONTROLS / PERSONAL PROTECTION
- 9. PHYSICAL AND CHEMICAL PROPERTIES
- 10. STABILITY AND REACTIVITY
- 11. TOXICOLOGICAL INFORMATION
- 12. DISPOSAL CONSIDERATIONS
- 13. TRANSPORT INFORMATION
- 14. REGULATORY INFORMATION
- 15. OTHER INFORMATION

MATERIAL SAFETY DATA SHEET

EM SCIENCE

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

MANUFACTURER..... PREPARATION DATE.: 09/09/97

PRODUCT NAME.....:

ANTIMONY

DATE MSDS PRINTED.: OCT 29, 1998

EM SCIENCE

A DIVISION OF EM INDUSTRIES INFORMATION PHONE NUMBER.: 609-423-6300

P.O. BOX 70 HOURS: MON. TO FRI. 8:30-5

480 DEMOCRAT RD. CHEMTREC EMERGENCY NUMBER: 800-424-9300

GIBBSTOWN, N.J. 08027 HOURS: 24 HRS A DAY

CATALOG NUMBER(S):

AX1665

SYNONYMS:			
STIBIUM			
CHEMICAL FAMILY:			
METAL			
FORMULA:			
SB			
MOLECULAR WEIGHT.:			
121.75			
2. COMPOSITION / INFOR	RMATION OI	N INGREDIENTS	
COMPONENT	CAS#	APPR %	
ANITINAGNIV			
ANTIMONY			
7440-36-0 100%			

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HARMFUL IF INHALED OR SWALLOWED.

IRRITATING TO SKIN, EYES AND MUCOUS MEMBRANES.

APPEARANCE.....

BLUE-WHITE TO DARK GREY

CRYSTALLINE POWDER/LUMPS

POTENTIAL HEALTH EFFECTS (ACUTE AND CHRONIC)

SYMPTOMS OF EXPOSURE:

TOXIC ON INHALATION OR INGESTION.

IRRITATING TO EYES, SKIN, AND MUCOUS MEMBRANES.

ACUTE INGESTION CAN CAUSE VOMITING, DIARRHEA, GI DISTRESS, LOW

 ${\tt BLOOD\ PRESSURE,\ INFLAMMATION\ OF\ MUCOUS\ MEMBRANES,\ SHALLOW}$

BREATHING, AND POSSIBLY DEATH.

MEDICAL COND. AGGRAVATED BY EXPOSURE:

DATA NOT AVAILABLE.
ROUTES OF ENTRY:
INHALATION, INGESTION OR SKIN CONTACT.
CARCINOGENICITY:
THE MATERIAL IS NOT LISTED (IARC, NTP, OSHA) AS CANCER CAUSING
AGENT.
4. FIRST AID MEASURES
EMERGENCY FIRST AID:
GET MEDICAL ASSISTANCE FOR ALL CASES OF OVEREXPOSURE.
SKIN: WASH THOROUGHLY WITH SOAP AND WATER.
EYES: IMMEDIATELY FLUSH THOROUGHLY WITH WATER FOR AT LEAST 15
MINUTES.
INHALATION: REMOVE TO FRESH AIR; GIVE ARTIFICIAL RESPIRATION IF
BREATHING HAS STOPPED.

INGESTION: IF CONSCIOUS, DRINK WATER AND INDUCE VOMITING

IMMEDIATELY AS DIRECTED BY MEDICAL PERSONNEL. NEVER GIVE ANYTHING
BY MOUTH TO AN UNCONSCIOUS PERSON.
5. FIRE FIGHTING MEASURES
5. FIRE FIGHTING INEASURES
FLASH POINT (F): COMBUSTIBLE
FLAMMABLE LIMITS LEL (%).: N/A
FLAMMABLE LIMITS UEL (%).: N/A
EXTINGUISHING MEDIA:
USE ANY SUITABLE FOR ADJACENT MATERIAL.
FIRE FIGHTING PROCEDURES.:
WEAR SELF-CONTAINED BREATHING APPARATUS AND PROTECTIVE CLOTHING.
FIRE & EXPLOSION HAZARDS.:
DUST MAY EXPLODE WHEN EXPOSED TO FLAME.
MAY EMIT TOXIC FUMES OF SB2H3.

6. ACCIDENTAL RELEASE MEASURES

SPILL RESPONSE:

EVACUATE THE AREA OF ALL UNNECESSARY PERSONNEL.

WEAR SUITABLE PROTECTIVE EQUIPMENT LISTED UNDER EXPOSURE /

PERSONAL PROTECTION.

ELIMINATE ANY IGNITION SOURCES UNTIL THE AREA IS DETERMINED TO BE FREE FROM EXPLOSION OR FIRE HAZARDS.

CONTAIN THE RELEASE AND ELIMINATE ITS SOURCE, IF THIS CAN BE DONE WITHOUT RISK.

TAKE UP AND CONTAINERIZE FOR PROPER DISPOSAL AS DESCRIBED UNDER DISPOSAL.

COMPLY WITH FEDERAL, STATE, AND LOCAL REGULATIONS ON REPORTING RELEASES. REFER TO REGULATORY INFORMATION FOR REPORTABLE QUANTITY AND OTHER REGULATORY DATA.

7. HANDLING AND STORAGE
HANDLING & STORAGE:
KEEP CONTAINER CLOSED.
STORE IN A COOL, WELL-VENTILATED, FIRE-RESISTANT LOCATION.
DO NOT BREATHE DUST.
DO NOT GET IN EYES, ON SKIN, OR ON CLOTHING.
8. EXPOSURE CONTROLS / PERSONAL PROTECTION
ENGINEERING CONTROLS AND PERSONAL PROTECTIVE EQUIPMENT:
VENTILATION, RESPIRATORY PROTECTION, PROTECTIVE CLOTHING, EYE PROTECTION
MATERIAL SHOULD BE HANDLED OR TRANSFERRED IN AN APPROVED FUME
HOOD OR WITH ADEQUATE VENTILATION.

PROTECTIVE GLOVES (NEOPRENE, PVC OR EQUIVALENT) SHOULD BE WORN								
TO PREVENT SKIN CONTACT.								
SAFETY GLASSES WITH SIDE SHIELDS SHOULD BE WORN AT ALL TIMES.								
WORK / HYGENIC PRACTICES:								
WASH THOROUGHLY AFTER HANDLING.								
DO NOT TAKE INTERNALLY.								
EYE WASH AND SAFETY EQUIPMENT SHOULD BE READILY AVAILABLE.								
EXPOSURE GUIDELINES								
OSHA - PEL:								
TWA STEL CL								
COMPONENT PPM MG/M3 PPM MG/M3 PPM MG/M3 SKIN								
ANTIMONY								
0.5								
ACGIH - TLV:								
TWA STEL CL								
COMPONENT PPM MG/M3 PPM MG/M3 PPM MG/M3 SKIN								
ANTIMONY								

9. PHYSICAL AND CHEMICAL PROPERTIES

BOILING POINT (C 760 MMHG).: 1635C

MELTING POINT (C).....: 630.5C

SPECIFIC GRAVITY (H20 = 1).: 6.68

VAPOR PRESSURE (MM HG).....: 1 886C

PERCENT VOLATILE BY VOL (%): N/A

VAPOR DENSITY (AIR = 1)....: N/A

EVAPORATION RATE (BUAC = 1): N/A

SOLUBILITY IN WATER (%)....: INSOLUBLE

APPEARANCE....:

BLUE-WHITE TO DARK GREY

CRYSTALLINE POWDER/LUMPS

STABILITY..... YES HAZARDOUS POLYMERIZATION: DOES NOT OCCUR HAZARDOUS DECOMPOSITION.: NONE CONDITIONS TO AVOID.....: HEAT, OPEN FLAME; REACTS WITH NASCENT HYDROGEN OR CERTAIN CONCENTRATED ACIDS TO EVOLVE HIGHLY TOXIC STIBINE GAS. MATERIALS TO AVOID.....: () WATER (X) ACIDS () BASES () CORROSIVES (X) OXIDIZERS (X) OTHER:

10. STABILITY AND REACTIVITY

NH4NO3, BRF3, HALOGENS, POTASSIUM AND
SODIUM COMPOUNDS
11. TOXICOLOGICAL INFORMATION
11. TOXICOLOGICAL INTONVIATION
TOXICITY DATA:
IPR-RAT LD50: 100 MG/KG
TOXICOLOGICAL FINDINGS:
TESTS ON LABORATORY ANIMALS INDICATE MATERIAL MAY CAUSE TUMORS.
CITED IN REGISTRY OF TOXIC EFFECTS OF CHEMICAL SUBSTANCES (RTECS)

12. DISPOSAL CONSIDERATIONS

EPA	A WASTE NUMBERS:
TRE	EATMENT:
MΑ	ATERIAL DOES NOT HAVE AN EPA WASTE NUMBER AND IS NOT A LISTED
WA	ASTE, HOWEVER CONSULTATION WITH A PERMITTED WASTE DISPOSAL SITE
(TS	D) SHOULD BE ACCOMPLISHED.
AL۱	WAYS CONTACT A PERMITTED WASTE DISPOSER (TSD) TO ASSURE
со	MPLIANCE WITH ALL CURRENT LOCAL, STATE AND FEDERAL REGULATIONS
13.	TRANSPORT INFORMATION
DO	T PROPER SHIPPING NAME:
ΑN	TIMONY POWDER
DO	T ID NUMBER:
IJN	2871
J 1 4	20/1

14. REGULATORY INFORMATION

TSCA STATEM	IENT	:			
THE CAS NUM	1BER OF	THIS PRODU	JCT IS LISTED	ON THE TSCA	INVENTORY.
SARA	SARA	CERCL	.A		
COMPONENT		EHS	EHS TPQ	RQ	
(302)	(LBS)	(LBS)			
ANTIMONY					
5000					
OSHA	SARA	DEMIN	NIMIS		
COMPONENT	FL	OOR LIST	313	FOR SARA 31	.3
(%)					

ANTIMONY Y Y 1.0 15. OTHER INFORMATION COMMENTS: AX1665 AND 7831 WERE PREVIOUSLY ON THE SAME MSDS AS AX1660. AX1660 IS NOW ON A SEPARATE MSDS. NFPA HAZARD RATINGS: HEALTH : 1 FLAMMABILITY : 2 REACTIVITY : 0 SPECIAL HAZARDS : **REVISION HISTORY:**

04/09/96

= REVISED SECTION

N/A = NOT AVAILABLE

N/E = NONE ESTABLISHED

THE STATEMENTS CONTAINED HEREIN ARE OFFERED FOR INFORMATIONAL PURPOSES

ONLY AND ARE BASED UPON TECHNICAL DATA THAT EM SCIENCE BELIEVES TO BE

ACCURATE. IT IS INTENDED FOR USE ONLY BY PERSONS HAVING THE NECESSARY

TECHNICAL SKILL AND AT THEIR OWN DESCRETION AND RISK. SINCE CONDITIONS

AND MANNER OF USE ARE OUTSIDE OUR CONTROL, WE MAKE NO WARRANTY, EXPRESS

OR IMPLIED, OF MERCHANTABILITY, FITNESS OR OTHERWISE.

MSDS - AX1665

ASARCO

ARSENIC, ARSENIC METAL Revised: 02/25/2002

MSDS Contents

- A. PRODUCT / COMPANY IDENTIFICATION
- B. COMPOSITION/INFORMATION INGREDIENTS
- C. HAZARDS IDENTIFICATION
- **D. FIRST AID MEASURES**
- E. FIRE FIGHTING MEASURES
- F. RELEASE MEASURES
- G. HANDLING AND STORAGE
- H. EXPOSURE CONTROLS / PERSONAL PROTECTION
- I. PHYSICAL / CHEMICAL PROPERTIES
- J. STABILITY / REACTIVITY
- K. TOXICOLOGICAL INFORMATION
- L. ECOLOGICAL INFORMATION
- M. DISPOSAL CONSIDERATIONS
- N. TRANSPORT
- O. REGULATORY INFORMATION
- P. REFERENCES
- Q. ADDITIONAL INFORMATION

ASARCO

MATERIAL SAFETY DATA SHEET

ARSENIC, HIGH PURITY

39

A. PRODUCT / COMPANY IDENTIFICATION

TRADE NAME (COMMON OR SYNONYM): ARSENIC, ARSENIC METAL

ASARCO PRODUCT CODE#: 50-10-000, 50-10-502

CHEMICAL NAME: ARSENIC

FORMULA: As

MOLECULAR WEIGHT: 74.91

ADDRESS (NO., STREET, CITY, STATE, AND ZIP CODE):

ASARCO INCORPORATED

2575 EAST CAMELBACK ROAD

SUITE 500

PHOENIX, ARIZONA 85016

PHONE: 602-977-6500

CONTACT PHONE NUMBER

GENERAL INFORMATION

ENVIRONMENTAL SERVICES GROUP 602-977-6500

FIRST AID INFORMATION 415-479-8495

TRANSPORTATION EMERGENCIES - CHEMTREC 800-424-9300

ISSUE DATE: 11/1/93

REVISION DATE: 2/25/02

B. COMPOSITION/INFORMATION INGREDIENTS

MATERIAL OR COMPONENT	C.A.S.#	WT.%	PERMISSIBLE AI OSHA	R CONC (MG/M3) ACGIH
ARSENIC	7440-38-2	99.99+	0.01	0.01

C. HAZARDS IDENTIFICATION

PRIMARY ROUTE OF ENTRY:

INGESTION ()

INHALATION (X)

SKIN ()

CARCINOGENICITY:

IARC CLASSIFIES ARSENIC AND CERTAIN ARSENIC COMPOUNDS AS GROUP I CARCINOGENS (CARCINOGENIC TO HUMANS). NTP CLASSIFIES THESE MATERIALS AS " SUBSTANCES, AND TECHNOLOGICAL OR MANUFACTURING PROCESSES THAT ARE KNOWN TO BE CARCINOGENIC." OSHA CLASSIFIES INORGANIC ARSENIC AND ITS COMPOUNDS AS CARCINOGENS

ACUTE OVEREXPOSURE (SYMPTOMS AND EFFECTS):

ARSENIC OVEREXPOSURE CAN CAUSE IRRITATION OF THE SKIN, EYES, MUCOUS MEMBRANES, METALLIC TASTE, NAUSEA, VOMITING AND DIARRHEA. ARSENIC OVER-EXPOSURES CAN ALSO CAUSE CONTACT DERMATITIS AND NASAL PERFORATION.

CHRONIC OVEREXPOSURE (SYMPTOMS AND EFFECTS):

CHRONIC OVEREXPOSURE TO ARSENIC CAN CAUSE WEAKNESS, ANOREXIA, GASTROINTESTINAL DISTURBANCES, PERIPHERAL NEUROPATHY AND AN INCREASED RISK OF LUNG AND SKIN CANCER. SYMPTOMS OF CHRONIC TOXICITY INCLUDE WEIGHT LOSS, NAUSEA, DIARRHEA, WEAKNESS, LOSS OF APPETITE AND SKIN LESIONS.

MEDICAL CONDITIONS POSSIBLY AGGRAVATED:

DISEASES OF THE LUNG, LIVER, KIDNEYS, AND NERVOUS SYSTEM

D. FIRST AID MEASURES

INHALATION: REMOVE FROM EXPOSURE; PLACE INDIVIDUAL UNDER CARE OF A PHYSICIAN.

INGESTION: INDUCE VOMITING IN CONSCIOUS INDIVIDUAL AND CALL A PHYSICIAN.

SKIN OR EYES:

FLUSH WITH PLENTY OF WATER. IF SYMPTOMS DEVELOP, CONSULT A PHYSICIAN.

E. FIRE FIGHTING MEASURES

FLASH POINT: NOT APPLICABLE

AUTO IGNITION TEMPERATURE: NOT APPLICABLE

FLAMMABLE LIMITS IN AIR (% BY VOL.): NOT APPLICABLE

UNUSUAL FIRE AND EXPLOSION HAZARDS: NOT APPLICABLE

FIRE EXTINGUISHING AGENTS RECOMMENDED: NO SPECIFIC AGENTS RECOMMENDED

FIRE EXTINGUISHING AGENTS TO AVOID: NO SPECIFIC AGENTS

SPECIAL FIRE FIGHTING PRECAUTIONS:

USE NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS AND FULL-PROTECTIVE CLOTHING IF INVOLVED IN FIRE.

F. RELEASE MEASURES

SPILLS AND LEAKS:

ANY METHOD WHICH KEEPS DUST TO A MINIMUM IS ACCEPTABLE. VACUUMING IS PREFERRED FOR DUST. USE APPROVED RESPIRATORY PROTECTION IF POSSIBILITY OF DUST OR FUME EXISTS. DO NOT USE COMPRESSED AIR FOR CLEANING.

G. HANDLING AND STORAGE

NORMAL HANDLING:

USE OF APPROVED RESPIRATORS IS REQUIRED FOR APPLICATIONS WHERE ADEQUATE VENTILATION CANNOT BE PROVIDED. ACTIVITIES WHICH GENERATE DUST OR FUME SHOULD BE AVOIDED. WHEN MELTED, THE TEMPERATURE SHOULD BE KEPT AS LOW AS

POSSIBLE.

STORAGE: GENERAL STORAGE PROCEDURES ACCEPTABLE.

H. EXPOSURE CONTROLS / PERSONAL PROTECTION

ENGINEERING CONTROLS:

LOCAL EXHAUST VENTILATION IS RECOMMENDED FOR DUST AND/OR FUME GENERATING OPERATIONS WHERE AIRBORNE EXPOSURES MAY EXCEED PERMISSIBLE AIR CONCENTRATIONS.

PERSONAL HYGIENE:

AVOID INHALATION OR INGESTION. PRACTICE GOOD HOUSEKEEPING AND PERSONAL HYGIENE PROCEDURES. NO TOBACCO OR FOOD IN WORK AREA. WASH THOROUGHLY BEFORE EATING OR SMOKING. SHOWER AND CHANGE CLOTHES AT END OF WORK SHIFT. DO NOT WEAR CONTAMINATED CLOTHING HOME. DO NOT BLOW DUST OFF CLOTHING WITH COMPRESSED AIR

SPECIAL PRECAUTIONS/PROCEDURES/LABEL INSTRUCTIONS:

WHERE AIRBORNE ARSENIC EXPOSURES MAY EXCEED THE OSHA ACTION LEVEL AND OR PEL, REFER TO THE OSHA ARSENIC STANDARD 29 CFR 1910.10.1018.

LABEL SIGNAL WORD: DANGER

RESPIRATORY PROTECTION:

WHERE AIRBORNE EXPOSURES MAY EXCEED OSHA/ACGIH PERMISSIBLE AIR CONCENTRATIONS, THE MINIMUM RESPIRATORY PROTECTION RECOMMENDED IS A NEGATIVE PRESSURE AIR PURIFYING RESPIRATOR WITH CARTRIDGE/FILTERS THAT ARE NIOSH APPROVED P100.

EYES AND FACE:

SAFETY GLASSES RECOMMENDED WHERE THE POSSIBILITY OF GETTING DUST PARTICLES IN EYES EXISTS.

OTHER CLOTHING AND EQUIPMENT:

FULL PROTECTIVE CLOTHING IS RECOMMENDED FOR EXPOSURES THAT EXCEED PERMISSIBLE AIR CONCENTRATIONS. ALL CONTAMINATED CLOTHING SHOULD BE REMOVED BEFORE LEAVING PLANT PREMISES.

I. PHYSICAL / CHEMICAL PROPERTIES

MATERIAL IS (AT NORMAL CONDITIONS): SOLID

APPEARANCE AND COLOR: GRAY-BLACK METAL, ODORLESS

MELTING POINT (C): SUBLIMES AT 613 C

BOILING POINT (C): NOT APPLICABLE

SPECIFIC GRAVITY (H20 = 1): 5.72

VAPOR DENSITY (AIR = 1): NOT APPLICABLE

SOLUBILITY IN WATER (% BY WT): INSOLUBLE

pH: NOT APPLICABLE

VAPOR PRESSURE (MMHg): NOT APPLICABLE

EVAPORATION RATE: NOT APPLICABLE

J. STABILITY / REACTIVITY

STABILITY: STABLE

CONDITIONS TO AVOID: NOT APPLICABLE

INCOMPATIBILITY (MATERIALS TO AVOID):

HALOGEN GASES, HALIDES, HALOGENATES, POTASSIUM NITRATE OR PERMANGANATE OR PEROXIDES MAY CAUSE A VIOLENT REACTION OR EXPLODE.

HAZARDOUS DECOMPOSITION PRODUCTS:

AT TEMPERATURES ABOVE THE MELTING POINT, METAL OXIDE FUMES MAY BE EVOLVED. UNDER REDUCING CONDITIONS (I.E. ANY STRONG ACID OR BASE PLUS AN ACTIVE METAL) OR IN THE PRESENCE OF NASCENT HYDROGEN, HIGHLY TOXIC ARSINE GAS MAY BE EVOLVED.

HAZARDOUS POLYMERIZATION: WILL NOT OCCUR

CONDITIONS TO AVOID: NOT APPLICABLE

K. TOXICOLOGICAL INFORMATION

LD50 (SPECIES, GROUP):

ARSENIC: 763 MG/KG (RAT, ORAL)

LC50 (SPECIES): NOT AVAILABLE

MUTAGENICITY:

ARSENIC WAS FOUND TO CAUSE DEVELOPMENTAL ABNORMALITIES IN RATS WHEN GIVEN 580(MICRO)G/KG ORALLY.

L. ECOLOGICAL INFORMATION

ASARCO / ARSENIC, ARSENIC METAL / 02/25/2002

ECOTOXICITY: NOT AVAILABLE

ENVIRONMENTAL FATE:

ARSENIC TYPICALLY OCCURS AS THE As(5)+CATION IN WATER, SO IT IS HIGHLY MOBILE IN AQUEOUS SOLUTIONS. ARSENIC IS ALSO "METHYLATED" BY SOME AQUATIC LIFE, AND IS THEREFORE FOUND IN MANY SHELLFISH.

M. DISPOSAL CONSIDERATIONS

WASTE DISPOSAL METHODS MUST COMPLY WITH FEDERAL, STATE, AND LOCAL DISPOSAL OR DISCHARGE LAWS:

IF HAZARDOUS UNDER 40 CFR 261, SUBPARTS B AND C, MATERIAL MUST BE TREATED OR DISPOSED IN A FACILITY MEETING THE REQUIREMENTS OF 40 CFR 264 OR 265. IF NON-HAZARDOUS, MATERIAL SHOULD BE DISPOSED IN A FACILITY MEETING THE REQUIREMENTS OF 40 CFR 257. ARSENIC HAS AN EPA HAZARDOUS WASTE NUMBER OF D004.

RCRA STATUS OF UNUSED MATERIAL:

40 CFR 261:

IF DISCARDED IN UNALTERED FORM, MATERIAL SHOULD BE TESTED TO DETERMINE IF IT MUST BE CLASSIFIED AS A HAZARDOUS WASTE FOR DISPOSAL PURPOSES. UNDER SPECIFIC CIRCUMSTANCES, APPLICATION CAN BE MADE TO THE EPA ADMINISTRATOR TO HAVE A PARTICULAR WASTE DESIGNATED NON-HAZARDOUS.

N. TRANSPORT

DOT REGULATION AND ID (OR PIN) NUMBER:

ARSENIC IS CLASSIFIED AS A CLASS 6.1, PG II POISON, WITH AN ID NUMBER OF
UN1558

O. REGULATORY INFORMATION

WHMIS CLASSIFICATION, SARA REGULATION, AND OTHER INFORMATION: WHMIS CLASSIFIES THIS MATERIAL AS A CLASS D-1A POISON.

TSCA STATUS: ON TSCA INVENTORY

REGULATED UNDER SARA TITLE III:

SECT. 302: ARSENIC

SECT. 311/312: IMMEDIATE AND DELAYED

SECT. 313 CHEMICALS: ARSENIC

CERCLA REPORTABLE QUANTITY: 1 POUND FOR ARSENIC POWDER

WARNING:

THE STATE OF CALIFORNIA HAS LISTED ARSENIC AS A CHEMICAL KNOWN TO CAUSE CANCER.

P. REFERENCES

PERMISSIBLE CONCENTRATION REFERENCES:

OSHA REGULATIONS FOR AIRBORNE CONTAMINANTS 29 CFR 1910.1000 AND 1018; ACGIH THRESHOLD LIMIT VALUES FOR CHEMICAL SUBSTANCES

HAZARD INFORMATION REFERENCES:

DOCUMENTATION OF THE THRESHOLD LIMIT VALUES, 6TH ED., ACGIH PATTY'S INDUSTRIAL HYGIENE AND TOXICOLOGY, VOL. 2, 4TH EDITION CHEMICAL HAZARDS OF THE WORKPLACE, JB LIPPINCOTT, 1991 HAZARDOUS MATERIALS TOXICOLOGY, WILLIAMS AND WILKINS, 1992 NFPA FIRE PROTECTION GUIDE ON HAZARDOUS MATERIALS, 11TH ED. TOMES PLUS DATABASE; MICROMEDEX, INC., VOL. 17, 1993 DATATOX DATABASE; SPECTRUM RESEARCH, INC., VERSION 2.0, 1992

GENERAL:

HANDBOOK OF CHEMISTRY AND PHYSICS, 57TH ED., 1976-77, WEAST, R.C., EDITOR, CRC INC.

Q. ADDITIONAL INFORMATION

INFORMATION (HAZARDS, FIRST AID, ETC) IS ABBREVIATED. MORE INFORMATION IS CONTAINED IN REFERENCES FOUND IN SECTION P.

NO ADDITIONAL INFORMATION

THIS MATERIAL SAFETY DATA SHEET IS OFFERED SOLELY FOR YOUR INFORMATION, CONSIDERATION, AND INVESTIGATION. ASARCO INCORPORATED PROVIDES NO WARRANTIES, EITHER EXPRESS OR IMPLIED, AND ASSUMES NO RESPONSIBILITY FOR THE ACCURACY OR COMPLETENESS OF THE DATA CONTAINED HEREIN.

ISSUE DATE: 3/17/83

CHEMADVISOR / CADMIUM / 12/06/2010CHEMADVISOR

CADMIUM Revised: 12/06/2010

MSDS Contents

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

SECTION 2 - HAZARDS IDENTIFICATION

SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS

SECTION 4 - FIRST AID MEASURES

SECTION 5 - FIRE FIGHTING MEASURES

SECTION 6 - ACCIDENTAL RELEASE MEASURES

SECTION 7 - HANDLING AND STORAGE

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

SECTION 10 - STABILITY AND REACTIVITY

SECTION 11 - TOXICOLOGICAL INFORMATION

SECTION 12 - ECOLOGICAL INFORMATION

SECTION 13 - DISPOSAL CONSIDERATIONS

SECTION 14 - TRANSPORT INFORMATION

SECTION 15 - REGULATORY INFORMATION

SECTION 16 - OTHER INFORMATION

CHEMADVISOR(R*), INC.

REGULATORY COMPLIANCE PRODUCTS & SERVICES

SAFETY DATA SHEET

MATERIAL NAME: CADMIUM

SDS ID: OHS03720

ISSUE DATE: 2010-12-06

REVISION: 1.3200

SECTION 1 - PRODUCT AND COMPANY IDENTIFICATION

MATERIAL NAME: CADMIUM

CHEMICAL FAMILY: METAL

SYNONYMS: CADMIUM ELEMENT; CADMIUM BLUE; C.I. 77180; CD

CHEMADVISOR, INC.

STONE QUARRY CROSSING

811 CAMP HORNE ROAD, SUITE 220

PITTSBURGH, PA 15237

E-MAIL: INFO@CHEMADVISOR.COM
MACDO IS FOR REFERENCE LISE ONLY BUT ASS CONTACT MANUFACTURER FOR EMERICANCY
MSDS IS FOR REFERENCE USE ONLY; PLEASE CONTACT MANUFACTURER FOR EMERGENCY
RESPONSE INFORMATION, ROUTINE PRODUCT INQUIRIES AND ORDERS.
SECTION 2 - HAZARDS IDENTIFICATION
EMERGENCY OVERVIEW:
COLOR: WHITE
PHYSICAL FORM: POWDER
HEALTH HAZARDS:
POTENTIALLY FATAL IF INHALED, RESPIRATORY TRACT IRRITATION, KIDNEY DAMAGE,
CANCER HAZARD (IN HUMANS)
PHYSICAL HAZARDS:
NEGLIGIBLE FIRE AND EXPLOSION HAZARD IN BULK FORM. DUST/AIR MIXTURES MAY
IGNITE OR EXPLODE.
POTENTIAL HEALTH EFFECTS:

INHALATION:
SHORT TERM:
POTENTIALLY FATAL IF INHALED, IRRITATION, COUGH, METALLIC TASTE, CHILLS,
FEVER, NAUSEA, VOMITING, CHEST PAIN, DIFFICULTY BREATHING, HEADACHE,
DIZZINESS, BLUISH SKIN COLOR, LUNG CONGESTION, LUNG DAMAGE, BLOOD
DISORDERS, KIDNEY DAMAGE, LIVER DAMAGE
LONG TERM:
COUGH, TOOTH DISCOLORATION, WEIGHT LOSS, DIFFICULTY BREATHING, FATIGUE,
MOOD SWINGS, LUNG DAMAGE, BLOOD DISORDERS, BONE DISORDERS, KIDNEY DAMAGE,
LIVER DAMAGE, NERVE DAMAGE, CANCER
SKIN CONTACT:
SHORT TERM: IRRITATION
LONG TERM: IRRITATION
EYE CONTACT:
SHORT TERM: IRRITATION
LONG TERM: IRRITATION
INGESTION:
SHORT TERM:

NAUSEA, VOMITING, DIARRHEA, STOMACH PAIN, HEADACHE, DIZZINESS, MUSCLE CRAMPS, BLURRED VISION, KIDNEY DAMAGE, LIVER DAMAGE

LONG TERM: KIDNEY DAMAGE

SECTION 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS COMPONENT / EC# PERCENT SYMBOL(S) RISK PHRASE(S)

7440-43-9 CADMIUM 100 T+N R: 45-26-

231-152-8 48/23/25-62-

63-68-50/53

COMPONENT RELATED REGULATORY INFORMATION:

THIS PRODUCT MAY BE REGULATED, HAVE EXPOSURE LIMITS OR OTHER INFORMATION

IDENTIFIED AS THE FOLLOWING: CADMIUM COMPOUNDS, CADMIUM INORGANIC COMPOUNDS.

SECTION 4 - FIRST AID MEASURES

INHALATION:

IF ADVERSE EFFECTS OCCUR, REMOVE TO UNCONTAMINATED AREA. GIVE ARTIFICIAL RESPIRATION IF NOT BREATHING. GET IMMEDIATE MEDICAL ATTENTION.

SKIN:

WASH SKIN WITH SOAP AND WATER FOR AT LEAST 15 MINUTES WHILE REMOVING

CONTAMINATED CLOTHING AND SHOES. GET MEDICAL ATTENTION, IF NEEDED. THOROUGHLY

CLEAN AND DRY CONTAMINATED CLOTHING AND SHOES BEFORE REUSE.

EYES:

FLUSH EYES WITH PLENTY OF WATER FOR AT LEAST 15 MINUTES. THEN GET IMMEDIATE MEDICAL ATTENTION.

INGESTION: IF A LARGE AMOUNT IS SWALLOWED, GET MEDICAL ATTENTION.

ANTIDOTE:

CALCIUM DISODIUM EDETATE/DEXTROSE, INTRAVENOUS; CALCIUM DISODIUM EDETATE/PROCAINE, INTRAMUSCULAR.

SECTION 5 - FIRE FIGHTING MEASURES

SEE SECTION 9 FOR FLAMMABILITY PROPERTIES

NFPA RATINGS:
HEALTH 4
FIRE 3
REACTIVITY 0
HAZARD SCALE:
0 = MINIMAL
1 = SLIGHT
2 = MODERATE
3 = SERIOUS
4 = SEVERE
FLAMMABLE PROPERTIES:
NEGLIGIBLE FIRE AND EXPLOSION HAZARD IN BULK FORM. FINELY DIVIDED MATERIAL
MAY IGNITE OR EXPLODE.
EXTINGUISHING MEDIA: REGULAR DRY CHEMICAL, DRY SAND, LIME, SODA ASH
LARGE FIRES:
KEEP UNNECESSARY PEOPLE AWAY, ISOLATE HAZARD AREA AND DENY ENTRY. LET THE
FIRE BURN.
FIRE FIGHTING MEASURES:

MOVE CONTAINER FROM FIRE AREA IF IT CAN BE DONE WITHOUT RISK. COOL

CONTAINERS WITH WATER SPRAY UNTIL WELL AFTER THE FIRE IS OUT. STAY AWAY

FROM THE ENDS OF TANKS.

FOR FIRES IN CARGO OR STORAGE AREA:

COOL CONTAINERS WITH WATER FROM UNMANNED HOSE HOLDER OR MONITOR NOZZLES UNTIL WELL AFTER FIRE IS OUT.

IF THIS IS IMPOSSIBLE THEN TAKE THE FOLLOWING PRECAUTIONS:

KEEP UNNECESSARY PEOPLE AWAY, ISOLATE HAZARD AREA AND DENY ENTRY. LET THE FIRE BURN. USE EXTINGUISHING AGENTS APPROPRIATE FOR SURROUNDING FIRE.

AVOID INHALATION OF MATERIAL OR COMBUSTION BY-PRODUCTS.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

WATER RELEASE:

SUBJECT TO CALIFORNIA SAFE DRINKING WATER AND TOXIC ENFORCEMENT ACT OF 1986 (PROPOSITION 65). KEEP OUT OF WATER SUPPLIES AND SEWERS.

OCCUPATIONAL SPILL/RELEASE:

AVOID HEAT, FLAMES, SPARKS AND OTHER SOURCES OF IGNITION. DO NOT TOUCH

SPILLED MATERIAL. DO NOT GET WATER DIRECTLY ON MATERIAL. DO NOT GET WATER

INSIDE CONTAINER.

SMALL SPILLS:

COLLECT SPILLED MATERIAL IN APPROPRIATE CONTAINER FOR DISPOSAL. MOVE

CONTAINERS AWAY FROM SPILL TO A SAFE AREA.

LARGE SPILLS:

DIKE FOR LATER DISPOSAL. COVER WITH PLASTIC SHEET OR TARP TO MINIMIZE

SPREADING AND PROTECT FROM CONTACT WITH WATER. ONLY PERSONNEL TRAINED FOR

THE HAZARDS OF THIS MATERIAL SHOULD PERFORM CLEAN UP AND DISPOSAL. KEEP

UNNECESSARY PEOPLE AWAY, ISOLATE HAZARD AREA AND DENY ENTRY. NOTIFY LOCAL

EMERGENCY PLANNING COMMITTEE AND STATE EMERGENCY RESPONSE COMMISSION FOR

RELEASE GREATER THAN OR EQUAL TO RQ (U.S. SARA SECTION 304). IF RELEASE OCCURS

IN THE U.S. AND IS REPORTABLE UNDER CERCLA SECTION 103, NOTIFY THE NATIONAL

RESPONSE CENTER AT (800)424-8802 (USA) OR (202)426-2675 (USA).

SECTION 7 - HANDLING AND STORAGE

HANDLING PROCEDURES: USE METHODS TO MINIMIZE DUST.

STORAGE PROCEDURES:

STORE AND HANDLE IN ACCORDANCE WITH ALL CURRENT REGULATIONS AND STANDARDS.

/EED	CEDAD	ATED.		TIDLE	SHRSTANCES

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

COMPONENT EXPOSURE LIMITS:

CADMIUM (7440-43-9):

ACGIH:

0.01 MG/M3 TWA; 0.002 MG/M3 TWA (RESPIRABLE FRACTION)

9 MG/M3 IDLH (DUST)

OSHA (US):

5 (MICRO)G/M3 TWA (DO NOT EAT, DRINK OR CHEW TOBACCO OR GUM OR APPLY COSMETICS IN REGULATED AREAS. CARCINOGEN - DUST CAN CAUSE LUNG AND KIDNEY DISEASE,

SEE 29 CFR 1910.1027); 2.5 (MICRO)G/M3 ACTION LEVEL

0.1 MG/M3 TWA (FUME, APPLIES TO ANY OPERATIONS OR SECTORS FOR WHICH THE CADMIUM STANDARD IS STAYED OR OTHERWISE NOT IN EFFECT); 0.2 MG/M3 TWA (DUST, APPLIES TO ANY OPERATIONS OR SECTORS FOR WHICH THE CADMIUM STANDARD IS STAYED OR OTHERWISE NOT IN EFFECT); 5 (MICRO)G/M3 TWA

0.3 MG/M3 CEILING (APPLIES TO ANY OPERATIONS OR SECTORS FOR WHICH THE

CADMIUM STANDARD IS STAYED OR OTHERWISE NOT IN EFFECT, FUME); 0.6 MG/M3

CEILING (APPLIES TO ANY OPERATIONS OR SECTORS FOR WHICH THE CADMIUM STANDARD

IS STAYED OR OTHERWISE NOT IN EFFECT, DUST)

MEXICO:

0.01 MG/M3 TWA (TOTAL DUST)

0.002 MG/M3 TWA (RESPIRABLE DUST)

EXPOSURE LIMITS FOR CHEMICALS WHICH MAY BE GENERATED DURING PROCESSING:
THIS MATERIAL HAS NO COMPONENTS LISTED.

VENTILATION:

VENTILATION EQUIPMENT SHOULD BE EXPLOSION-RESISTANT IF EXPLOSIVE

CONCENTRATIONS OF MATERIAL ARE PRESENT. PROVIDE LOCAL EXHAUST OR PROCESS

ENCLOSURE VENTILATION SYSTEM. ENSURE COMPLIANCE WITH APPLICABLE EXPOSURE

LIMITS.

PERSONAL PROTECTIVE EQUIPMENT:

EYES/FACE:

WEAR SPLASH RESISTANT SAFETY GOGGLES. PROVIDE AN EMERGENCY EYE WASH FOUNTAIN AND QUICK DRENCH SHOWER IN THE IMMEDIATE WORK AREA.

PROTECTIVE CLOTHING: WEAR APPROPRIATE CHEMICAL RESISTANT CLOTHING.
GLOVE RECOMMENDATIONS:
WEAR APPROPRIATE CHEMICAL RESISTANT GLOVES.
OSHA REGULATED SUBSTANCES: U.S. OSHA 29 CFR 1910.1027.
RESPIRATORY PROTECTION:
THE FOLLOWING RESPIRATORS AND MAXIMUM USE CONCENTRATIONS ARE DRAWN FROM
NIOSH AND/OR OSHA.
OSHA STANDARD:
RESPIRATOR SELECTION SHOULD COMPLY WITH 29 CFR 1910.134, 29 CFR 1910.1027,
AND THE FINAL RULE PUBLISHED IN THE FEDERAL REGISTER ON AUGUST 24, 2006.
NIOSH RECOMMENDATIONS:
AT ANY DETECTABLE CONCENTRATION:
ANY SELF-CONTAINED BREATHING APPARATUS THAT HAS A FULL FACEPIECE AND IS
OPERATED IN A PRESSURE-DEMAND OR OTHER POSITIVE-PRESSURE MODE.
ANY SUPPLIED-AIR RESPIRATOR WITH A FULL FACEPIECE THAT IS OPERATED IN A
PRESSURE-DEMAND OR OTHER POSITIVE-PRESSURE MODE IN COMBINATION WITH AN

AUXILIARY SELF-CONTAINED BREATHING APPARATUS OPERATED IN PRESSURE-DEMAND OR
OTHER POSITIVE-PRESSURE MODE.
ESCAPE:
ANY AIR-PURIFYING, FULL-FACEPIECE RESPIRATOR EQUIPPED WITH AN N100, R100,
OR P100 FILTER.
ANY APPROPRIATE ESCAPE-TYPE, SELF-CONTAINED BREATHING APPARATUS.
SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES
PHYSICAL STATE: SOLID
APPEARANCE: LUSTROUS
COLOR: WHITE
PHYSICAL FORM: POWDER
ODOR: NOT AVAILABLE
ODOR THRESHOLD: NOT AVAILABLE
COST TIMESTOLD NOT AVAILABLE

MELTING POINT: 321 DEG. C **BOILING POINT: 765 DEG. C** VAPOR PRESSURE: 1 MMHg 394 DEG. C VAPOR DENSITY (AIR = 1): NOT APPLICABLE DENSITY: NOT AVAILABLE SPECIFIC GRAVITY (WATER = 1): 8.642 WATER SOLUBILITY: INSOLUBLE COEFF. WATER/OIL DIST: NOT AVAILABLE MOLECULAR WEIGHT: 112.41 MOLECULAR FORMULA: Cd **SOLVENT SOLUBILITY:** SOLUBLE: ACIDS, AMMONIUM NITRATE SOLUTIONS, HOT SULFURIC ACID, HYDROCHLORIC ACID

SECTION 10 - STABILITY AND REACTIVITY

CHEMICAL STABILITY: STABLE AT NORMAL TEMPERATURES AND PRESSURE.

CONDITIONS TO AVOID:

DANGEROUS GASES MAY ACCUMULATE IN CONFINED SPACES. KEEP OUT OF WATER SUPPLIES AND SEWERS.

INCOMPATIBLE MATERIALS: OXIDIZING MATERIALS, ACIDS, METALS

CADMIUM:

AMMONIUM NITRATE (FUSED): VIOLENT OR EXPLOSIVE REACTION.

HYDRAZOIC ACID: MAY EXPLODE VIOLENTLY.

NITRYL FLUORIDE: INCANDESCENT REACTION WHEN HEATED SLIGHTLY.

OXIDIZERS (STRONG): FIRE AND EXPLOSION HAZARD.

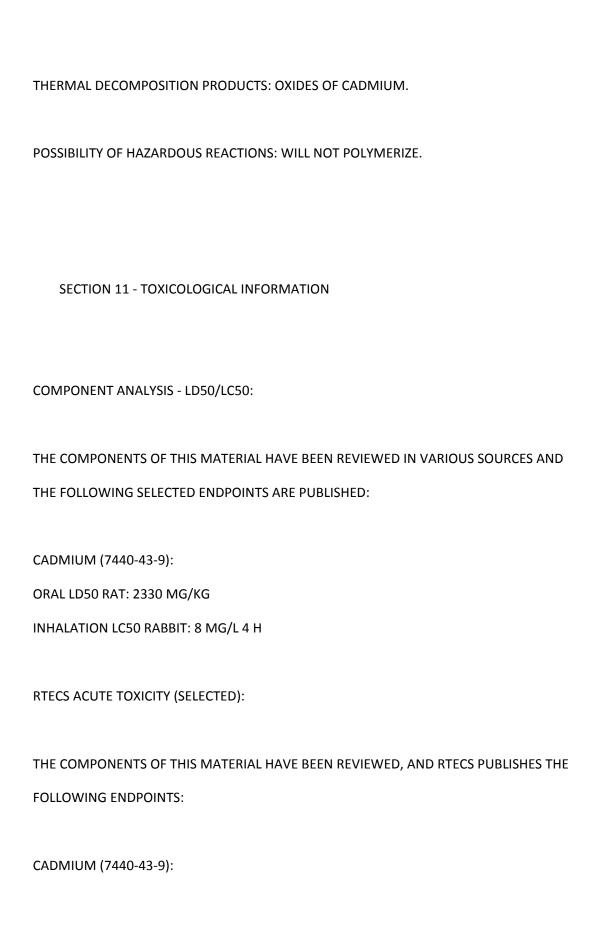
SELENIUM: EXOTHERMIC REACTION.

SULFUR: FIRE AND EXPLOSION HAZARD.

TELLURIUM: INCANDESCENT REACTION IN HYDROGEN ATMOSPHERE.

ZINC: INTENSE EXOTHERMIC REACTION.

HAZARDOUS DECOMPOSITION PRODUCTS: OXIDES OF CADMIUM



INHALATION: 25 MG/M3/30 MINUTE(S) INHALATION RAT LC50 ORAL: 2330 MG/KG ORAL RAT LD50 ACUTE TOXICITY LEVEL: CADMIUM (7440-43-9): **HIGHLY TOXIC: INHALATION** MODERATELY TOXIC: INGESTION COMPONENT CARCINOGENICITY: CADMIUM (7440-43-9): ACGIH: A2 - SUSPECTED HUMAN CARCINOGEN IARC: MONOGRAPH 100C (IN PREPARATION); MONOGRAPH 58 (1993); SUPPLEMENT 7 (1987) (GROUP 1 (CARCINOGENIC TO HUMANS)) NTP: KNOWN HUMAN CARCINOGEN DFG: CATEGORY 1 (CAUSES CANCER IN MAN) **OSHA: PRESENT**

RTECS IRRITATION:
THE COMPONENTS OF THIS MATERIAL HAVE BEEN REVIEWED AND RTECS PUBLISHES NO
DATA AS OF THE DATE ON THIS DOCUMENT.
LOCAL EFFECTS:
CADMIUM (7440-43-9):
IRRITANT: INHALATION
TARGET ORGANS:
CADMIUM (7440-43-9): KIDNEYS
EXPOSURE TO CADMIUM HAS BEEN ASSOCIATED WITH AN INCREASED RISK OF LUNG CANCER.
MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE:
KIDNEY DISORDERS,RESPIRATORY DISORDERS
RTECS TUMORIGENIC:
THE COMPONENTS OF THIS MATERIAL HAVE BEEN REVIEWED, AND RTECS PUBLISHES THE
FOLLOWING ENDPOINTS:

CARCINOGEN - DUST CAN CAUSE LUNG AND KIDNEY DISEASE - SEE 29 CFR 1910.1027

CADMIUM (7440-43-9):
45 MG/KG INTRAMUSCULAR RAT TD (4 WEEK)
63 MG/KG INTRAMUSCULAR RAT TD
70 MG/KG INTRAMUSCULAR RAT TD
40 MG/KG INTRAMUSCULAR RAT TDLO (4 WEEK)
3372 (MICRO)G/KG SUBCUTANEOUS RAT TDLO
1200 MG/KG UNREPORTED RAT TDLO
129 (MICRO)G/M3 INHALATION WOMAN TCLO (20 YEAR(S))
RTECS MUTAGENIC:
THE COMPONENTS OF THIS MATERIAL HAVE BEEN REVIEWED, AND RTECS PUBLISHES
THE FOLLOWING ENDPOINTS:
CADMIUM (7440-43-9):
1 (MICRO)MOL/L HAMSTER
250 (MICRO)MOL/L/1 HOUR HUMAN
10 (MICRO)MOL/L HUMAN
6 (MICRO)MOL/L MOUSE
5 NMOL/L/24 HOUR MOUSE
RTECS REPRODUCTIVE EFFECTS:
THE COMPONENTS OF THIS MATERIAL HAVE BEEN REVIEWED, AND RTECS PUBLISHES THE
FOLLOWING ENDPOINTS:

```
CADMIUM (7440-43-9):
2 MG/KG PARENTERAL HAMSTER TDLO (PREGNANT 8 DAY(S))
1686 (MICRO)G/KG INTRAPERITONEAL MOUSE TDLO (PREGNANT 7 DAY(S))
448 MG/KG ORAL MOUSE TDLO (MULTIGENERATION)
1700 MG/KG ORAL MOUSE TDLO (PREGNANT 8-12 DAY(S))
62 MG/KG ORAL MOUSE TDLO (PREGNANT 1 DAY(S), POST 10 DAY(S), CONTINUOUS)
1124 (MICRO)G/KG INTRAPERITONEAL RAT TDLO (MALE 1 DAY(S))
1250 (MICRO)G/KG INTRAVENOUS RAT TDLO (PREGNANT 14 DAY(S))
8 MG/KG INTRAVENOUS RAT TDLO (PREGNANT 8-15 DAY(S))
1250 (MICRO)G/KG INTRAVENOUS RAT TDLO (PREGNANT 9 DAY(S))
220 MG/KG ORAL RAT TDLO (PREGNANT 1-22 DAY(S))
21500 (MICRO)G/KG ORAL RAT TDLO (MULTIGENERATION)
23 MG/KG ORAL RAT TDLO (PREGNANT 1-22 DAY(S))
```

155 MG/KG ORAL RAT TDLO (MALE 13 WEEK, PRIOR TO COPULATION 13 WEEK, PREGNANT 3 WEEK, CONTINUOUS)

250 (MICRO)G/KG SUBCUTANEOUS RAT TDLO (PREGNANT 19 DAY(S))

ADDITIONAL DATA: SMOKING MAY RESULT IN HIGHER BLOOD LEAD LEVELS.

DEFICIENCIES IN IRON, CALCIUM, ZINC, PROTEIN AND VITAMINS C AND D MAY
ENHANCE THE TOXIC EFFECTS. ALTERATIONS OF DRUG METABOLIZING ACTIVITY HAVE
BEEN INDUCED IN ANIMALS.

INHALATION - ACUTE EXPOSURE:

CADMIUM:

THE AVERAGE CONCENTRATION OF FUME RESPONSIBLE FOR FATALITIES IS 40-50 MG/M3

FOR 1 HOUR OR 9 MG/M3 FOR 5 HOURS. EARLY SYMPTOMS MAY INCLUDE MILD IRRITATION

OF THE UPPER RESPIRATORY TRACT, RHINITIS, VERTIGO, A SENSATION OF

CONSTRICTION OF THE THROAT, A METALLIC TASTE IN THE MOUTH AND COUGH. A

LATENT PERIOD FROM 1-10 HOURS MAY PRECEDE THE ONSET OF RAPIDLY PROGRESSING

DYSPNEA, CYANOSIS, SUBSTERNAL OR PRECORDIAL CHEST PAIN, AND A FLU-LIKE

SYNDROME WITH WEAKNESS, MALAISE, NAUSEA, VOMITING, HEADACHE, FEVER, CHILLS,

SHIVERING, PROFUSE SWEATING, AND MUSCULAR PAINS IN THE BACK AND LIMBS.

COUGH WITH FOAMY OR BLOODY SPUTUM AND PULMONARY RALES MARK THE ONSET OF

ACUTE PULMONARY EDEMA WHICH USUALLY DEVELOPS WITHIN 24 HOURS AND REACHES A

MAXIMUM BY 3 DAYS. IF DEATH FROM ASPHYXIA DOES NOT OCCUR, AND EXPOSURE WAS MILD, SYMPTOMS MAY RESOLVE WITHIN A WEEK. IN MORE SEVERE EXPOSURES, ALL SYMPTOMS INCLUDING PROLIFERATIVE INTERSTITIAL PNEUMONITIS MAY PERSIST FROM 3-10 DAYS. PERMANENT PULMONARY FIBROSIS AND HYPERTROPHY OF BRONCHIAL VESSELS MAY OCCUR. THE FATALITY RATE HAS BEEN ESTIMATED TO BE BETWEEN 15-20%. ACUTE RENAL NECROSIS AND/OR LIVER DAMAGE MAY DEVELOP FOLLOWING MASSIVE ACUTE EXPOSURE. SEQUELAE FROM NON-FATAL EXPOSURE MAY INCLUDE MICROCYTIC, HYPOCHROMIC ANEMIA, TESTICULAR ATROPHY, CARDIOVASCULAR EFFECTS, EMPHYSEMA, ANEMIA AND OSTEOMALACIA.

INHALATION - CHRONIC EXPOSURE:

CADMIUM:

CADMIUM IS HIGHLY CUMULATIVE. REPEATED OR PROLONGED EXPOSURE MAY CAUSE IRREVERSIBLE LUNG INJURY OF THE EMPHYSEMATOUS TYPE WITH COUGH AND SHORTNESS OF BREATH, ABNORMAL LUNG FUNCTION, AIRWAYS OBSTRUCTION AND POSSIBLY PULMONARY FIBROSIS. ULCERATION OF THE NASAL SEPTUM AND YELLOW DISCOLORATION OF THE TEETH MAY OCCUR. CADMIUM INDUCED KIDNEY DAMAGE IS IRREVERSIBLE AND MAY PROGRESS AFTER EXPOSURE CEASES. PROTEINURIA MAY BE THE FIRST SIGN OF DAMAGE AND MAY BE ASSOCIATED WITH GLUCOSURIA, AMINOACIDURIA, IMPAIRED EXCRETION, DECREASED CONCENTRATING CAPACITY, INCREASED EXCRETION OF CALCIUM AND PHOSPHORUS, AND INCREASED PLASMA CREATININE. CALCIURIA MAY FAVOR THE DEVELOPMENT OF KIDNEY STONES. SOME CASES OF KIDNEY FAILURE HAVE BEEN REPORTED. OSTEOMALACIA, OSTEOPOROSIS, AND SPONTANEOUS FRACTURES MAY OCCUR AND MAY BE MANIFESTED AS BACK PAIN, PAIN IN THE EXTREMITIES, DIFFICULTY IN WALKING, AND

PAIN ON BONE PRESSURE. OTHER SYMPTOMS MAY INCLUDE DAMAGE TO THE OLFACTORY NERVE AND ANOSMIA, HEMOLYTIC AND IRON-DEFICIENCY ANEMIA, WEIGHT LOSS, AND IRRITABILITY. SOME STUDIES SUGGEST A RELATIONSHIP BETWEEN CADMIUM LEVELS IN AIR AND HUMAN CARDIOVASCULAR DISEASE AND HYPERTENSION, BUT CAUSAL ASSOCIATION HAS NOT BEEN PROVEN. LONG-TERM SEQUELAE MAY INCLUDE RENAL TUBULAR NECROSIS, CARDIOVASCULAR EFFECTS, AND LIVER DAMAGE. OCCUPATIONAL EXPOSURE TO CADMIUM IS IMPLICATED IN A SIGNIFICANT INCREASE IN THE INCIDENCE OF PROSTATIC AND RESPIRATORY CANCERS. ONE STUDY ALSO REPORTS A SIGNIFICANT INCREASE IN RENAL CANCERS IN THOSE WITH INFERRED OCCUPATIONAL EXPOSURE TO CADMIUM. THERE IS ALSO LIMITED INFORMATION SUGGESTING THAT CADMIUM MAY INTERFERE WITH SPERM PRODUCTION IN HUMANS.

SKIN CONTACT - ACUTE EXPOSURE:

CADMIUM: DIRECT CONTACT MAY RESULT IN IRRITATION.

SKIN CONTACT - CHRONIC EXPOSURE:

CADMIUM: REPEATED OR PROLONGED EXPOSURE TO IRRITANTS MAY CAUSE DERMATITIS.

EYE CONTACT - ACUTE EXPOSURE:

CADMIUM:

DIRECT CONTACT MAY CAUSE IRRITATION, REDNESS, PAIN AND SMARTING, BUT NO INJURY HAS BEEN REPORTED.

EYE CONTACT - CHRONIC EXPOSURE:

CADMIUM: REPEATED OR PROLONGED EXPOSURE TO IRRITANTS MAY CAUSE CONJUNCTIVITIS.

INGESTION - ACUTE EXPOSURE:

CADMIUM:

CADMIUM IS A POWERFUL EMETIC WHICH INDUCES VOMITING SO THAT LESS IS RETAINED AND ABSORBED. IF SUFFICIENT AMOUNTS ARE ABSORBED SYSTEMIC TOXICITY MAY OCCUR. SYMPTOMS, WHICH MAY BEGIN WITHIN 1-60 MINUTES AFTER INGESTION, ARE SALIVATION, CHOKING, SEVERE NAUSEA, PERSISTENT VOMITING, DIARRHEA, TENESMUS, ABDOMINAL PAIN, BLURRED VISION, DIZZINESS, VERTIGO, HEADACHE, MUSCULAR CRAMPS AND RARELY, CONVULSIONS, EXHAUSTION, COLLAPSE, SHOCK AND UNCONSCIOUSNESS. IF DEATH OCCURS, IT IS USUALLY WITHIN 24 HOURS FROM SHOCK DUE TO FLUID LOSS, OR, IT MAY BE DELAYED 7-14 DAYS AND RESULT FROM ACUTE RENAL FAILURE OR CARDIOPULMONARY DEPRESSION. IF VICTIM SURVIVES, DELAYED LIVER AND/OR KIDNEY DAMAGE MAY OCCUR. A DOSE EXCEEDING 300 MG MAY BE FATAL.

INGESTION - CHRONIC EXPOSURE:

CADMIUM:

CADMIUM IS HIGHLY CUMULATIVE. PROLONGED LOW LEVEL EXPOSURE MAY CAUSE IRREVERSIBLE RENAL TUBULAR DYSFUNCTION AS DESCRIBED IN CHRONIC INHALATION.

ANIMAL EXPERIMENTS INDICATE ANTAGONISTIC ACTIVITY BETWEEN CADMIUM AND ZINC SUCH THAT ABNORMAL ZINC METABOLISM WAS FOUND TO CONTRIBUTE SIGNIFICANTLY TO THE TOXIC SYNDROME FOLLOWING PROLONGED INGESTION OF CADMIUM. FUNCTIONAL CHANGES IN THE LIVER, PANCREAS AND ADRENAL GLANDS WHICH ALTER GLUCOSE

METABOLISM MAY OCCUR. ALTHOUGH INCONCLUSIVE, SOME STUDIES SUGGEST A

RELATIONSHIP BETWEEN PROLONGED EXPOSURE TO CADMIUM AND HUMAN CARDIOVASCULAR

DISEASE AND HYPERTENSION. A STUDY WHICH SUPPORTS THIS THEORY WAS REPORTED

WHERE FEMALE RATS EXHIBITED HYPERTENSION AFTER CHRONICALLY INGESTING CADMIUM

THROUGH THEIR DRINKING WATER. REPRODUCTIVE EFFECTS SUCH AS CONGENITAL

ABNORMALITIES, INCREASED MORTALITY, AND REDUCED RATES OF GROWTH HAVE BEEN

FOUND IN ANIMALS AFTER PROLONGED INGESTION OF CADMIUM.

SECTION 12 - ECOLOGICAL INFORMATION

COMPONENT ANALYSIS - AQUATIC TOXICITY:

CADMIUM (7440-43-9):

FISH:

96 HR LC50 ONCORHYNCHUS MYKISS: 0.003 MG/L (FLOW-THROUGH)

96 HR LC50 ONCORHYNCHUS MYKISS: 0.006 MG/L (STATIC)

96 HR LC50 CYPRINUS CARPIO: 0.002 MG/L

96 HR LC50 CYPRINUS CARPIO: 4.26 MG/L (SEMI-STATIC)

96 HR LC50 CYPRINUS CARPIO: 0.24 MG/L (STATIC)

96 HR LC50 LEPOMIS MACROCHIRUS: 21.1 MG/L (FLOW-THROUGH)

96 HR LC50 ORYZIAS LATIPES: 0.016 MG/L

96 HR LC50 PIMEPHALES PROMELAS: 0.0004-0.003 MG/L
INVERTEBRATE: 48 HR EC50 DAPHNIA MAGNA: 0.0244 MG/L (STATIC)
SECTION 13 - DISPOSAL CONSIDERATIONS
DISPOSAL METHODS:
DISPOSE IN ACCORDANCE WITH ALL APPLICABLE REGULATIONS.
SUBJECT TO DISPOSAL REGULATIONS: U.S. EPA 40 CFR 262.
HAZARDOUS WASTE NUMBER(S): D001.
HAZARDOUS WASTE NUMBER(S): D006.
DISPOSE OF IN ACCORDANCE WITH U.S. EPA 40 CFR 262 FOR CONCENTRATIONS AT OR ABOVE THE REGULATORY LEVEL. REGULATORY LEVEL- 1.0 MG/L.
COMPONENT WASTE NUMBERS:

CADMIUM (7440-43-9):
RCRA: 1.0 MG/L REGULATORY LEVEL
SECTION 14 - TRANSPORT INFORMATION
US DOT INFORMATION:
SHIPPING NAME:
FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (CONTAINS: CADMIUM)
HAZARD CLASS: 4.1
UN/NA #: UN3179
PACKING GROUP: II
REQUIRED LABEL(S): 4.1, 6.1
COMPONENT MARINE POLLUTANTS:
THIS MATERIAL CONTAINS ONE OR MORE OF THE FOLLOWING CHEMICALS REQUIRED BY US
DOT TO BE IDENTIFIED AS MARINE POLLUTANTS.

COMPONENT CAS # MINIMUM CONCENTRATION CADMIUM 7440-43-9 DOT REGULATED SEVERE MARINE POLLUTANT (RELATED TO CADMIUM COMPOUNDS) TDG INFORMATION: SHIPPING NAME: FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (CONTAINS: CADMIUM) HAZARD CLASS: 4.1 UN #: UN3179 PACKING GROUP: II REQUIRED LABEL(S): 4.1, (6.1) COMPONENT MARINE POLLUTANTS (TDG):

THIS MATERIAL CONTAINS ONE OR MORE OF THE FOLLOWING CHEMICALS REQUIRED BY CA TDG TO BE IDENTIFIED AS MARINE POLLUTANTS.

CADMIUM (7440-43-9): UN2570 (RELATED TO CADMIUM COMPOUNDS)

ADR INFORMATION:

SHIPPING NAME: FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (CONTAINS: CADMIUM)

HAZARD CLASS: 4.1

UN #: UN3179

PACKING GROUP: II

REQUIRED LABEL(S): 4.1, 6.1

ADR TUNNEL CODE RESTRICTIONS:

THIS LIST CONTAINS TUNNEL RESTRICTION CODES FOR THOSE SUBSTANCES AND/OR CHEMICALLY RELATED ENTRIES WHICH ARE FOUND IN CHAPTER 3.2 OF THE ADR REGULATIONS.

CADMIUM (7440-43-9):

RESTRICTION (S):

C/E (PG I); D/E (PG II); E (PG III, RELATED TO CADMIUM COMPOUNDS)

RID INFORMATION:

SHIPPING NAME: FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (CONTAINS: CADMIUM)

HAZARD CLASS: 4.1

UN #: UN3179

PACKING GROUP: II

REQUIRED LABEL(S): 4.1, 6.1

IATA	INFC	DRMA	TION:
------	------	------	-------

SHIPPING NAME: FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (CONTAINS: CADMIUM)

HAZARD CLASS: 4.1

UN #: UN3179

PACKING GROUP: II

REQUIRED LABEL(S): 4.1, 6.1

ICAO INFORMATION:

SHIPPING NAME: FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (CONTAINS: CADMIUM)

HAZARD CLASS: 4.1

UN #: UN3179

PACKING GROUP: II

REQUIRED LABEL(S): 4.1, 6.1

IMDG INFORMATION:

SHIPPING NAME: FLAMMABLE SOLID, TOXIC, INORGANIC, N.O.S. (CONTAINS: CADMIUM)

HAZARD CLASS: 4.1

UN #: UN3179

PACKING GROUP: II

REQUIRED LABEL(S): 6.1

SECTION 15 - REGULATORY INFORMATION

U.S. FEDERAL REGULATIONS:

THIS MATERIAL CONTAINS ONE OR MORE OF THE FOLLOWING CHEMICALS REQUIRED TO

BE IDENTIFIED UNDER SARA SECTION 302 (40 CFR 355 APPENDIX A), SARA SECTION

311/312 (40 CFR 370.21) SARA SECTION 313 (40 CFR 372.65), CERCLA

(40 CFR 302 4), TSCA 12(B), AND/OR REQUIRE AN OSHA PROCESS SAFETY PLAN.

CADMIUM (7440-43-9):

SARA 313: 0.1% DE MINIMIS CONCENTRATION

CERCLA:

10 LB FINAL RQ (NO REPORTING OF RELEASES OF THIS HAZARDOUS SUBSTANCE IS

REQUIRED IF THE DIAMETER OF THE PIECES OF THE SOLID METAL RELEASED IS

LARGER THAN 100 MICROMETERS)

4.54 KG FINAL RQ (NO REPORTING OF RELEASES OF THIS HAZARDOUS SUBSTANCE IS

REQUIRED IF THE DIAMETER OF THE PIECES OF THE SOLID METAL RELEASED IS LARGER

THAN 100 MICROMETERS)

SARA SECTION 311/312 (40 CFR 370 SUBPARTS B AND C):

ACUTE HEALTH: YES

CHRONIC HEALTH: YES

FIRE: YES

PRESSURE: NO

REACTIVE: NO
U.S. STATE REGULATIONS:
THE FOLLOWING COMPONENTS APPEAR ON ONE OR MORE OF THE FOLLOWING STATE HAZARDOUS SUBSTANCES LISTS:
HAZARDOUS SUBSTANCES LISTS.
COMPONENT CAS CA MA MN NJ PA RI
CADMIUM 7440-43-9 YES YES YES YES YES YES
THE FOLLOWING STATEMENT(S) ARE PROVIDED UNDER THE CA IFORNIA SAFE DRINKING
WATER AND TOXIC ENFORCEMENT ACT OF 1986 (PROPOSITION 65):
WARNING!
THIS PRODUCT CONTAINS A CHEMICAL KNOWN TO THE STATE OF CALIFORNIA TO CAUSE
CANCER.
WARNING!
THIS PRODUCT CONTAINS A CHEMICAL KNOWN TO THE STATE OF CALIFORNIA TO CAUSE
REPRODUCTIVE/DEVELOPMENTAL EFFECTS.
COMPONENT ANALYSIS:

CADMIUM (7440-43-9):

CARC: CARCINOGEN, INITIAL DATE 10/1/87

REPRO/DEV. TOX:

DEVELOPMENTAL TOXICITY, INITIAL DATE: 5/1/97

MALE REPRODUCTIVE TOXICITY, INITIAL DATE: 5/1/97

CANADIAN WHMIS INGREDIENT DISCLOSURE LIST (IDL):

COMPONENTS OF THIS MATERIAL HAVE BEEN CHECKED AGAINST THE CANADIAN WHMIS

INGREDIENTS DISCLOSURE LIST. THE LIST IS COMPOSED OF CHEMICALS WHICH MUST

BE IDENTIFIED ON MSDSS IF THEY ARE INCLUDED IN PRODUCTS WHICH MEET WHMIS

CRITERIA SPECIFIED IN THE CONTROLLED PRODUCTS REGULATIONS AND ARE PRESENT

ABOVE THE THRESHOLD LIMITS LISTED ON THE IDL.

CADMIUM (7440-43-9): 0.1%

EU MARKING AND LABELLING:

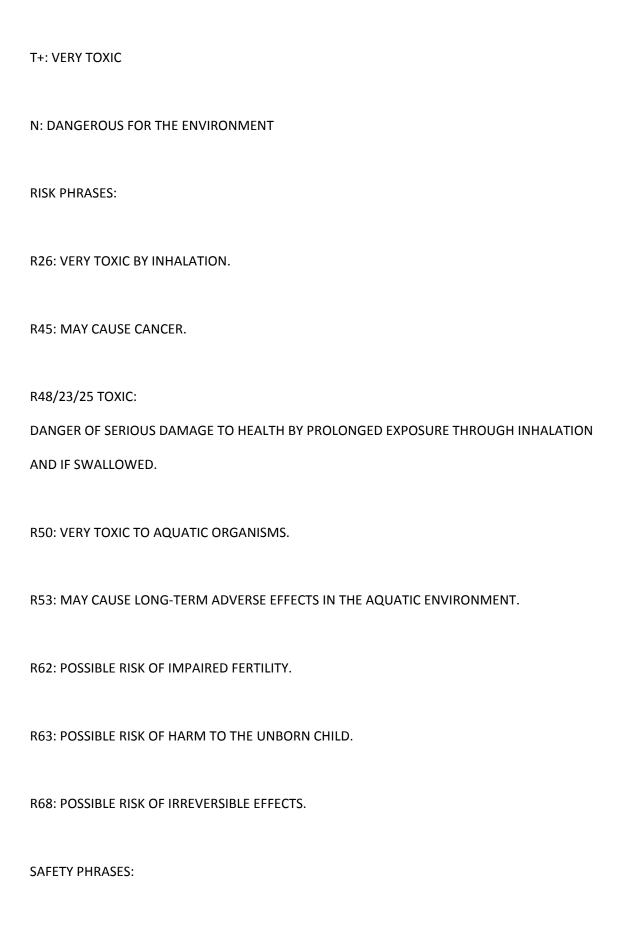
EC-NO.: 231152-8

SYMBOLS:

CARC.CAT.2

MUTA.CAT.3

REPR.CAT.3



S53: AVOID EXPOSURE - OBTAIN SPECIAL INSTRUCTIONS BEFORE USE.

S45:

IN CASE OF ACCIDENT OR IF YOU FEEL UNWELL, SEEK MEDICAL ADVICE IMMEDIATELY (SHOW THE LABEL WHERE POSSIBLE).

S60: THIS MATERIAL AND ITS CONTAINER MUST BE DISPOSED OF AS HAZARDOUS WASTE.

S61:

AVOID RELEASE TO THE ENVIRONMENT. REFER TO SPECIAL INSTRUCTIONS/SAFETY DATA SHEETS.

COMPONENT ANALYSIS - INVENTORY:

COMPONENT CAS US CA EU AU PH JP KR CN NZ

CADMIUM 7440-43-9 YES DSL EIN YES YES NO YES YES YES

GLOBALLY HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING (GHS):

THE LISTED COMPONENT(S) OF THIS MATERIAL HAVE BEEN CHECKED FOR

COUNTRY-SPECIFIC PUBLISHED CLASSIFICATIONS ACCORDING TO THE GLOBALLY

HARMONIZED SYSTEM OF CLASSIFICATION AND LABELLING (GHS). THE RESULTS OF THE

QUERIES ARE DISPLAYED BELOW. PLEASE SEE THE INDIVIDUAL COUNTRY LISTINGS, AS

ADDITIONAL INTERPRETATIONS OR REFERENCE INFORMATION MAY BE AVAILABLE. FOR

A REFERENCE LIST OF H- OR P-STATEMENTS, PLEASE VISIT CHEMADVISOR'S
WEBSITE AT WWW.CHEMADVISOR.COM\SDSONCOMMAND\GHS_H&PPHRASES.HTML
AUSTRALIA GHS CLASSIFICATIONS:
NO PUBLISHED INFORMATION AVAILABLE. THIS MATERIAL MAY BE HAZARDOUS
ACCORDING TO PUBLISHED CRITERIA FOR CLASSIFICATION.
EUROPEAN UNION GHS CLASSIFICATIONS:
CLASSIFICATIONS BELOW ACCORDING TO REGULATION (EC) NO 1272/2008 ON
CLASSIFICATION, LABELLING AND PACKAGING OF SUBSTANCES AND MIXTURES (CLP)
CADMIUM (7440-43-9):
ACUTE TOXICITY - INHALATION - CATEGORY 2
H330: FATAL IF INHALED.
GERM CELL MUTAGENICITY - CATEGORY 2
H341: SUSPECTED OF CAUSING GENETIC DEFECTS.
CARCINOGENICITY - CATEGORY 1B
H350: MAY CAUSE CANCER.
REPRODUCTIVE TOXICITY - CATEGORY 2
H361:

FD SUSPECTED OF DAMAGING FERTILITY. SUSPECTED OF DAMAGING THE UNBORN CHILD.

SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - CATEGORY 1

H372: CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE.

HAZARDOUS TO AQUATIC ENVIRONMENT - ACUTE HAZARD - CATEGORY 1

H400: VERY TOXIC TO AQUATIC LIFE.

HAZARDOUS TO AQUATIC ENVIRONMENT - CHRONIC HAZARD - CATEGORY 1

H410: VERY TOXIC TO AQUATIC LIFE WITH LONG LASTING EFFECTS.

INDONESIA GHS CLASSIFICATIONS:

NO PUBLISHED INFORMATION AVAILABLE. THIS MATERIAL MAY BE HAZARDOUS ACCORDING

TO PUBLISHED CRITERIA FOR CLASSIFICATION.

JAPAN GHS CLASSIFICATIONS:

CLASSIFICATIONS BELOW PUBLISHED UNDER JAPAN'S CHEMICALS CLASSIFICATION

PROGRAM ACCORDING TO THE GLOBALLY HARMONIZED SYSTEM OF CLASSIFICATION AND

LABELLING OF CHEMICALS (GHS).

CADMIUM (7440-43-9):

ACUTE TOXICITY - ORAL - CATEGORY 4

H302: HARMFUL IF SWALLOWED

ACUTE TOXICITY - INHALATION - DUST AND MIST - CATEGORY 1

H330: FATAL IF INHALED

GERM CELL MUTAGENICITY - CATEGORY 2

H341: SUSPECTED OF CAUSING GENETIC DEFECTS

CARCINOGENICITY - CATEGORY 1A

H350: MAY CAUSE CANCER

TOXIC TO REPRODUCTION - CATEGORY 2

H361: SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - CATEGORY 1

H370: CAUSES DAMAGE TO LUNG AND/OR RESPIRATORY SYSTEM

SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - CATEGORY 1

H372:

CAUSES DAMAGE TO BLOOD, BONES, KIDNEYS, LUNG, AND/OR RESPIRATORY SYSTEM
THROUGH PROLONGED OR REPEATED EXPOSURE

HAZARDOUS TO AQUATIC ENVIRONMENT - CHRONIC HAZARD - CATEGORY 4

H413: MAY CAUSE LONG LASTING HARMFUL EFFECTS TO AQUATIC LIFE

KOREA GHS CLASSIFICATIONS (SV):

CLASSIFICATIONS BELOW PUBLISHED BY KOREA'S MINISTRY OF ENVIRONMENT (MOE),
MINISTRY OF EMPLOYMENT AND LABOR (MOEL) OR OFFICE OF NATIONAL EMERGENCY
MANAGEMENT (NEMA, PHYSICAL HAZARDS ONLY).

CADMIUM (7440-43-9):

MOEL:

ACUTE TOXICITY - ORAL - CATEGORY 4

H302: HARMFUL IF SWALLOWED

ACUTE TOXICITY - INHALATION - DUST AND MIST - CATEGORY 1

H330: FATAL IF INHALED

GERM CELL MUTAGENICITY - CATEGORY 2

H341: SUSPECTED OF CAUSING GENETIC DEFECTS

CARCINOGENICITY - CATEGORY 1A

H350: MAY CAUSE CANCER

REPRODUCTIVE TOXICITY - CATEGORY 2

H361: SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - CATEGORY 1

H370: CAUSES DAMAGE TO LUNG AND/OR RESPIRATORY SYSTEM

SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - CATEGORY 1

H372:

CAUSES DAMAGE TO BLOOD, BONES, KIDNEYS, LUNG, AND/OR RESPIRATORY SYSTEM

THROUGH PROLONGED OR REPEATED EXPOSURE

HAZARDOUS TO AQUATIC ENVIRONMENT - CHRONIC HAZARD - CATEGORY 4

H413: MAY CAUSE LONG LASTING HARMFUL EFFECTS TO AQUATIC LIFE

NEW ZEALAND GHS CLASSIFICATIONS:

CLASSIFICATIONS BELOW ACCORDING TO THE ENVIRONMENTAL RISK MANAGEMENT

AUTHORITY'S (ERMA) HAZARDOUS SUBSTANCES AND NEW ORGANISMS (HSNO) ACT, AS

AMENDED. FOR A REFERENCE LIST DEFINING THE ALPHANUMERIC CATEGORIES, PLEASE

VISIT CHEMADVISOR'S WEBSITE AT WWW.CHEMADVISOR.COM\SDSONCOMMAND\GHS_NZ.HTML

CADMIUM (7440-43-9):

APPROVAL: HSR001530

ACUTE TOXICITY - ORAL - CATEGORY 2

H300: FATAL IF SWALLOWED

ACUTE TOXICITY - INHALATION - CATEGORY 3

H331: TOXIC IF INHALED

GERM CELL MUTAGENICITY - CATEGORY 1

H340: MAY CAUSE GENETIC DEFECTS

CARCINOGENICITY - CATEGORY 1

H350: MAY CAUSE CANCER

REPRODUCTIVE TOXICITY - CATEGORY 1

H360: MAY DAMAGE FERTILITY OR THE UNBORN CHILD

SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - ORAL - CATEGORY 1

H372:

CAUSES DAMAGE TO KIDNEYS THROUGH PROLONGED OR REPEATED EXPOSURE IF SWALLOWED

HAZARDOUS TO AQUATIC ENVIRONMENT - ACUTE HAZARD - CATEGORY 1

H400: VERY TOXIC TO AQUATIC LIFE (CRUSTACEAN)

HAZARDOUS TO AQUATIC ENVIRONMENT - ACUTE HAZARD - CATEGORY 1

H400: VERY TOXIC TO AQUATIC LIFE (FISH)

SOIL ECOTOXICITY - CATEGORY 3

H423: HARMFUL TO THE SOIL ENVIRONMENT

TERRESTRIAL VERTEBRATE ECOTOXICITY - CATEGORY 2

H432: TOXIC TO TERRESTRIAL VERTEBRATES

SOUTH AFRICA GHS CLASSIFICATIONS:

NO PUBLISHED INFORMATION AVAILABLE. THIS MATERIAL MAY BE HAZARDOUS

ACCORDING TO PUBLISHED CRITERIA FOR CLASSIFICATION.

TAIWAN GHS CLASSIFICATIONS:

INFORMATION BELOW PRESENTED ACCORDING TO TAIWAN'S BUREAU OF STANDARDS,

METROLOGY AND INSPECTION (BSMI) OF THE MINISTRY OF ECONOMIC AFFAIRS. THIS

AGENCY HAS PUBLISHED A SERIES OF STANDARDS (CNS 15030 1-27 CHEMICAL

CLASSIFICATION AND LABELLING) WHICH PROVIDE GUIDANCE ON CLASSIFICATION AND

LABELLING OF CHEMICALS ACCORDING TO GHS.

CADMIUM (7440-43-9):

TAIWAN:

ACUTE TOXICITY - ORAL - CATEGORY 5

H303: MAY BE HARMFUL IF SWALLOWED

ACUTE TOXICITY - INHALATION - CATEGORY 1

H330: FATAL IF INHALED

GERM CELL MUTAGENICITY - CATEGORY 2

H341: SUSPECTED OF CAUSING GENETIC DEFECTS

CARCINOGENICITY - CATEGORY 1

H350: MAY CAUSE CANCER

REPRODUCTIVE TOXICITY - CATEGORY 2

H361: SUSPECTED OF DAMAGING FERTILITY OR THE UNBORN CHILD

SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - CATEGORY 1

H372: CAUSES DAMAGE TO ORGANS THROUGH PROLONGED OR REPEATED EXPOSURE

HAZARDOUS TO AQUATIC ENVIRONMENT - CHRONIC HAZARD - CATEGORY 1

H410: VERY TOXIC TO AQUATIC LIFE WITH LONG LASTING EFFECTS

SECTION 16 - OTHER INFORMATION

KEY / LEGEND:

ACGIH - AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGIENISTS

ADR - EUROPEAN ROAD TRANSPORT

AU -AUSTRALIA

BOD - BIOCHEMICAL OXYGEN DEMAND

C - CELSIUS

CA - CANADA

	ARSTRACTS	

CERCLA - COMPREHENSIVE ENVIRONMENTAL RESPONSE, COMPENSATION, AND LIABILITY ACT

CN - CHINA

CPR-CONTROLLED PRODUCTS REGULATIONS

DFG - DEUTSCHE FORSCHUNGSGEMEINSCHAFT

DOT - DEPARTMENT OF TRANSPORTATION

DSL - DOMESTIC SUBSTANCES LIST

EEC - EUROPEAN ECONOMIC COMMUNICTY

EINECS - EUROPEAN INVENTORY OF EXISTING COMMERCIAL CHEMICAL SUBSTANCES

EPA - ENVIRONMENTAL PROTECTION AGENCY

EU - EUROPEAN UNION

F - FAHRENHEIT

IARC - INTERNATIONAL AGENCY FOR RESEARCH ON CANCER

IATA - INTERNATIONAL AIR TRANSPORT ASSOCIATION

ICAO - INTERNATIONAL CIVIL AVIATION ORGANIZATION

IDL - INGREDIENT DISCLOSURE LIST

IMDG - INTERNATIONAL MARITIME DANGEROUS GOODS

JP - JAPAN

KOW - OCTANOL/WATER PARTITION COEFFICIENT

KR - KOREA

LEL - LOWER EXPLOSIVE LIMIT

LOLI - LIST OF LISTS(TM) - CHEMADVISOR'S REGULATORY DATABASE

MAK - MAXIMUM CONCENTRATION VALUE IN THE WORKPLACE

MEL - MAXIMUM EXPOSURE LIMITS

NFPA - NATIONAL FIRE PROTECTION AGENCY

NJTSR - NEW JERSEY TRADE SECRET REGISTRY
NTP - NATIONAL TOXICOLOGY PROGRAM
NZ - NEW ZEALAND
OSHA - OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION
PH - PHILIPPINES
RCRA -RESOURCE CONSERVATION AND RECOVERY ACT
RID - EUROPEAN RAIL TRANSPORT
RTECS - REGISTRY OF TOXIC EFFECTS OF CHEMICAL SUBSTANCES(R*)
SARA - SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT
STEL - SHORT-TERM EXPOSURE LIMIT
TDG - TRANSPORTATION OF DANGEROUS GOODS
TSCA - TOXIC SUBSTANCES CONTROL ACT
TWA - TIME WEIGHTED AVERAGE
UEL - UPPER EXPLOSIVE LIMIT
US - UNITED STATES
FULL TEXT OF R PHRASES IN SECTION 3:
R26: VERY TOXIC BY INHALATION.
R45: MAY CAUSE CANCER.
R48/23/25 TOXIC:
DANGER OF SERIOUS DAMAGE TO HEALTH BY PROLONGED EXPOSURE THROUGH INHALATION

NIOSH - NATIONAL INSTITUTE FOR OCCUPATIONAL SAFETY AND HEALTH

AND IF SWALLOWED.

R50/53:

VERY TOXIC TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC ENVIRONMENT.

R62: POSSIBLE RISK OF IMPAIRED FERTILITY.

R63: POSSIBLE RISK OF HARM TO THE UNBORN CHILD.

R68: POSSIBLE RISK OF IRREVERSIBLE EFFECTS.

OTHER INFORMATION:

REASONABLE CARE HAS BEEN TAKEN IN THE PREPARATION OF THIS INFORMATION;
HOWEVER, THE MANUFACTURER MAKES NO WARRANTY WHATSOEVER INCLUDING THE
WARRANTY OF MERCHANTABILITY, EXPRESSED OR IMPLIED, WITH RESPECT TO THIS
INFORMATION. THE MANUFACTURER MAKES NO REPRESENTATIONS AND ASSUMES NO
LIABILITY FOR ANY DIRECT, INCIDENTAL, CONSEQUENTIAL, OR OTHER SUCH DAMAGES
RESULTING FROM ITS USE OR MISUSE.

DISCLAIMER:

SUPPLIER GIVES NO WARRANTY WHATSOEVER, INCLUDING THE WARRANTIES OF
MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. ANY PRODUCT
PURCHASED IS SOLD ON THE ASSUMPTION THE PURCHASER SHALL DETERMINE THE
QUALITY AND SUITABILITY OF THE PRODUCT. SUPPLIER EXPRESSLY DISCLAIMS ANY AND

ALL LIABILITY FOR INCIDENTAL, CONSEQUENTIAL OR ANY OTHER DAMAGES ARISING
OUT OF THE USE OR MISUSE OF THIS PRODUCT. NO INFORMATION PROVIDED SHALL BE
DEEMED TO BE A RECOMMENDATION TO USE ANY PRODUCT IN CONFLICT WITH ANY EXISTING
PATENT RIGHTS. THIS MSDS IS TO BE UTILIZED SOLEY AS A REFERENCE DOCUMENT
AND IT IS NOT TO BE USED TO SATISFY THE DISTRIBUTION REQUIREMENTS OF
OSHA'S HAZARD COMMUNICATION STANDARD (HCS) NOR CANADA'S CONTROLLED PRODUCT
REGULATION (CPR). READ THE MATERIAL SAFETY DATA SHEET BEFORE HANDLING
PRODUCT. USE OF ANY INFORMATION CONTAINED HEREIN IS PROVIDED AT THE READER'S
OWN RISK AND THUS INDEPENDENT JUDGMENT BY TRAINED PROFESSIONALS MUST BE
UTILIZED AT ALL TIMES.

COPYRIGHT: COPYRIGHT 1984-2011 CHEMADVISOR, INC.

"RTECS(R*)" IS A UNITED STATES TRADEMARK OWNED AND LICENSED UNDER AUTHORITY
OF THE U.S. GOVERNMENT, BY AND THROUGH ACCELRYS, INC. PORTIONS (C)COPYRIGHT
2011, U.S. GOVERNMENT. ALL RIGHTS RESERVED.

"RTECS(R*)" IS A UNITED STATES TRADEMARK OWNED AND LICENSED UNDER AUTHORITY
OF THE U.S. GOVERNMENT, BY AND THROUGH ACCELRYS, INC. PORTIONS (C)COPYRIGHT
2011, U.S. GOVERNMENT. ALL RIGHTS RESERVED.

BDH CANADA

COPPER METAL Revised: 11/23/1988

MSDS Contents

SECTION I PRODUCT IDENTIFICATION AND USE

SECTION II HAZARDOUS INGREDIENTS

SECTION III PHYSICAL DATA

SECTION IV FIRE OR EXPLOSION HAZARD

SECTION V REACTIVITY DATA

SECTION VI TOXICOLOGICAL PROPERTIES / HEALTH HAZARD DATA

SECTION VII FIRST AID MEASURES

SECTION VIII PREVENTIVE MEASURES

SECTION IX PREPARATION INFORMATION

BDH

MATERIAL SAFETY DATA SHEET

SECTION I PRODUCT IDENTIFICATION AND USE

MANUFACTURER:

BDH INC.

350 EVANS AVENUE

TORONTO

ONTARIO

M8Z 1K5

EMERGENCY TELEPHONE NO.:

416-761-4844 (24 HR.)

INFORMATION TELEPHONE NO.:

416-255-8521 (0830-1630)

PRODUCT NAME: COPPER METAL

PRODUCT CODE(S): ACS240, B10085, B27808, B27812, B27813

CHEMICAL NAME/OTHER NAME: COPPER METAL

CHEMICAL FORMULA: CU

CHEMICAL FAMILY: METAL

TDG SHIPPING NAME/PIN: NOT REGULATED

TDG CLASSIFICATION/PACKING GROUP: NOT REGULATED

USE: LABORATORY USE, INDUSTRIAL PROCESSES

SECTION II HAZARDOUS INGREDIENTS

CHEMICAL NAME CAS NO. %

COPPER METAL 7440-50-8 100

SECTION III PHYSICAL DATA

PHYSICAL STATE: SOLID

APPEARANCE AND ODOUR: A BRIGHT REDISH METAL IN THE FORM OF FOIL, WIRE OR

TURNINGS

ODOUR THRESHOLD: NOT APPLICABLE

SPECIFIC GRAVITY: 8.920

VAPOUR PRESSURE: 1 MMHG AT 1628 DEG. C

VAPOUR DENSITY: NOT APPLICABLE

EVAPORATION RATE: NOT APPLICABLE

BOILING POINT: 2324 DEG. C

FREEZING POINT: NOT AVAILABLE

PH: NOT AVAILABLE

COEFFICIENT OF WATER/OIL DISTRIBUTION: NOT AVAILABLE

SECTION IV FIRE OR EXPLOSION HAZARD

CONDITIONS OF FLAMMABILITY: NONFLAMMABLE

EXTINGUISHING MEDIA: USE AN EXTINGUISHER APPROPRIATE TO THE SURROUNDING

MATERIAL THAT IS BURNING

FLASH POINT / METHOD: NONE

UEL: NOT APPLICABLE LEL: NOT APPLICABLE

AUTOIGNITION TEMPERATURE: NOT AVAILABLE

HAZARDOUS COMBUSTION PRODUCTS: NONE

EXPLOSION DATA - SENSITIVITY TO MECHANICAL IMPACT: NO

- SENSITIVITY TO STATIC DISCHARGE: NO

SECTION V REACTIVITY DATA

CONDITIONS OF INSTABILITY: MAY DISCOLOUR ON EXPOSURE TO AIR AND MOISTURE

INCOMPATIBILITIES: OXIDIZERS, ACETYLENE, 1-BROMO-2 PROPYNE, ACID

CHLORIDES, HALOGENS, ACIDS

CONDITIONS OF REACTIVITY: NORMALLY STABLE

HAZARDOUS DECOMPOSITION PRODUCTS: NONE KNOWN

SECTION VI TOXICOLOGICAL PROPERTIES / HEALTH HAZARD DATA

ROUTE OF ENTRY:

-SKIN CONTACT: NO KNOWN HARMFUL EFFECTS

-SKIN ABSORPTION: NO INFORMATION AVAILABLE

-EYE CONTACT: MECHANICAL IRRITANT

-INHALATION: NOT APPLICABLE

-INGESTION: NO INFORMATION AVAILABLE

LC50: NOT AVAILABLE

LD50: TDLO 1.2 MG/KG (ORAL, RAT)

EXPOSURE LIMITS: NOT ESTABLISHED

EFFECTS OF ACUTE EXPOSURE: NO HARMFUL EFFECTS INDICATED FROM AVAILABLE

FORMATION.

EFFECTS OF CHRONIC EXPOSURE: NO HARMFUL EFFECTS INDICATED FROM AVAILABLE

INFORMATION.

IRRITANCY: NO INFORMATION AVAILABLE

SENSITIZATION TO PRODUCT: NO INFORMATION AVAILABLE

CARCINOGENICITY: NO INFORMATION AVAILABLE

REPRODUCTIVE TOXICITY: NO INFORMATION AVAILABLE

TERATOGENICITY: NO INFORMATION AVAILABLE

MUTAGENICITY: NO INFORMATION AVAILABLE

TOXICOLOGICALLY SYNERGISTIC PRODUCTS: NONE KNOWN

SECTION VII FIRST AID MEASURES

SKIN: FLUSH THE CONTACT AREA WITH LUKEWARM RUNNING WATER FOR AT LEAST 15 MINUTES. REMOVE CONTAMINATED CLOTHING, TAKING CARE NOT TO SPREAD THE CHEMICAL. IF CONTAMINATION IS EXTENSIVE, REMOVE CLOTHING UNDER RUNNING WATER. DISCARD OR DECONTAMINATE CLOTHING UNDER RUNNING WATER. DISCARD OR DECONTAMINATE CLOTHING BEFORE USE. UNLESS CONTACT HAS BEEN SLIGHT, SEEK MEDICAL ATTENTION. SEEK MEDICAL ATTENTION IF IRRITATION PERSISTS.

EYE: FLUSH THE CONTAMINATED EYE(S) FOR AT LEAST 15 MINUTES WITH LUKEWARM RUNNING WATER, HOLDING THE EYELIDS OPEN. TAKE CARE NOT TO RINSE CONTAMINATED WATER INTO THE NON-AFFECTED EYE. ALWAYS SEEK MEDICAL ATTENTION FOR ACCIDENTS INVOLVING THE EYES.

INHALATION: NOT APPLICABLE

INGESTION: NEVER GIVE ANYTHING BY MOUTH IF VICTIM IS RAPIDLY LOSING CONSCIOUSNESS, OR IS UNCONSCIOUS OR CONVULSING. RINSE MOUTH THOROUGHLY WITH WATER. DO NOT INDUCE VOMITING. HAVE VICTIM DRINK 200-400 ML OF WATER TO DILUTE. IF BREATHING HAS STOPPED, TRAINED PERSONNEL SHOULD BEGIN ARTIFICIAL RESPIRATION, OR IF THE HEART HAS STOPPED, CARDIOPULMONARY RESUSCITATION (CPR) IMMEDIATELY. SEEK MEDICAL ATTENTION.

SECTION VIII PREVENTIVE MEASURES

ENGINEERING CONTROLS: THE HAZARD POTENTIAL OF THIS MATERIAL IS RELATIVELY LOW. GENERAL VENTILATION IS USUALLY SUFFICIENT.

PERSONAL PROTECTIVE EQUIPMENT:

-GLOVES: RUBBER

-RESPIRATORY PROTECTION: NOT USUALLY REQUIRED

-EYE PROTECTION: CHEMICAL SAFETY GOGGLES

-CLOTHING: NOT USUALLY REQUIRED

STORAGE REQUIREMENTS: STORE UNDER NITROGEN. STORE IN SUITABLE LABELLED CONTAINERS. KEEP CONTAINERS TIGHTLY CLOSED WHEN NOT IN USE AND WHEN EMPTY. PROTECT FROM DAMAGE.

HANDLING PROCEDURES AND EQUIPMENT: FOLLOW ROUTINE SAFE HANDLING PROCEDURES.

LEAK OR SPILL CLEAN-UP: SWEEP OR GATHER UP AND TRANSFER TO A CONTAINER FOR RECOVERY OR DISPOSAL.

DISPOSAL: FOLLOW ALL FEDERAL, PROVINCIAL AND LOCAL REGULATIONS FOR DISPOSAL. USE ONLY LICENSED DISPOSAL AND WASTE HAULING COMPANIES. DISPOSAL OF SMALL AMOUNTS OF SPILLED MATERIAL MAY BE HANDLED AS DESCRIBED UNDER "LEAK OR SPILL CLEANUP". LARGE SPILLS MUST BE DEALT WITH SEPARATELY AND MUST BE HANDLED BY OUALIFIED DISPOSAL COMPANIES.

SPECIAL SHIPPING INFORMATION: FOLLOW ALL TDG REGULATIONS AND SEE CLASSIFICATION IN SECTION I

SECTION IX PREPARATION INFORMATION

PREPARED BY: TECHNICAL AFFAIRS DEPARTMENT, BDH INC.,

TORONTO, ONTARIO (416) 255-8521

DATE: NOV 23, 88

THE STATEMENTS CONTAINED HEREIN ARE OFFERED FOR INFORMATIONAL PURPOSES ONLY AND ARE BASED UPON TECHNICAL DATA THAT BDH INC. BELIEVES TO BE ACCURATE. IT IS INTENDED FOR USE ONLY BY PERSONS HAVING THE NECESSARY TECHNICAL SKILL AND AT THEIR OWN DISCRETION AND RISK. SINCE CONDITIONS AND MANNER OF USE ARE OUTSIDE OUR CONTROL, WE MAKE NO WARRANTY, EXPRESS OR IMPLIED, OF MERCHANTABILITY, FITNESS OR OTHERWISE.

(C) BDH, 1988

MSDS: B10085



MATERIAL SAFETY DATA SHEET

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTICATION

PRODUCT NAME: LC 12-6 **PRODUCT NUMBER:** 1242

CHEMICAL NAME: Copper Lead resorcylate salicylate complex

DATE PREPARED: 06-Jan-06

MANUFACTURER:

The Shepherd Chemical Company 4900 Beech Street Cincinnati, Ohio 45212 (513)-731-1110 (voice), (513)-731-1532 (fax)

EMERGENCY TELEPHONE NO. 1-800-424-9300 CHEMTREC

SECTION 2 - COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL INGREDIENTC.A.S. NUMBER% BY WEIGHT% METALCopper/Lead resorcylate salicylate68411-07-410010 Cu, 35 Pb

SECTION 3 - HAZARD IDENTIFICATION

EMERGENCY OVERVIEW

APPEARANCE: Green powder ODOR: No odor

WARNING! FLAMMABLE SOLID. KEEP AWAY FROM HEAT, SPARKS AND FLAME. AVOID CONTACT WITH EYES, SKIN AND CLOTHING. AVOID BREATHING DUST. WASH THOROUGHLY AFTER HANDLING. IN CASE OF FIRE, FLOOD WITH WATER SPRAY.

POTENTIAL HEALTH EFFECTS, TARGET ORGAN EFFECTS (ACUTE AND CHRONIC)

This product may cause eye, skin and upper respiratory tract irritation. Chronic overexposure to lead compounds may result in severe damage to the blood forming, nervous, urinary and reproductive systems (including risk of birth defects). Lead compounds can cause acute encephalopathy, a brain condition developing quickly to seizures, coma and death from cardiorespiratory arrest. Copper dusts may produce symptoms similar to the common cold with chills and stuffiness of the head. Ingestion may cause irritation, nausea, vomiting, abdominal pain, hemorrhagic gastritis and diarrhea.

CARCINOGENICITY: The National Toxicology Program (NTP) has identified Lead and Lead compounds

as reasonably anticipated to be human carcinogens based on limited evidence from studies in humans and sufficient evidence from studies in experimental animals.

SECTION 4 - FIRST AID MEASURES

If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen. Call a physician. If swallowed, induce vomiting immediately by giving two glasses of water and sticking finger down throat. Call a physician. Never give anything by mouth to an unconscious person. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician. Wash skin with soap and water.

SECTION 5 - FIRE FIGHTING MEASURES

FLASHPOINT/METHOD: N/A

FLAMMABLE LIMITS: LEL: N/A UEL: N/A

EXTINGUISHING MEDIA: Water

SPECIAL FIREFIGHTING PROCEDURES: Use Self-Contained Breathing-Apparatus.

FIRE AND EXPLOSION HAZARD:

This product smolders and ignites when exposed to extreme heat, open flame or sparks. It burns slowly but persistently.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Ventilate area of spill. Avoid generating dust. Collect material into appropriate containers for reuse or disposal. Material may also be flushed with water to a wastewater treatment system.

SECTION 7- HANDLING AND STORAGE

Avoid contact with eyes, skin and clothing. Avoid breathing dust. Wash thoroughly after handling. Store in closed containers, away from extreme heat, flame or strong oxidizing agents.

<u>SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION</u>

RESPIRATORY PROTECTION: Use NIOSH/MSHA approved respirators if OSHA PEL is exceeded.

SKIN PROTECTION: Use impervious glove and body-covering clothing. **EYE PROTECTION:** Use side-shielded safety glasses or goggles.

ENGINEERING CONTROLS: Provide general and/or local exhaust ventilation.

EXPOSURE GUIDELINES:

CHEMICAL INGREDIENT OSHA PEL (mg/M3) ACGIH TLV (mg/M3)

Copper/Lead resorcylate salicylate 0.05 Pb 0.05 Pb

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Green powder

ODOR: No odor

BOILING POINT: N/A

VAPOR PRESSURE (mm HG): N/A VAPOR DENSITY (Air = 1): N/A SOLUBILITY IN WATER: N/A

SPECIFIC GRAVITY / DENSITY: 2.66

FREEZING POINT: N/A

pH: N/A

EVAPORATION RATE: N/A

SECTION 10 - STABILITY AND REACTIVITY

STABLITY: This product is stable. Hazardous polymerization will not occur.

INCOMPATIBILITY: Strong oxidizing agents. **HAZARDOUS DECOMPOSITON BY PRODUCTS:**

Thermal decomposition may produce toxic and irritating fumes.

SECTION 11- TOXICOLOGICAL INFORMATION

None found for this product.

SECTION 12- ECOLOGICAL INFORMATION

Not available

SECTION 13 - DISPOSAL CONSIDERATION

Dispose in closed containers, at an approved landfill, in accordance with local, state and federal regulations. Material may also be flushed with water to a wastewater treatment system.

SECTION 14 - TRANSPORT INFORMATION

Flammable solid, organic, n.o.s. (Product name), 4.1, UN1325, II

SECTION 15 - REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD:

Hazardous due to target organ effects (See Section 3)

CERCLA/SUPERFUND:

N/A

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):

Section 311/312 Hazard Categories: Acute and Chronic Health Hazard and Fire Hazard

Section 313- This product contains the following substances subject to 313 reporting:

Copper/Lead cmpds. 100%

TOXIC SUBSTANCES CONTROL ACT (TSCA):

All components of this product are on the TSCA Inventory unless otherwise noted in Section 2.

INTERNATIONAL REGULATIONS:

Available upon request

SECTION 16 - OTHER INFORMATION

REFERENCES:

Occupational Health Guidelines for Chemical Hazards, Jan, 1981, NIOSH/OSHA Occupational Safety and Health Standards, Subpart Z, 1910.1025

HMIS RATING:

Health - 2*

Flammability - 2

Reactivity - 0

Personal Protection - E

DISCLAIMER:

ALTHOUGH THE INFORMATION AND RECOMMENDATIONS SET FORTH HEREIN (HEREINAFTER "INFORMATION") ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE CORRECT AS OF THE DATE HEREOF, THE SHEPHERD CHEMICAL COMPANY MAKES NO REPRESENTATIONS AS TO THE COMPLETENESS OR ACCURACY THEREOF. INFORMATION IS SUPPLIED UPON THE CONDITION THAT THE PERSONS RECEIVING SAME WILL MAKE THEIR OWN DETERMINATION AS TO ITS SUITABILITY FOR THEIR PURPOSES PRIOR TO USE. IN NO EVENT WILL THE SHEPHERD CHEMICAL COMPANY BE RESPONSIBLE FOR DAMAGES OF ANY NATURE WHATSOEVER RESULTING FROM THE USE OF OR RELIANCE UPON INFORMATION. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESSED OR IMPLIED, OR MERCHANTABLITY, FITNESS FOR A PARTICULAR PURPOSE OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS.



MATERIAL SAFETY DATA SHEET

SECTION 1 - CHEMICAL PRODUCT AND COMPANY IDENTICATION

PRODUCT NAME: LC 12-15 **PRODUCT NUMBER:** 1243

CHEMICAL NAME: Copper lead resorcylate salicylate complex

DATE PREPARED: 06-Jan-06

MANUFACTURER:

The Shepherd Chemical Company 4900 Beech Street Cincinnati, Ohio 45212 (513)-731-1110 (voice), (513)-731-1532 (fax)

EMERGENCY TELEPHONE NO. 1-800-424-9300 CHEMTREC

SECTION 2 - COMPOSITION / INFORMATION ON INGREDIENTS

CHEMICAL INGREDIENTC.A.S. NUMBER% BY WEIGHT% METALCopper/Lead resorcylate salicylate68411-07-410012 Cu, 38 Pb

SECTION 3 - HAZARD IDENTIFICATION

EMERGENCY OVERVIEW

APPEARANCE: Light green powder ODOR: No odor

WARNING! FLAMMABLE SOLID. KEEP AWAY FROM HEAT, SPARKS AND FLAME. AVOID CONTACT WITH EYES, SKIN AND CLOTHING. AVOID BREATHING DUST. WASH THOROUGHLY AFTER HANDLING. IN CASE OF FIRE, FLOOD WITH WATER SPRAY.

POTENTIAL HEALTH EFFECTS, TARGET ORGAN EFFECTS (ACUTE AND CHRONIC)

This product may cause eye, skin and upper respiratory tract irritation. Chronic overexposure to lead compounds may result in severe damage to the blood forming, nervous, urinary and reproductive systems (including risk of birth defects). Lead compounds can cause acute encephalopathy, a brain condition developing quickly to seizures, coma and death from cardiorespiratory arrest. Copper dusts may produce symptoms similar to the common cold with chills and stuffiness of the head. Ingestion may cause irritation, nausea, vomiting, abdominal pain, hemorrhagic gastritis and diarrhea.

CARCINOGENICITY: The National Toxicology Program (NTP) has identified Lead and Lead compounds

as reasonably anticipated to be human carcinogens based on limited evidence from studies in humans and sufficient evidence from studies in experimental animals.

SECTION 4 - FIRST AID MEASURES

If inhaled, remove to fresh air. If not breathing, give artificial respiration, preferably mouth-to-mouth. If breathing is difficult, give oxygen. Call a physician. If swallowed, induce vomiting immediately by giving two glasses of water and sticking finger down throat. Call a physician. Never give anything by mouth to an unconscious person. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician. Wash skin with soap and water.

SECTION 5 - FIRE FIGHTING MEASURES

FLASHPOINT/METHOD: Autoign. 365°F

FLAMMABLE LIMITS: LEL: N/A UEL: N/A

EXTINGUISHING MEDIA: Water

SPECIAL FIREFIGHTING PROCEDURES: Use Self-Contained Breathing-Apparatus.

FIRE AND EXPLOSION HAZARD:

This product smolders and ignites when exposed to extreme heat, open flame or sparks. It burns slowly but persistently.

SECTION 6 - ACCIDENTAL RELEASE MEASURES

Ventilate area of spill. Avoid generating dust. Collect material into appropriate containers for reuse or disposal. Material may also be flushed with water to a wastewater treatment system.

SECTION 7- HANDLING AND STORAGE

Avoid contact with eyes, skin and clothing. Avoid breathing dust. Wash thoroughly after handling. Store in closed containers, away from extreme heat, flame or strong oxidizing agents.

SECTION 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

RESPIRATORY PROTECTION: Use NIOSH/MSHA approved respirators if OSHA PEL is exceeded.

SKIN PROTECTION: Use impervious glove and body-covering clothing. **EYE PROTECTION:** Use side-shielded safety glasses or goggles.

ENGINEERING CONTROLS: Provide general and/or local exhaust ventilation.

EXPOSURE GUIDELINES:

CHEMICAL INGREDIENT OSHA PEL (mg/M3) ACGIH TLV (mg/M3)

Copper/Lead resorcylate salicylate 0.05 Pb 0.05 Pb

SECTION 9 - PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE: Light green powder

ODOR: No odor

BOILING POINT: N/A

VAPOR PRESSURE (mm HG): N/A VAPOR DENSITY (Air = 1): N/A SOLUBILITY IN WATER: N/A SPECIFIC GRAVITY / DENSITY: 2.8

FREEZING POINT: N/A

pH: N/A

EVAPORATION RATE: N/A

SECTION 10 - STABILITY AND REACTIVITY

STABLITY: This product is stable. Hazardous polymerization will not occur.

INCOMPATIBILITY: Strong oxidizing agents. **HAZARDOUS DECOMPOSITON BY PRODUCTS:**

Thermal decomposition may produce toxic and irritating fumes.

SECTION 11- TOXICOLOGICAL INFORMATION

oral rat LD50: 3800 mg/kg

SECTION 12- ECOLOGICAL INFORMATION

Not available

SECTION 13 - DISPOSAL CONSIDERATION

Dispose in closed containers, at an approved landfill, in accordance with local, state and federal regulations. Material may also be flushed with water to a wastewater treatment system.

SECTION 14 - TRANSPORT INFORMATION

Flammable solid, organic, n.o.s. (Product name), 4.1, UN1325, II

SECTION 15 - REGULATORY INFORMATION

OSHA HAZARD COMMUNICATION STANDARD:

Hazardous due to target organ effects (See Section 3)

CERCLA/SUPERFUND:

N/A

SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT):

Section 311/312 Hazard Categories: Acute and Chronic Health Hazard and Fire Hazard

Section 313- This product contains the following substances subject to 313 reporting:

Copper/Lead comp. - 100%

TOXIC SUBSTANCES CONTROL ACT (TSCA):

All components of this product are on the TSCA Inventory unless otherwise noted in Section 2.

INTERNATIONAL REGULATIONS:

Available upon request

SECTION 16 - OTHER INFORMATION

REFERENCES:

Occupational Health Guidelines for Chemical Hazards, Jan, 1981, NIOSH/OSHA Occupational Safety and Health Standards, Subpart Z, 1910.1025

HMIS RATING:

Health - 2*

Flammability - 2

Reactivity - 0

Personal Protection - E

DISCLAIMER:

ALTHOUGH THE INFORMATION AND RECOMMENDATIONS SET FORTH HEREIN (HEREINAFTER "INFORMATION") ARE PRESENTED IN GOOD FAITH AND BELIEVED TO BE CORRECT AS OF THE DATE HEREOF, THE SHEPHERD CHEMICAL COMPANY MAKES NO REPRESENTATIONS AS TO THE COMPLETENESS OR ACCURACY THEREOF. INFORMATION IS SUPPLIED UPON THE CONDITION THAT THE PERSONS RECEIVING SAME WILL MAKE THEIR OWN DETERMINATION AS TO ITS SUITABILITY FOR THEIR PURPOSES PRIOR TO USE. IN NO EVENT WILL THE SHEPHERD CHEMICAL COMPANY BE RESPONSIBLE FOR DAMAGES OF ANY NATURE WHATSOEVER RESULTING FROM THE USE OF OR RELIANCE UPON INFORMATION. NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESSED OR IMPLIED, OR MERCHANTABLITY, FITNESS FOR A PARTICULAR PURPOSE OR OF ANY OTHER NATURE ARE MADE HEREUNDER WITH RESPECT TO INFORMATION OR THE PRODUCT TO WHICH INFORMATION REFERS.

BDH UK LEAD METAL Revised:

MSDS Contents

PRODUCT
PHYSICAL DATA
FIRE & EXPLOSION HAZARD
HEALTH HAZARD
REACTIVITY
SPILLAGE DISPOSAL
SPECIAL PROTECTIVE MEASURES
STORAGE AND HANDLING

BDH

HEALTH AND SAFETY INFORMATION

BDH CHEMICALS LTD POOLE DORSET BH12 4NN

TELEPHONE: PARKSTONE 745520 (STD 0202)

PRODUCT

LEAD METAL

PHYSICAL DATA

APPEARANCE & ODOUR: GREY, FOIL, GRANULES, POWDER, GRAIN, SHOT, STICKS OR WIRE

MELTING POINT: 327 DEG. C

VAPOUR PRESSURE:

BOILING POINT: 1620 DEG. C

VAPOUR DENSITY:

WT. PER ML AT 20 DEG. C:

SOLUBILITY IN WATER: INSOLUBLE

FIRE & EXPLOSION HAZARD

FLASH POINT:

EXPLOSIVE LIMITS:

FIREFIGHTING MEASURES:

AUTOIGNITION TEMPERATURE:

HEALTH HAZARD

TLV: Pb FUME AND DUST - 0.15 MG/M3

LD50: TDLO 450 MG/KG/6 YEARS - ORAL, WOMAN (CNS EFFECTS)

EFFECT ON

EMERGENCY FIRST AID

INHALATION: SEE BELOW REMOVE FROM EXPOSURE

EYES:

PHYSICAL

IRRIGATE THOROUGHLY WITH WATER; OBTAIN MEDICAL

ATTENTION

SKIN CONTACT:

INGESTION:

SEE BELOW WASH OUT MOUTH THOROUGHLY WITH WATER; OBTAIN

MEDICAL ATTENTION

OTHER COMMENTS:

HARMFUL IF TAKEN INTERNALLY FOR PROLONGED PERIODS. INHALATION OF FUME CAN

CAUSE NAUSEA, HEADACHE ETC

REACTIVITY

STABILITY: STABLE

REACTION WITH WATER:

FORMS A SURFACE COATING OF LEAD CARBONATE IN THE PRESENCE OF CO2

DECOMPOSITION PRODUCTS:

OTHER KNOWN HAZARDS:

FINELY DIVIDED MATERIAL CAN REACT VIGOROUSLY OR VIOLENTLY WITH OXIDIZING MATERIALS, EG HYDROGEN PEROXIDE, AMMONIUM NITRATE.

SPILLAGE DISPOSAL

WEAR APPROPRIATE PROTECTIVE CLOTHING

SMALL SPILLAGE: DISPOSE OF AS GARBAGE

LARGE SPILLAGE:

TRANSFER TO SALVAGE CONTAINER AND DISPOSE OF RESIDUE AS GARBAGE

SPECIAL PROTECTIVE MEASURES

STORAGE AND HANDLING

SPECIAL REQUIREMENTS:

IMPORTANT:

- 1. THE INFORMATION IN THIS DOCUMENT SHOULD BE REVIEWED PERIODICALLY.
- 2. THE HEALTH AND SAFETY INFORMATION DOES NOT COVER ALL USES AND SHOULD BE CHECKED FOR A PARTICULAR USE.

ALFA AESAR / MERCURY / 04/15/1999ALFA AESAR

MERCURY Revised: 04/15/1999

MSDS Contents

- 1 IDENTIFICATION OF SUBSTANCE
- 2 COMPOSITION/DATA ON COMPONENTS
- **3 HAZARDS IDENTIFICATION**
- 4 FIRST AID MEASURES
- **5 FIRE FIGHTING MEASURES**
- **6 ACCIDENTAL RELEASE MEASURES**
- 7 HANDLING AND STORAGE
- **8 EXPOSURE CONTROLS AND PERSONAL PROTECTION**
- 9 PHYSICAL AND CHEMICAL PROPERTIES
- 10 STABILITY AND REACTIVITY
- 11 TOXICOLOGICAL INFORMATION
- 12 ECOLOGICAL INFORMATION
- 13 DISPOSAL CONSIDERATIONS
- 14 TRANSPORT INFORMATION
- **15 REGULATIONS**
- **16 OTHER INFORMATION**

MATERIAL SAFETY DATA SHEET

ACC. TO OSHA AND ANSI

PRINTING DATE: 03/11/2002

REVIEWED ON: 04/15/1999

1 IDENTIFICATION OF SUBSTANCE

PRODUCT DETAILS:

TRADE NAME: MERCURY

STOCK NUMBER: 10242

MANUFACTURER/SUPPLIER:

ALFA AESAR, A JOHNSON MATTHEY COMPANY

JOHNSON MATTHEY CATALOG COMPANY, INC.

30 BOND STREET

WARD HILL, MA 01835-8099

EMERGENCY PHONE: (978) 521-6300

CHEMTREC: (800) 424-9300

INFORMATION DEP	PARTMENT: HEALTH, SA	FETY AND ENVIRONMENTAL DEPARTMENT
EMERGENCY INFOR	RMATION:	
DURING NORMAL H	HOURS THE HEALTH, SA	FETY AND ENVIRONMENTAL DEPARTMENT. AFTER
NORMAL HOURS CA	ALL CHEMTREC AT (800) 424-9300.
2 COMPOSITIO	N/DATA ON COMPONE	NTS
CHEMICAL CHARAC	CTERIZATION:	
DESCRIPTION	(CAS#)	
MERCURY	(CAS# 7439-97-6)	100%
IDENTIFICATION NU	JMBER(S):	
EINECS NUMBER: 2	31-106-7	
EU NUMBER: 080-0	001-00-0	

WEB SITE: WWW.ALFA.COM

3 HAZARDS IDENTIFICATION

HAZARD DESCRIPTION:

T: TOXIC

INFORMATION PERTAINING TO PARTICULAR DANGERS FOR MAN AND ENVIRONMENT

R 23: TOXIC BY INHALATION.

R 33: DANGER OF CUMULATIVE EFFECTS.

4 FIRST AID MEASURES

GENERAL INFORMATION:

IMMEDIATELY REMOVE ANY CLOTHING SOILED BY THE PRODUCT. REMOVE BREATHING
APPARATUS ONLY AFTER CONTAMINATED CLOTHING HAS BEEN COMPLETELY REMOVED.
IN CASE OF IRREGULAR BREATHING OR RESPIRATORY ARREST PROVIDE ARTIFICIAL
RESPIRATION.

AFTER INHALATION:

SUPPLY FRESH AIR. IF REQUIRED, PROVIDE ARTIFICIAL RESPIRATION. KEEP PATIENT

AFTER SKIN CONTACT:
IMMEDIATELY WASH WITH WATER AND SOAP AND RINSE THOROUGHLY. SEEK IMMEDIATE
MEDICAL ADVICE.
AFTER EYE CONTACT:
RINSE OPENED EYE FOR SEVERAL MINUTES UNDER RUNNING WATER. THEN CONSULT A
DOCTOR.
AFTER SWALLOWING: SEEK IMMEDIATE MEDICAL ADVICE.
INFORMATION FOR DOCTOR:
THE FOLLOWING SYMPTOMS MAY OCCUR:
GASTRIC OR INTESTINAL DISORDERS.
NAUSEA
COUGHING
FEVER
5 FIRE FIGHTING MEASURES

WARM. SEEK IMMEDIATE MEDICAL ADVICE.

SUITABLE EXTINGUISHING AGENTS:

PRODUCT IS NOT FLAMMABLE. USE FIRE FIGHTING MEASURES THAT SUIT THE
SURROUNDING FIRE.
SPECIAL HAZARDS CAUSED BY THE MATERIAL, ITS PRODUCTS OF COMBUSTION OR
RESULTING GASES:
IN CASE OF FIRE, THE FOLLOWING CAN BE RELEASED: METAL OXIDE
PROTECTIVE EQUIPMENT:
WEAR SELF-CONTAINED RESPIRATOR.
WEAR FULLY PROTECTIVE IMPERVIOUS SUIT.
6 ACCIDENTAL RELEASE MEASURES
PERSON-RELATED SAFETY PRECAUTIONS:
WEAR PROTECTIVE EQUIPMENT. KEEP UNPROTECTED PERSONS AWAY. ENSURE ADEQUATE
VENTILATION
MEASURES FOR ENVIRONMENTAL PROTECTION:
DO NOT ALLOW MATERIAL TO BE RELEASED TO THE ENVIRONMENT WITHOUT PROPER
GOVERNMENTAL PERMITS.
MEASURES FOR CLEANING/COLLECTING:

ABSORB WITH LIQUID-BINDING MATERIAL (SAND, DIATOMITE, ACID BINDERS,
UNIVERSAL BINDERS, SAWDUST).
DISPOSE CONTAMINATED MATERIAL AS WASTE ACCORDING TO ITEM 13. ENSURE ADEQUATE
VENTILATION.
ADDITIONAL INFORMATION:
SEE SECTION 7 FOR INFORMATION ON SAFE HANDLING
SEE SECTION 8 FOR INFORMATION ON PERSONAL PROTECTION EQUIPMENT.
SEE SECTION 13 FOR DISPOSAL INFORMATION.
7 HANDLING AND STORAGE
HANDLING:
INFORMATION FOR SAFE HANDLING:
KEEP CONTAINER TIGHTLY SEALED.
STORE IN COOL, DRY PLACE IN TIGHTLY CLOSED CONTAINERS.
ENSURE GOOD VENTILATION AT THE WORKPLACE.
OPEN AND HANDLE CONTAINER WITH CARE.
INFORMATION ABOUT PROTECTION AGAINST EXPLOSIONS AND FIRES:
THE PRODUCT IS NOT FLAMMABLE

STORAGE:
REQUIREMENTS TO BE MET BY STOREROOMS AND RECEPTACLES: NO SPECIAL REQUIREMENTS.
INFORMATION ABOUT STORAGE IN ONE COMMON STORAGE FACILITY:
STORE AWAY FROM OXIDIZING AGENTS.
STORE AWAY FROM HALOGENS.
FURTHER INFORMATION ABOUT STORAGE CONDITIONS:
KEEP CONTAINER TIGHTLY SEALED.
STORE IN COOL, DRY CONDITIONS IN WELL SEALED CONTAINERS.
STORE UNDER LOCK AND KEY AND WITH ACCESS RESTRICTED TO TECHNICAL EXPERTS OR
THEIR ASSISTANTS ONLY.

8 EXPOSURE CONTROLS AND PERSONAL PROTECTION

ADDITIONAL INFORMATION ABOUT DESIGN OF TECHNICAL SYSTEMS:

PROPERLY OPERATING CHEMICAL FUME HOOD DESIGNED FOR HAZARDOUS CHEMICALS AND

HAVING AN AVERAGE FACE VELOCITY OF AT LEAST 100 FEET PER MINUTE.

COMPONENTS WITH LIMIT VALUES THAT REQUIRE MONITORING AT THE WORKPLACE:

MERCURY, INORGANIC COMPOUNDS (AS Hg)

MG/M3

ACGIH TLV 0.025 (SKIN)

BELGIUM TWA 0.1 (SKIN)

FINLAND TWA 0.05

FRANCE TWA 0.1 (SKIN); 0.05 (SKIN) (VAPOR)

GERMANY MAK 0.01-INHALABLE FRACTION OF THE AEROSOL

HUNGARY TWA 0.02; 0.04-STEL

IRELAND TWA 0.025-DIVALENT INORGANIC COMPOUNDS

NETHERLANDS TWA 0.05 (SKIN); 0.15 (SKIN) - STEL

POLAND TWA 0.05

SWEDEN TWA 0.05

SWITZERLAND TWA 0.01 (SKIN); 0.05 (SKIN) (VAPOR)

UNITED KINGDOM TWA 0.025

USA PEL 0.1 CEILING

ADDITIONAL INFORMATION: NO DATA

PERSONAL PROTECTIVE EQUIPMENT:

GENERAL PROTECTIVE AND HYGIENIC MEASURES:

THE USUAL PRECAUTIONARY MEASURES FOR HANDLING CHEMICALS SHOULD BE FOLLOWED.

KEEP AWAY FROM FOODSTUFFS, BEVERAGES AND FEED.

REMOVE ALL SOILED AND CONTAMINATED CLOTHING IMMEDIATELY.

WASH HANDS BEFORE BREAKS AND AT THE END OF WORK.			
STORE PROTECTIVE CLOTHING SEPARATELY.			
DDEATHING EQUIDMENT.			
BREATHING EQUIPMENT:			
USE SUITABLE RESPIRATOR WHEN HIGH CONCENTRATIONS ARE PRESENT.			
PROTECTION OF HANDS: IMPERVIOUS GLOVES			
EYE PROTECTION: SAFETY GLASSES			
BODY PROTECTION: PROTECTIVE WORK CLOTHING.			
9 PHYSICAL AND CHEMICAL PROPERTIES			
FORM: LIQUID			
COLOR: SILVER-COLORED			
ODOR: ODORLESS			
VALUE/RANGE UNIT METHOD			
CHANGE IN CONDITION:			

BOILING POINT/BOILING RANGE 356.9 DEG. C

SUBLIMATION TEMPERATURE/START NOT DETERMINED

FLASH POINT NOT APPLICABLE

NOT DETERMINED

FLAMMABILITY (SOLID, GASEOUS) PRODUCT IS NOT FLAMMABLE.

IGNITION TEMPERATURE NOT DETERMINED

DECOMPOSITION TEMPERATURE NOT DETERMINED

DANGER OF EXPLOSION PRODUCT DOES NOT

PRESENT AN EXPLOSION

HAZARD.

EXPLOSION LIMITS:

LOWER NOT DETERMINED

UPPER NOT DETERMINED

VAPOR PRESSURE AT 20 DEG. C 0.0016 HPA

DENSITY AT 20 DEG. C 13.456 G/CM3

SOLUBILITY IN / MISCIBILITY NOT MISCIBLE OR

WITH WATER DIFFICULT TO MIX

10 STABILITY AND REACTIVITY

THERMAL DECOMPOSITION / CONDITIONS TO BE AVOIDED:

DECOMPOSITION WILL NOT OCCUR IF USED AND STORED ACCORDING TO SPECIFICATIONS.

MATERIALS TO BE AVOIDED:

OXIDIZING AGENTS

HALOGENS

ALKALI METALS

DANGEROUS REACTIONS: NO DANGEROUS REACTIONS KNOWN

DANGEROUS PRODUCTS OF DECOMPOSITION: METAL OXIDE FUME

11 TOXICOLOGICAL INFORMATION

ACUTE TOXICITY:

PRIMARY IRRITANT EFFECT:

ON THE SKIN: IRRITANT TO SKIN AND MUCOUS MEMBRANES.

ON THE EYE: IRRITATING EFFECT.

SENSITIZATION: NO SENSITIZING EFFECTS KNOWN.

OTHER INFORMATION (ABOUT EXPERIMENTAL TOXICOLOGY):

TUMORIGENIC EFFECTS HAVE BEEN OBSERVED ON TESTS WITH LABORATORY ANIMALS.

REPRODUCTIVE EFFECTS HAVE BEEN OBSERVED ON TESTS WITH LABORATORY ANIMALS.

SUBACUTE TO CHRONIC TOXICITY:

ACUTE AND CHRONIC EXPOSURE TO INORGANIC MERCURY CAN CAUSE SALIVATION WITH METALLIC TASTE, PAIN ON CHEWING, GINGIVITIS, COLITIS, STOMATITIS, KIDNEY DAMAGE, AND CENTRAL NERVOUS SYSTEM DAMAGE. THE LATTER CAN CAUSE TREMORS, CONVULSIVE OR SHAKING MOVEMENTS AND PSYCHIC DISTURBANCES SUCH AS MEMORY LOSS, INSOMNIA, LOSS OF CONFIDENCE, IRRITABILITY AND DEPRESSION. EXCESSIVE EXPOSURE MAY RESULT IN DEATH.

ADDITIONAL TOXICOLOGICAL INFORMATION:

DANGER THROUGH SKIN ABSORPTION.

TO THE BEST OF OUR KNOWLEDGE THE ACUTE AND CHRONIC TOXICITY OF THIS SUBSTANCE IS NOT FULLY KNOWN.

IARC-3: NOT CLASSIFIABLE AS TO CARCINOGENICITY TO HUMANS.

ACGIH A4: NOT CLASSIFIABLE AS A HUMAN CARCINOGEN: INADEQUATE DATA ON WHICH TO CLASSIFY THE AGENT IN TERMS OF IT'S CARCINOGENICITY IN HUMANS AND/OR ANIMALS.

THE REGISTRY OF TOXIC EFFECTS OF CHEMICAL SUBSTANCES (RTECS) CONTAINS

TUMORIGENIC AND/OR CARCINOGENIC AND/OR NEOPLASTIC DATA FOR COMPONENTS

IN THIS PRODUCT.

12 ECOLOGICAL INFORMATION

GENERAL NOTES:

DO NOT ALLOW MATERIAL TO BE RELEASED TO THE ENVIRONMENT WITHOUT PROPER GOVERNMENTAL PERMITS.

13 DISPOSAL CONSIDERATIONS

PRODUCT:
RECOMMENDATION:
CONSULT STATE, LOCAL OR NATIONAL REGULATIONS FOR PROPER DISPOSAL.
UNCLEANED PACKAGINGS:
RECOMMENDATION: DISPOSAL MUST BE MADE ACCORDING TO OFFICIAL REGULATIONS.
14 TRANSPORT INFORMATION
DOT REGULATIONS:
HAZARD CLASS: 8
IDENTIFICATION NUMBER: UN2809
PACKING GROUP: III
PROPER SHIPPING NAME (TECHNICAL NAME): MERCURY
LAND TRANSPORT ADR/RID (CROSS-BORDER):
ADR/RID CLASS: 8 CORROSIVE SUBSTANCES
ITEM: 66C
DANGER CODE (KEMLER): 80
UN-NUMBER: 2809
DESCRIPTION OF GOODS: MERCURY

IMDG CLASS: 8
UN NUMBER: 2809
PACKAGING GROUP: III
PROPER SHIPPING NAME: MERCURY
AIR TRANSPORT ICAO-TI AND IATA-DGR:
ICAO/IATA CLASS: 8
UN/ID NUMBER: 2809
PACKAGING GROUP: III
PROPER SHIPPING NAME: MERCURY
15 REGULATIONS
PRODUCT RELATED HAZARD INFORMATIONS:
HAZARD SYMBOLS:
T: TOXIC
RISK PHRASES:
23: TOXIC BY INHALATION.

MARITIME TRANSPORT IMDG:

33: DANGER OF CUMULATIVE EFFECTS. **SAFETY PHRASES:** 7: KEEP CONTAINER TIGHTLY CLOSED. 45: IN CASE OF ACCIDENT OR IF YOU FEEL UNWELL, SEEK MEDICAL ADVICE IMMEDIATELY. **NATIONAL REGULATIONS:** ALL COMPONENTS OF THIS PRODUCT ARE LISTED IN THE U.S. ENVIRONMENTAL PROTECTION AGENCY TOXIC SUBSTANCES CONTROL ACT CHEMICAL SUBSTANCE INVENTORY. THIS PRODUCT CONTAINS A CHEMICAL KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER OR REPRODUCTIVE TOXICITY. INFORMATION ABOUT LIMITATION OF USE: FOR USE ONLY BY TECHNICALLY QUALIFIED INDIVIDUALS. THIS PRODUCT CONTAINS MERCURY AND IS SUBJECT TO THE REPORTING REQUIREMENTS

OF SECTION 313 OF THE EMERGENCY PLANNING AND COMMUNITY RIGHT TO KNOW ACT OF

16 OTHER INFORMATION

1986 AND 40 CFR 372.

EMPLOYERS SHOULD USE THIS INFORMATION ONLY AS A SUPPLEMENT TO OTHER

INFORMATION GATHERED BY THEM, AND SHOULD MAKE INDEPENDENT JUDGEMENT OF SUITABILITY OF THIS INFORMATION TO ENSURE PROPER USE AND PROTECT THE HEALTH AND SAFETY OF EMPLOYEES. THIS INFORMATION IS FURNISHED WITHOUT WARRANTY, AND ANY USE OF THE PRODUCT NOT IN CONFORMANCE WITH THIS MATERIAL SAFETY DATA SHEET, OR IN COMBINATION WITH ANY OTHER PRODUCT OR PROCESS, IS THE RESPONSIBILITY OF THE USER.

DEPARTMENT ISSUING MSDS: HEALTH, SAFETY AND ENVIRONMENTAL DEPARTMENT.

CONTACT: DARREL R. SANDERS.

Appendix G

Letter of Authority

Shaw Environmental, Inc.



2113 Emmorton Park Rd Edgewood, MD 21040 410 612 6350 FAX: 410 612 6350

DATE

Mr. Steve Kritak Shaw Environmental, Inc. 1725 Duke Street Alexandria, VA 22314

Re: CQC System Manager
USACE District Louisville LMARC
Radford AAP Interim Measures Removal/Demolition Action
Contract No. W912QR-04-D-0027
Delivery Order DA0101

Dear Mr. Kritak:

This letter will serve as your appointment as the CQC System Manager on the referenced project and will also clarify your duties and authority in this position. In this position, you will be authorized to use available resources to satisfy all applicable quality requirements of the Program and Task Order Plan(s).

This authorization specifically gives you the authority to direct removal and replacement or correction of nonconforming materials or work and stop work authority when continuation would be unsafe to personnel, harmful to the environment, or result in a significant degradation of quality.

You will be expected to work closely with the Project Manager, Interim Measures Task Manager, Site Supervisor, customer and other project personnel, but you will not be directly responsible to anyone but myself for resolution of quality issues when working in your capacity.

If you have any question in this matter, please call me at (609) 584-6840.

Sincerely,

Charles W. Hunter Shaw Quality Manager

Appendix H

Quality Control Forms



FINAL INSPECTION FORM				
DATE: CONTRACT NO.: W912DR-04-D-0027-DA04	TITLE AND LO			Pageof DELIVERY ORDER NO.:
CONTRACTOR: Shaw Environmental, Inc.	SWMU 54 IM, Radford, Virginia NAME OF SITE SUPERINTENDENT: Steve			
INSPECTED WORK:			COMI	PLETION DATE:
PERFORMANCE SPECIFICATION BY CONTRACT DELIVERY ORDER REFERENCE			NSPECTION	
On behalf of Shaw Environmental, Inc., I certify that the work inspected is complete and meets the performance specifications cited above and that all material and equipment used and work performed was completed in accordance with approved plans and work instructions and meets contract delivery order requirements.				
QC Officer		_	Date	



INITIAL INSPECTION

Contract No: W912DR-04-D-0027-DA04		Date:			
Definable Feature of Work:		Specification References:			
CQC System Manager: Steve Kritak		Project Manager: Jeff Parks			
Notifications:					
I. Personnel Prese	nt				
Name	Position	Affiliation			
		•			
II. Preparatory Insp	pection				
Verify full compliance specifications, and sub-		fied at preparatory inspection. Coordinate plans,			
Comments:					

INITIAL INSPECTION
III. Preliminary Work
Is all preliminary work complete and correct?
If not, what action is taken?
IV. Level of Workmanship
Where is work located?
Is a sample panel required?
Will the initial work be considered as a sample?
V. Discrepancies
Are there any discrepancies between planned and actual conditions and/or practices?
If so, explain the discrepancies and actions taken.
VI. Safety
Review job conditions against governing safety documents (e.g. HASP, USACE EM 385-1-1) and job hazard analysis.
Joo nazara anarysis.



INSPECTION SCHEDULE AND TRACKING FORM

coject: SWMU 54 IM Project Manager: Tim Leahy		CQC System Manager: Steve Kritak

Reference		Preparatory				Follow-up		Completion		
No.	Definable Feature of Work	Date Planned	Actual Date	Date Planned	Actual Date	Planned Begin/End	Actual Dates	Planned Begin/End	Actual Dates	Status

Contract No: W912DR-04-D-0027-DA04	Date:
Definable Feature of Work:	Specification Reference: NA
CQC System Manager: Steve Kritak	Project Manager: Tim Leahy
Notifications:	

I. Personnel Present

Name	Position	Affiliation



II. Submittals

Have all submittals been approved?					
If not, what items have no review and approval.	If not, what items have not been submitted? The site Work Plan rewrite will be submitted for review and approval.				
Are all materials on hand?	,				
If not, what items are miss	sing?				
	orrespond to delivered materials? All delivered materials have been nce with the Procurement Requisition. No discrepancies have been				
If not, what discrepancies	are found?				
III. Material Storage					
Are materials stored prope	Are materials stored properly?				
If not, what action is taken	1?				
IV. Specifications					
Required Action	Comments				
Review each paragraph of specifications.					
Discuss procedure for accomplishing work.					



Clarify any differences.	
V. Preliminary Work Per	rmits
Ensure preliminary work is	correct and permits are on file.
If not, what action is taken?	
VI. Testing	
Is test plan complete and ac	curate?
If not, what action is taken?	
Has each testing organization	on been approved?
If not, what action is taken?	
VII. Safety	
Review applicable portion of	of governing safety document (e.g., USACE EM 385-1-1).
Activity Hazard Analysis ap	pproved?
VIII. Client Comments	
CQC System Manager Signa	ture/Date·



NCR Number	Date of Issue	Subject	Responsible Organization	Impact on Other Activities	Date of Disposition Approval	Date of Corrective Action Verification	Remarks



		NCR Report No.	
NONCONFORMANO	NONCONFORMANCE REPORT		
Shaw			
Shaw Environmental, Inc.			
Project:		Delivery/Task Order No.	
Feature of Work:	Responsible Organization: (Shaw E&I, Subcontractor, Supplier, etc.)		
References: (Specification, Drawing, Procedure, incl. rev.)			
Description of Nonconforming Condition:			
Organization Code: Inspection Code:	Nonconformance Cause C	ode:	
Disposition Category:			
Rework Repair Use-As-	Is Return to Vendor Sc	rap/Reject	
Disposition & Corrective Action:			
NCR Initiated By: Date:			
Disposition and Corrective Action Provided By: Shaw Engineer / Res	Date: ponsible Organization		
Disposition and Corrective Action Approved By: Project Management	Date: ager	<u>-</u>	
Disposition and Corrective Action Completed By:Responsible G	Date: Organization	<u>.</u>	
Disposition and Corrective Action Verified By: QC Represe	Date: entative	<u>-</u>	



Nonconformance Report Form Instructions:

Initiator: Complete the upper portion of the report by providing the following information:

NCR Report Number - Unique NCR number per procedure (e.g. 97-19656-01).

Date - Date that the Nonconforming Condition was detected.

Project - Name of the Project.

Delivery / Task Order Number - Delivery / Task Order number applicable to project work. **Feature of Work** - Actual feature of work i.e. Soil/concrete placement, pump installation, etc.

Responsible Organization - Organization responsible for the nonconformance. **References** - Source requirements in which the condition is nonconforming to.

Description Of Non-conforming Condition - Complete description of the condition supplemented by photographs, sketches, reports and other documents.

Organization Code - See below Inspection Code - See Below Cause Code - See Below

Provide signature and issue date at the bottom of the form

Organization Codes:

001 Engineering/Design 006 Field Sampling/Analytical

002 Vendor/Supplier 007 Purchasing

003 Operations008 Project Management004 Subcontractor009 Health & Safety005 Quality Control010 Program Management

Inspection Codes:

100 Receipt Inspection

200 In-process Inspection (incl. Preparatory, Initial or Follow up)

300 Completion / Final Inspection

Nonconformance Codes:

101 Indeterminate 107 Damage

102 Inadequate Documentation 108 Improper Handling, Storage, or Shipping

103 Inadequate Plan/Procedure 109 Poor Workmanship

104 Failure to Follow Plan/Procedure 110 Incomplete Work Performance

105 Fails to meet Specification 111 Test Failure 106 Fails to meet Drawing Dimensions 112 Poor Maintenance

Disposition

Category: To be checked by the individual responsible for providing both disposition and corrective action. Check the

appropriate box.

Corrective

Action: Provide a complete corrective action that will ensure that the condition will be made to meet the disposition

requirements. Corrective action shall include identification of the cause, steps to be taken to correct the condition,

and steps to be taken to preclude recurrence, where possible. Use attachments where necessary.

Responsible

Organization: Complete the corrective action as describe in the corrective action portion of the form and its attachments. Sign and

date the Disposition and Corrective Action Completed By line at the bottom portion of the form.

Disposition & Corrective Action

Verification: Disposition and Corrective Action will be verified by QC Representative. Once verification is considered complete

and acceptable the QC Representative will sign and date the Disposition and Corrective Action Verified By line at the

bottom of the form indicating closure of the report.



DAILY CONSTRUCTION QUALITY CONTROL REPORT

SWMU 54 IM	Report No.
Contract No. W912DR-04-D-0027- CTO No. DA04	Date:
	Number of Manhours worked onsite through today
WEATHER: Clear P. Cloudy	Cloudy Wind
Temperature: High Low	
Precipitation: Today None	Previous Period (e.g., weekend)
Site Conditions: Dry Lost Time Due to Inclement Weather:	%
PRIME CONTRACTOR/SUBCONTRACTORS AND AREAS (Include number, trade, hours, employer, location, and descript	
a.	
WORK PERFORMED (Include location and description of wo	rk performed including equipment used. Refer to work performed by above. Attach subcontractor daily activity reports when applicable):
1.	
MATERIALS AND/OR EQUIPMENT DELIVERED: (Include date of safety check, and supplier).	e a description of materials and/or equipment, quantity, date/hours used,
RESULTS OF SURVEILLANCE: (Include satisfactory work of	completed or deficiencies with action to be taken)
a. Preparatory Inspection: (Attach minutes)	
b. Initial Inspection: (Attach minutes) See attached Initial Ins	spection Form
c. Follow-Up Inspection: (List results of inspection compared	I to specification requirements.)
d. Final Inspection:	
e. Completion Inspection: (USACE)	
f. Safety Inspection:(Include safety violations and corrective	actions taken.)
OFF-SITE SURVEILLANCE ACTIVITIES:(Include action tal	ken)
QC TESTS PERFORMED AND RESULTS: (As required by p	lans and/or specifications.)
1.	
VERBAL INSTRUCTIONS RECEIVED OR GIVEN: (List an construction deficiencies identified, required retesting, etc., and	y instructions received from government personnel or given by IT on I the corresponding action to be taken.)
CHANGED CONDITIONS/DELAYS/CONFLICTS ENCOUN and/or drawings], delays to the project attributable to site, and verifications are considered as the project attributable to site.	VTERED: (List any conflicts with the delivery order [e.g., scope of work weather conditions, etc)
SUBMITTALS REVIEWED: (Include submittal number, speci	fication reference, and name of submitter.)



DAILY CONSTRUCTION QUALITY CONTROL REPORT

MEETINGS: (List the meetings, e.g., Health and Safety, Site Operations, Cost/Schedule, etc.)
VISITORS: (See attached visitors log)
REMARKS: (Any additional information pertinent to the project not defined by the previous entries.)
·
Attachments:
CONTRACTOR'S VERIFICATION: The above report is complete and correct. All materials and equipment used and work performed during this reporting period are in compliance with the contract plans and specifications except as noted above:
Construction OC System Manager



CORRECTIVE ACTION REQUEST

CAR Number:		Date Issued: .
Subject:Responsible Organization:	Location:	Project Number:
<u> </u>		
Reference Requirement(s):		
Description of Condition:		
Classification: Significant ? Yes No Stop Work Warranted ? Yes	_ (If Yes, Corrective Ac	tions 1, 2, 3, & 4 Below Apply)
Corrective Action Required:		
 Remedial Action Required (always) Root Cause Determination Action to Prevent Recurrence Action Regarding Similar Work 	Yes N Yes	No No No
Response Due Date:		
Initiator: Da	te:	
Proposed Corrective Action:		
Proposed Completion Date:		
Responsible Individual:	Da	te:
Evaluated By:	Da	te:
Completed Corrective Action Verification & Closu	re:	
Verification Method:		
Verifier:	Da	te:



CORRECTIVE ACTION REQUEST TRACKING & STATUS LOG

Shaw Environmental, Inc.

CAR No.	Date Issued	Subject	Response Due Date	Date Evaluated	Date Completed	Date Verified

CAP NUMBER:	
[] FYI	[] APPROVAL REQ'D

CORRECTIVE ACTION PLAN (CAP)

- 1. CAP number is lowest corresponding CAR number. Designate revisions with original CAP number followed by consecutive letter.
- 2. Attach clarifications and additional information as needed. List attached material in appropriate section of the CAP.

PART A: TO BE COMPLETED BY PROJECT MANAGER OR DESIGNEE.			
CONTRACT: W912DR-04-D-0027-DA04	PROJECT: SWMU 54 IM		
PROJECT MANAGER: Jeff Parks	QUALITY MANAGER: Kenneth Martinez		
CAR NO(S) & DATE(S) ISSUED:			
DEFICIENCY DESCRIPTION & LOCATION:			
RESULTS OF ROOT CAUSE ANALYSIS:			
PLANNED ACTIONS 1,	ASSIGNED RESPONSIBILITY	COMPLETION DUE DATE	
2.			
3.			
PROJECT MANAGER SIGNATURE:	DATE:		
PART B: TO BE COMPLETED BY ISSUING AGENT OR DESIGNEE.			
CAP REVIEWED BY:	DATE:		
REVIEWER COMMENTS:			
CAP DISPOSITION: (CHECK ONLY ONE & EXPLAIN WHERE NEEDED [] APPROVED WITHOUT STIPULATIONS [] APPROVED WITH STIPULATIONS: [] APPROVAL DELAYED, FURTHER PLANNING REQUIRED:))		
AUTHORIZED BY (PRINTED NAME & TITLE):			
SIGNATURE:	1	DATE:	

Appendix I

Previous Investigation Samples and Analyses

Appendix I Previous Investigations Samples and Analyses

Media	Sample ID	Depth (ft bgs)	Analyses
	199	92 Verification I	nvestigation, Dames & Moore
Subsurface Soil	48SB1	7.5-9.5	TAL metals, VOCs, SVOCs, TCLP metals
	48SB1	13-15	TAL metals, VOCs, SVOCs, TCLP metals
	48SB2	10-12	TAL metals, VOCs, SVOCs, TCLP metals
	48SB2	20-22	TAL metals, VOCs, SVOCs, TCLP metals
	1996 RCRA	Facility Investig	ation, Parsons Engineering Science, Inc.
Surface Soil	48SS1	0-1	TAL metals, VOCs, SVOCs, explosives, TPH
	48SS2	0-1	TAL metals, VOCs, SVOCs, explosives, TPH
	48SS3	0-1	TAL metals, VOCs, SVOCs, explosives, TPH
Subsurface Soil	48SB4A11	10-11	VOCs, SVOCs, explosives, TPH
	48SB4B21	20-21	VOCs, SVOCs, explosives, TPH, TOC
	1998 RCI	RA Facility Inve	stigation, ICF Kaiser Engineers, Inc.
Surface Soil	48SB6C	1-3	TAL metals, VOCs, SVOCs, PAHs, explosives
	48SB6C2	1-3	VOCs (methanol preservation)
Subsurface Soil	48SB6A	6-7	TAL metals, VOCs, SVOCs, PAHs, explosives
	48SB6A2	6-7	VOCs (methanol preservation)
	48SB6B	14-16	TAL metals, VOCs, SVOCs, PAHs, explosives
	48SB6B2	14-16	VOCs (methanol preservation)
	48SB7A	8-9	TAL metals, VOCs, SVOCs, PAHs, explosives
	48SB7A2	8-9	VOCs (methanol preservation)
	48SB7B	10-11	TAL metals, VOCs, SVOCs, PAHs, explosives
	48TP1	6-6.5	TAL metals, VOCs, SVOCs, PAHs, explosives
	48TP2	6-6.5	TAL metals, VOCs, SVOCs, PAHs, explosives
	48TP3	6-6.5	TAL metals, VOCs, SVOCs, PAHs, explosives
	48TP4	6-6.5	TAL metals, VOCs, SVOCs, PAHs, explosives

Previous Investigations Samples and Analyses (Continued)

Media	Sample ID	Depth (ft bgs)	Analyses
	110		cterization, IT Corporation
Surface Soil	48SB08A	0-0.5	TCL VOCs, SVOCs, pesticides/PCBs, herbicides, PAHs, explosives, TAL metals, dioxins/furans, TOC, grain size, pH
	48SB09A	0-0.5	Explosives, dioxins/furans
	48SB10A	0-0.5	TCL VOCs, SVOCs, pesticides/PCBs, herbicides, PAHs, explosives, TAL metals, dioxins/furans
Subsurface Soil	48SB08B	4-6	TCL VOCs, SVOCs, PCBs, PAHs, explosives, TAL metals, dioxins/furans
	48SB08C	8-10	TCL VOCs, SVOCs, PCBs, PAHs, explosives, TAL metals, dioxins/furans, TOC, grain size, pH
	48SB09B	4-6	Explosives, dioxins/furans
	48SB09C	8-10	Explosives, dioxins/furans
	48SB10B	4-6	TCL VOCs, SVOCs, PCBs, PAHs, explosives, TAL metals, dioxins/furans
	48SB10C	8-10	TCL VOCs, SVOCs, PCBs, PAHs, explosives, TAL metals, dioxins/furans
		2010 Supplement	tal RFA Data Report, Shaw
Subsurface Soil	48TP02	6-7	TAL Metals and Explosives
	48TP04	3-4	TAL Metals and Explosives
	48TP05	5-6	TAL Metals and Explosives
	48TP06	Composite 3-6	TCLP SVOCs, TCLP metals, explosives, corrosivity as pH, reactivity, and ignitability
	48TP07	2.35-2.75	TAL Metals and Explosives
	48TP08	3.5-4	TAL Metals and Explosives
	48TP09	5-6	TAL Metals and Explosives
	48TP10	Composite 2.75-6	TCLP SVOCs, TCLP metals, explosives, corrosivity as pH, reactivity, and ignitability
	48TP11	1-2	TAL Metals and Explosives
	48TP12	1-2	TAL Metals and Explosives
	48TP13	3-4	TAL Metals and Explosives
	48TP14	2-3	TAL Metals and Explosives
	48TP15	8-9	TAL Metals and Explosives
	48TP16	1-2	TAL Metals and Explosives
	48TP17	4-5	TAL Metals and Explosives
	48TP18	6-7	TAL Metals and Explosives
	48TP19	Composite 1-7	TCLP SVOCs, TCLP metals, explosives, corrosivity as pH, reactivity, and ignitability
	48TP20	1-2	TAL Metals and Explosives
	48TP21	3-4	TAL Metals and Explosives
	48TP22	5-6	TAL Metals and Explosives

			Test Pit No.: TP-1			
PROJECT				PRO	JECT NO	D.
	RFAAP SWMU 48				123461	
CLIENT		1011		DATI		
			USAEC		3/17/2	10
LOCATION				ELE	1.	
EVO AV (A TIV	N. METHOD	RFA	AP SWMU 48	1.00	NA	
EXCAVATION	ON METHOD			LOG		
DEDTH TO	- Water: NA		choe Excavator en checked: Caving:	NA.	J. Hilleb	rand
DEFINIO	SOIL SYMBOLS	VVII	en checked.	1171		
ELEVATION/	AND SAMPLERS	USCS	DESCRIPTION		DENSITY	MOISTURE
DEPTH	GRAPHIC BULK DRIVER					
Γ0		fill	Red, moist, Silty SAND (Fill)			
			rea, mose, only or the (1 m)		-	
-					-	
-2					-	_
-	-	fill	Black, moist, sludge (Fill)			_
			2,			
-						-
-4					-	
	-	cl	Red, moist, Lean CLAY			-
						_
-6					-	_
						_
						+
- 8						
-						1
						1
-						+
- 10					-	
-						İ
						-
						+
		1				
Notes:						

			Test Pit No.: TP-2			
PROJECT				PRO	JECT NO	D.
		RFA	AP SWMU 48		123461	
CLIENT	DAT					
			USAEC		3/17/1	10
LOCATION				ELE	<i>1</i> .	
		RFA	AP SWMU 48	1.00	NA	
EXCAVATION	ON METHOD			LOG		
DEDTH TO	- Water: NA	Back	choe Excavator en checked: Caving:	NA J	J. Hilleb	rand
DEPTH TO		VVII	en checked. Caving.	IVA		<u> </u>
ELEVATION/ DEPTH	SOIL SYMBOLS AND SAMPLERS GRAPHIC MINING	USCS	DESCRIPTION		DENSITY pcf	MOISTURE %
Γ0		fill	Light brown, moist, Silty SAND (Fill)			
- 1						
-						
-2		fill	Black, moist, sludge (Fill)			
		cl	Red, moist, Lean CLAY		-	
- 1						
-						
-4						
					-	
+ 1						
- 6					-	
					-	
-						
-8					-	
_						
- 10					-	
-					-	
-						
					-	
Notes:						

PROJECT		PROJECT NO.
	RFAAP SWMU 48	123461
CLIENT		DATE
	USAEC	3/17/10
LOCATION		ELEV.
	RFAAP SWMU 48	NA
EXCAVATION METHOD		LOGGER
	Backhoe Excavator	J. Hillebrand
DEPTH TO - Water: NA	When checked:	Caving: NA
SOIL SYMBOLS		

	vvater. 1471		Cit directed. Caving. 1411		
ELEVATION/ DEPTH	SOIL SYMBOLS AND SAMPLERS USAMPLERS	USCS	DESCRIPTION	DENSITY pcf	MOISTUR
		fill	Red, moist, Lean CLAY (Fill)	-	_
-2		fill	Black, moist, sludge (Fill) Red, moist, Lean CLAY	-	
-4	_			-	
-6					
- 8					
- 10					

Notes:

			Test Pit No.: TP-4			
PROJECT				PRO	JECT NO	D.
		RFA	AP SWMU 48		123461	
CLIENT	DATE			E		
			USAEC		3/17/1	10
LOCATION				ELE	/ .	
EVCAVATION	ON METHOD	RFA	AP SWMU 48	LOG	NA	
EXCAVATION	ON METHOD	D 1				
DEPTH TO	- Water: NA		choe Excavator en checked: Caving:	NA	J. Hilleb	rand
	SOIL SYMBOLS		<u> </u>			
ELEVATION/	AND SAMPLERS	USCS	DESCRIPTION		DENSITY	MOISTURE
DEPTH	DRIVEN	0505	DESCRIPTION		pcf	%
		fill	Dark brown, moist, Lean CLAY (Fill)		_	
-		fill	Dark brown/black, moist, sludge (Fill)		-	-
-		fill	Dark brown, moist, Lean CLAY (Fill)		-	_
-2						_
-					-	_
					-	
-4						
-						_
					-	
-					-	
-6						
-					-	
- 1						
-8					_	
-					-	+
-						<u> </u>
- 10					-	-
-						+
-						
Notes:						

TEST PIT LOG

				Test Pit No.: TP-5			
	PROJECT				PRO	JECT NO).
		RFAAP SWMU 48				12346	1
	CLIENT					=	
				USAEC		3/17/1	.0
	LOCATION				ELEV		
	EVCAVATIO	ON METHOD	RFA.	AP SWMU 48	LOG	NA GER	
	EXCAVATION	NICTHOD	ъ.	1 Daywood			no 1
	Backhoe Excavator DEPTH TO - Water: NA When checked: Caving: NA				J. Hilleb	rand	
		SOIL SYMBOLS	4 411			- 41	
	ELEVATION/	AND SAMPLERS	Liess			DENSITY	MOISTURE
	DEPTH	GRAPHIC DRIVEN	USCS	DESCRIPTION		pcf	%
		H					
			fill	Dark brown, moist, Lean CLAY (Fill)			
						-	
	-					-	_
	-		fill	Dark brown/black, moist, sludge (Fill)		-	-
	_2		cl	Reddish brown, moist, Lean CLAY			
							-
	-						
	-					-	
	- 4						
	_					-	
	-						
	- 6						
							+
	-						+
	-						
	- 8						
							+
							+
	-						
	- 10						
							+
							-
							+
-	-1				A Company		
IN	lotes:						
1							

PROJECT			PROJECT NO.
	RFAAP SWMU 48		123461
CLIENT			DATE
	USAEC		3/17/10
LOCATION			ELEV.
	RFAAP SWMU 48		NA
EXCAVATION METHOD			LOGGER
	Backhoe Excavator		J. Hillebrand
DEPTH TO - Water: NA	When checked:	Caving: 1	NA

ELEVATION/	SOIL SYMBOLS AND SAMPLERS				DENSITY	MOISTUR
DEPTH	GRAPHIC	BULK	USCS	DESCRIPTION	DENSITY pcf	%
- 0 - 2 - 4 - 6			fill	Brown/light brown, moist, Sandy Lean CLAY (Fill)		
- 8 - 10		* * * * * * * * * * * * * * * * * * * *	fill	Plastic debris, black sludge, and green clayey material (Fill)		

TEST PIT LOG Test Pit No.: TP-7 **PROJECT** PROJECT NO. RFAAP SWMU 48 123461 CLIENT DATE 3/17/10 USAEC LOCATION ELEV. RFAAP SWMU 48 LOGGER **EXCAVATION METHOD** Backhoe Excavator J. Hillebrand DEPTH TO - Water: NA When checked: Caving: NA SOIL SYMBOLS AND SAMPLERS **ELEVATION/** DENSITY MOISTURE BULK USCS DESCRIPTION DEPTH GRAPHIC 0 fill Brown, moist, Silty SAND (Fill) 2 4 - 6 8

Notes:

Shaw Group

- 10

			Test Pit No.: TP-8				
PROJECT					PRO	JECT NO	D.
	RFAAP SWMU 48					123461	
CLIENT	DA						
LOCATION			USAEC		<u> </u>	3/17/1	10
LOCATION		22.	- D GWD GL 40		ELEV		
EXCAVATI	ON METHOD	RFA	AP SWMU 48		LOG	<u>NA</u> GER	
		Back	thoe Excavator			. Hilleb	rand
DEPTH TO	- Water: NA		en checked:	Caving: 1	NA .	· IIIICO	Tuna
ELEVATION/ DEPTH	SOIL SYMBOLS AND SAMPLERS GRAPHIC TO STATE OF THE STATE	USCS	DESCRIPTION			DENSITY pcf	MOISTURE %
_ O		fill	Light brown, moist, Silty SAND (Fill)				
		1111	Light blown, moist, sitty SAND (1 m)			-	
	-	fill	Black, moist, sludge (Fill)			-	
-2		cl	Reddish brown, moist, Lean CLAY			_	_
-						1 m. a -	
-						-	
_4						_	
-							
-						-	
-							
- 6							
						_	
-							
-8						_	
-						-	-
-						_	
- 10						_	_
-						-	
-						-	-
1							
Notes:							
			Shaw Group		******		

Test Pit No.: TP-9										
PROJECT				PRO	JECT NO).				
		RFA	AP SWMU 48		12346	1				
CLIENT		DATE								
			USAEC		3/17/1	0				
LOCATION				ELEV						
EVOAVATIO	NACTUOD	RFA	AP SWMU 48	LOG	NA					
EXCAVATION	NIMETHOD	D 1				1				
DEPTH TO -	Water: NA	Back Wh	thoe Excavator en checked: Car	ving: NA	. Hilleb	rand				
BEI III 10	SOIL SYMBOLS		on onesites.							
ELEVATION/	AND SAMPLERS				DENSITY	MOISTURE				
DEPTH	GRAPHIC DRIVEN	USCS	DESCRIPTION		pcf	%				
	B A									
┌ 0		fill	Crushed gravel and road tar (Fill)							
		cl	Reddish brown, moist, Lean CLAY		-	-				
-					-					
-						_				
-2										
					-					
-										
-4					-					
-6										
-										
-										
-8					-	_				
						+				
-										
-						İ				
-										
- 10					1 19					
						+				
-						+				
Notes:										
110103.										
7			Shaw Group	various de la constitución de la constitución de la constitución de la constitución de la constitución de la c	aga nicesan ana ana an an					

PROJECT		PROJECT NO.
	RFAAP SWMU 48	123461
CLIENT		DATE
	USAEC	3/17/10
LOCATION		ELEV.
	RFAAP SWMU 48	NA
EXCAVATION METHOD		LOGGER
	Backhoe Excavator	J. Hillebrand
DEPTH TO - Water: NA	When checked:	Caving: NA

ELEVATION/	SOIL SYMBOLS AND SAMPLERS BULK GRAPHIC	USCS	DESCRIPTION	DENSITY pcf	MOISTUR %
		fill	Reddish brown, moist, Lean CLAY (Fill)	-	_
-2		fill	Black, moist, sludge (Fill)	-	
-4					
-					
-6				_	
-				-	
- 8					_
- - - 10		1		-	
-					
				-	

Shaw Group

Notes:

						Test Pit No.: TP-11				
ſ	PROJECT					PF	OJECT NO	D.		
					RFA	AP SWMU 48	12346	51		
	CLIENT					DA	TE			
						USAEC	3/17/	10		
	LOCATION					EL	EV.			
			_		RFA	AP SWMU 48	NA LOGGER			
	EXCAVATION	ON METHO	DD							
	DEDTUTO	Motor: N	ΙΛ		Back	choe Excavator en checked: Caving: NA	J. Hilleb	orand		
l	DEPTH TO				VVII	en checked. Caving. 142		T		
F	LEVATION/	SOIL SYME	LEF	RS			DENSITY	MOISTURE		
	DEPTH	GRAPHIC	BULK	DRIVEN	USCS	DESCRIPTION	pcf	%		
			BI	DR						
	┌ 0			-	fill	Dark brown, moist, Lean CLAY with constuction deb	ris			
						(Fill)				
	-							_		
	-2						-	+		
	-									
	_							-		
	-4						-	+		
	-							İ		
								+		
	-6			-	cl	Reddish brown, moist, Lean CLAY				
	-					Reduish brown, moist, Eean CEAT		+		
	-									
								+		
	- 8	(///	}	-						
	-							+		
								İ		
	- 10						-			
	-							+		
	-							+		
	F									
No	tes:									

		Test Pit No.: 1P-12			
PROJECT			PRO.	JECT NO).
	RFA	AP SWMU 48		12346	1
CLIENT			DATE		
		USAEC	ELE\	3/17/1	.0
LOCATION			ELEV		
EXCAVATION METHOD	RFA	AP SWMU 48	LOG	NA GER	
EXCAVATION WETTOD	Dool	thoe Excavator	J. Hillebrand		
DEPTH TO - Water: NA	Wh	en checked: Caving:			
SOIL SYMBOLS					
ELEVATION/ DEPTH GRAPHIC GRAPH	USCS	DESCRIPTION		DENSITY pcf	MOISTURE %
	fill	Brown, moist, Sandy Lean CLAY with roofing de	bris		
-				-	
-2				-	
- 4 -					
-					
					-
-6					_
-					+
-					
- 8					
_					+
-					
_ 10					
					+
-					+
-					
Notes:		Shaw Group			

TEST PIT LOG Test Pit No.: TP-13 PROJECT NO. **PROJECT** RFAAP SWMU 48 123461 DATE CLIENT 3/17/10 **USAEC** ELEV. LOCATION RFAAP SWMU 48 LOGGER **EXCAVATION METHOD** J. Hillebrand Backhoe Excavator DEPTH TO - Water: NA When checked: Caving: NA SOIL SYMBOLS AND SAMPLERS **ELEVATION/** DENSITY pcf MOISTURE BULK USCS DESCRIPTION DEPTH GRAPHIC 0 fill Brown, moist, Sandy Lean CLAY (Fill) - 2 fill Black, moist, sludge - 4 - 6 - 8 - 10 Notes: Shaw Group -

			Test Pit No.: 1P-14			
PROJECT				PRO	JECT NO).
		RFA	AP SWMU 48	123461		
CLIENT				DATE		
			USAEC	E1 E,	3/17/1	0
LOCATION				ELEV		
EVOANATIO	ON METHOD	RFA	AP SWMU 48	LOG	NA GER	
EXCAVATION	ON WEITOD	D. 1	hoa Evaguator			rand
DEPTH TO	- Water: NA	Back Wh	choe Excavator en checked: Caving:	J. Hillebrand		
	SOIL SYMBOLS				1 1	11.19.1
ELEVATION/	AND SAMPLERS	USCS	DESCRIPTION		DENSITY	MOISTURE
DEPTH	GRAPHIC BULK	0000	SESSIM TISH		pcf	%
┌ 0		fill	Reddish brown, moist, Lean CLAY (Fill)			3
-						
						_
_						-
-2		cl	Reddish brown, moist, Lean CLAY			
-						
					-	-
-						+
-4					_	Ī
						+
-						
- 6						
-						
-						
- 8						
						+
-						+
-						
- 10						
						+
-						+
-						
Notes:		-				
			Shaw Group			